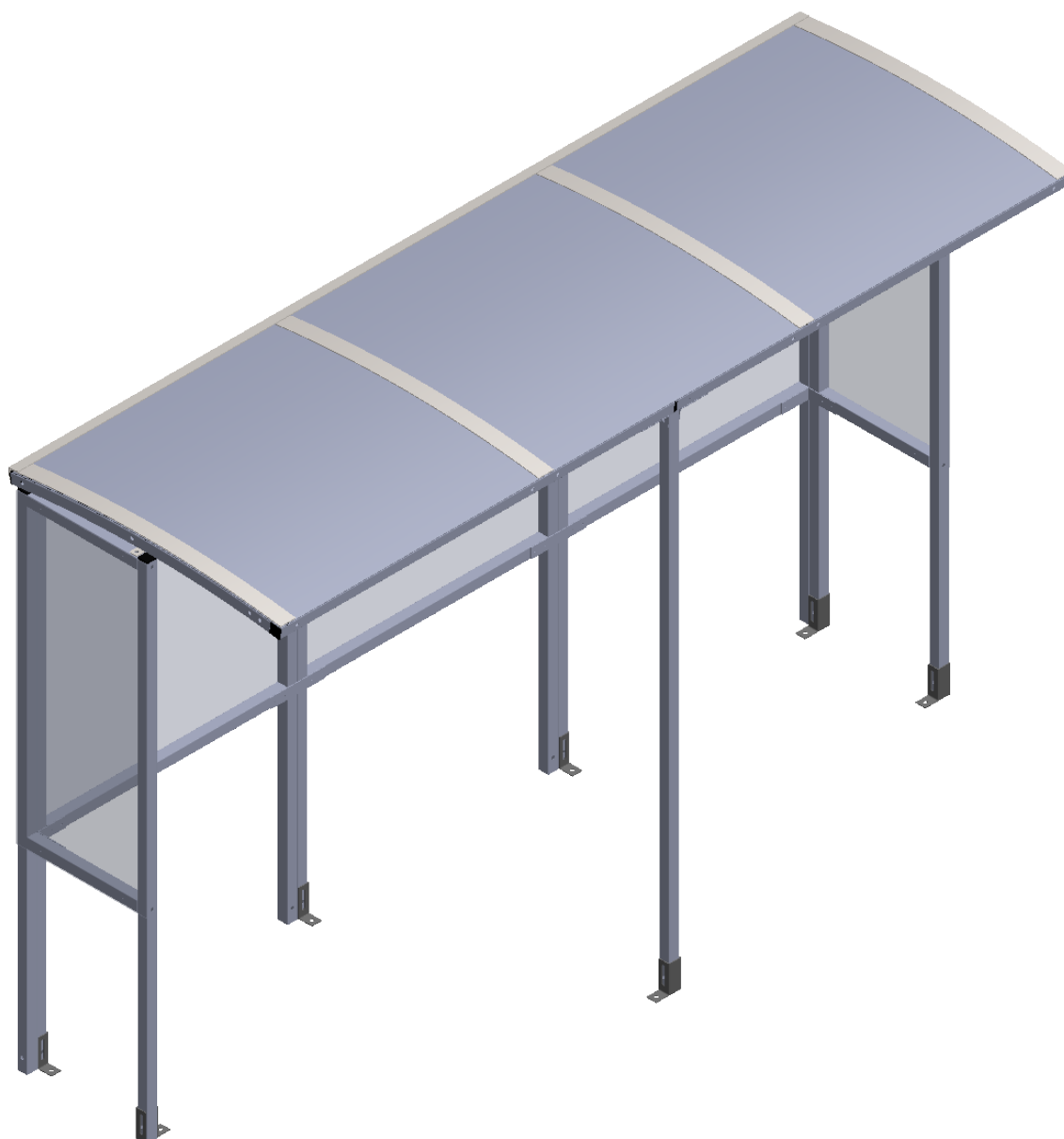
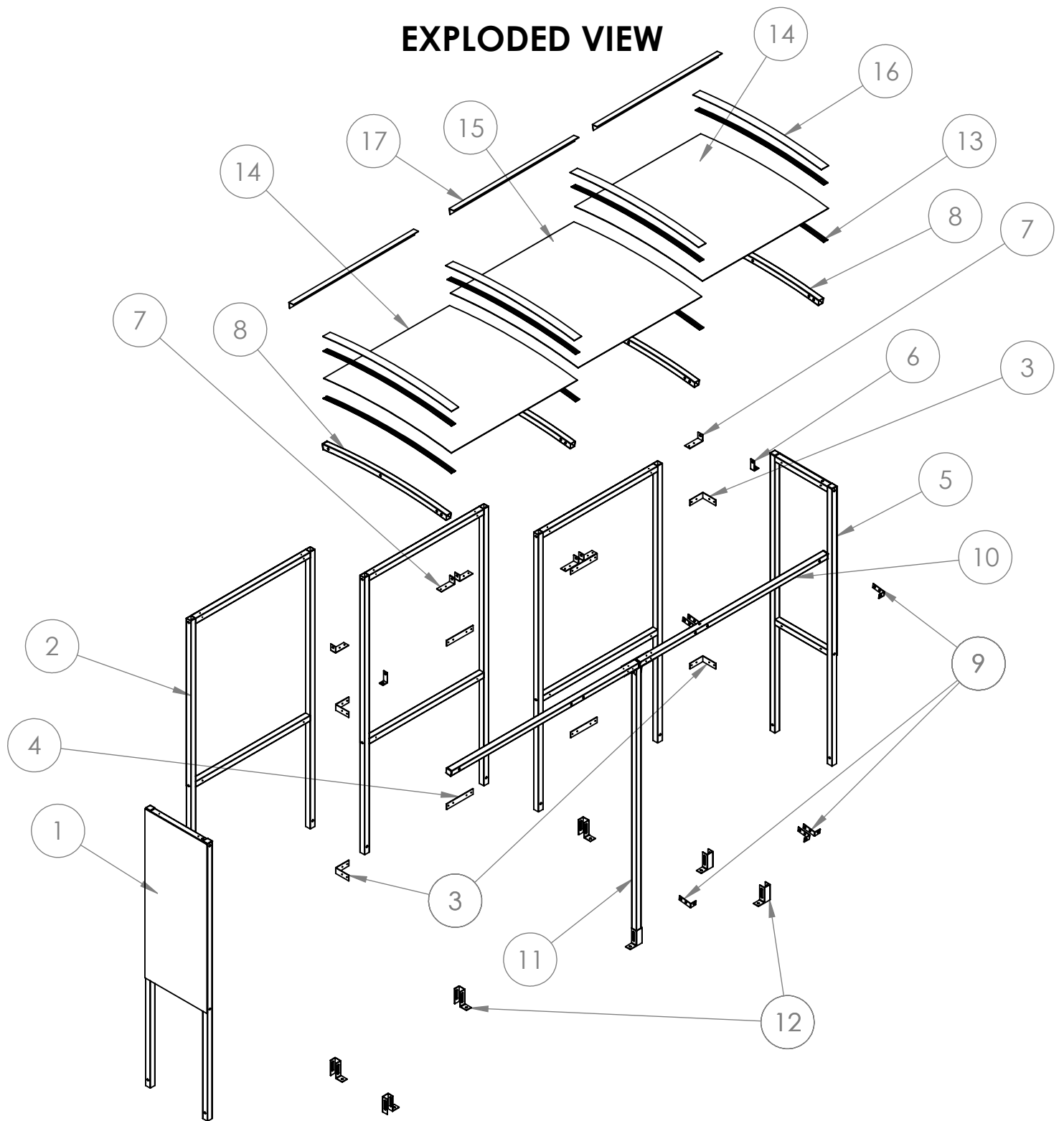


# Assembly Instructions



## EXPLODED VIEW



### Tools required:



Drill/Screwdriver



Mallet



Hack saw

### Tools included:




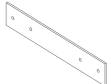


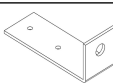
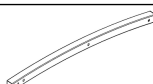






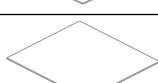


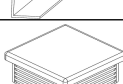


Spanners



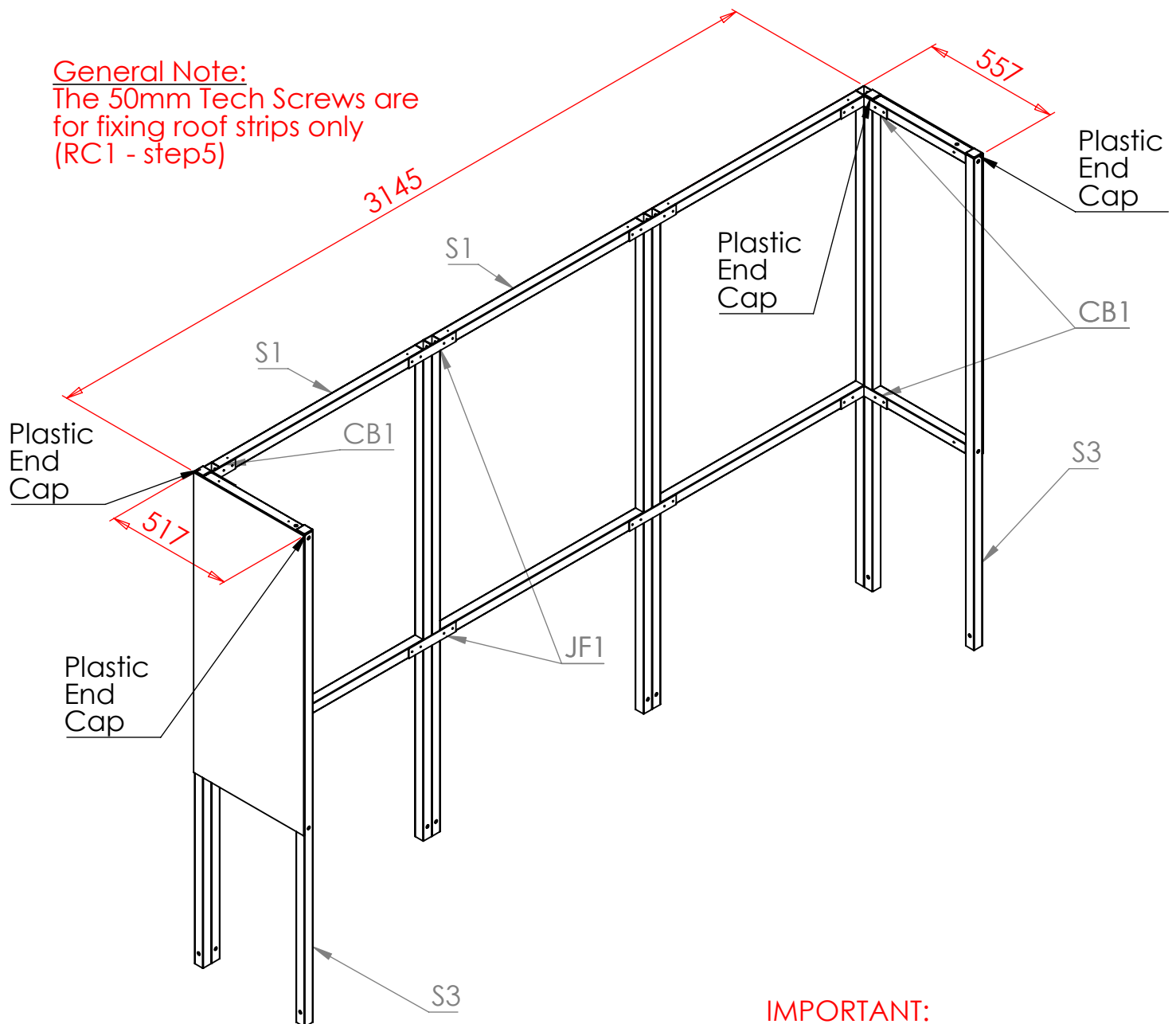
Torx bit

## PARTS LIST

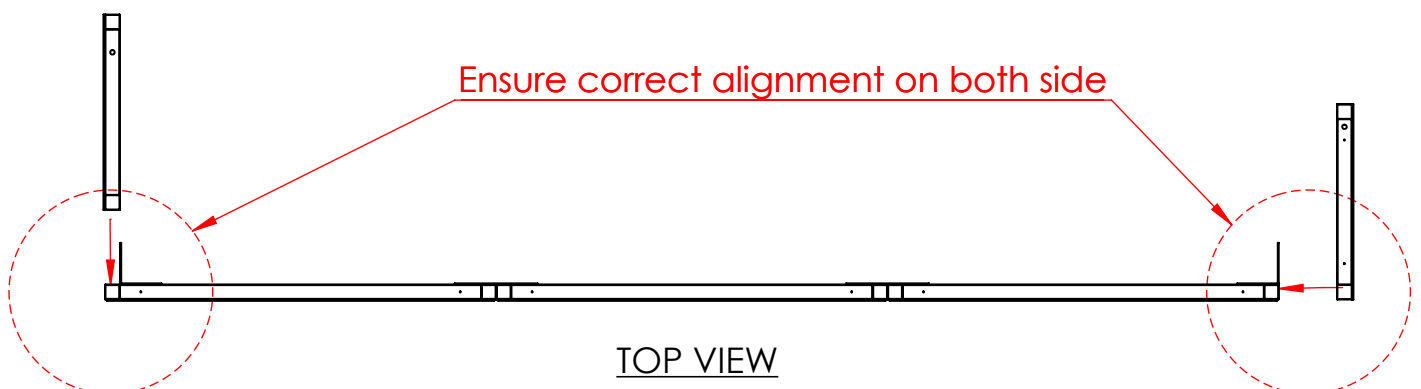
ITEM NO.	PART NO.	Drawing Title	DIMENSION	IMAGE	QTY.
1	S3/20	Frame	2000 x 517		1
2	S1	Frame	2000 x 1035		3
3	CB1	Bracket	110 x 110 x 40		4
4	JF1	Bracket	220 x 40		5
5	S3/60	Frame	2000 x 517		1
6	L3	Bracket	73 x 38 x 3		2
7	RB2	Bracket	110 x 46		8
8	R3	Rafter	4000		4
9	L1	Bracket	95 x 45 x3		6
10	B3	Beam	1572 x 40 x 40		2
11	P3	Post	1996		1
12	FT1	Foot Bracket	109 x 100 x 3		7
13	SS	Sealing Strip	Cut to suit		16
14	ACE3	Roof Sheet	1150 x 1050		2
15	ACC4	Roof sheet	1150 x 1050		1
16	RC3	Roof strip	1075		4
17	A2	Roof Angle	1050		3
18	EC40	Plastic End Cap	40 x 40		14

Fittings					T25	T50		Tools	
	M10 x 60	M 10 Nut	M10 Washer	Black Cap	25mm Tech screw	50mm Tech screw	100mm Concrete Anchor Bolt	Spanner	Torx bit
Quantity	35	35	70	70	65	65	7	2	1
Image									

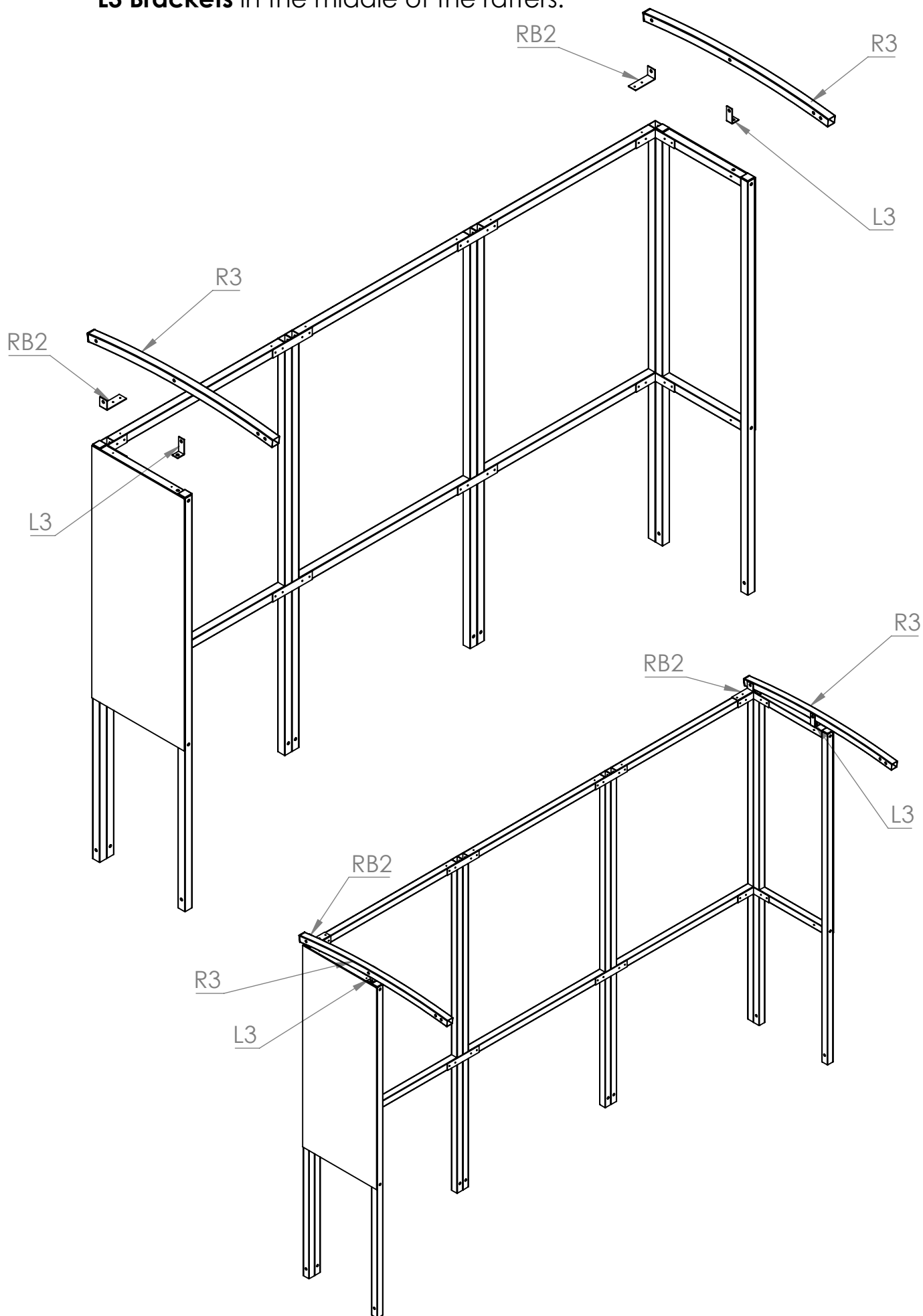
**Step 1** Assemble all the **Frames (S1 & S2)** to make up the main structure using **CB1 Brackets** in the corners and **JF1 Brackets** in the center. Push in the Plastic End Caps only where indicated below (not along the back of the shelter)



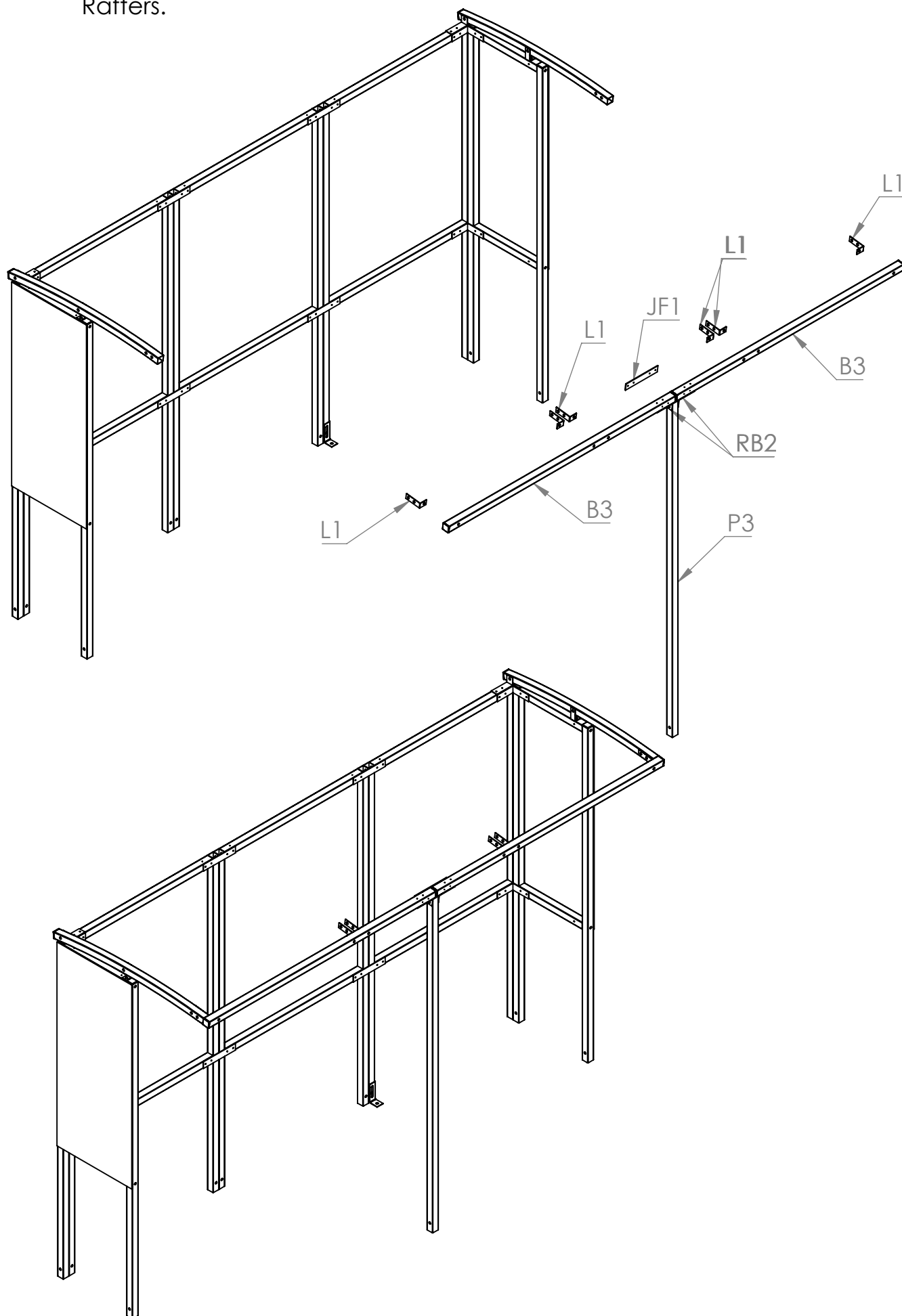
**IMPORTANT:**  
Check overall dimensions for correct alignment



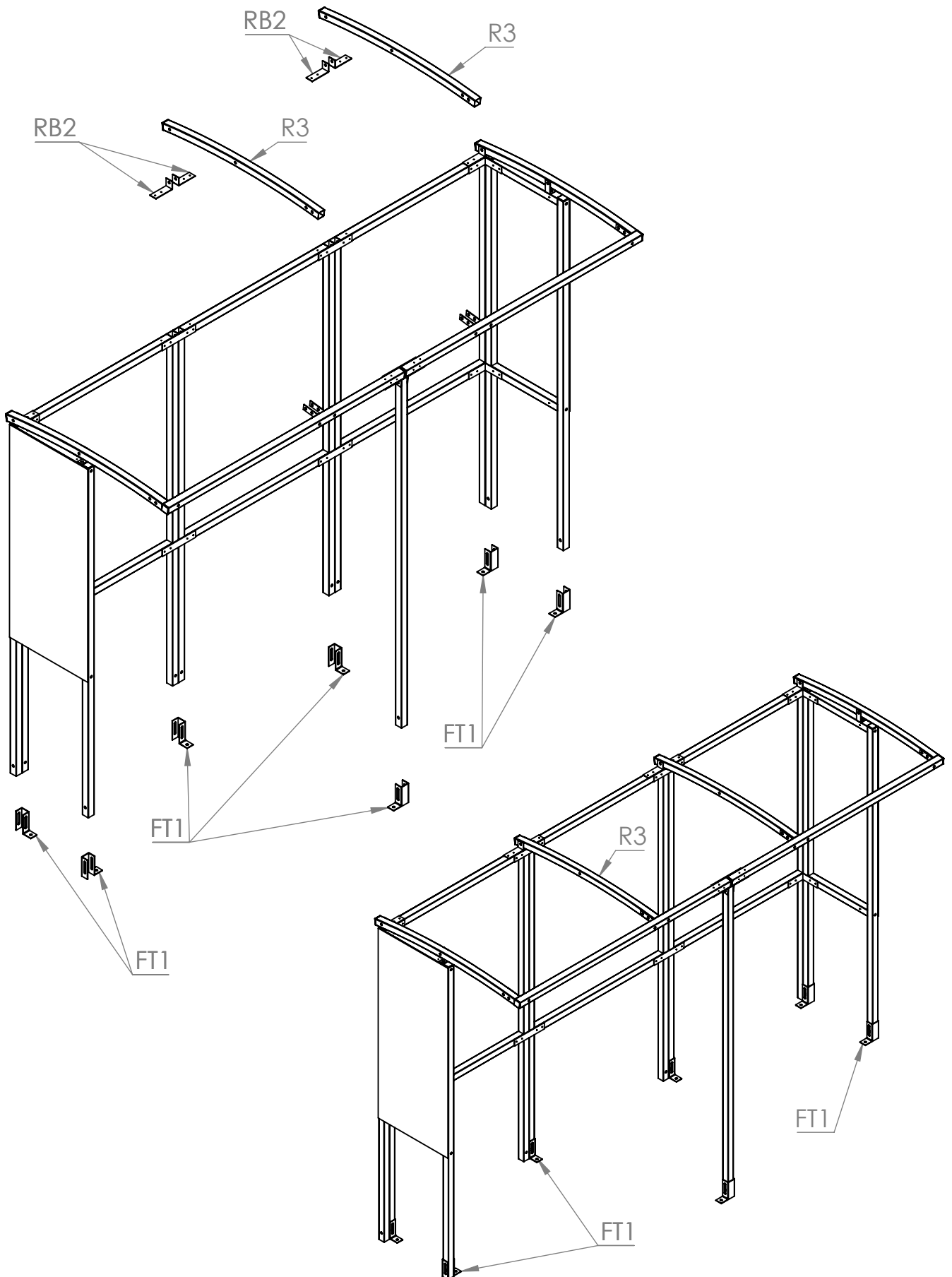
**Step 2** Attach the outer Rafters (**R3**) using **RB2 Brackets** at the rear and **L3 Brackets** in the middle of the rafters.



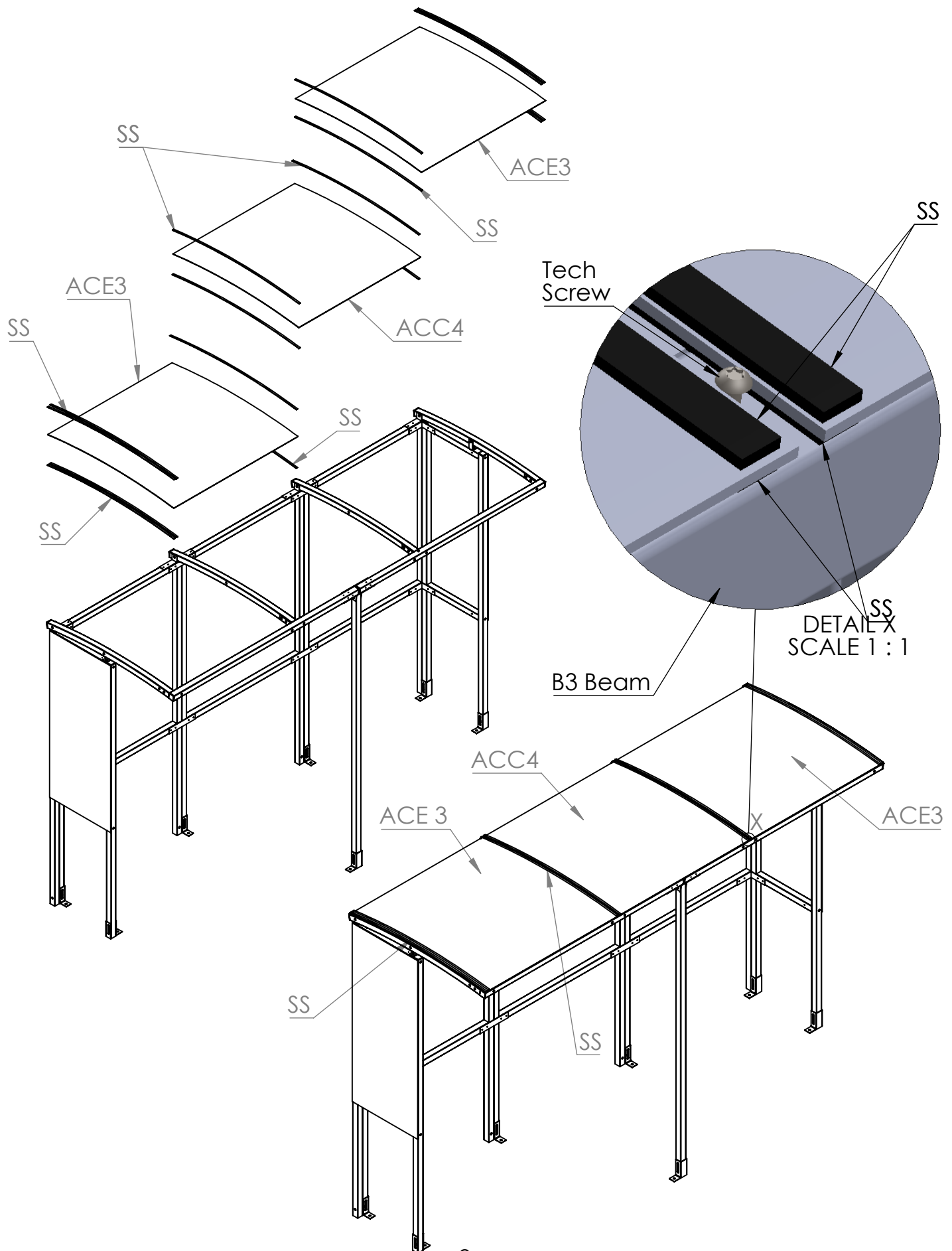
**Step 3** Attach six **L1 Brackets** to the **B3 Beams**. Then attach it to the front of the Rafters.



**Step 4** Fix the central **Rafters (R3)** to the front first then use **RB2 Brackets** to secure it at the back. Attach the **FT1 Brackets** to the bottom of the shelter, then move the structure to its final position and make sure everything is square before bolting it to the ground.

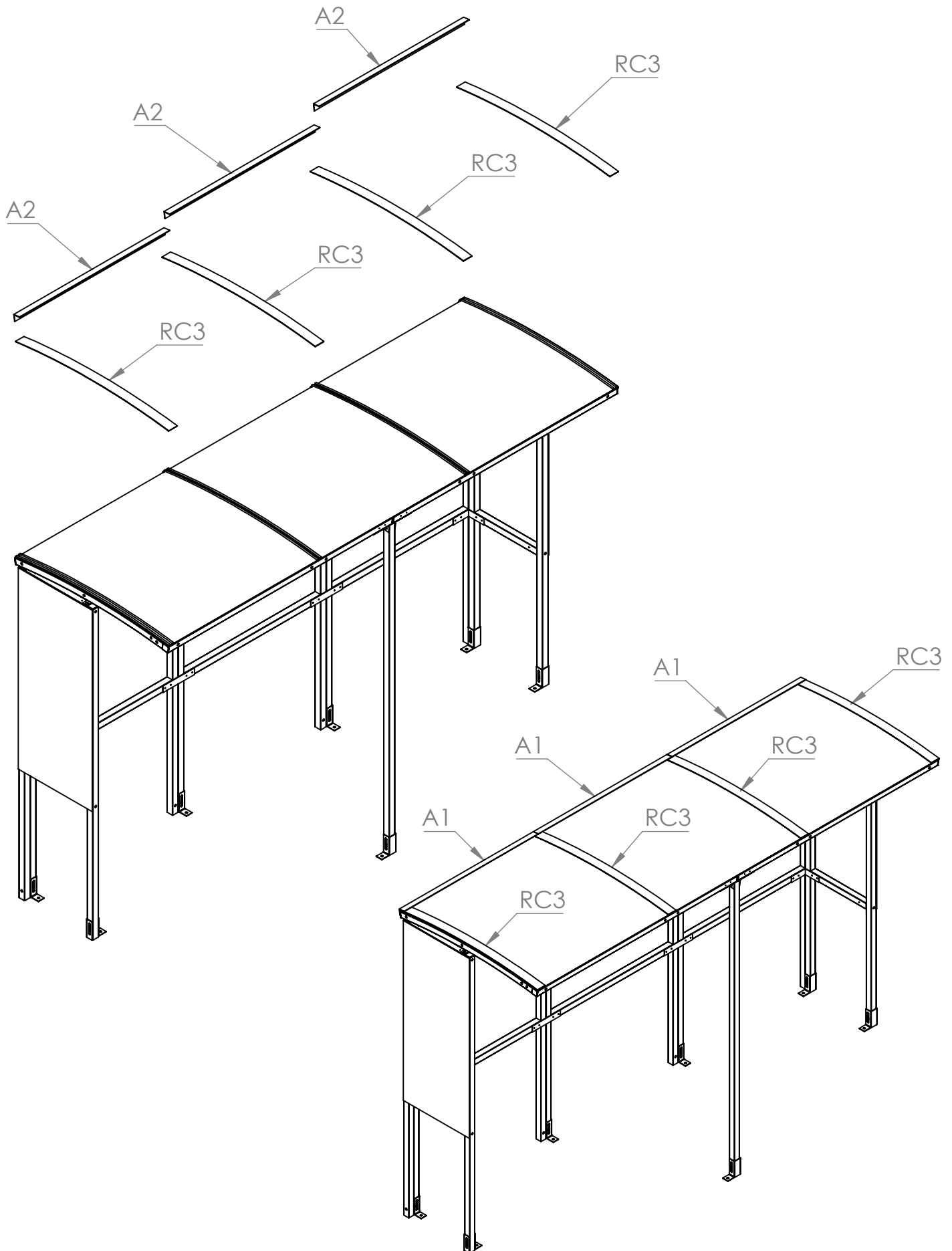


**Step 5** Stick two **Sealing Strips (SS)** to each Rafter Leaving a gap between them for the Tech screws (As shown in Detail X below). Place the **ACE3/ACC4 Roof Sheets** on top and screw them into place. Stick six more pieces of **Sealing Strips (SS)** on top of the roof sheets leaving the same gap.





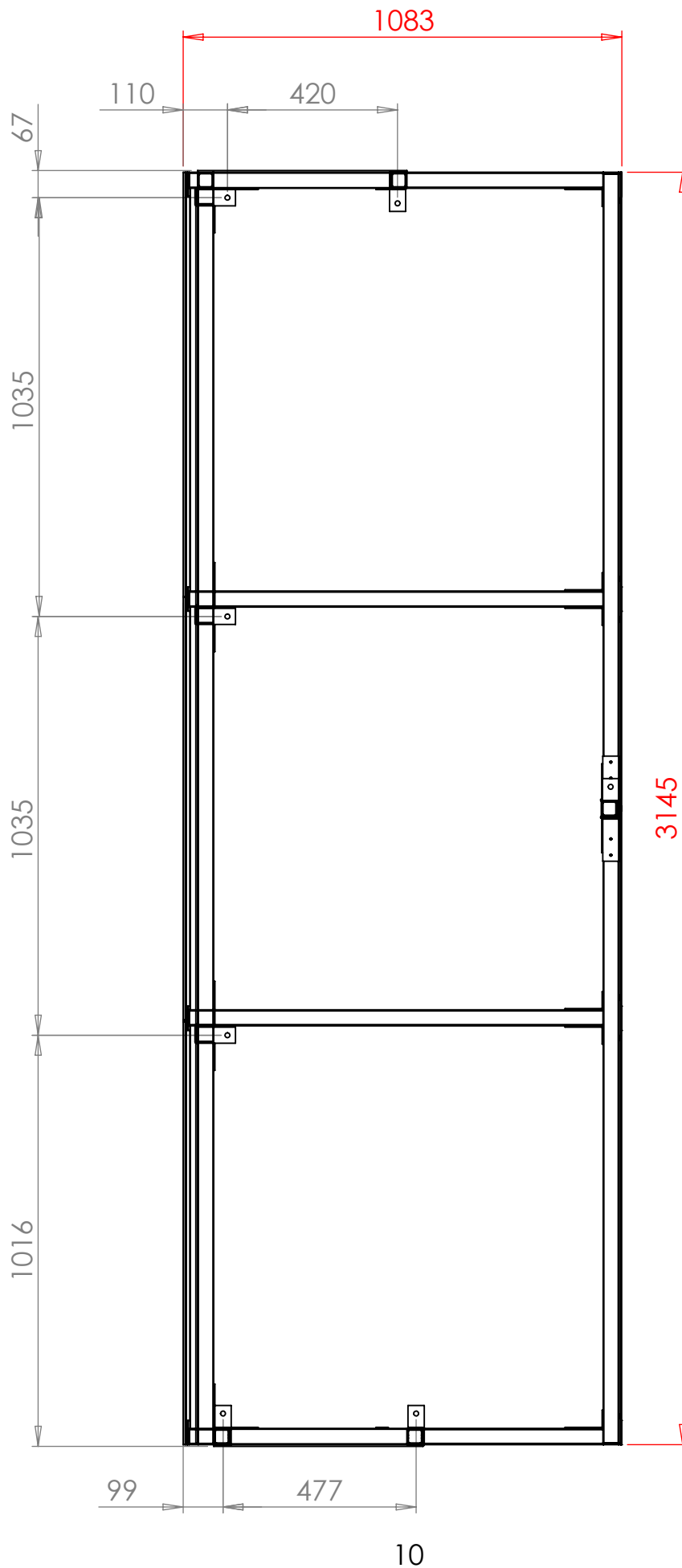
**Step 6** Line up the **Roof Strips (RC3)** on top of the sealing strips and secure them using 50mm tech screws. Attach the **Angel (A1)** to the back of the shelter and push plastic caps on any exposed nuts and bolts to complete the installation.



## PLAN VIEW

### OVERALL DIMENSIONS AND GROUND FIXING POSITIONS

Suggested size for concrete base: 200mm oversized on all four sides



NOTES:

# THANK YOU FOR PURCHASING THIS PRODUCT

## **MAINTENANCE:**

To ensure your products give you many years of use we recommend that you:

- Clean panels regularly with soapy water
- Ensure all fittings are tight (for example after a big storm)
- Touch up any exposed metal should it get scratched

## **CONTACT DETAILS:**

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<b>All Parts and Fixings checked by:</b>	
Print Name:	Signature: