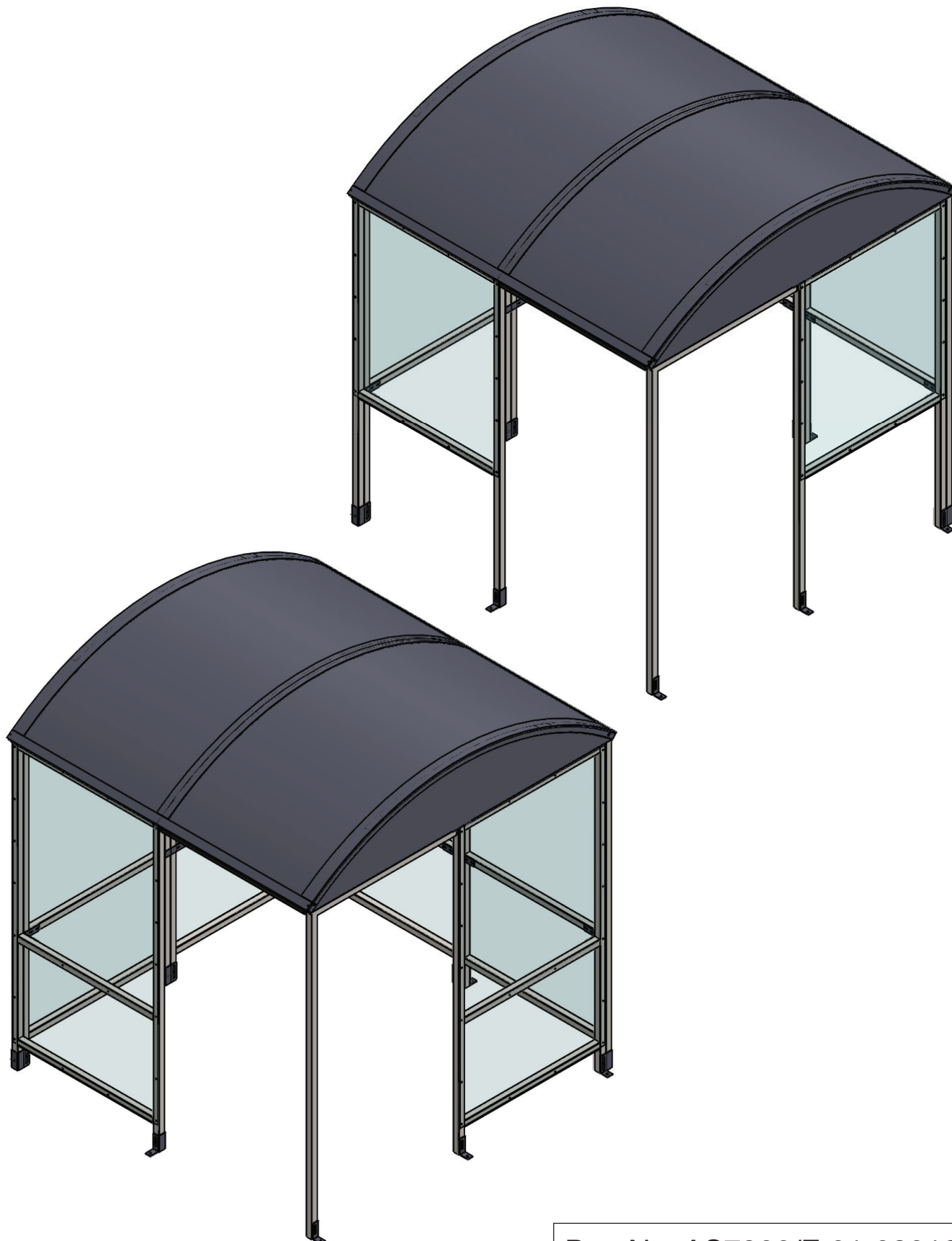


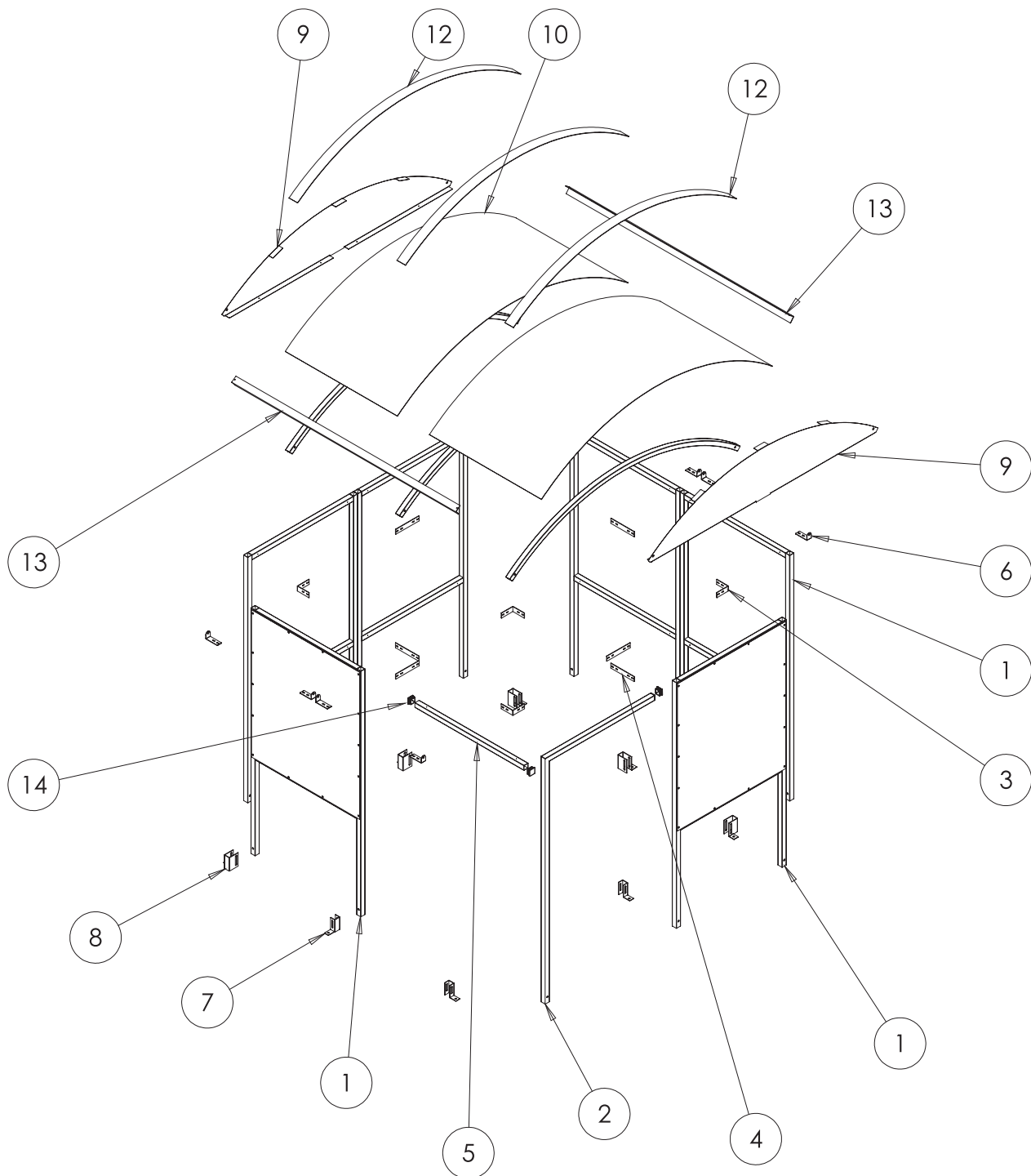
# Assembly Instructions

Half and Full Frame Domed 4-Sided Shelter – Aluminium Roof


















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




# Health & Safety Information



Tools Required				
	Drill / Screwdriver		Hacksaw	 17mm Spanner
	Mallet		Hand Clamps	

# Parts List

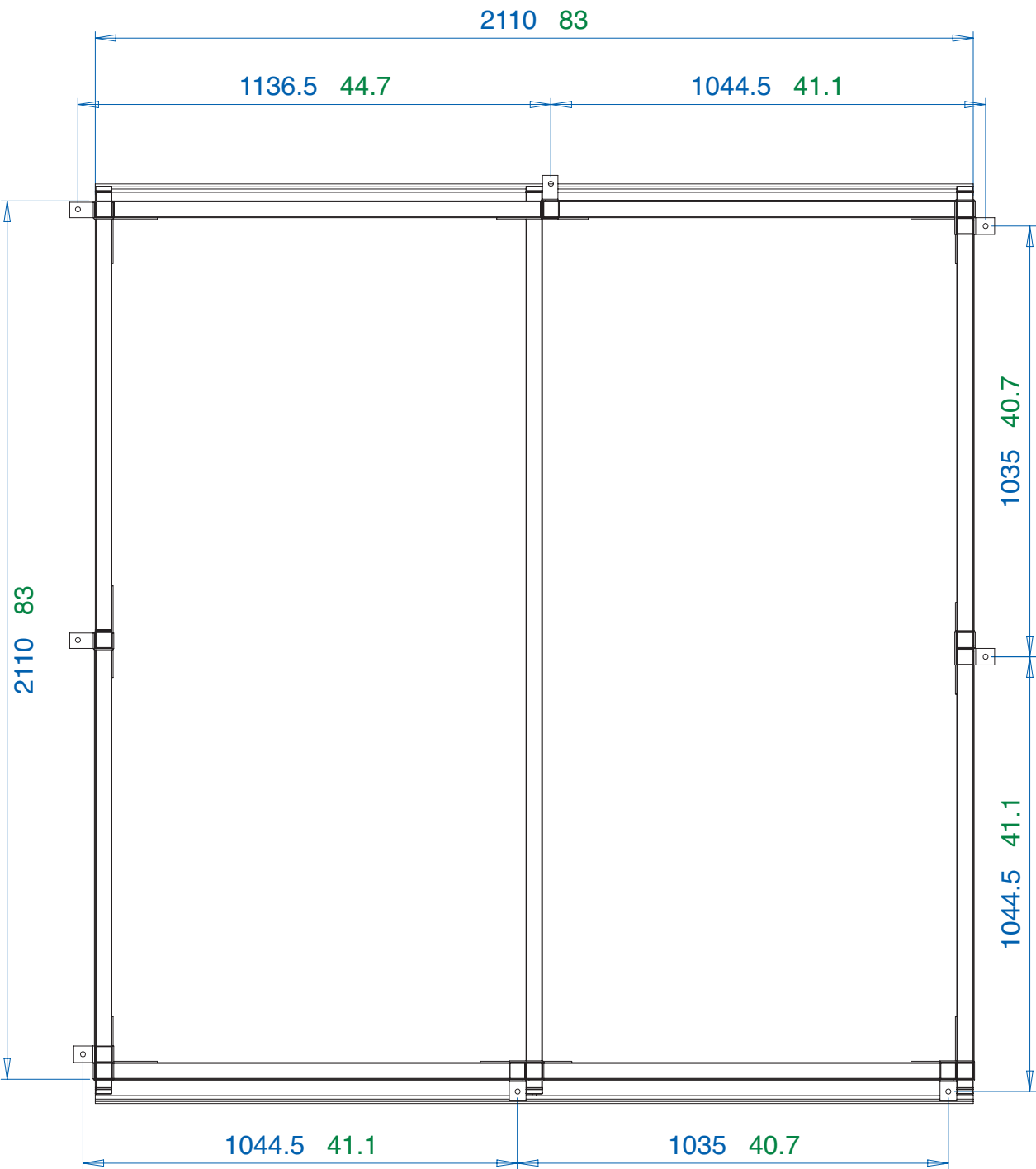
Item No	Part No	Description	Dimensions (mm)	Dimensions (inches)	Image	Qty
		Instructions				1
1	<b>S1/S1C</b>	Frame/Poly/ Black Screws	2000 x 1035	78.7 x 40.7		6
2	<b>P1</b>	Post Frame	2000 x 1030	78.7 x 40.5		1
