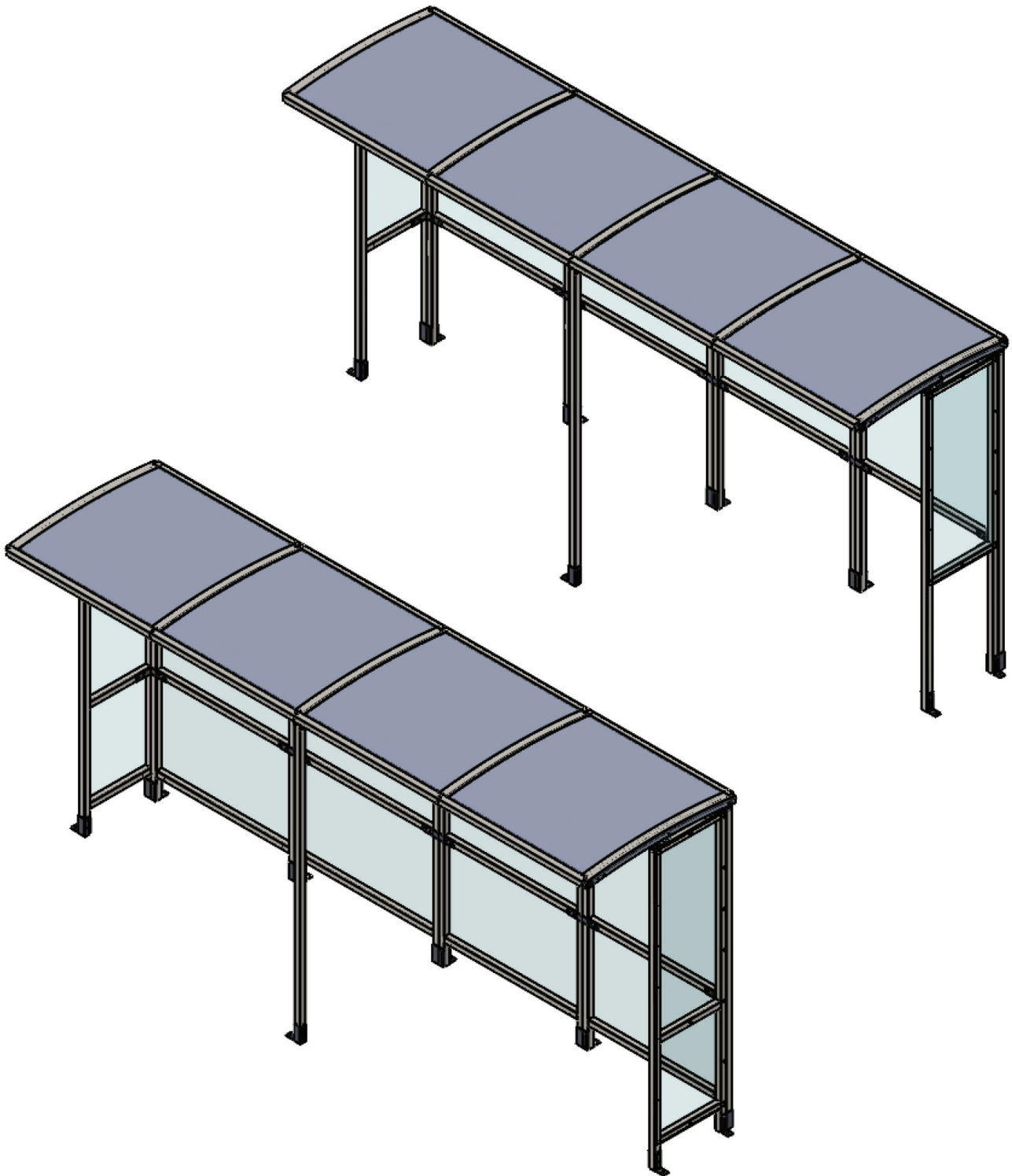
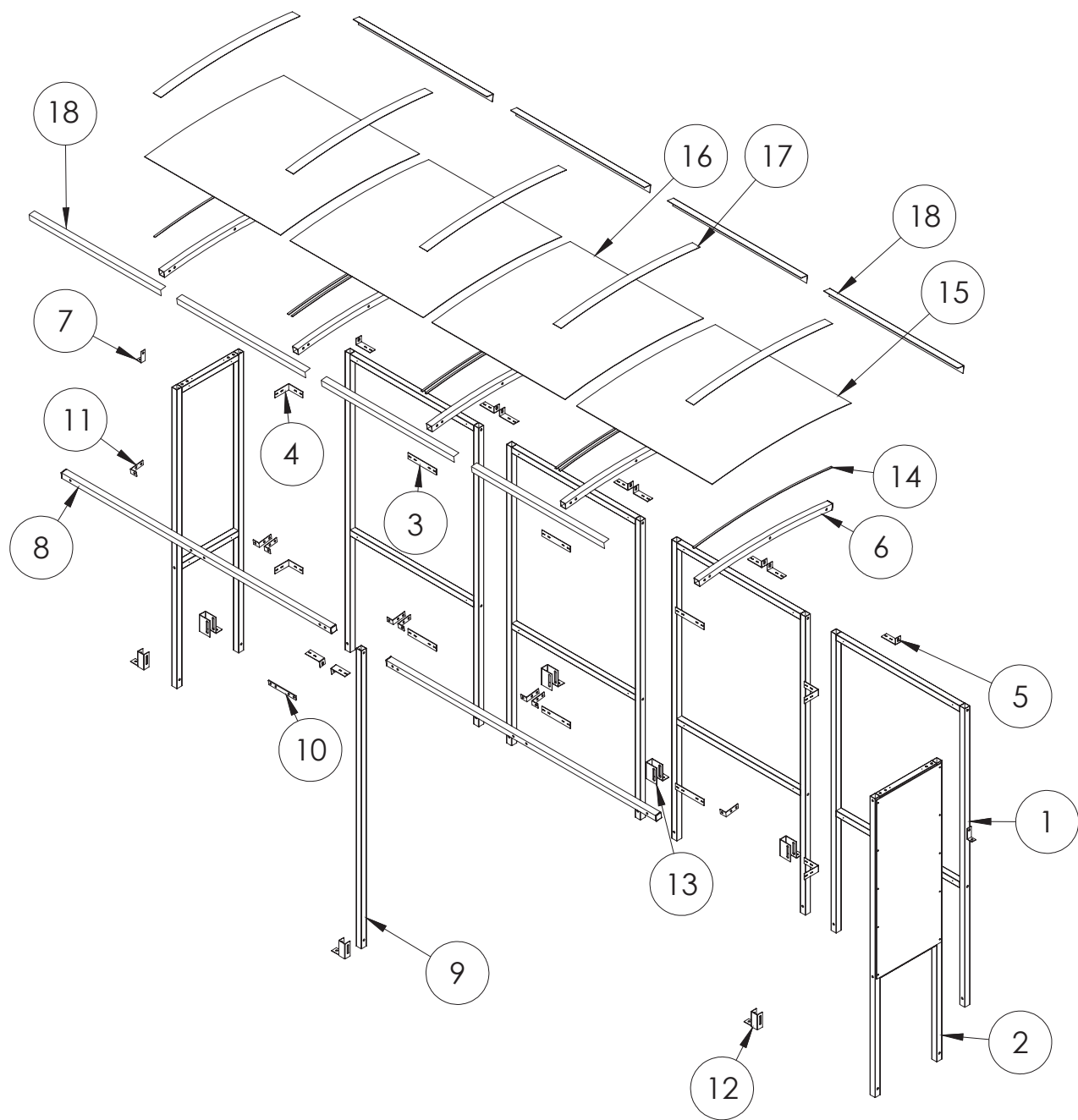


# Assembly Instructions

## Curved Open Fronted Shelter - Aluminium Roof








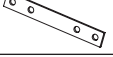




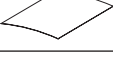
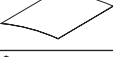
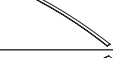
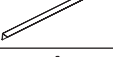



# Health & Safety Information









Tools Required				
	Drill / Screwdriver		Hacksaw	 17mm Spanner
	Mallet		Hand Clamps	

# Parts List

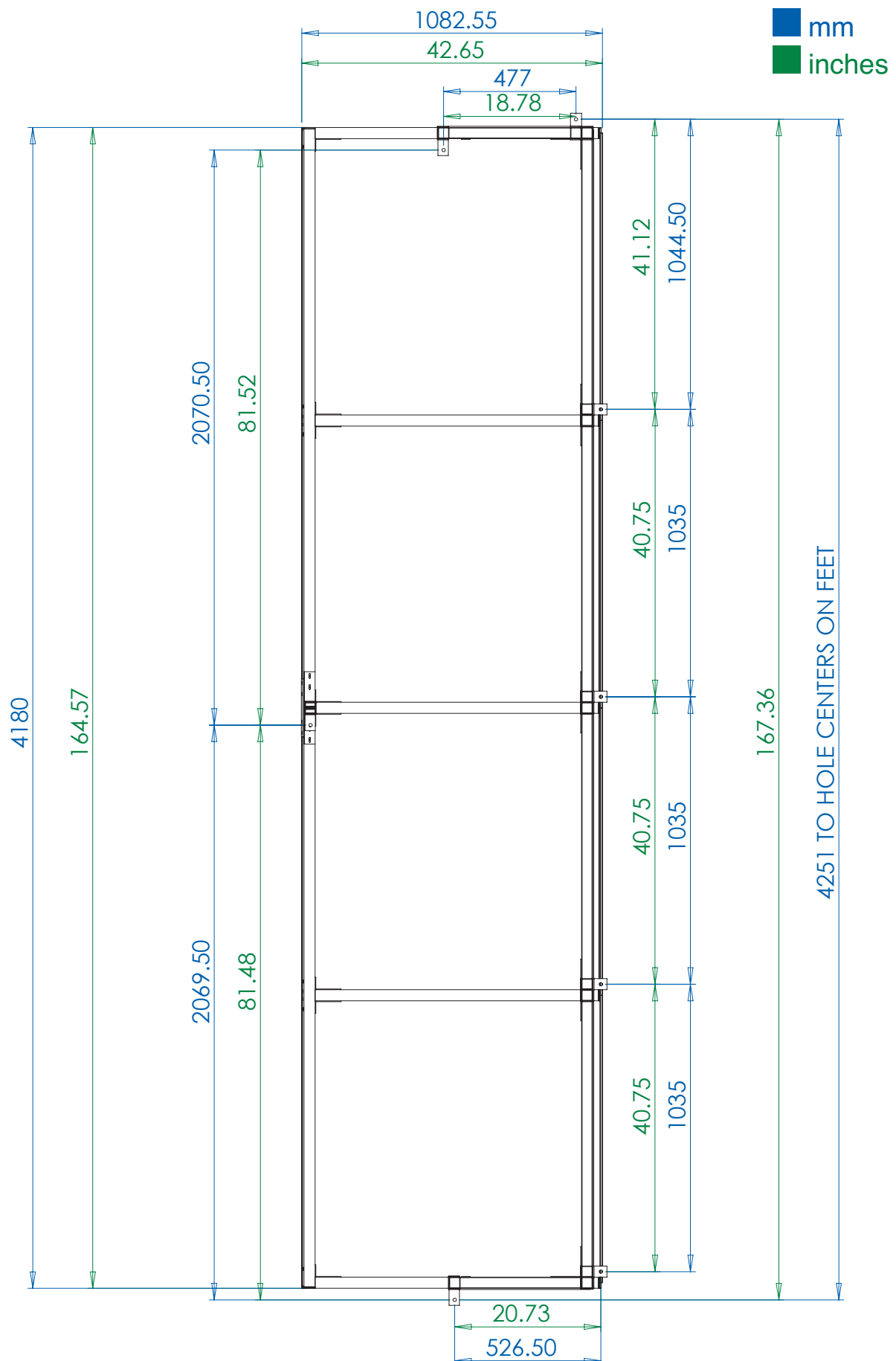
Item No	Part No	Description	Dimensions (mm)	Dimensions (inches)	Image	Qty
		Instructions				1
1	<b>S1/S1C</b>	Frame/Poly/ Black Screws	2000 x 1035	78.7 x 40.6		4
2	<b>S3/S3C</b>	Frame/Poly/ Black Screws	2000 x 500	78.7 x 20.4		2
3	<b>JF1</b>	Straight Bracket	220 x 40	8.7 x 1.6		6
4	<b>CB1</b>	Corner Bracket	110 x 110	4.3 x 4.3		4
5	<b>RB1</b>	Bracket	110 x 42 x 40	4.3 x 1.8 x 1.6		10
6	<b>R3</b>	Rafter	1035 x 40 x 40	40.8 x 1.6 x 1.6		5
7	<b>L3</b>	Bracket	73 x 38	2.9 x 1.5		2
8	<b>B4</b>	Tie Bar	2080 x 40 x 40	81.9 x 1.6 x 1.6		2
9	<b>P4</b>	Post	1955 x 40 x 40	77 x 1.6 x 1.6		1
10	<b>JF3</b>	Bracket	220 x 40	8.7 x 1.6		1
11	<b>L1</b>	Bracket	95 x 45	3.7 x 1.8		8
12	<b>FT1</b>	Foot Bracket	109 x 100 x 40	4.3 x 3.9 x 1.6		3
13	<b>FT3</b>	Foot Bracket	109 x 100 x 80	4.3 x 3.9 x 3.1		4
14	<b>SS</b>	Sealing Strip	Trim to 1035	Trim to 40.7		1 Roll
15	<b>ACE3</b>	Roof Panel	1070 x 1050	42.1 x 41.3		2
16	<b>ACC3</b>	Roof Panel	1070 x 1030	42.1 x 40.6		2
17	<b>RC3</b>	Roof Strip	1070	42.1		5
18	<b>A2</b>	Angle	1035 x 50 x 50	40.8 x 2 x 2		8
19	<b>EC40</b>	Plastic End Cap	40 x 40	1.6 x 1.6		16

