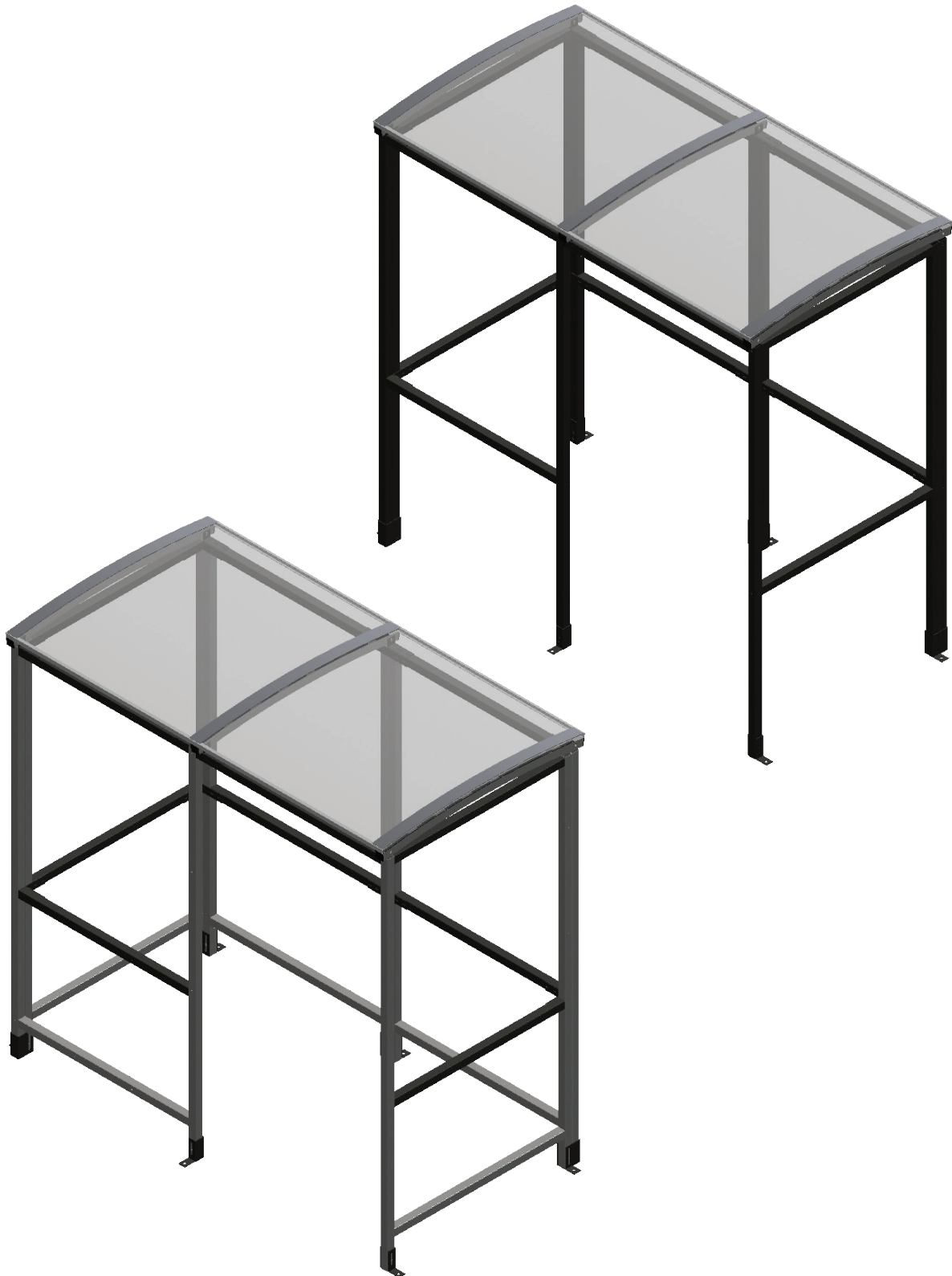
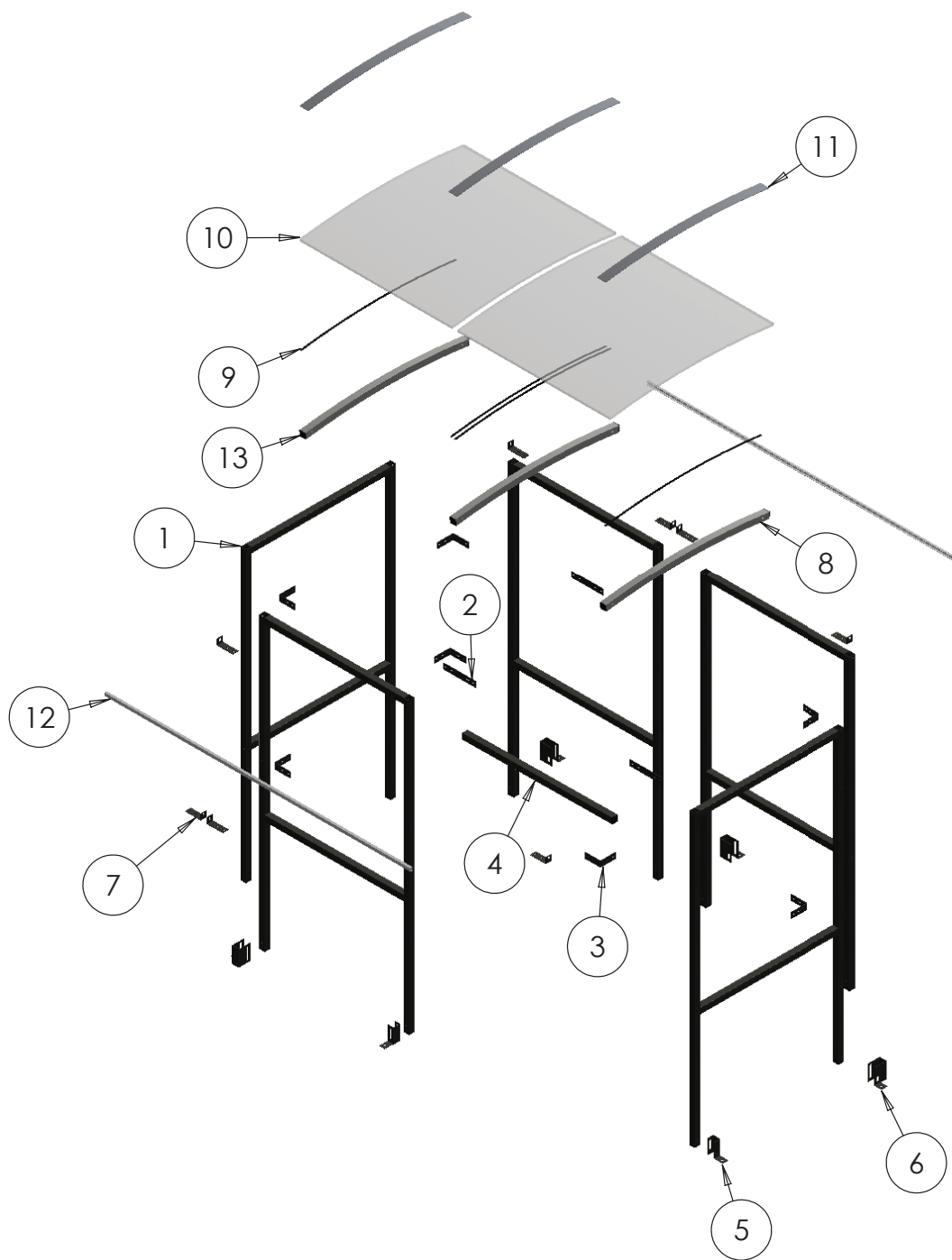


Assembly Instructions

Half and Full Frame Curved 4-Sided Shelter – Clear Roof









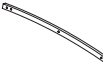


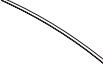




Health & Safety Information










Tools Required				
	Drill / Screwdriver		Hacksaw	 17mm Spanner
	Mallet		Hand Clamps	

Parts List

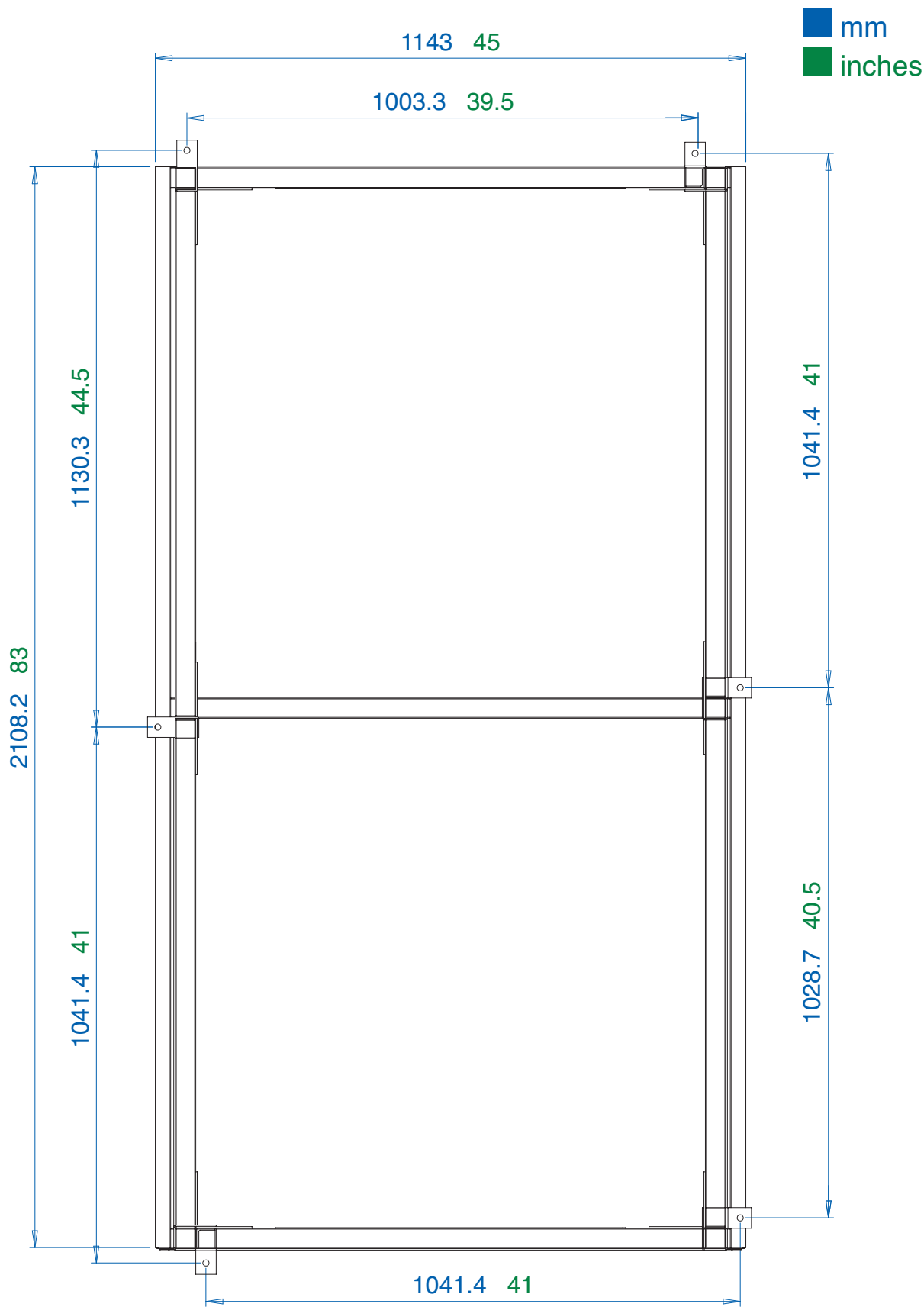
Item No	Part No	Description	Dimensions (mm)	Dimensions (inches)	Image	Qty
		Instructions				1
1	S1/S1C	Frame/Poly/ Black Screws	2000 x 1035	78.7 x 40.6		5
2	JF1	Straight Bracket	220 x 40	8.7 x 1.6		3
3	CB1	Corner Bracket	110 x 110	4.3 x 4.3		7
4	ST1	Roof Tie	1025 x 40 x 40	40.4 x 1.6 x 1.6		1
5	FT1	Foot Bracket	109 x 100 x 40	4.3 x 3.9 x 1.6		2
6	FT3	Foot Bracket	109 x 100 x 80	4.3 x 3.9 x 3.1		4
7	RB1	Bracket	110 x 42 x 40	4.3 x 1.8 x 1.6		8
8	R1	Rafter	1130x 40 x 40	44.5 x 1.6 x 1.6		3
9	SS	Sealing Strip	Trim to 1135	Trim to 44.7		1 Roll
10	PCE1	Roof Panel	1150 x 1050	45.3 x 41.3		2
11	RC1	Roof Strip	1130	44.5		3
12	2MD	Roof Edge	Trim to Suit			2
13	EC40	Plastic End Cap	40 x 40	1.6 x 1.6		8

Fittings – Pack C

14	MB1	M10 x 60 Bolt	10 x 60	0.4 x 2.4		30
15	N1	M10 Nut				30
16	W1	M10 Washer				60
17	T25	Tek Screw	25	1		72
18	T38	Tek Screw	38	1.5		30
19	BC	Black Caps				60
20	BTANCM10100	M10 x 100mm Concrete Bolt	10 x 100	0.4 x 3.9		8

Ground Anchor & Overall Size

Suggested size for concrete base: 200mm / 7.87in oversized (on all four sides)



Stage 1

Attaching the Polycarbonate Panels

You will need

Item No	Part No	Description	Qty
1	S1/S1C	Frame/Poly/Black Screws	5

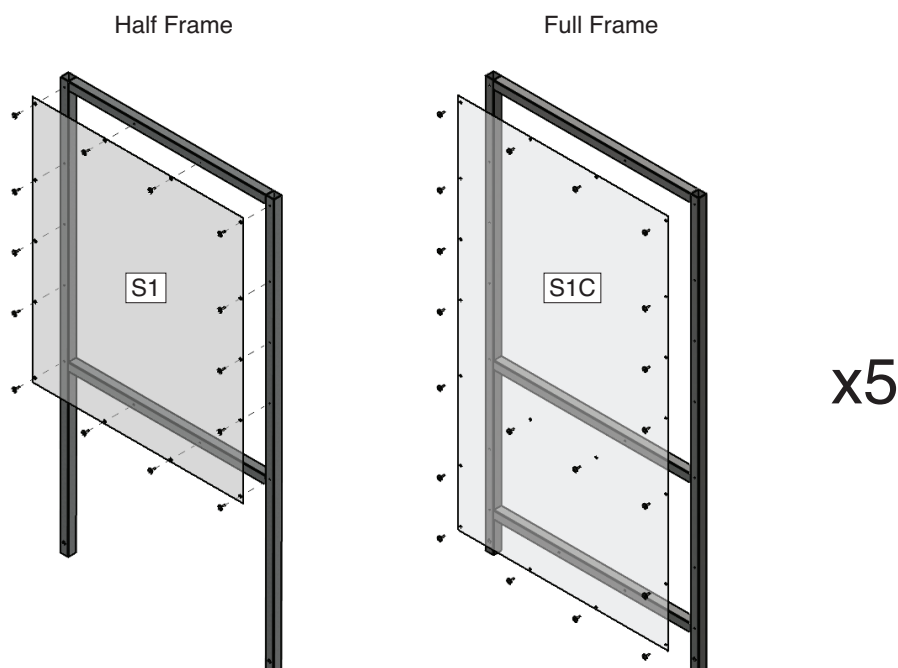
	Drill / Screwdriver
---	---------------------

 Remove protective covering from panels before assembly

 Align all holes and loosely fit the screws before fully tightening

 Use one bag of polycarbonate fixings per frame

DO NOT OVER TIGHTEN SCREWS
Lightly compress rubber on washers



Stage 2

Assemble Back Frames

You will need

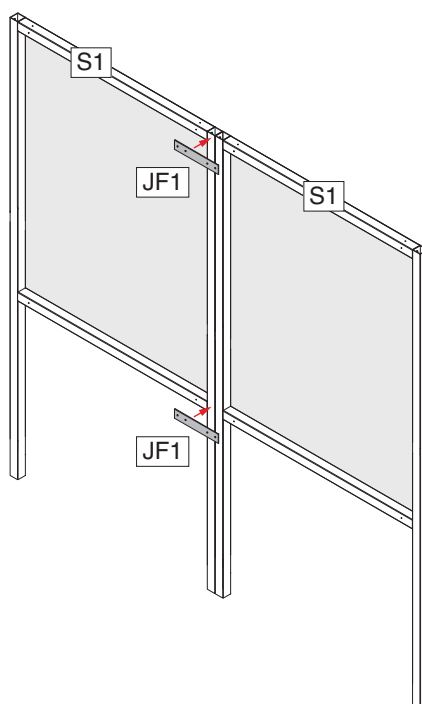
Item No	Part No	Description	Qty
1	S1	Frame	2
2	JF1	Straight Bracket	2
17	T25	Tek Screw	8

	Drill / Screwdriver
---	---------------------

 Use T25 25mm Tek Screws only

IMPORTANT
Assemble frames with polycarbonate panels **outside**

PLEASE NOTE
Assembly applies for **S1C** Full Frame variation throughout instructions.



Stage 3 Assemble Side Frames

You will need

Item No	Part No	Description	Qty
1	S1	Frame	2
3	CB1	Corner Bracket	4
17	T25	Tek Screw	16



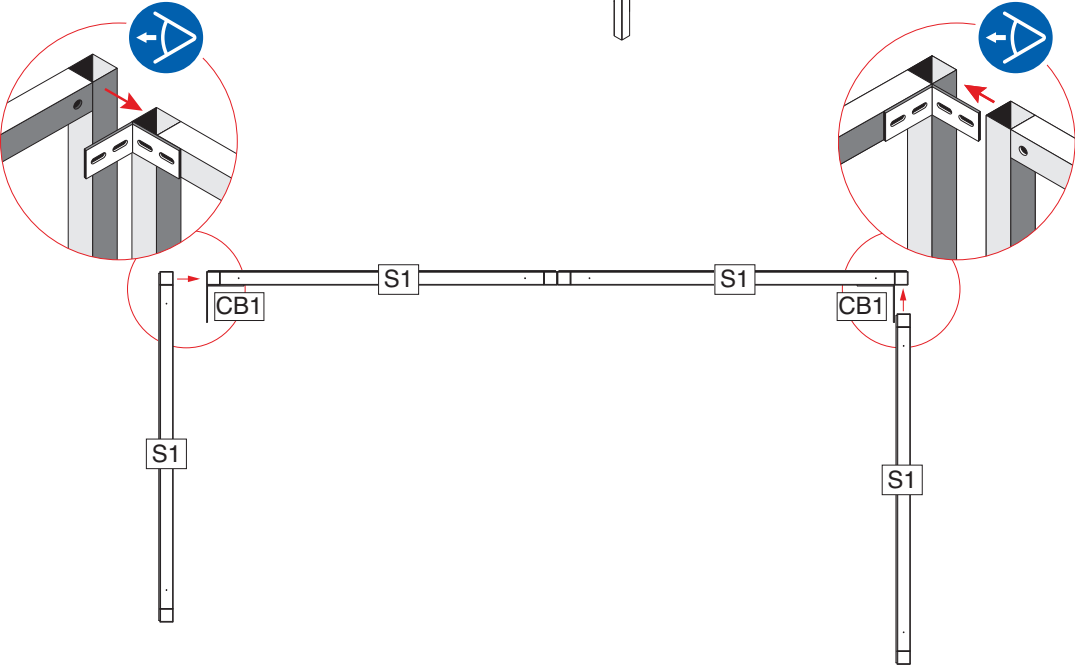
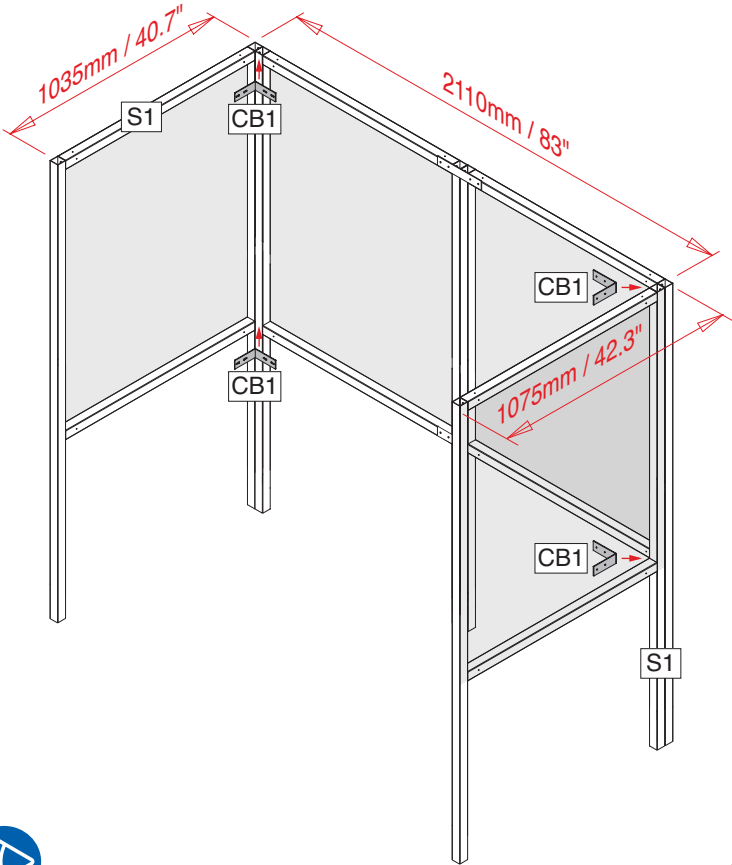
Drill / Screwdriver

Align all holes and loosely fit the screws before fully tightening

Use T25 25mm Tek Screws only

IMPORTANT

Check the dimension of the shelter to ensure correct alignment



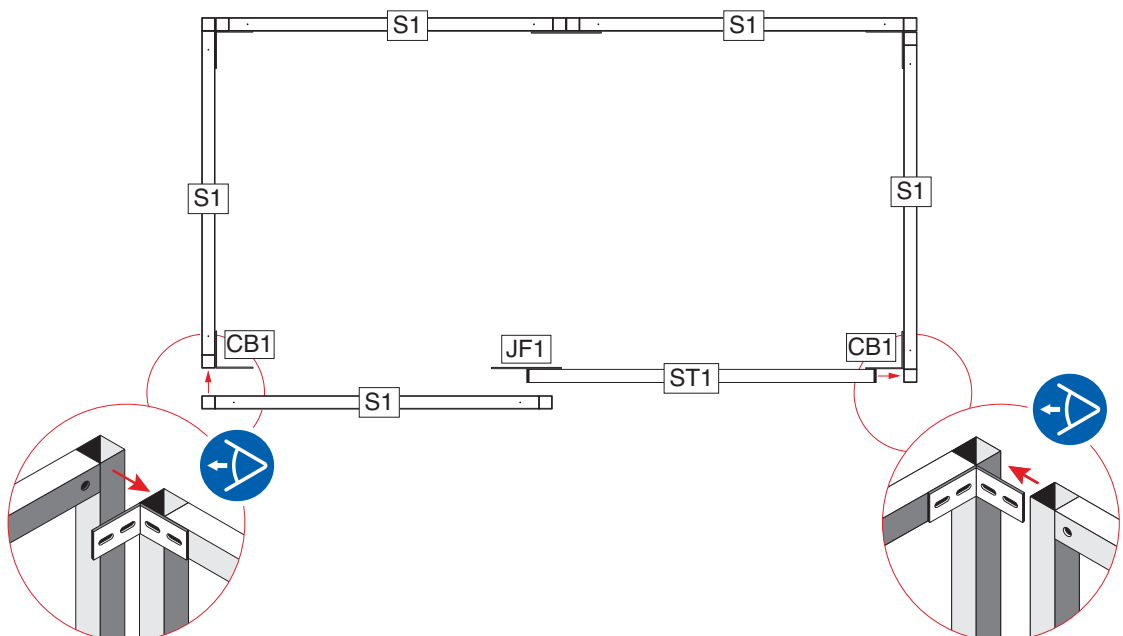
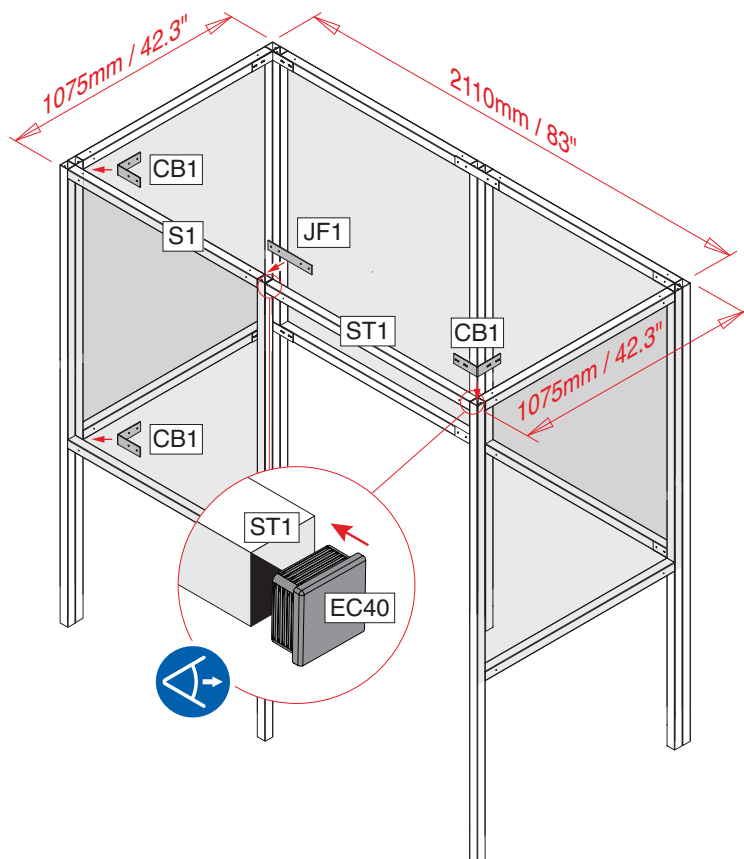
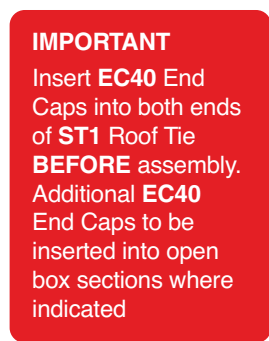
IMPORTANT

Make sure the frames are aligned as detailed

Stage 4 Assemble Front Frame

You will need

Item No	Part No	Description	Qty
1	S1	Frame	1
2	JF1	Straight Bracket	1
3	CB1	Corner Bracket	3
4	ST1	Roof Tie	1
13	EC40	Plastic End Cap	2
17	T25	Tek Screw	16



Stage 5 Affix Rafter Brackets

You will need

Item No	Part No	Description	Qty
7	RB1	Rafter Bracket	8
17	T25	Tek Screw	16



Drill / Screwdriver



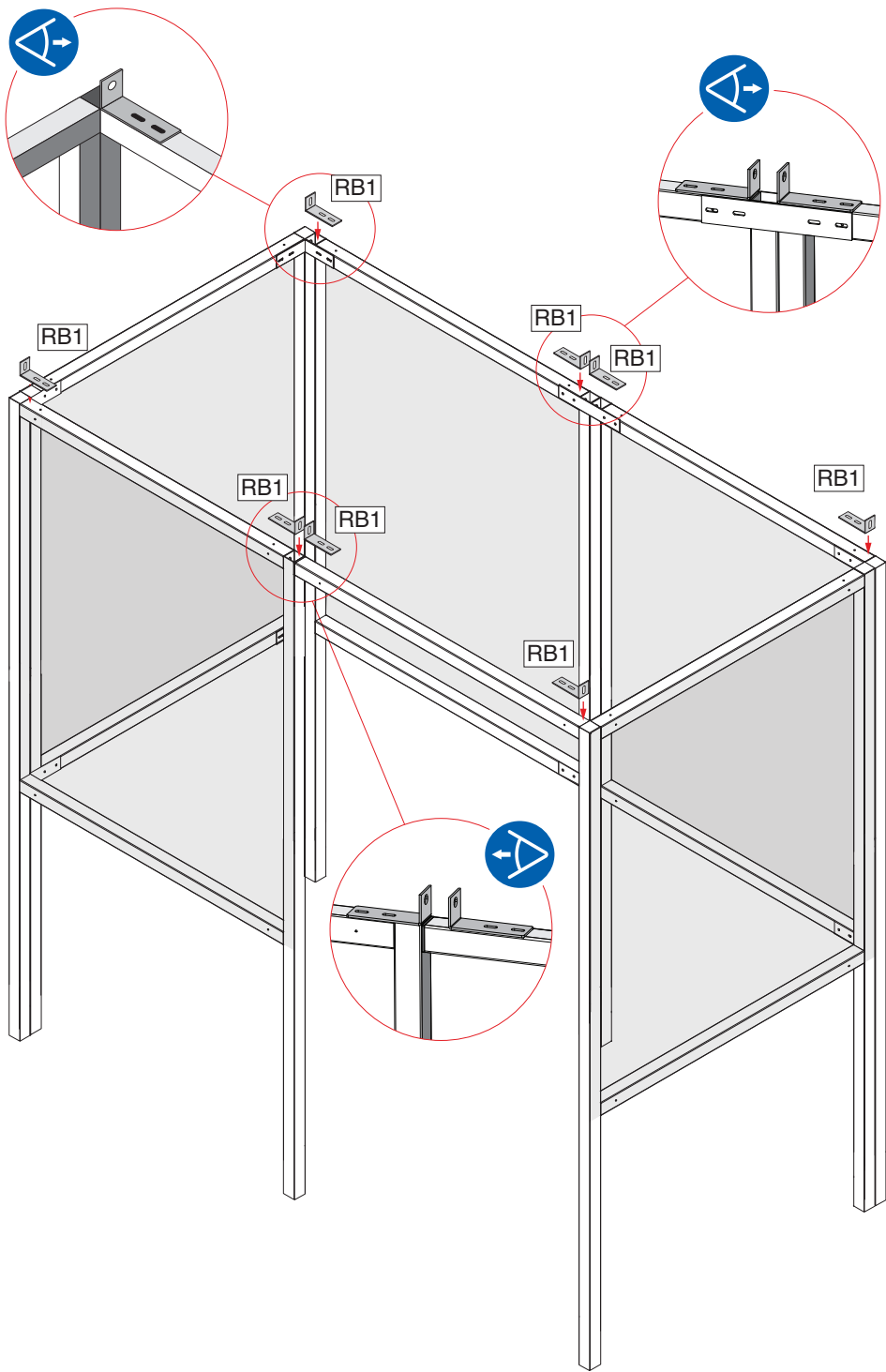
Align all holes and loosely fit the screws before fully tightening



Use T25 25mm Tek Screws only

IMPORTANT

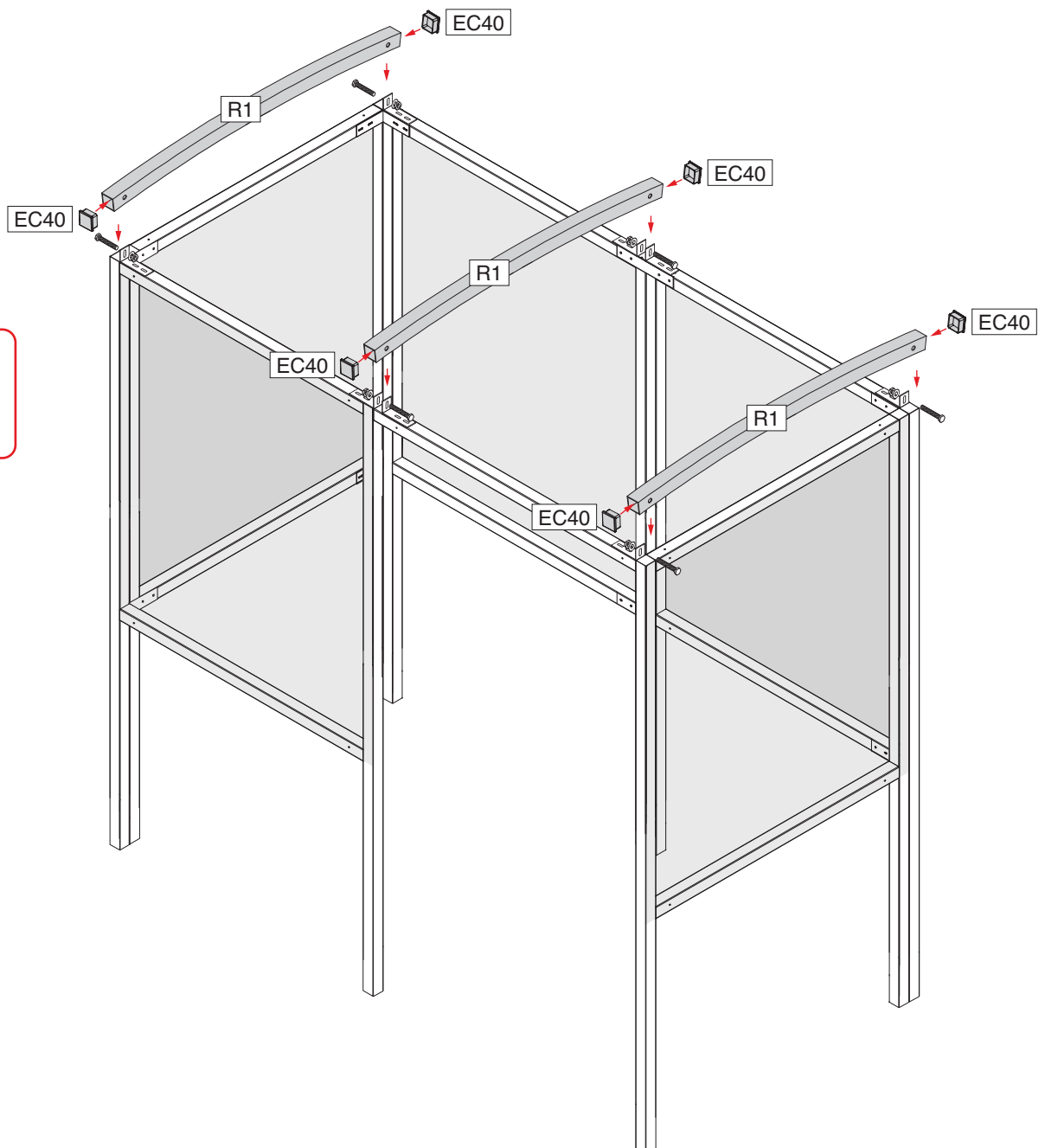
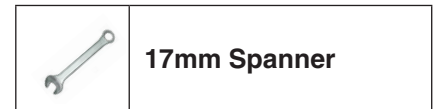
Please note alignment of front and back centre brackets



Stage 6 Attach Rafters

You will need



Item No	Part No	Description	Qty
8	R1	Rafter	3
13	EC40	Plastic End Cap	6
14	MB1	M10 x 60 Bolt	6
15	N1	M10 Nut	6
16	W1	M10 Washer	6



Stage 7 Affix Roof Sheets and Trims


You will need

Item No	Part No	Description	Qty
9	SS	Sealing Strip	1
10	PCE1	Roof Panel	2
11	RC1	Roof Strip	3
12	2MD	Roof Edge	2
18	T38	Tek Screw	12

	Drill / Screwdriver
	Mallet



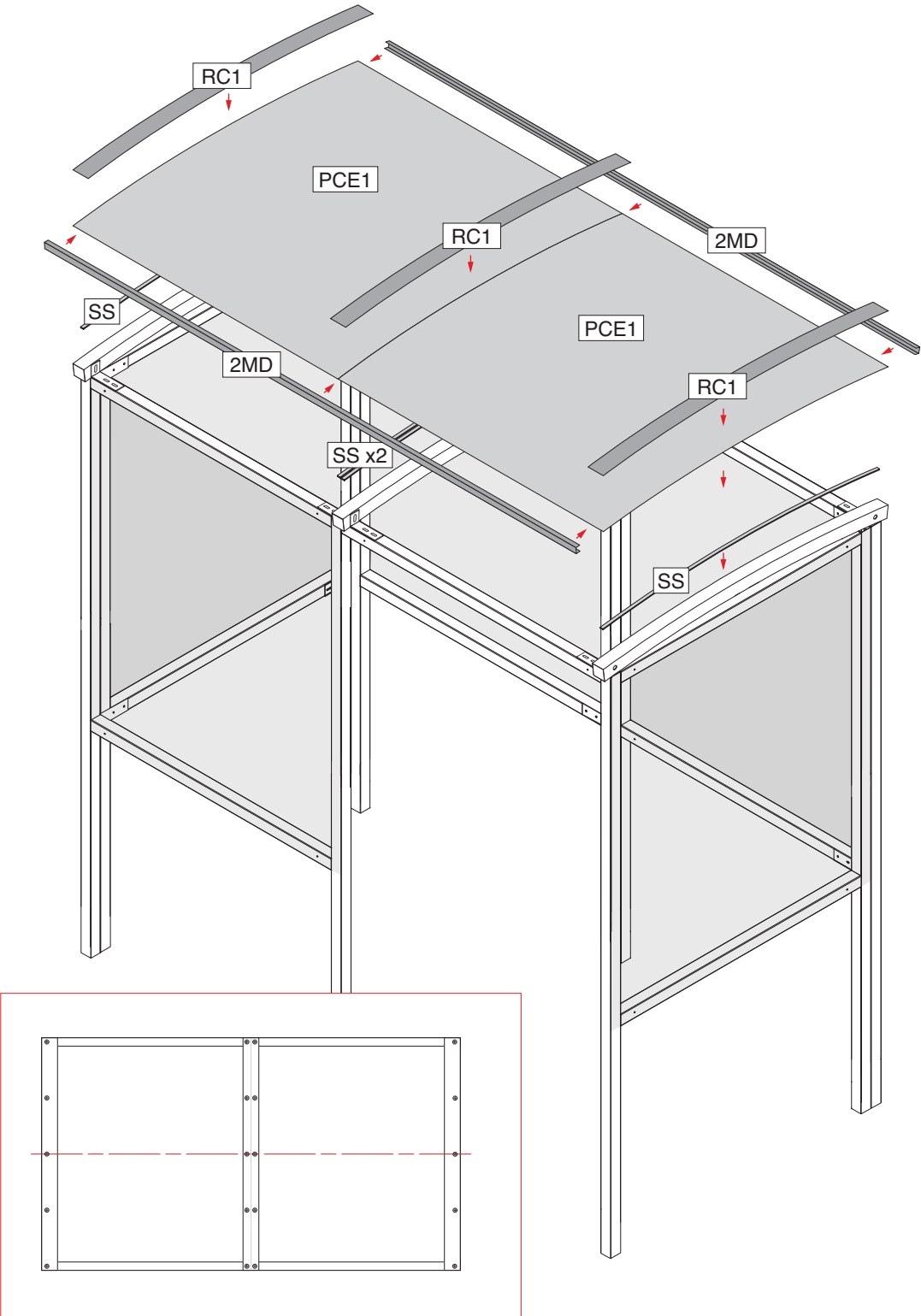
Apply **SS** Sealing Strips, cut to length, to rafters before attaching **PCE1** Roof Panels



Using a mallet, tap the **2MD** Roof Edge onto the edges of the **PCE1** Roof Panels, ensuring they are placed **UNDERNEATH** the **RC1** Roof Strips



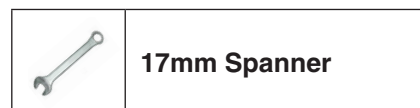
Suggested screw layout



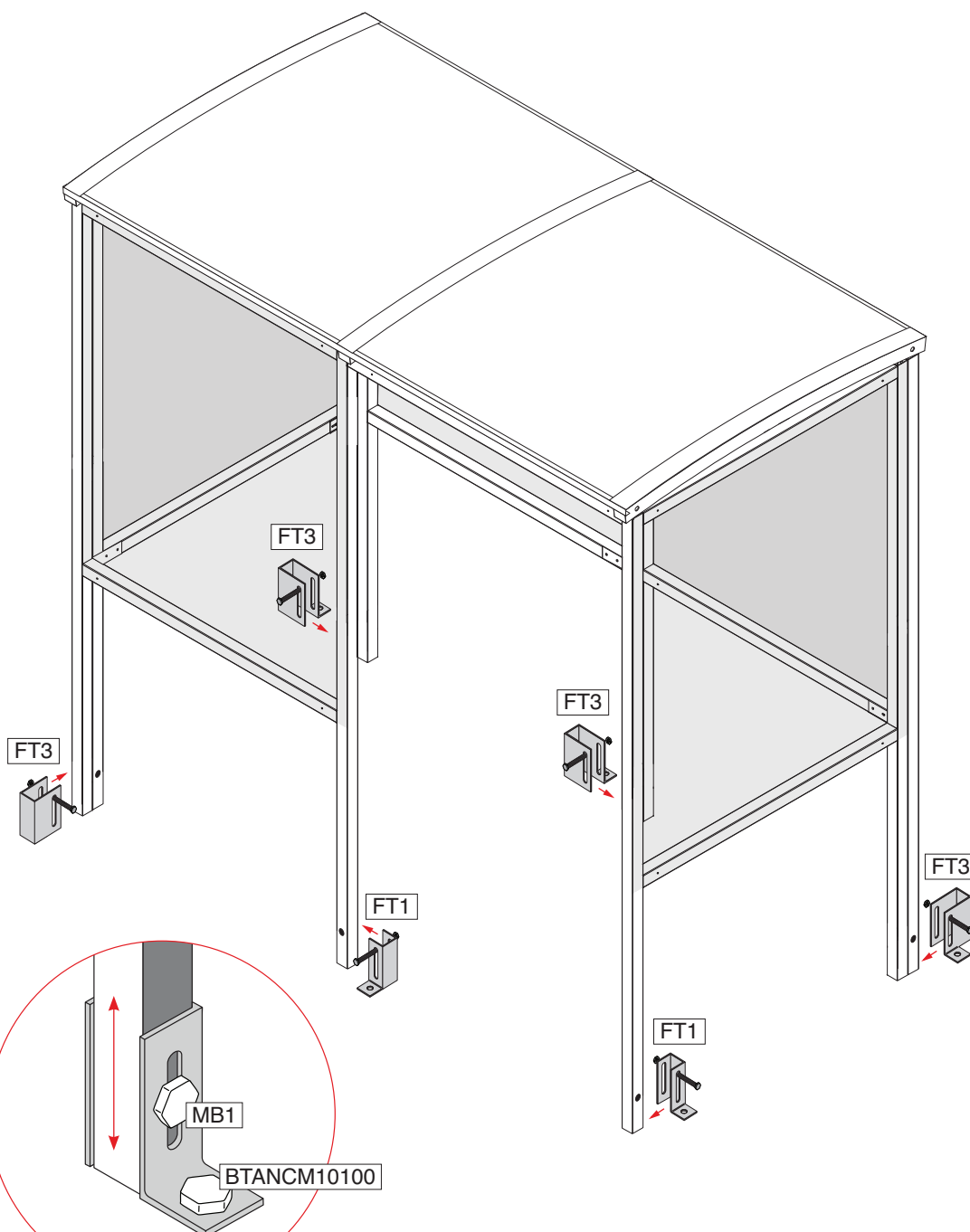
Stage 8 Affix Feet Brackets

You will need

Item No	Part No	Description	Qty
5	FT1	Foot Bracket	2
6	FT3	Foot Bracket	4
14	MB1	M10 x 60 Bolt	6
15	N1	M10 Nut	6
16	W1	M10 Washer	6
19	BC	Black Caps	60
20	BTANCM10100	Concrete Bolt	6



! Affix **FT1/FT3** Foot Brackets to frame before securing to concrete base using supplied **BTANCM12100** Concrete Bolts



💡 For levelling, loosen the **MB1** bolts, then tighten accordingly

! Finally, fit **BC** Black Caps on all exposed nuts and bolts

Thank you for purchasing this product

Maintenance

**To ensure your products give you
many years of use we recommend that you:**

- **Clean panels regularly with soapy water**
- **Ensure all fittings are tight (for example after a big storm)**
- **Touch up any exposed metal should it get scratched**