3	<b>CB1</b>	Corner Bracket	110 x 110 x 40	4.3 x 4.3 x 1.6		7
4	<b>JF1</b>	Straight Bracket	221 x 40	8.7 x 1.6		6
5	<b>ST1</b>	Roof Tie	2220	40.4		1
6	<b>DR</b>	Rafter Bracket	110 x 40 x 52	4.3 x 1.6 x 2		8
7	<b>FT1</b>	Foot Bracket	109 x 100 x 40	4.3 x 3.9 x 1.6		3
8	<b>FT3</b>	Foot Bracket	109 x 100 x 80	4.3 x 3.9 x 3.1		5
9	<b>DR2I</b>	Infill Panel	2160 x 40 x 405	85 x 1.5 x 15.9		2
10	<b>DR2PO</b>	Roof Panel Outer	2160 x 50 x 405	85 x 1.9 x 15.9		2
11	<b>DR2R</b>	Rafter	2345 x 40 x 40	92.3 x 1.6 x 1.6		3
12	<b>DR2T</b>	Roof Trim	2345 x 80	92.3 x 3.1		3
13	<b>DRAT2</b>	Aly-Angle Trim 2m	2110 x 50 x 50	83 x 1.9 x 1.9		2
14	<b>EC40</b>	Plastic End Cap	41 x 41	1.6 x 1.6		3

Fittings - Pack A + H						
16	<b>MB1</b>	M10 x 60 Bolt	10 x 60	0.4 x 2.4		30
17	<b>N1</b>	M10 Nut				30
18	<b>W1</b>	M10 Washer				60
19	<b>T25</b>	Tek Screw	25	1		72
20	<b>T38</b>	Tek Screw	38	1.5		78
21	<b>BC</b>	Black Caps				60
22	<b>BTANC M12100</b>	M10/12 x 100mm Concrete Bolt	10/12 x 100	0.4/0.5 x 3.9		8

# Ground Anchor & Overall Size

Suggested size for concrete base: 200mm / 7.87in oversized (on all four sides)

mm  
inches



# Stage 1

# Attaching the Polycarbonate Panels

## You will need

Item No	Part No	Description	Qty
1	S1/S1C	Frame/Poly/Black Screws	6

	Drill / Screwdriver
---	---------------------

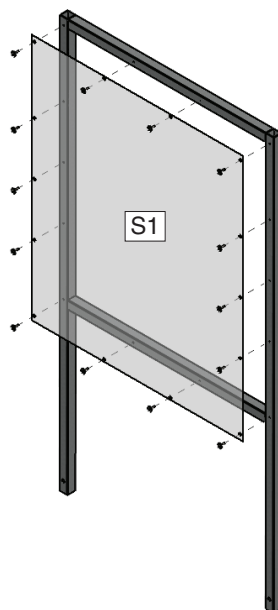
 Remove protective covering from panels before assembly

 Align all holes and loosely fit the screws before fully tightening

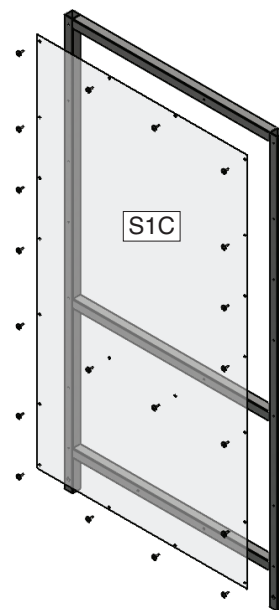
 Use one bag of polycarbonate fixings per frame

**DO NOT OVER TIGHTEN SCREWS**  
Lightly compress rubber on washers

Half Frame



Full Frame



# Stage 2

# Assemble Back Frames

## You will need

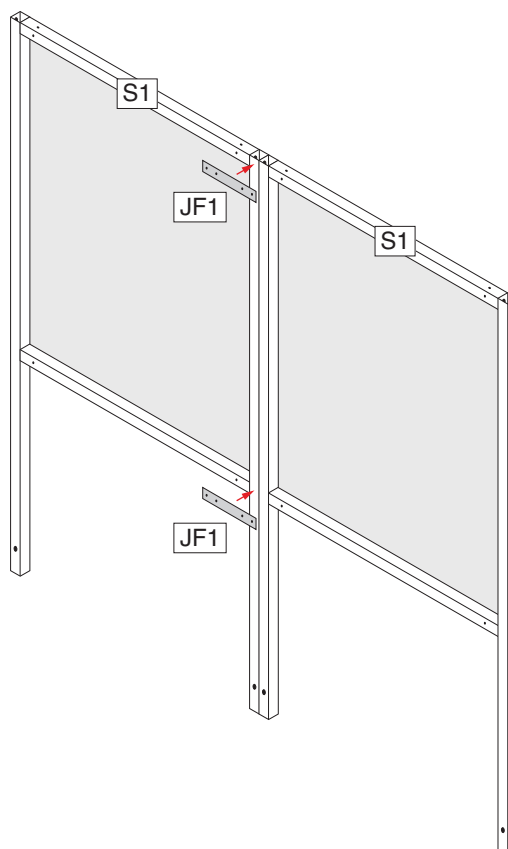
Item No	Part No	Description	Qty
1	S1	Frame	2
4	JF1	Straight Bracket	2
19	T25	Tek Screw	8

	Drill / Screwdriver
---	---------------------

 Use T25 25mm Tek Screws only

**IMPORTANT**  
Assemble frames with polycarbonate panels **outside**

**PLEASE NOTE**  
Assembly applies for **S1C** Full Frame variation throughout instructions.

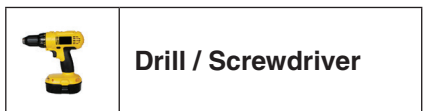


# Stage 3

## Assemble Side Frames

### You will need

Item No	Part No	Description	Qty
1	S1	Frame	3
2	P1	Post Frame	1
3	CB1	Corner Bracket	4
4	JF1	Straight Bracket	3
14	EC40	Plastic End Cap	1
19	T25	Tek Screw	28



Drill / Screwdriver



Align all holes and loosely fit the screws before fully tightening



Use T25 25mm Tek Screws only

#### IMPORTANT

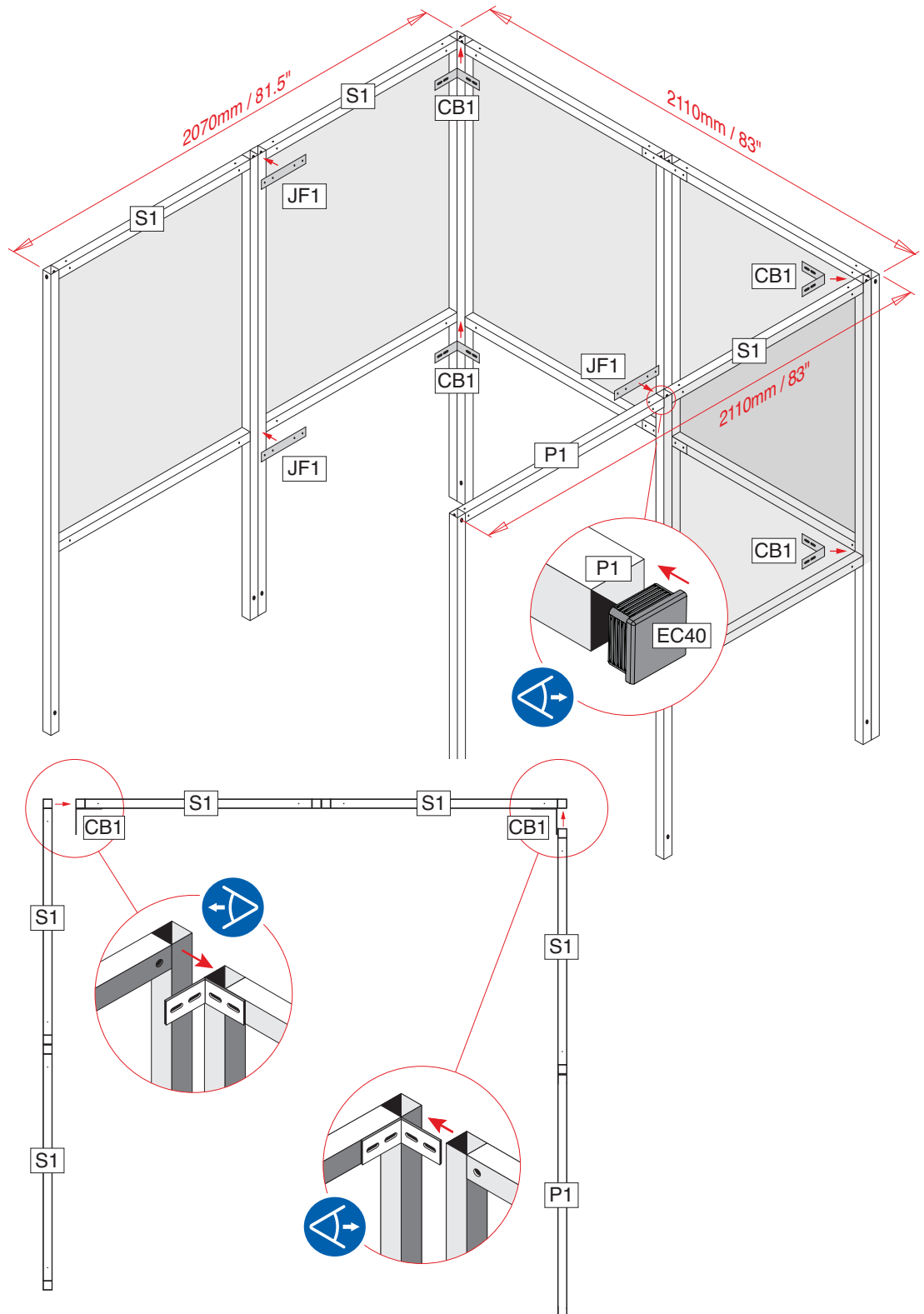
Check the dimension of the shelter to ensure correct alignment

#### IMPORTANT

Insert **EC40** End Cap into end of **P1** Post Frame before assembly

#### IMPORTANT

Make sure the frames are aligned as detailed



# Stage 4 Assemble Front Frame

You will need

Item No	Part No	Description	Qty
1	S1	Frame	1
3	CB1	Corner Bracket	3
4	JF1	Straight Bracket	1
5	ST1	Roof Tie	1
14	EC40	Plastic End Cap	2
19	T25	Tek Screw	16



Drill / Screwdriver

Align all holes and loosely fit the screws before fully tightening

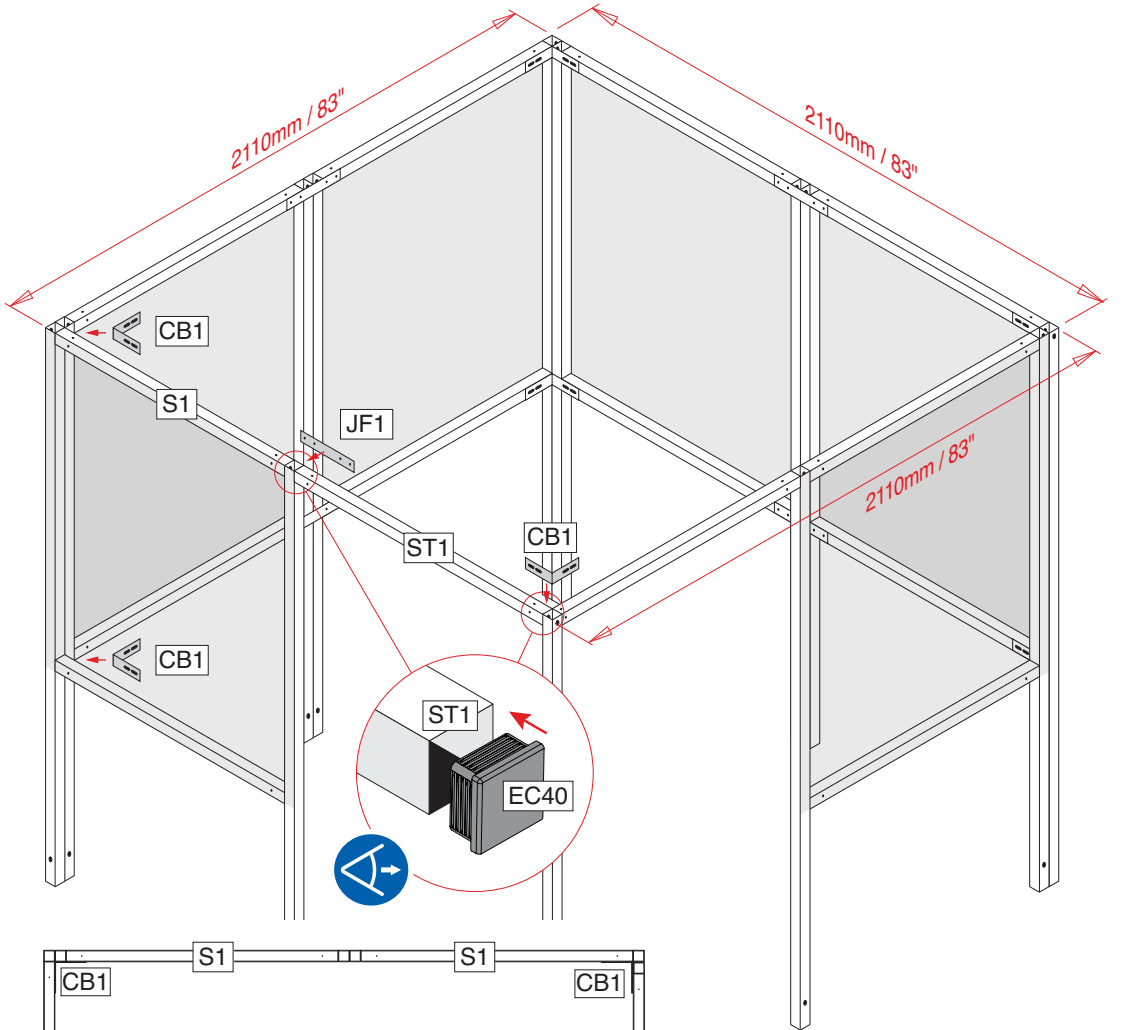
Use T25 25mm Tek Screws only

**IMPORTANT**

Check the dimension of the shelter to ensure correct alignment

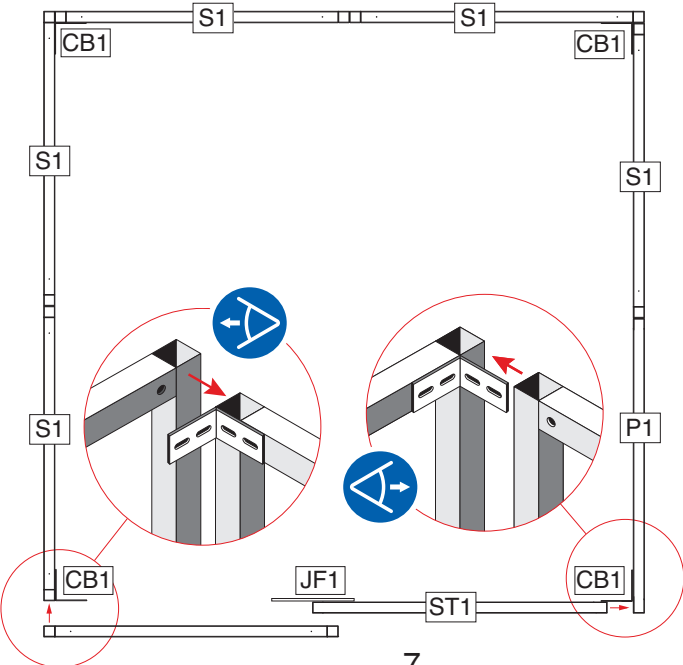
**IMPORTANT**

Insert EC40 End Caps into both ends of ST1 Roof Tie before assembly



**IMPORTANT**

Make sure the frames are aligned as detailed



# Stage 5      Affix Rafter Brackets

You will need

Item No	Part No	Description	Qty
6	DR	Rafter Bracket	8
19	T25	Tek Screw	16



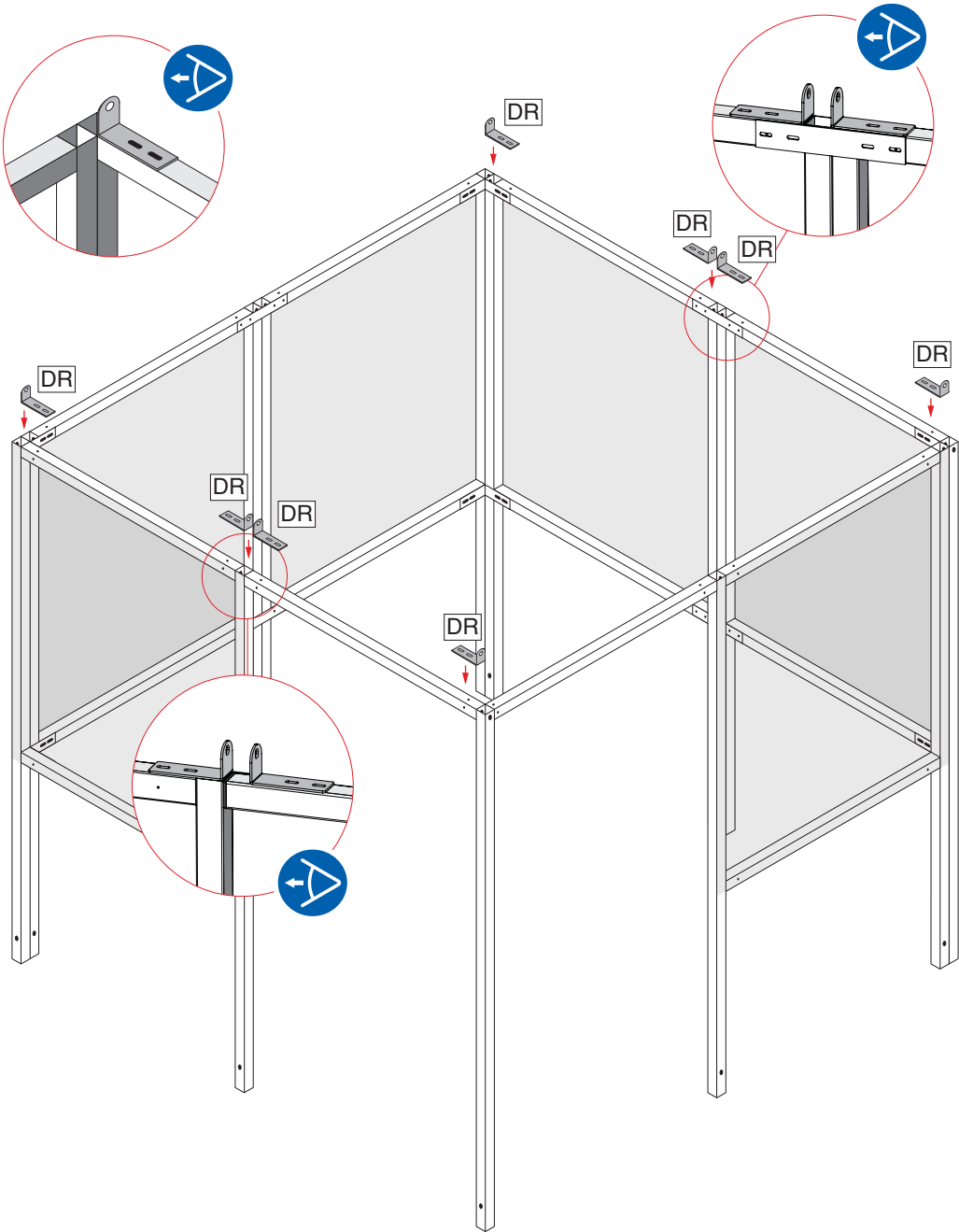
Drill / Screwdriver

- 

Align all holes and loosely fit the screws before fully tightening
- 

Use T25 25mm Tek Screws only
- IMPORTANT**

Please note alignment of front and back centre brackets





# Stage 6 Assemble Rafters and Infill Panels

You will need

Item No	Part No	Description	Qty
9	DR2I	Infill Panel	2
11	DR2R	Rafter	3
16	MB1	M10 x 60 Bolt	6
17	N1	M10 Nut	6
18	W1	M10 Washer	6



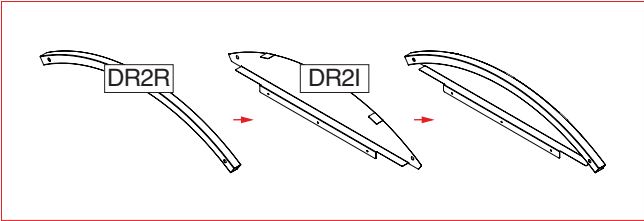
Drill / Screwdriver



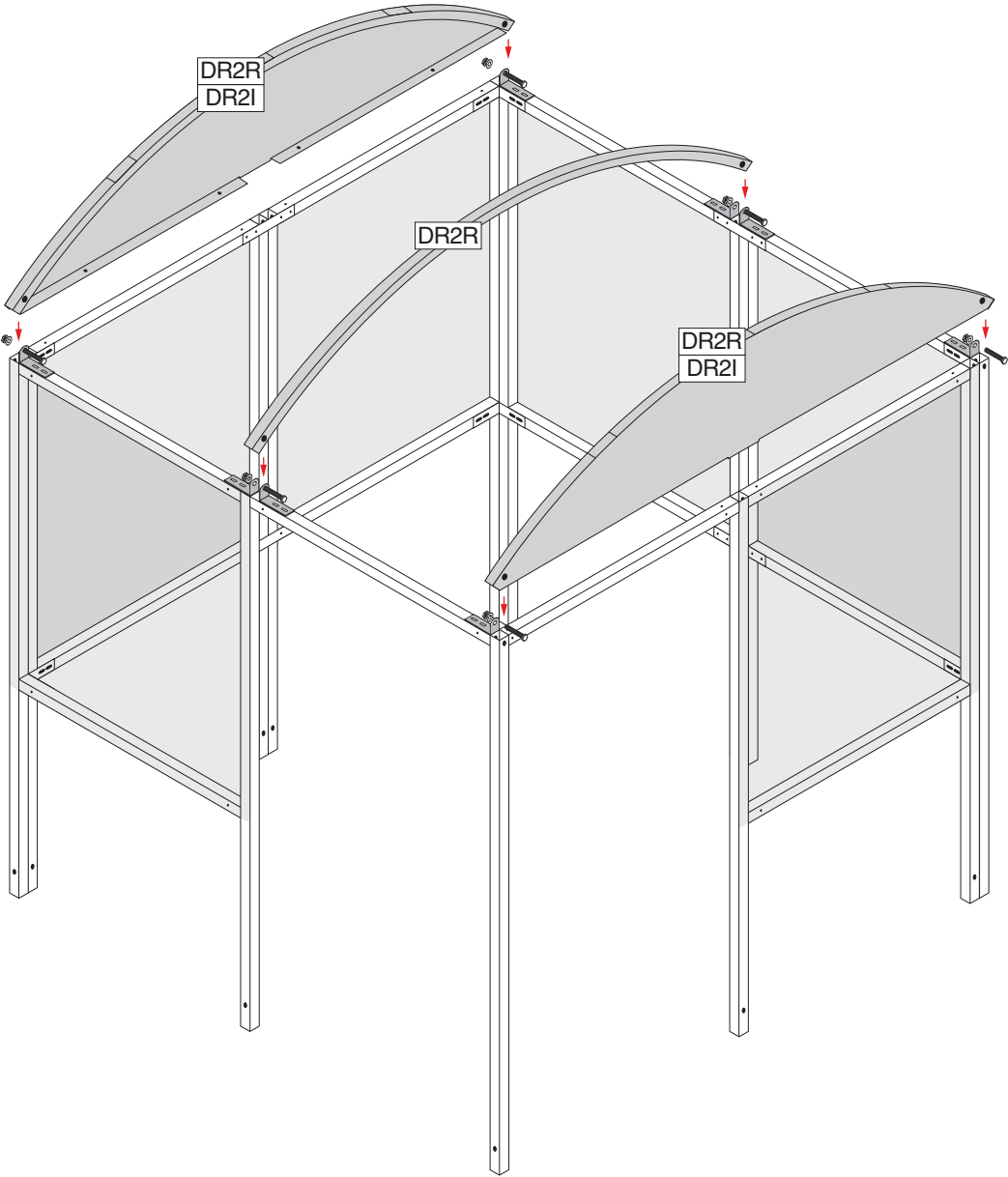
17mm Spanner

**IMPORTANT**

Assemble the end panels x2 **before** attaching to the DR Rafter Brackets



Align all holes and loosely fit the bolts before fully tightening




# Stage 7      Affix Roof Sheets and Roof Trim


You will need

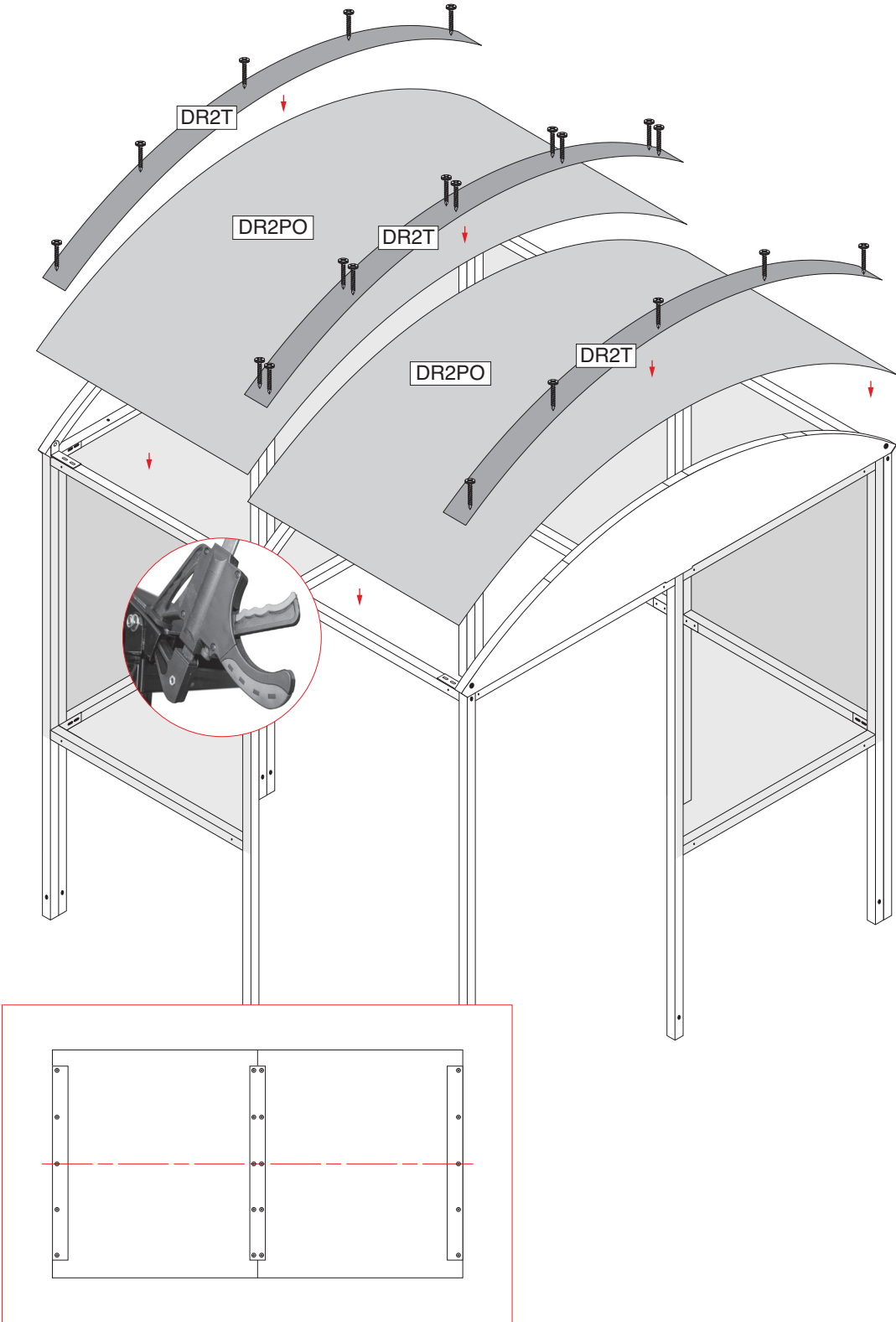
Item No	Part No	Description	Qty
10	DR2PO	Roof Panel Outer	2
12	DR2T	Roof Trim	3
20	T38	Tek Screw	20

	Drill / Screwdriver
	Clamps

 The **T38** 38mm Tek Screws are for fixing **Roof Strips** and **Angle Trim** only

 Hold **DR2PO** Roof Panels and **DR2T** Roof Trims in place using clamps before screwing into place


 Align **DR2PO** Roof Panels and **DR2T** Roof Trims to **DR2R** Rafters measuring from centre of each



# Stage 8      Affix Aly-Angle Roof Trim

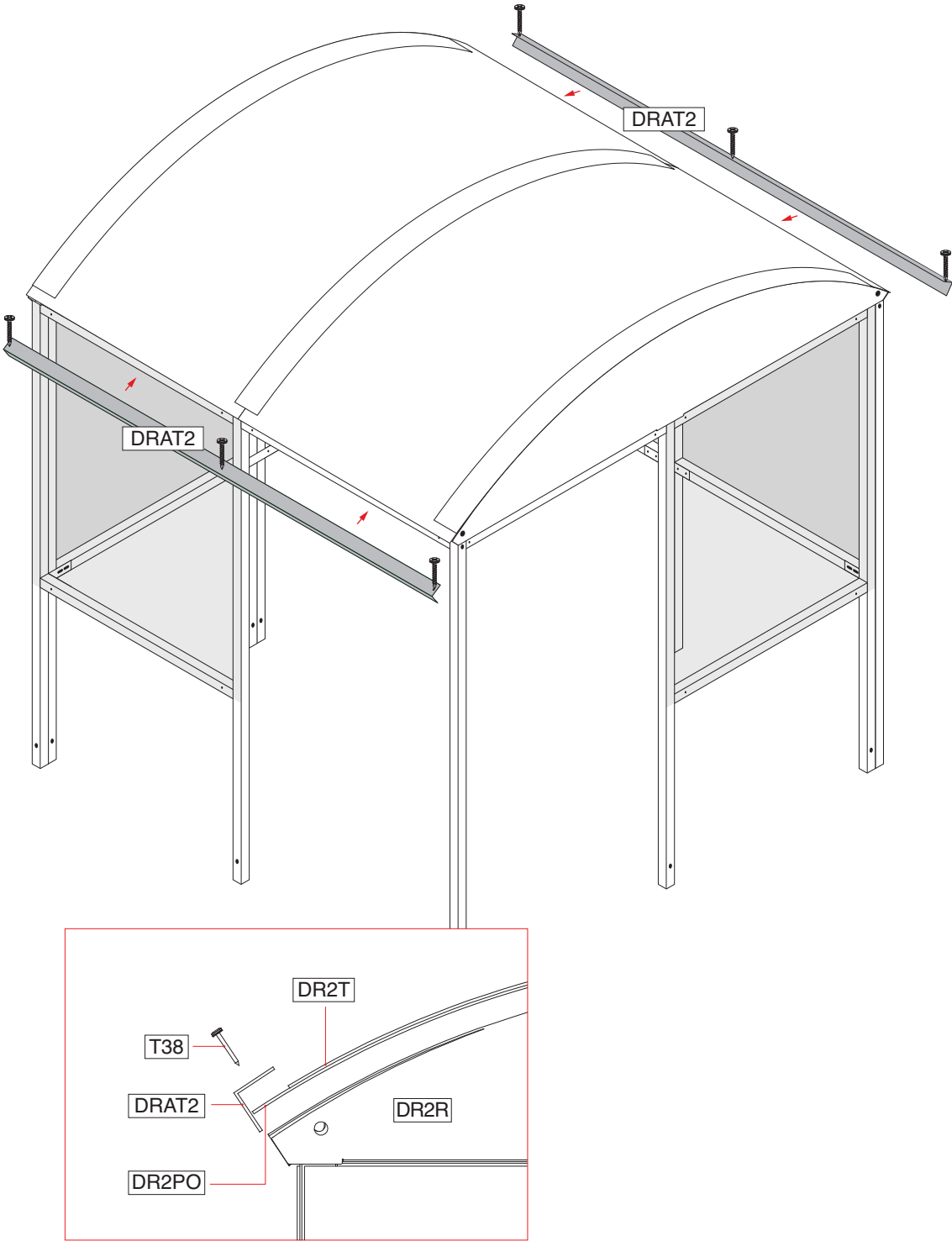
You will need

Item No	Part No	Description	Qty
13	<b>DRAT2</b>	Aly-Angle Trim	2
20	<b>T38</b>	Tek Screw	6



Drill / Screwdriver

 Affix Aly-Angles to **DR2R** Rafters only



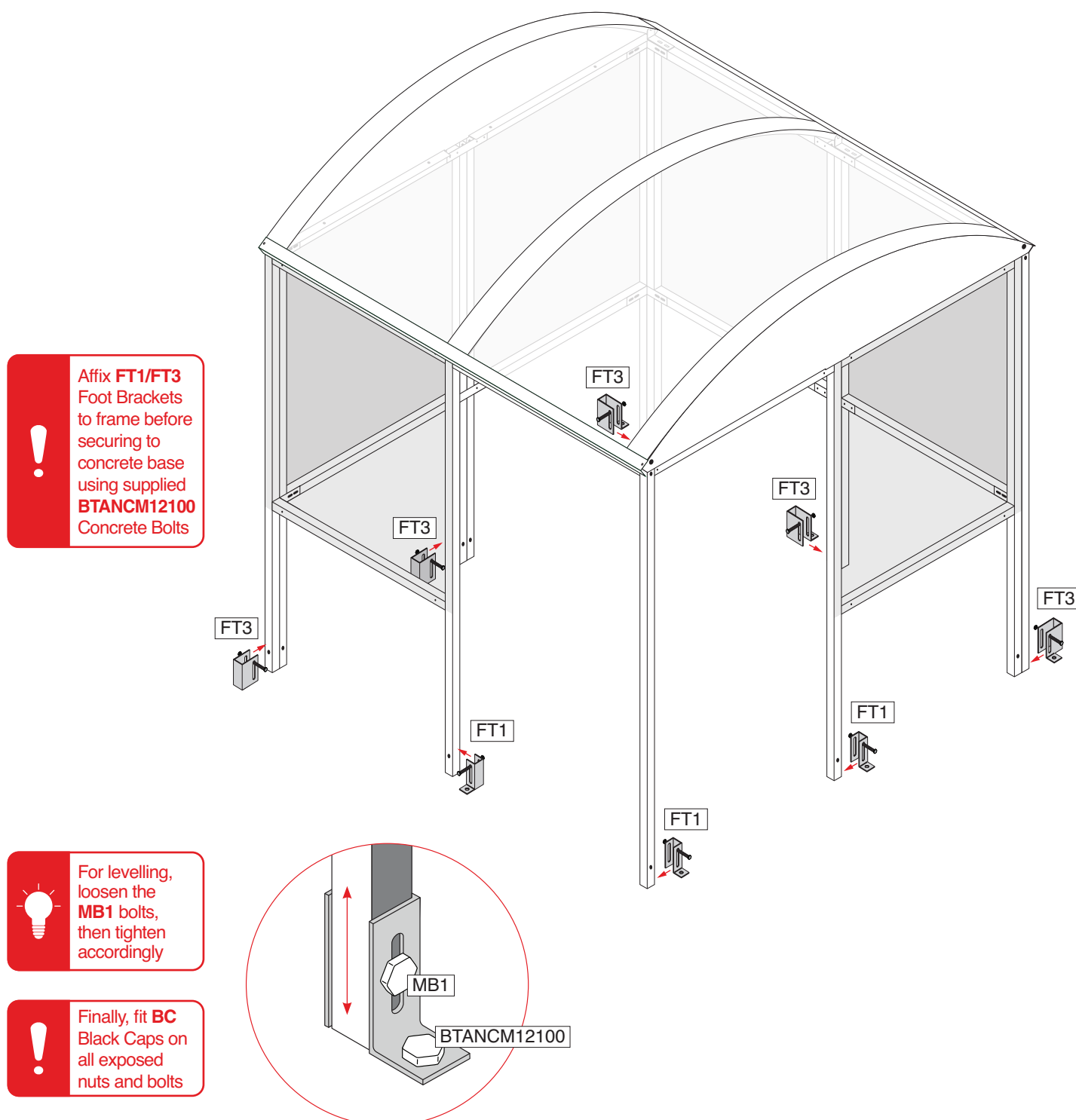
## Stage 9

You will need

## Assemble feet brackets to frame

Item No	Part No	Description	Qty
7	<b>FT1</b>	Foot Bracket	3
8	<b>FT3</b>	Foot Bracket	5
16	<b>MB1</b>	M10 x 60 Bolt	8
17	<b>N1</b>	M10 Nut	8
18	<b>W1</b>	M10 Washer	8
21	<b>BC</b>	Black Caps	60
22	<b>BTANCM12100</b>	Concrete Bolt	8

	Drill / Screwdriver
	17mm Spanner



## Notes



## Notes

# **Thank you for purchasing this product**

## **Maintenance**

**To ensure your products give you  
many years of use we recommend that you:**

- **Clean panels regularly with soapy water**
- **Ensure all fittings are tight (for example after a big storm)**
- **Touch up any exposed metal should it get scratched**