## Fittings – Pack C + D

20	<b>MB1</b>	M10 x 60 Bolt	10 x 60	0.4 x 2.4		40
21	<b>N1</b>	M10 Nut				40
22	<b>W1</b>	M10 Washer				40
23	<b>T25</b>	Tek Screw	25	1		202
24	<b>BC</b>	Black Caps				80
25	<b>BTANCM10100</b>	M10 x 100mm Concrete Bolt	10 x 100	0.4 x 3.9		13

## Ground Anchor & Overall Size

Suggested size for concrete base: 200mm / 7.87in oversized (on all four sides)



# Stage 1

# Attaching the Polycarbonate Panels

## You will need

Item No	Part No	Description	Qty
1	<b>S1/S1C</b>	Frame/Poly/Black Screws	4
2	<b>S3/S3C</b>	Frame/Poly/Black Screws	2



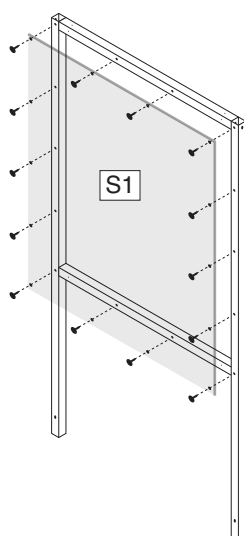
Drill / Screwdriver

**!** Remove protective covering from panels before assembly

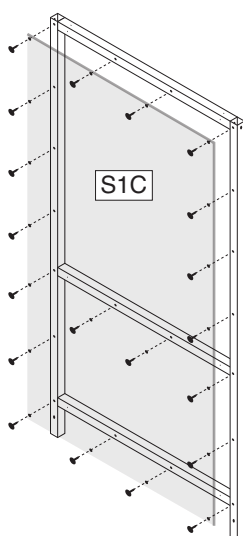
**💡** Align all holes and loosely fit the screws before fully tightening

**!** Use one bag of polycarbonate fixings per frame

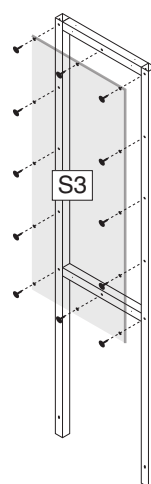
**DO NOT OVER TIGHTEN SCREWS**  
Lightly compress rubber on washers



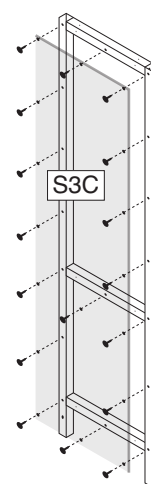
Half Frame



Full Frame



Half Frame



Full Frame

# Stage 2

# Assemble Back Frames

## You will need

Item No	Part No	Description	Qty
1	<b>S1</b>	Frame	4
3	<b>JF1</b>	Straight Bracket	6
23	<b>T25</b>	Tek Screw	24

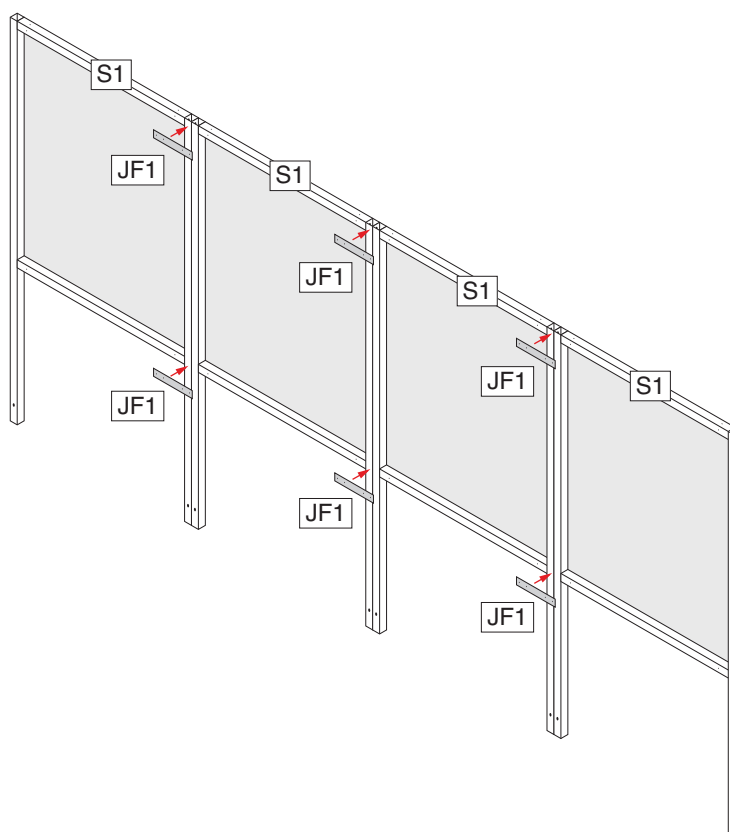


Drill / Screwdriver

**!** Use T25 25mm Tek Screws only

**IMPORTANT**  
Assemble frames with polycarbonate panels **outside**

**PLEASE NOTE**  
Assembly applies for **S1C** Full Frame variation throughout instructions.

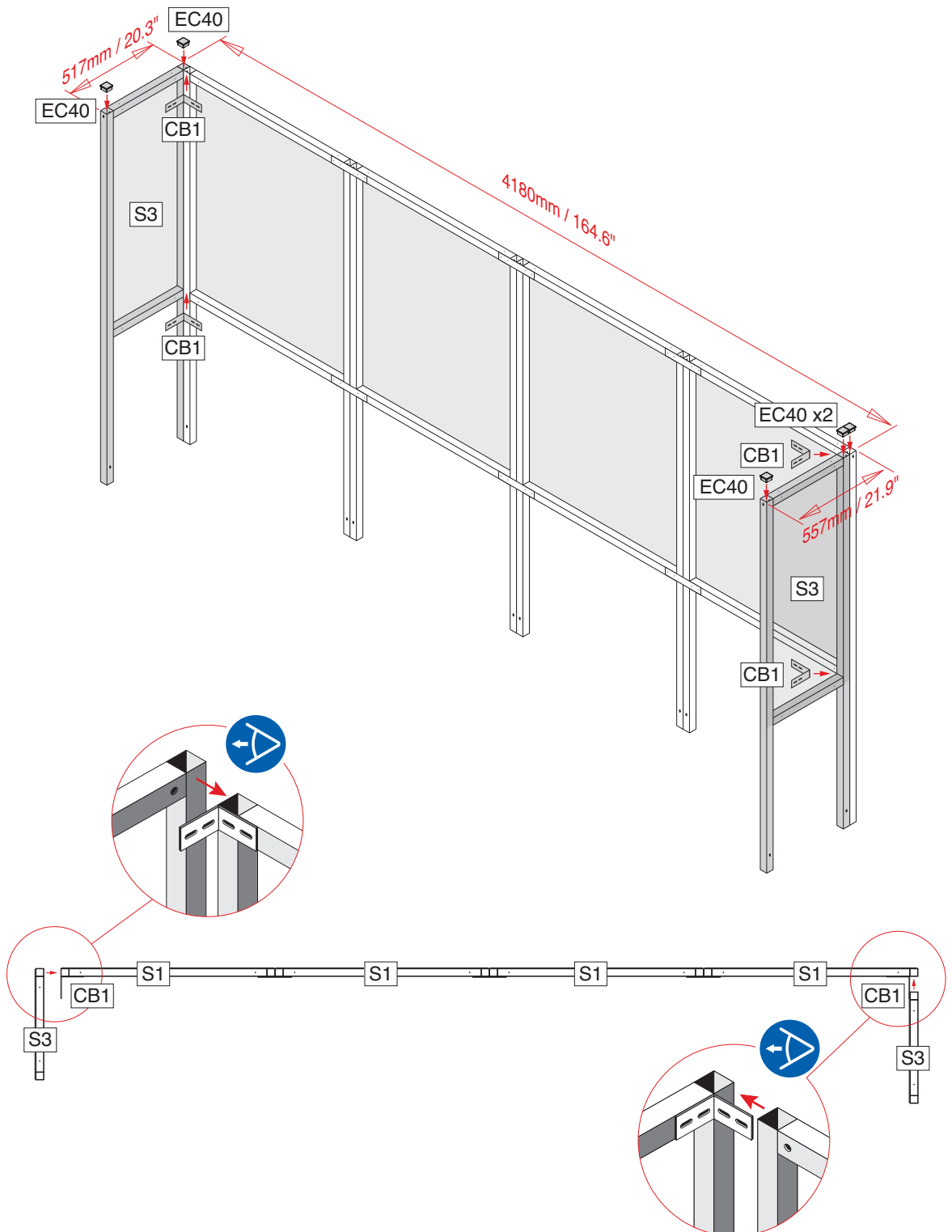


# Stage 3

## Assemble Side Frames

You will need

Item No	Part No	Description	Qty
2	S3/S3C	Frame	2
4	CB1	Corner Bracket	4
19	EC40	Plastic End Cap	5
23	T25	Tek Screw	16



# Stage 4      Affix Rafter Brackets

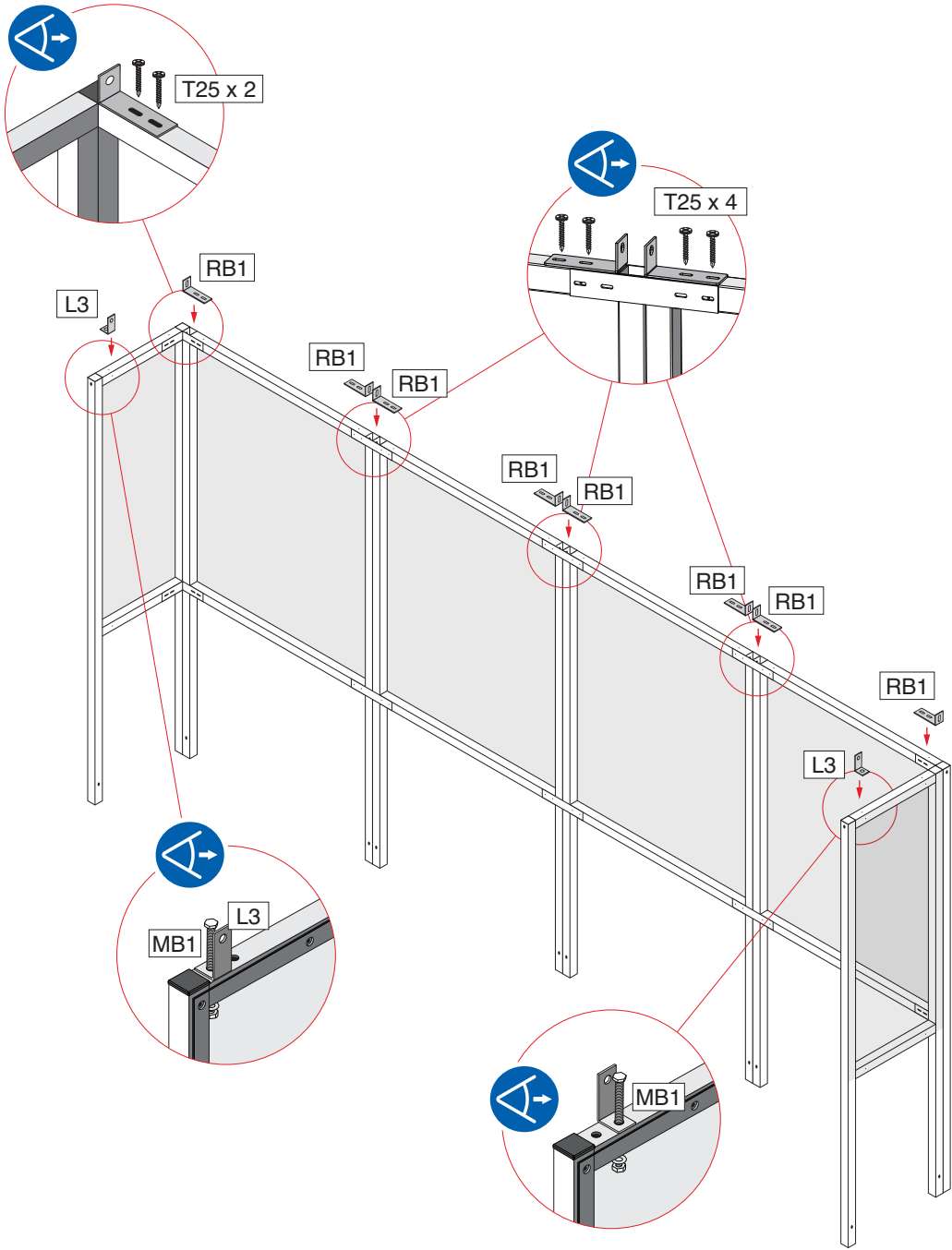
You will need

Item No	Part No	Description	Qty
5	RB1	Bracket	8
9	L3	Bracket	2
19	MB1	M10 x 60 Bolt	2
22	T25	Tek Screw	16



