

Assembly Instructions

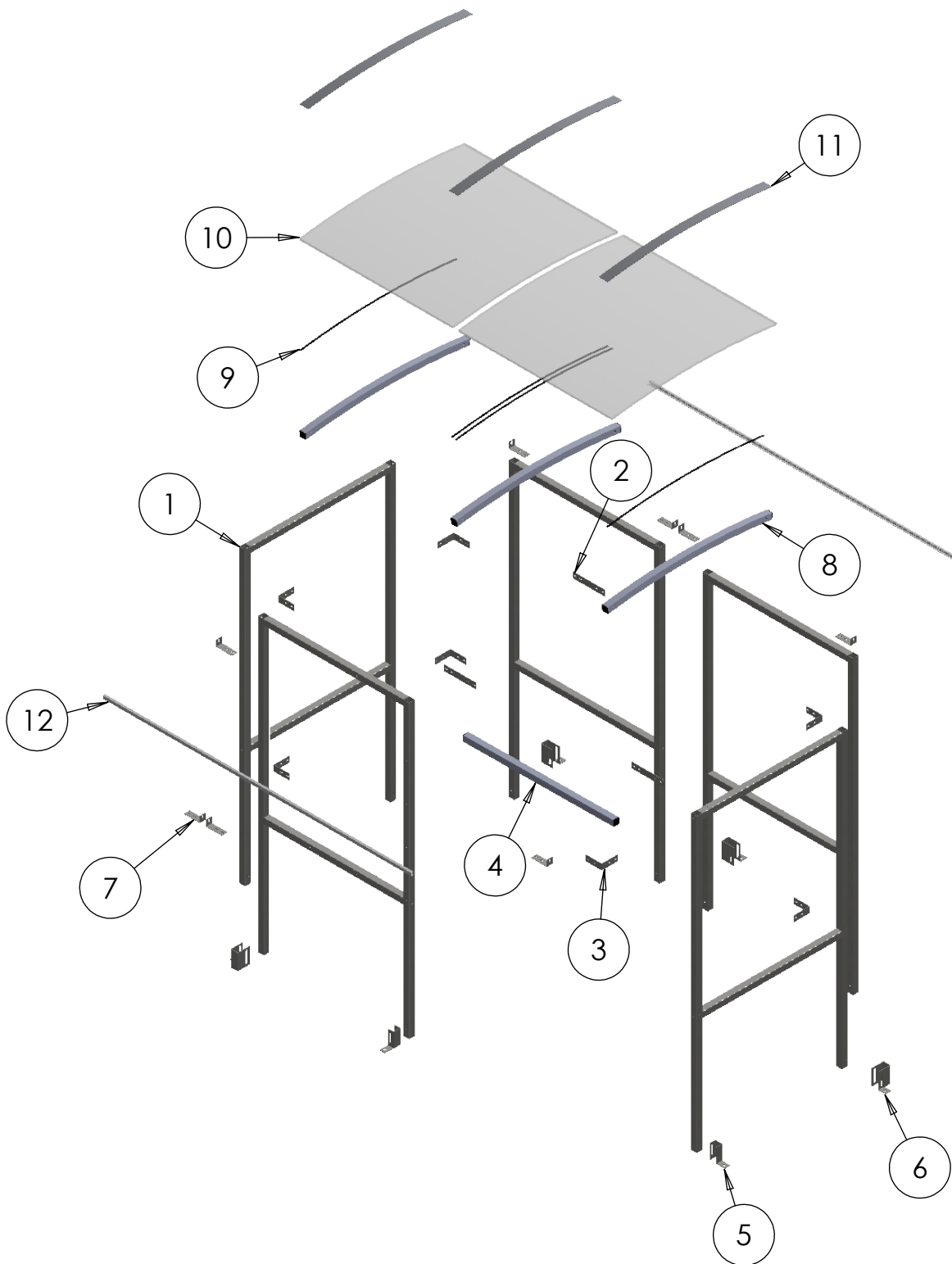


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Product Code: SR1551

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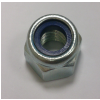
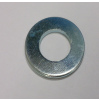




Exploded View



Parts List

ITEM NO.	PART NO.	DESCRIPTION	DIMENSION	IMAGE	QTY.
1	S1	FRAME	2000x1035		5
2	JF1	BRACKET	220x40		3
3	CB1	BRACKET	110x110		7
4	ST1	ROOF TIE	1025x40x40		1
5	FT1	FOOT	109X100X40		2
6	FT3	FOOT	109X100X80		4
7	RB1	BRACKET	110x46		8
8	R1	RAFTER	1130x40x40		3
9	SS	SEALING STRIP	TRIM TO 1135		1 ROLL
10	PCE1	ROOF PANEL	1135X1050		2
11	RC1	ROOF STRIP	1130		3
12	2MD	ROOF EDGE	TRIM TO SUIT		3
13	EC40	40x40 END CAP	40X40		8

Fittings and Tools

Fittings	Bolt set M10				T25	T50 *	BTANCM12100
	M10 x 60 mm	Nut	Washer	Black Caps	25 mm Tech screw	50 mm Tech screw	M10/12 x 100 mm Concrete Bolt
Pack A	30	30	60	60	72	30	8
Required	12	12	24	56	18	6	6
Spare	18	18	36	4	54	24	2
Image							

Tools required:

Drill/Screwdriver



Mallet



Hack saw



*** NOTE:**
THE 50mm TECH SCREWS ARE
FOR FIXING ROOF STRIPS
(RC) ONLY

Tools included:

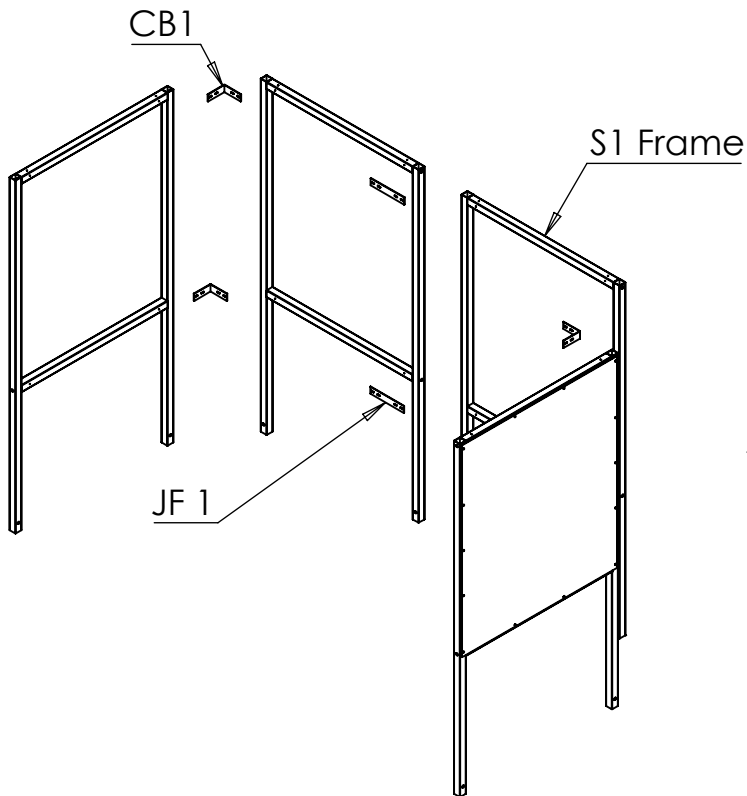
Spanner



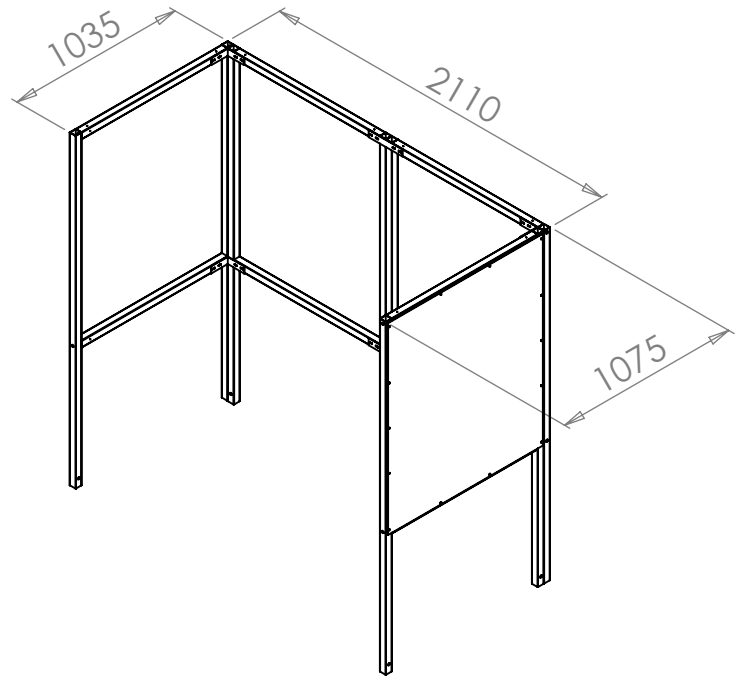
Torx bit



Step 1 Assemble the back and side frames using the **S1** frames. Join the frames using the **CB1** brackets in the corners and the **JF1** brackets on the flat joints.

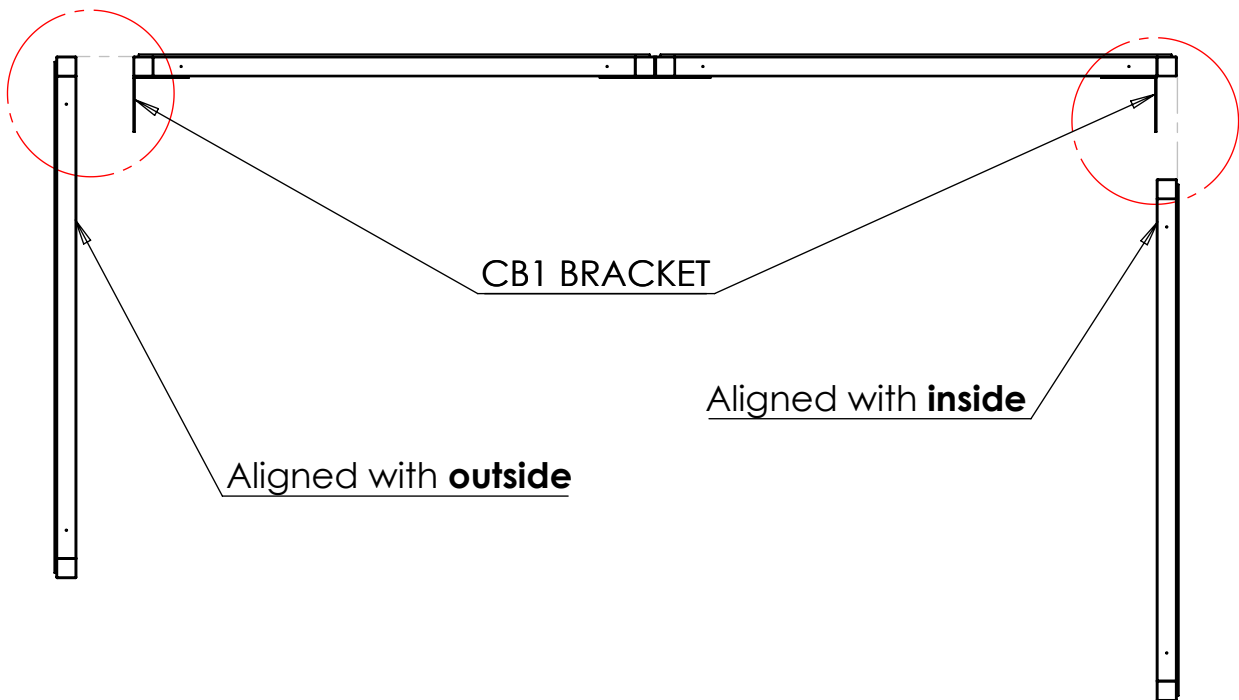


GENERAL NOTE: 50mm Tech Screws are for fixing roof strips (RC) only

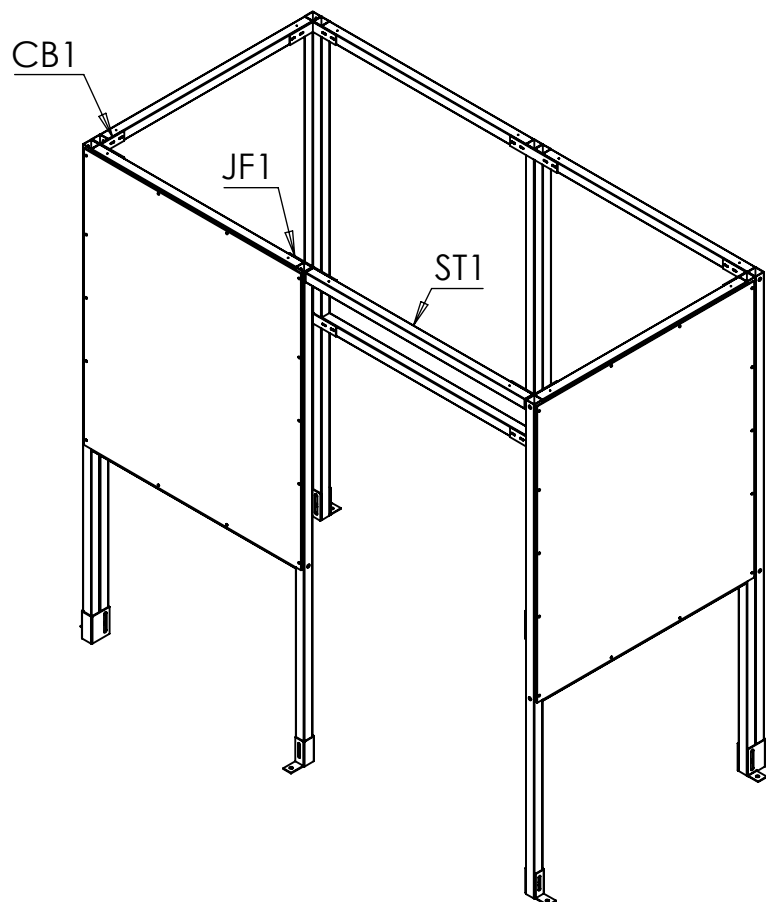
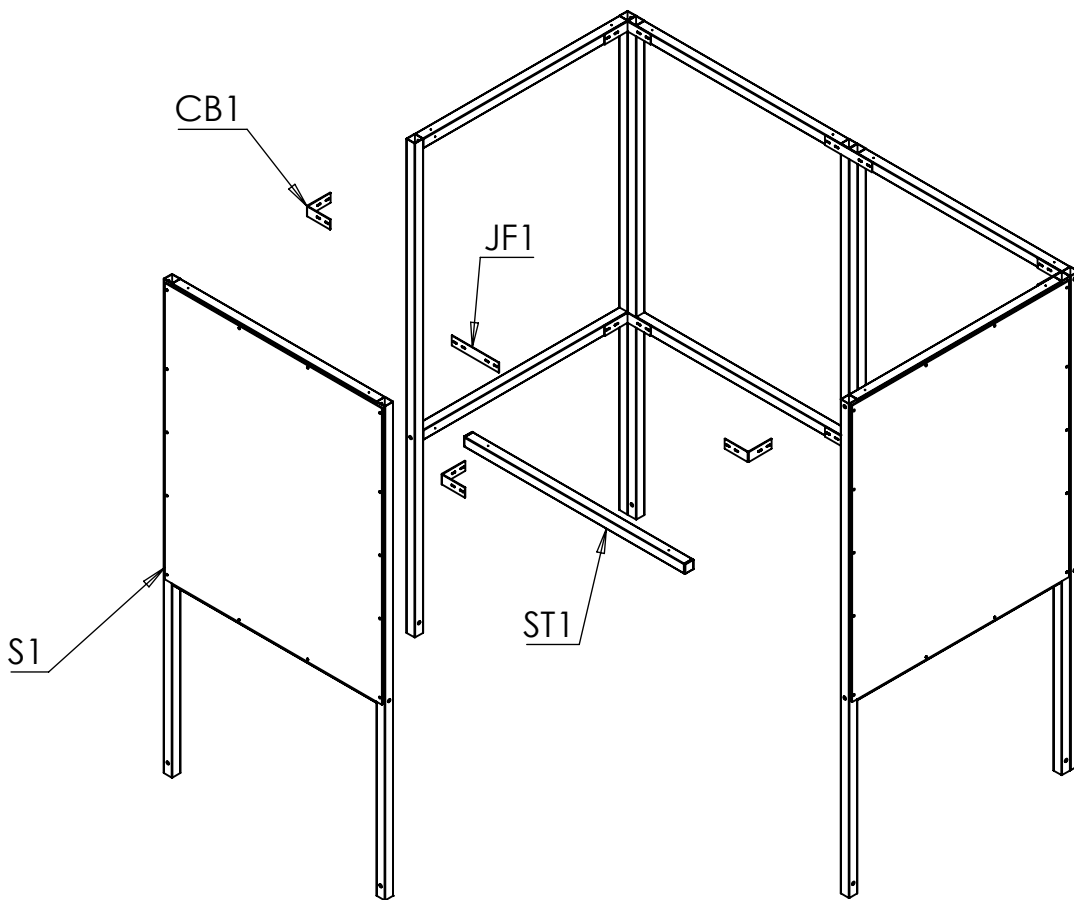


Check the dimension of the shelter to ensure correct alignment

IMPORTANT: Make sure side frames are aligned as detailed below.

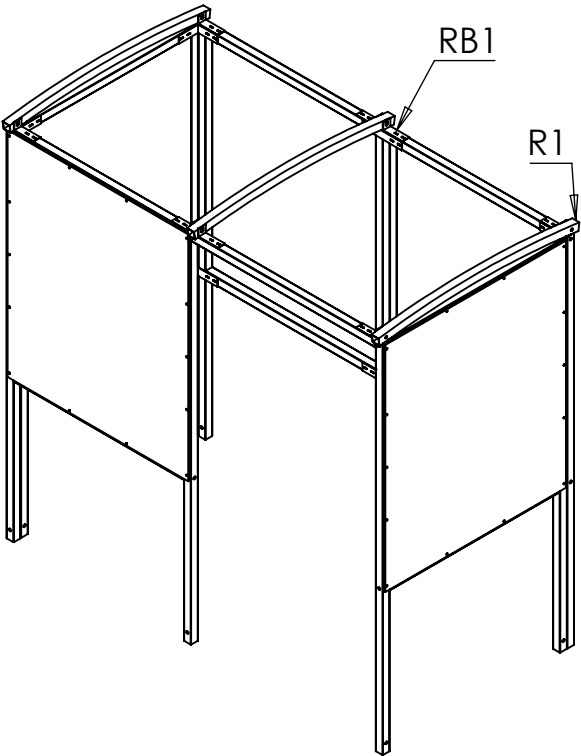
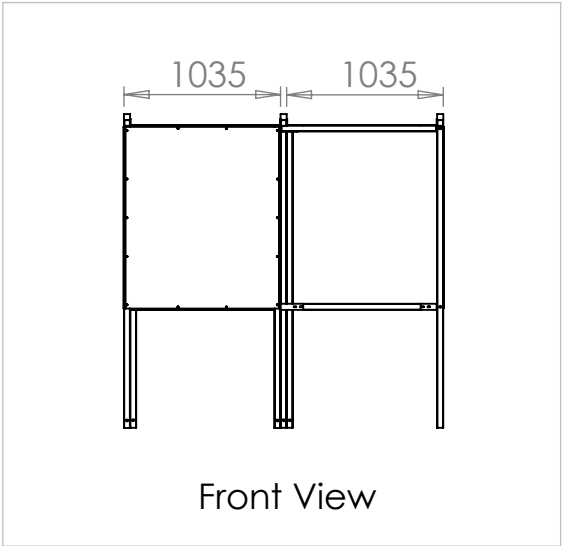
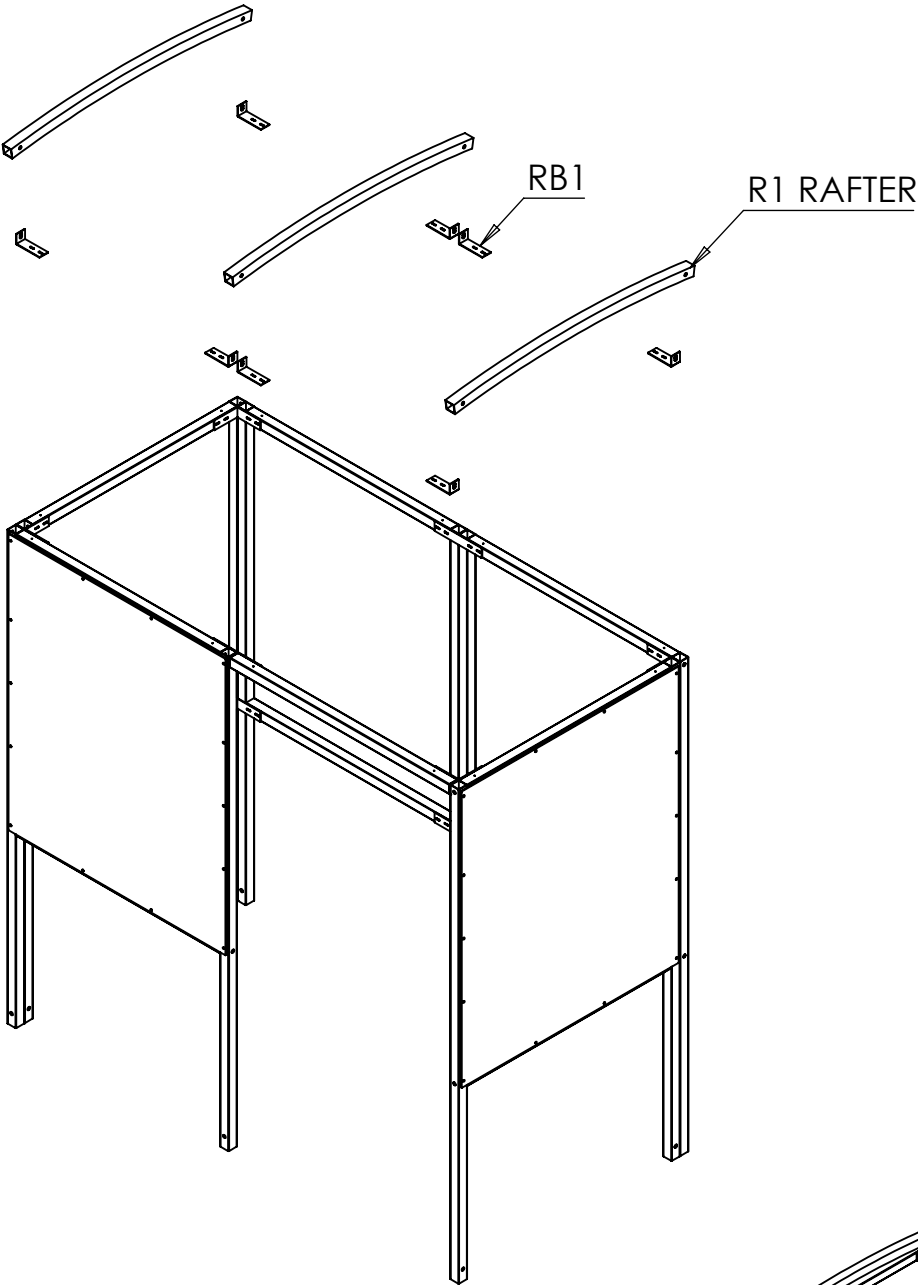


Step 2 Attach front **S1** frame and **ST1** tie bar using **CB1** brackets in the corners and **JF1** brackets on the straight joints. Once the main structure is bolted together, move the shelter into its final position and install foot brackets **FT1** and **FT3** to secure shelter to the ground.



Check the dimension
of the shelter to
ensure correct alignment

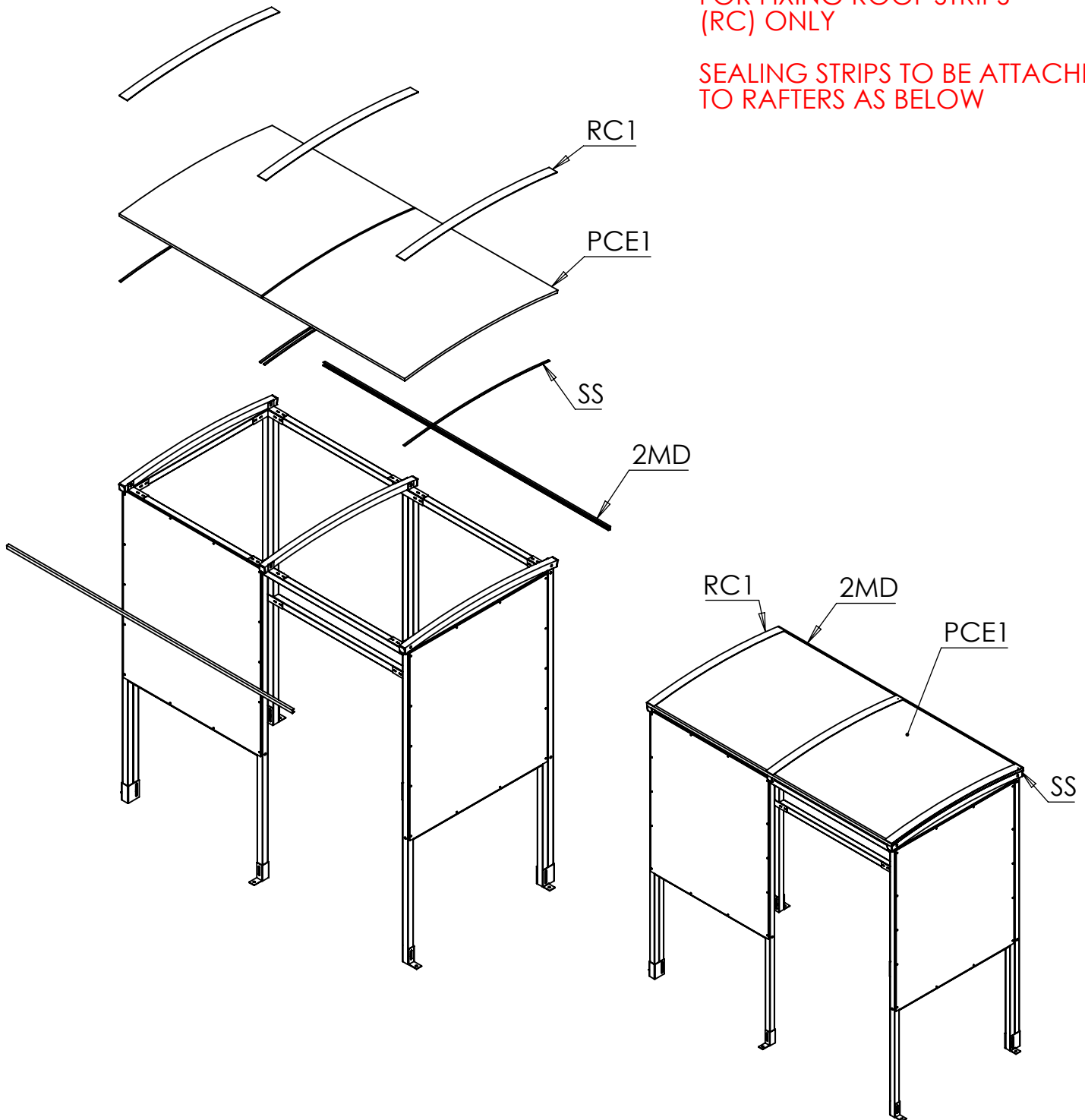
Step 3 Screw **RB1** brackets to beams, then Bolt **R1** roof rafters to through **RB1** brackets.



Step 4 Stick sealing strips (**SS**) on top of the rafters and align roof panels (**PCE1**). Apply more sealing strips to the top of the roof panel directly above the first sealing strips. Fix the **RC1** strips on the edges and over the gap between the roof panels and screw in with **50mm Tech screws**. With a mallet tap the **2MD** edge trim on, to seal the roof panels. Then fit the black plastic caps on exposed nuts and bolts. Fit the square plastic end caps (**EC40**) to any open ends of box sections.

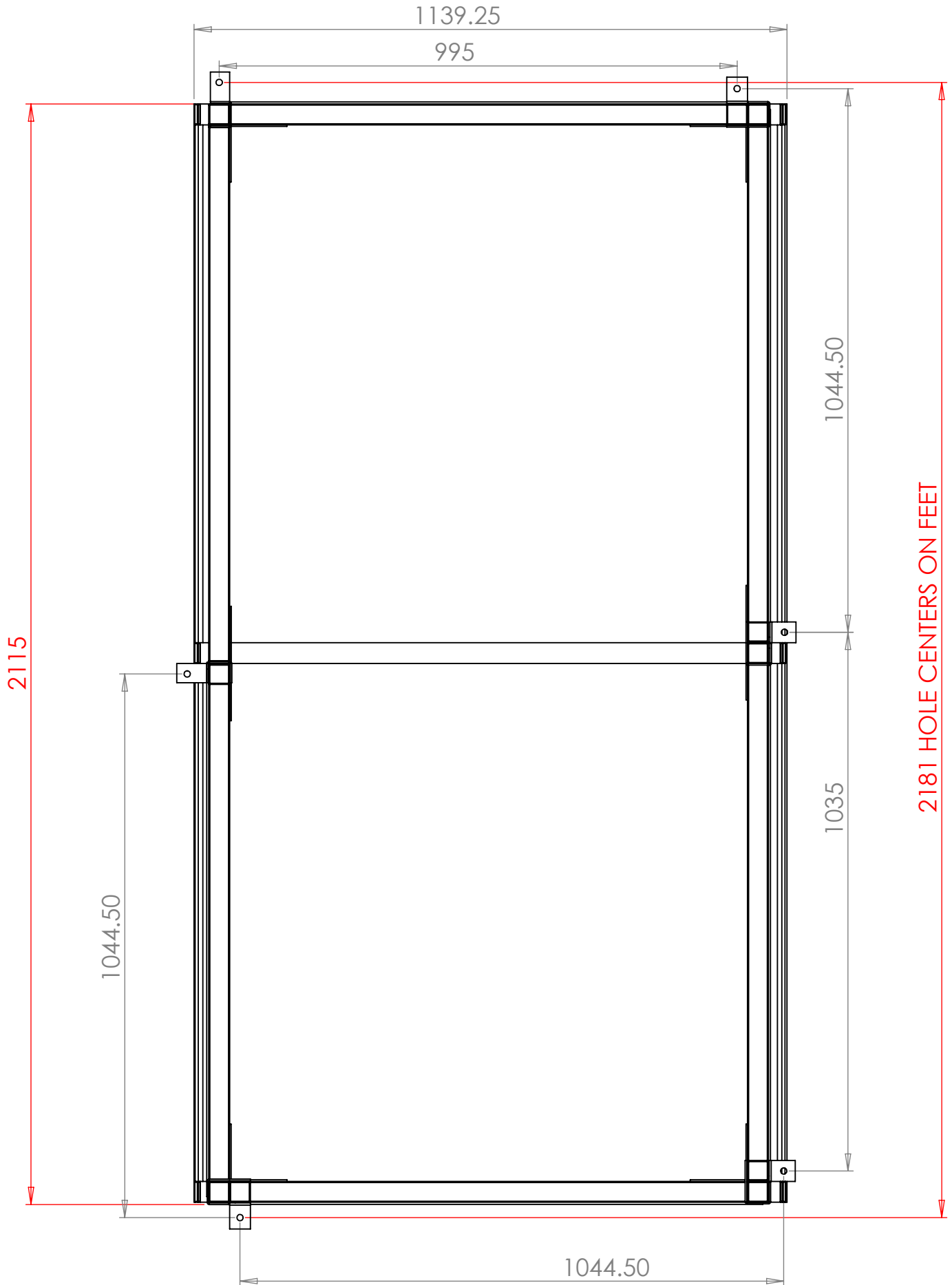
NOTE:
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FOR FIXING ROOF STRIPS
(RC) ONLY

SEALING STRIPS TO BE ATTACHED
TO RAFTERS AS BELOW



Plan View

Suggested size for concrete base: 200mm oversized on all 4 sides.



NOTES:

NOTES:

THANK YOU FOR PURCHASING THIS PRODUCT

MAINTENANCE:

To ensure your products give you many years of use we recommend that you:

- Clean panels regularly with soapy water
- Ensure all fitting are tight (for example after a big storm)
- Touch up any exposed metal should it get scratched

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All Parts and Fixings checked by:	
Print Name:	Signature: