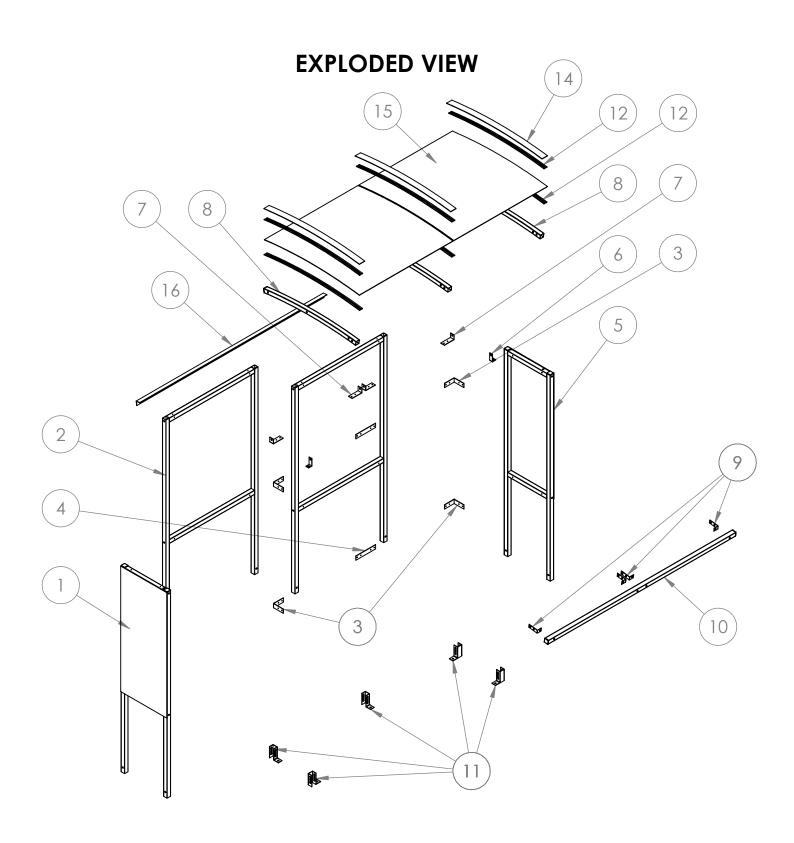
Assembly Instructions



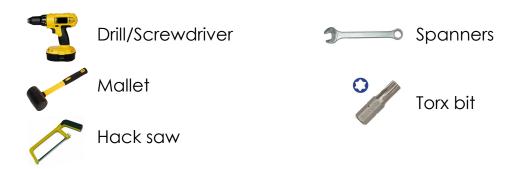


Product Code: SR1583

Doc. No.: SR1583-01-250117-S4L



Tools required:

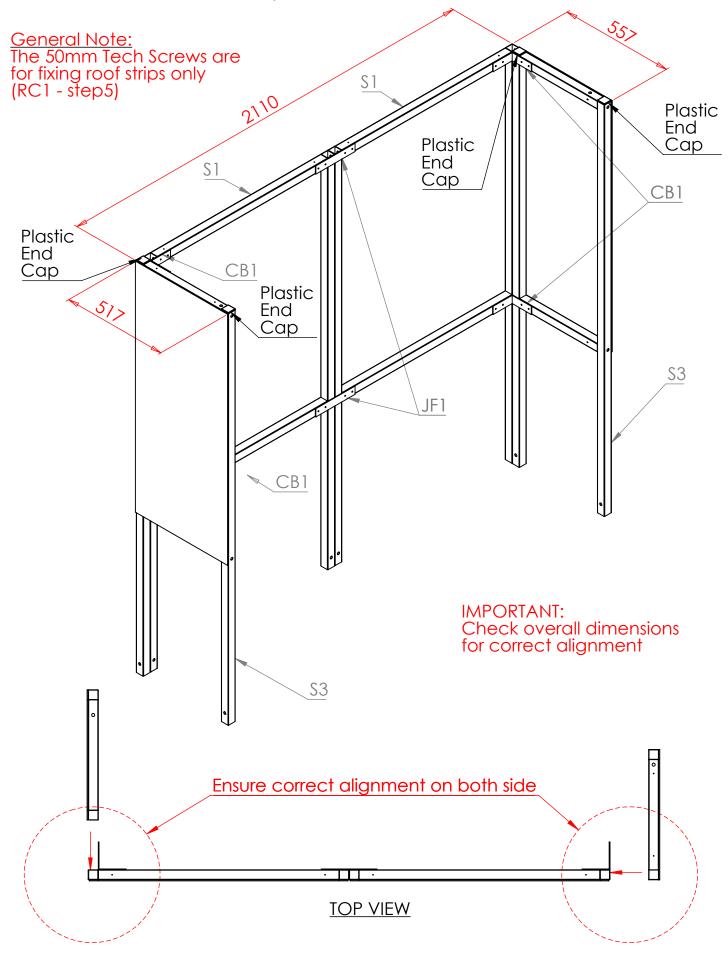


PARTS LIST

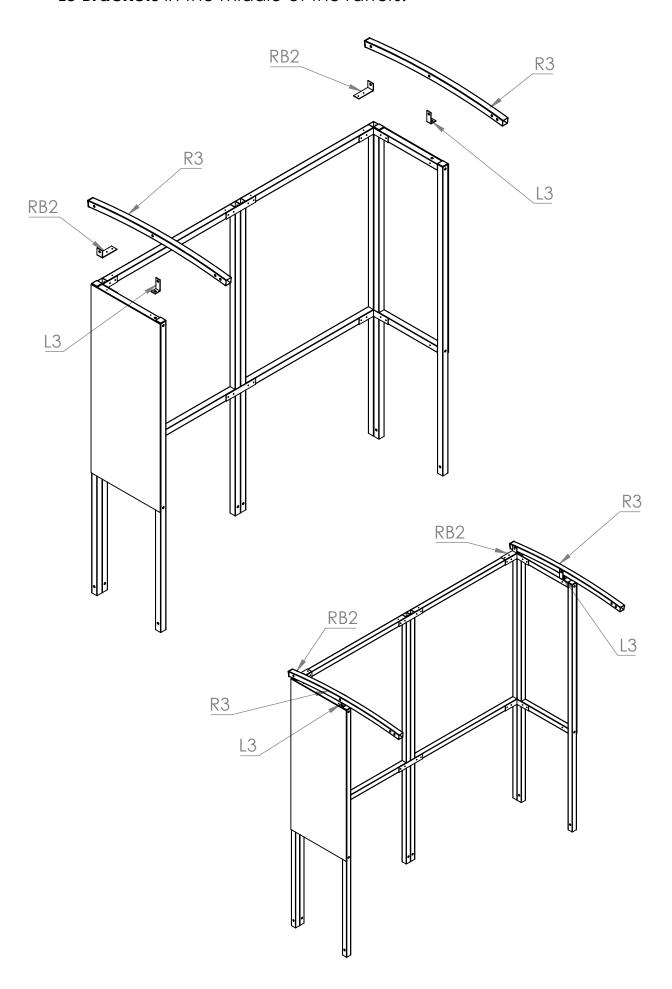
ITEM NO.	PART NO.	DESCRIPTION	DIMENSIONS (mm)	IMAGE	QTY.
1	S3(M3)	Frame	2000 X 517		1
2	S 1	Frame	2000 X 1035		2
3	CB1	Bracket	110 x 110 x 40		4
4	JF1	Bracket	220 x 40		2
5	S3(4)	Frame	2000 X 517		1
6	L3	L3 Bracket	95 X 45		2
7	RB2	Bracket	110 X 45	0	4
8	R3	Rafter	1030		3
9	L1	L1 Bracket	95 X 45		4
10	B2	B2 Beam	2100		1
11	FT1	Bracket	109 x 100 x 3		5
12	SS	Sealing Strip	1070 (CUT TO LENGTH)		12
14	RC3	Roof Strip	1070 X 60		3
15	ACE3	Roof Sheet	1070 X 1050		2
16	A1	Roof Angle	50 x 50 2100 LONG		1
17	EC40	Plastic End Cap	40 X 40		10

Fittings					T25	
	M10 x 60	M10 Nut	M10 Washer	Black Cap	25mm Tech screw	100mm Concrete Anchor Bolt
Quantity	22	22	44	44	100	5
Image						

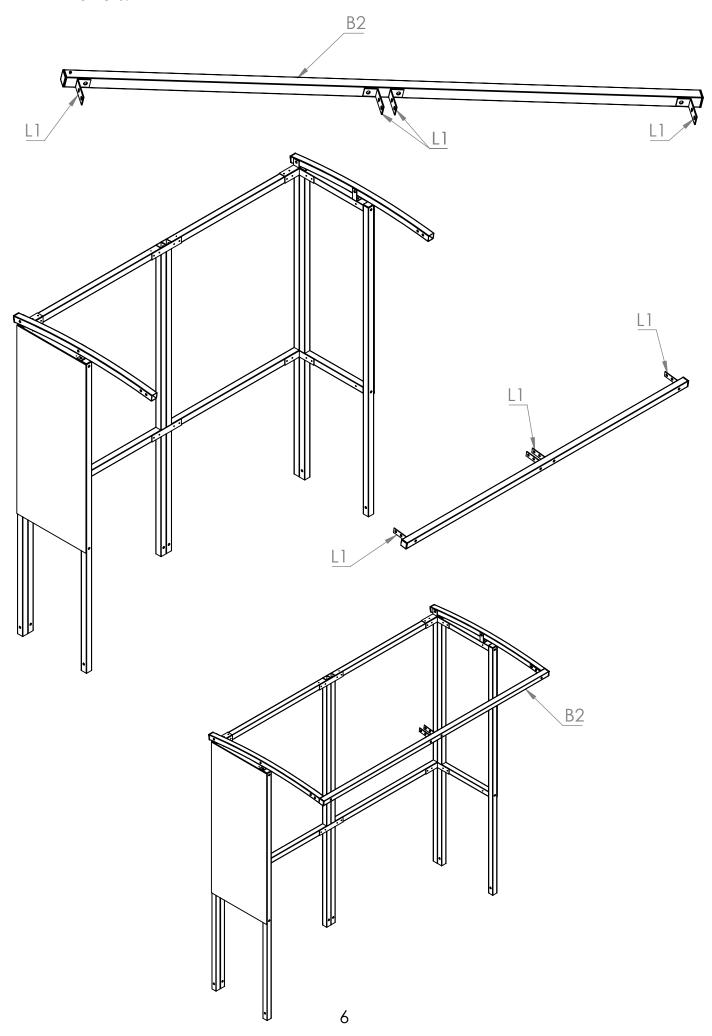
Step 1 Assemble all the **Frames (\$1 & \$3)** to make up the main structure using **CB1 Brackets** in the corners and **JF1 Brackets** in the center. Push in the Plastic End Caps only where indicated below (not along the back of the shelter)



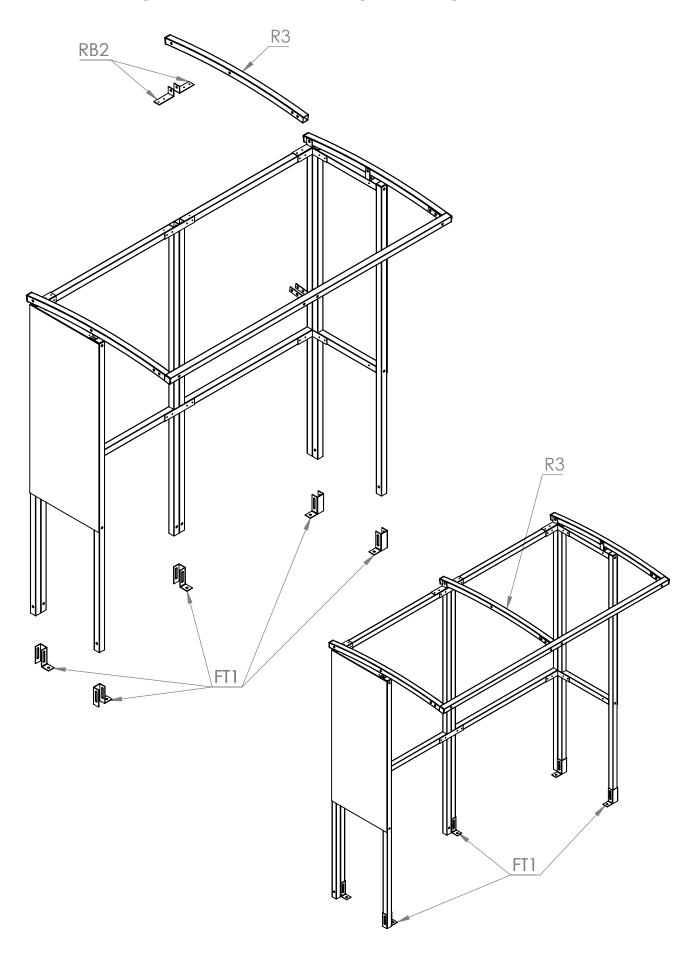
Step 2 Attach the outer Rafters (R3) using RB2 Brackets at the rear and L3 Brackets in the middle of the rafters.



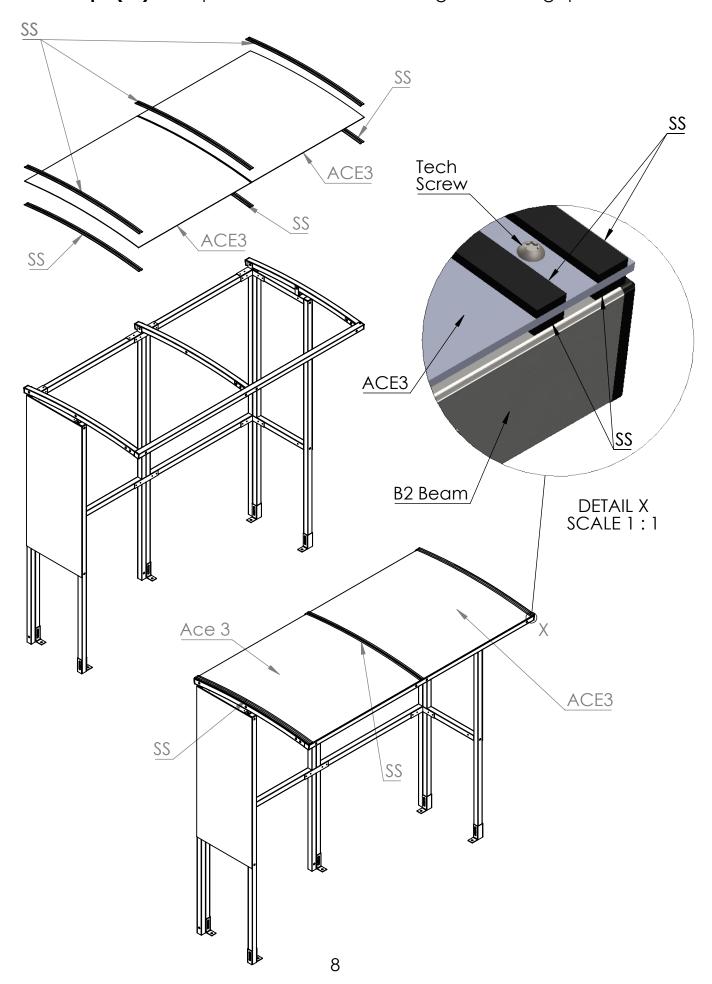
Step 3 Attach four **L1 Brackets** to the **B2 Beam**. Then attach it to the front of the Rafters.



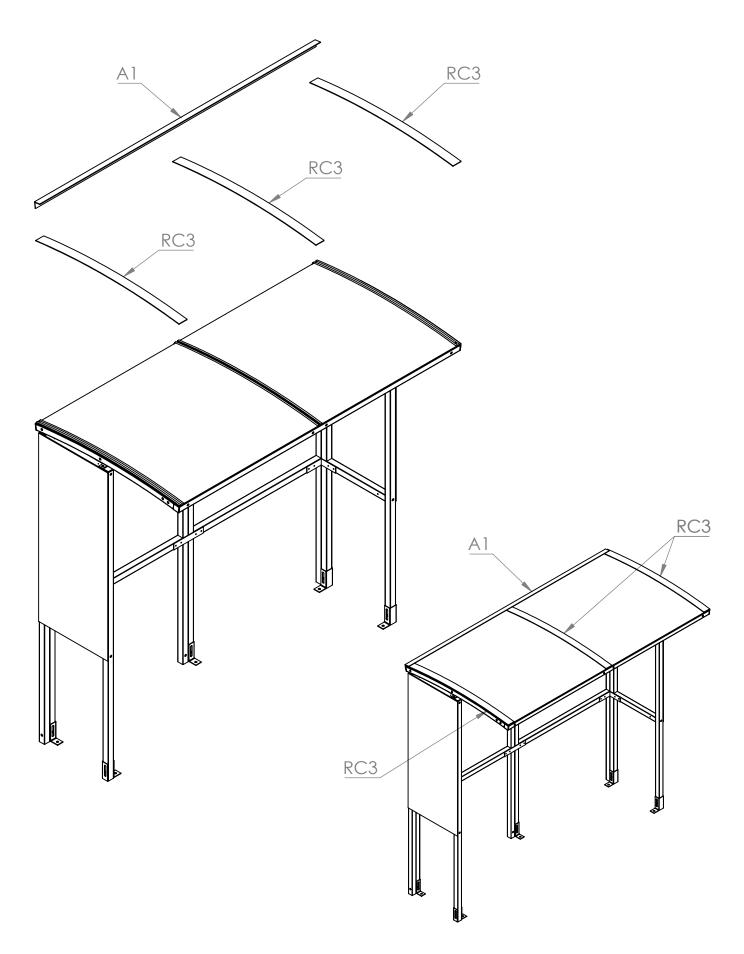
Step 4 Fix the central **Rafter (R3)** to the front first then use **RB2 Brackets** to secure it at the back. Attach the **FT1 Brackets** to the bottom of the shelter, then move the structure to its final position and make sure everything is square before bolting it to the ground.



Step 5 Stick two **Sealing Strips (SS)** to each Rafter Leaving a gap between them for the Tech screws (As shown in Detail X below). Place the **ACE3 Roof Sheets** on top and screw them into place. Stick six more pieces of **Sealing Strips (SS)** on top of the roof sheets leaving the same gap.

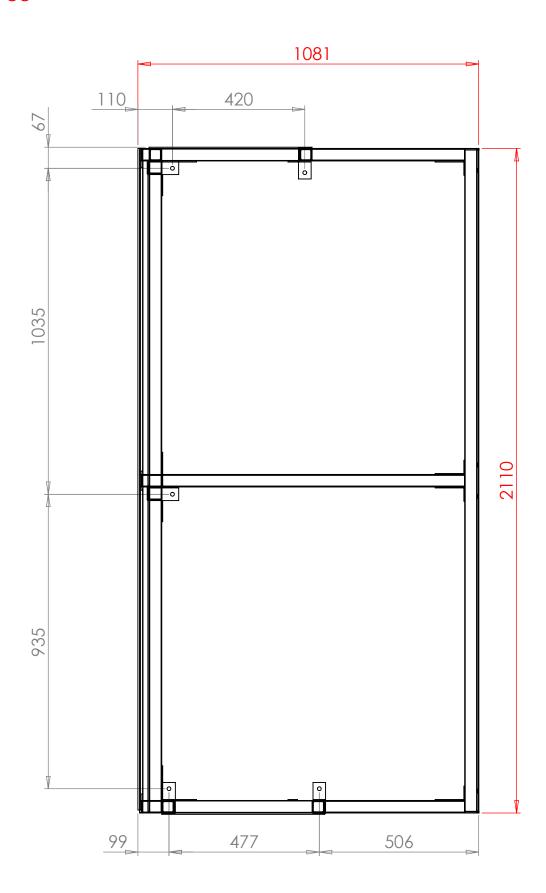


Step 6 Line up the **Roof Strips (RC3)** on top of the sealing strips and secure them using 50mm tech screws. Attach the **Angel (A1)** to the back of the shelter and push plastic caps on any exposed nuts and bolts to complete the installation.



PLAN VIEWOVERALL DIMENSIONS AND GROUND FIXING POSITIONS

Suggested size for concrete base: 200mm oversized on all four sides



NOTES:

THANK YOU FOR PURCHASING THIS PRODUCT

MAINTENANCE:

To ensure your products give you many years of use we recommend that you:

- Clean panels regularly with soapy water
- Ensure all fittings are tight (for example after a big storm)
- Touch up any exposed metal should it get scratched

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All Parts and Fixings checked by:				
Print Name:	Signature:			