Drill / Screwdriver

 Align all holes and loosely fit the screws before fully tightening



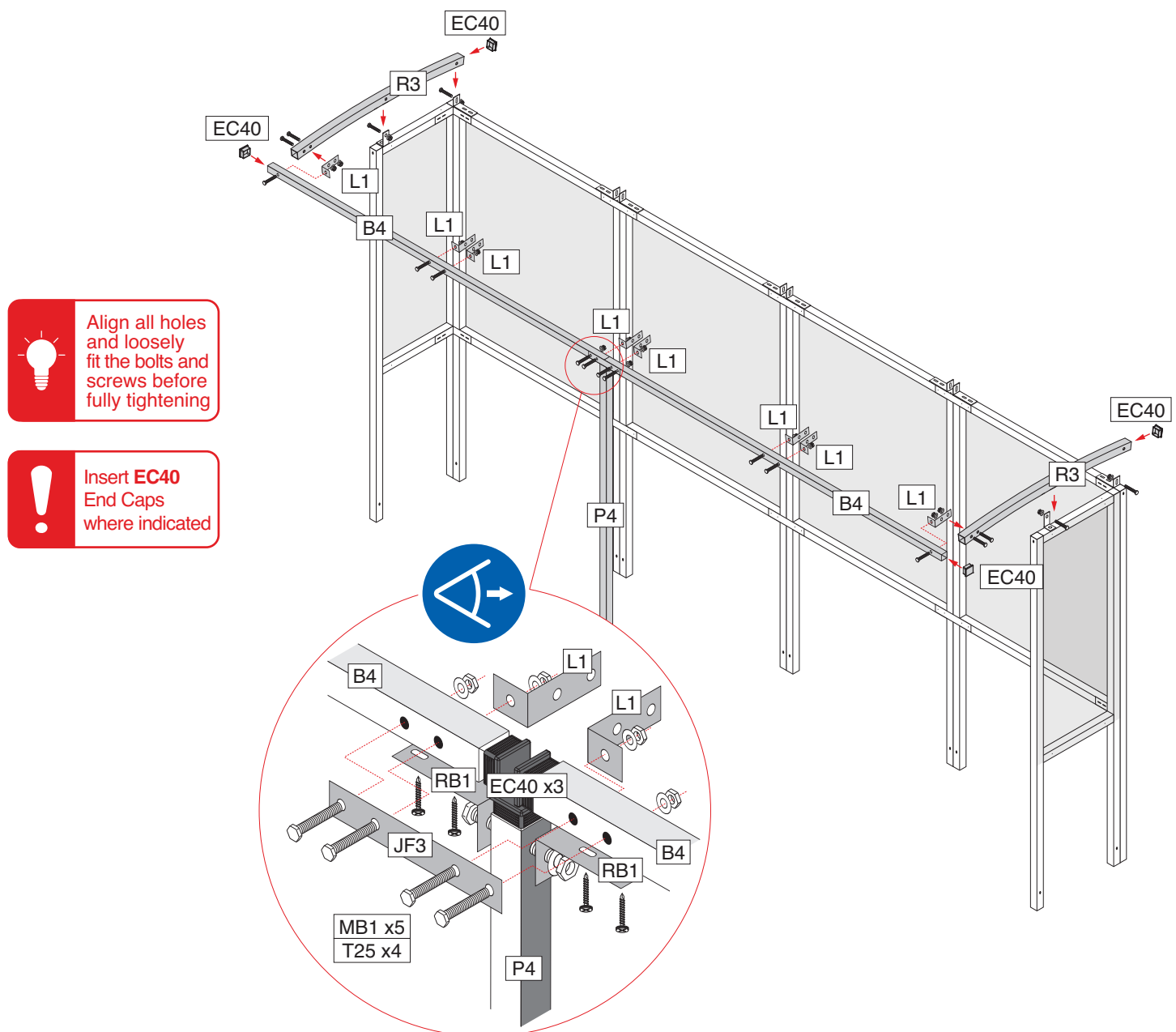
# Stage 5

## Attach Rafters and Tie Bar Assembly

You will need

Item No	Part No	Description	Qty
5	RB1	Bracket	2
6	R3	Rafter	2
8	B4	Tie Bar	2
9	P4	Post	1
10	JF3	Bracket	1
11	L1	Bracket	8
19	EC40	Plastic End Cap	7
20	MB1	M10 x 60m Bolt	19
21	N1	M10 Nut	19
22	W1	M10 Washer	19
23	T25	Tek Screw	4

	Drill / Screwdriver
	17mm Spanner

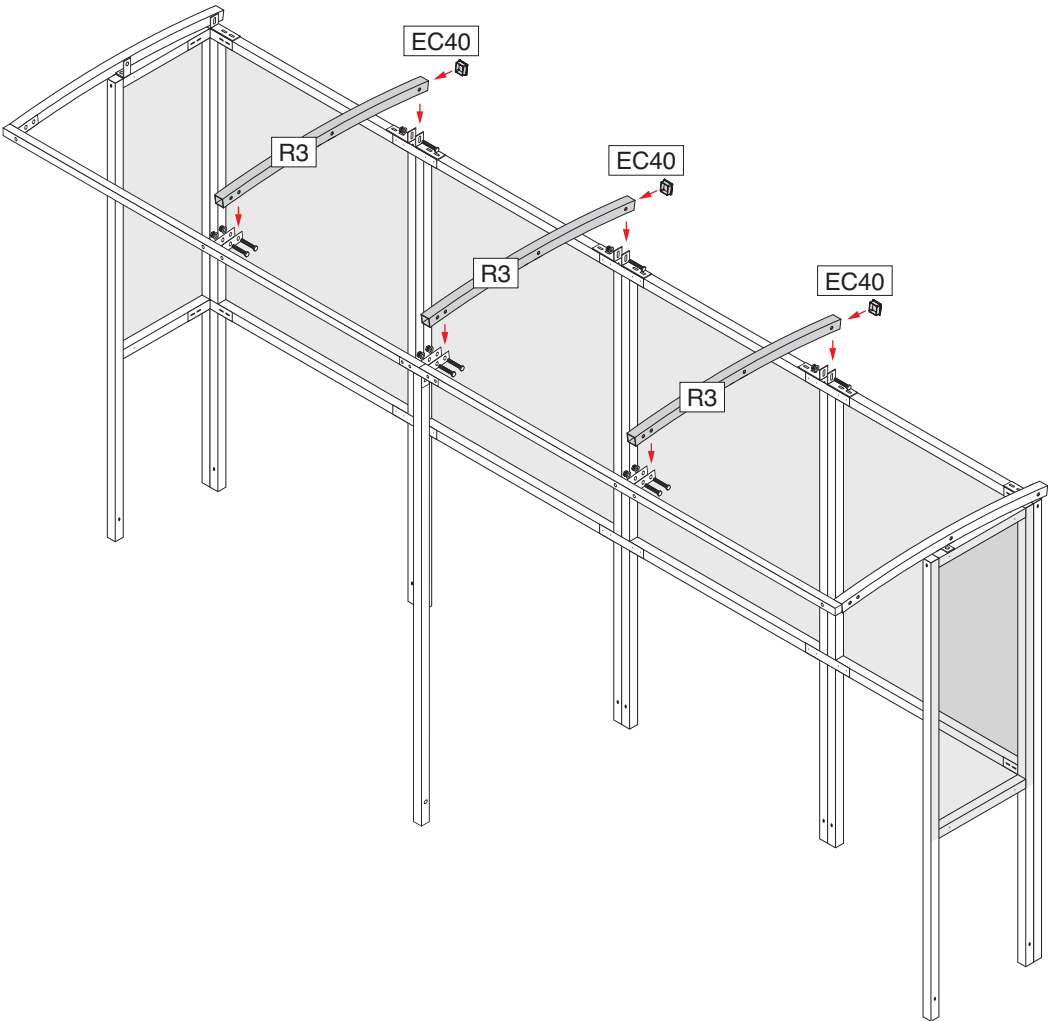




# Stage 6      Attach Remaining Rafters

You will need

Item No	Part No	Description	Qty
6	R3	Rafter	3
19	EC40	Plastic End Cap	3
20	MB1	M10 x 60 Bolt	9
21	N1	M10 Nut	9
22	W1	M10 Washer	9



 Align all holes and loosely fit the bolts before fully tightening

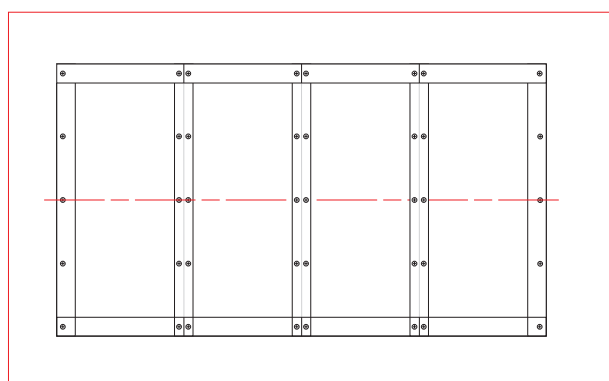
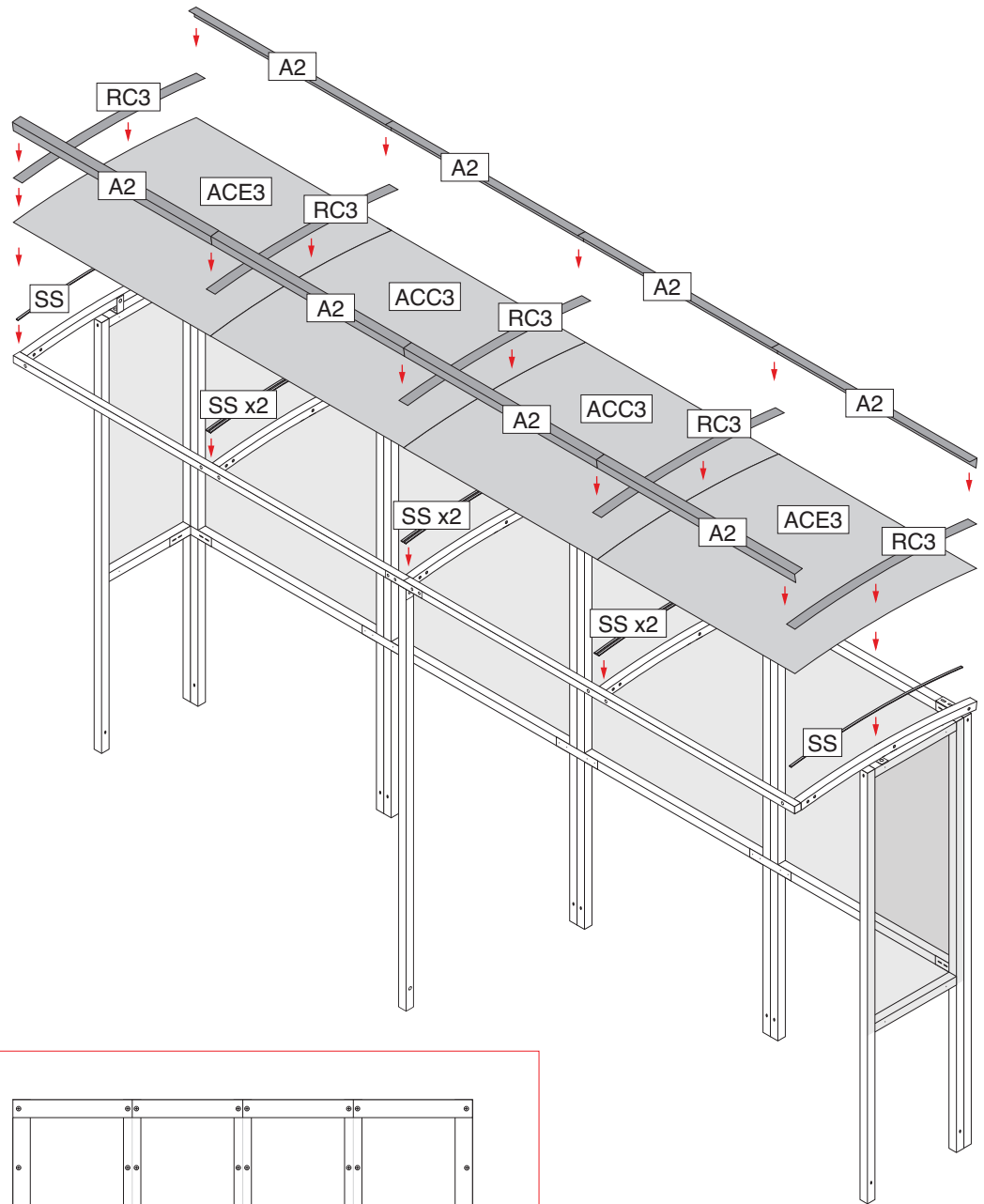
 Insert **EC40** End Caps where indicated

# Stage 7

## Affix Roof Sheets and Trims

You will need

Item No	Part No	Description	Qty
14	<b>SS</b>	Sealing Strip	1
15	<b>ACE3</b>	Roof Panel	2
16	<b>ACC3</b>	Roof Panel	2
17	<b>RC3</b>	Roof Strip	5
18	<b>A2</b>	Angle	8
23	<b>T25</b>	Tek Screw	40



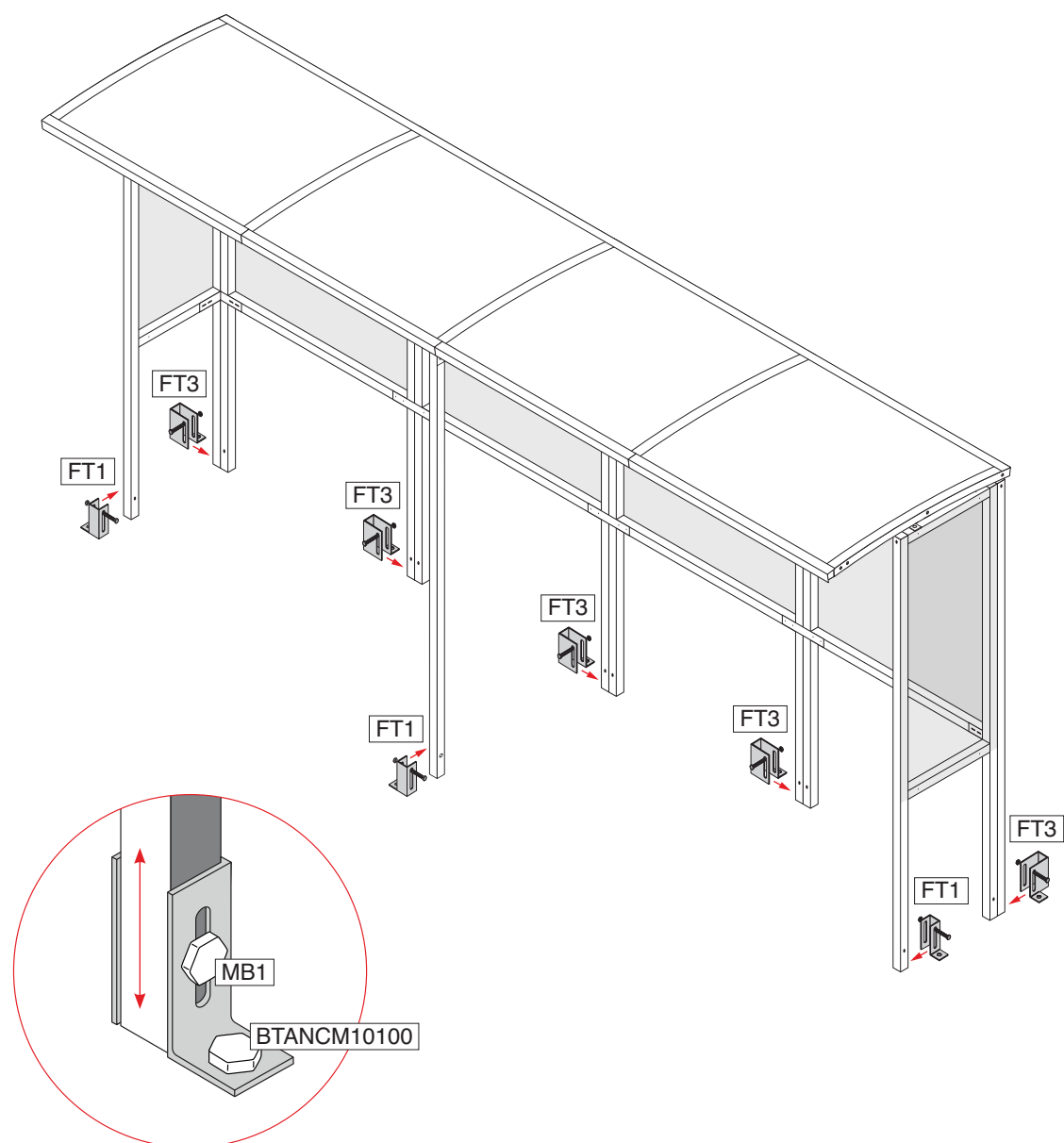
# Stage 8 Affix Feet Brackets

## You will need

Item No	Part No	Description	Qty
12	<b>FT1</b>	Foot Bracket	3
13	<b>FT3</b>	Foot Bracket	4
20	<b>MB1</b>	M10 x 60 Bolt	8
21	<b>N1</b>	M10 Nut	8
22	<b>W1</b>	M10 Washer	8
24	<b>BC</b>	Black Caps	80
25	<b>BTANCM10100</b>	Concrete Bolt	8



**!** Affix **FT1/FT3** Foot Brackets to frame before securing to concrete base using supplied **BTANCM12100** Concrete Bolts



**💡** For levelling, loosen the **MB1** bolts, then tighten accordingly

**!** Finally, fit **BC** Black Caps on all exposed nuts and bolts

# **Thank you for purchasing this product**

## **Maintenance**

**To ensure your products give you  
many years of use we recommend that you:**

- **Clean panels regularly with soapy water**
- **Ensure all fittings are tight (for example after a big storm)**
- **Touch up any exposed metal should it get scratched**