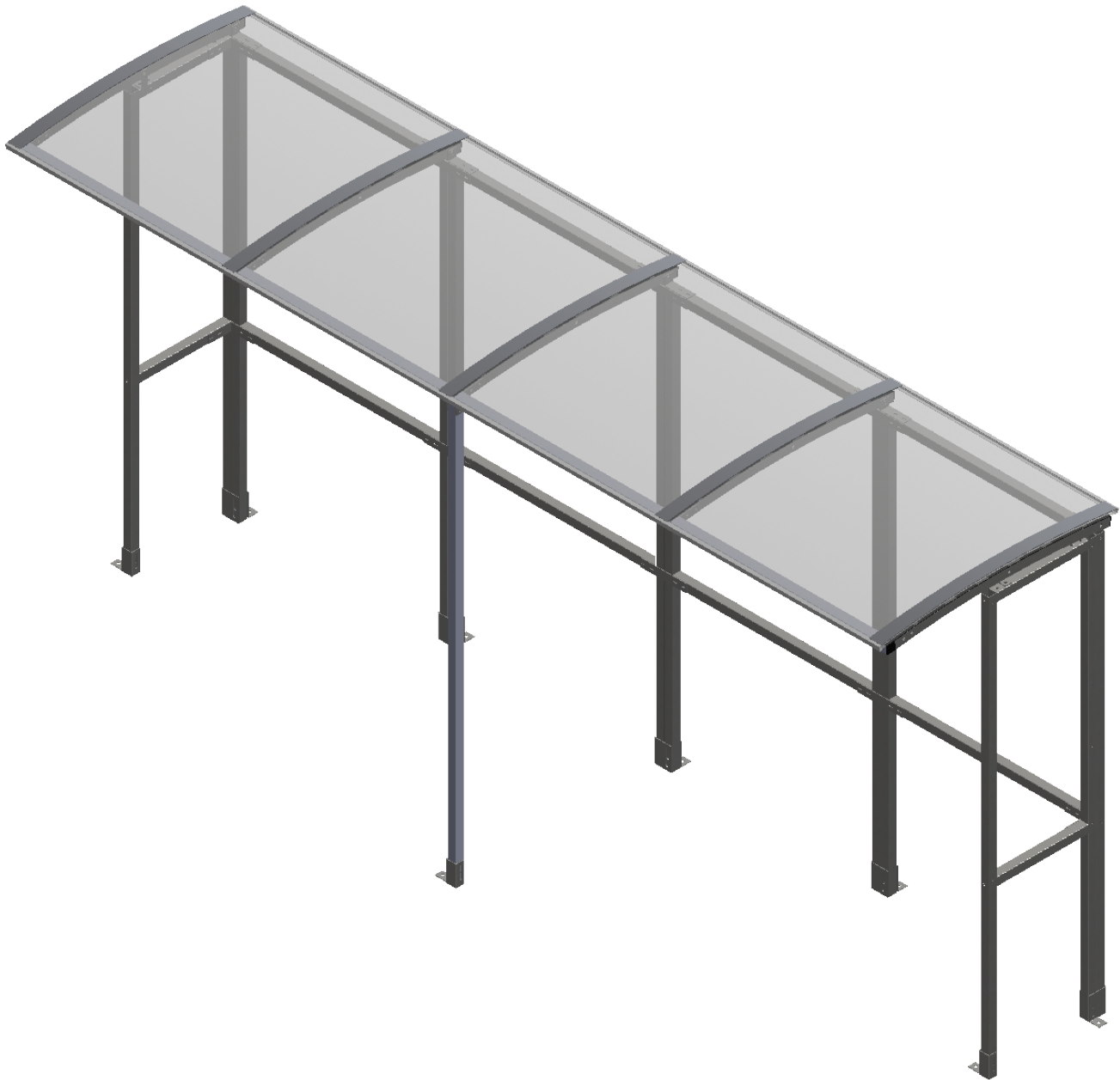
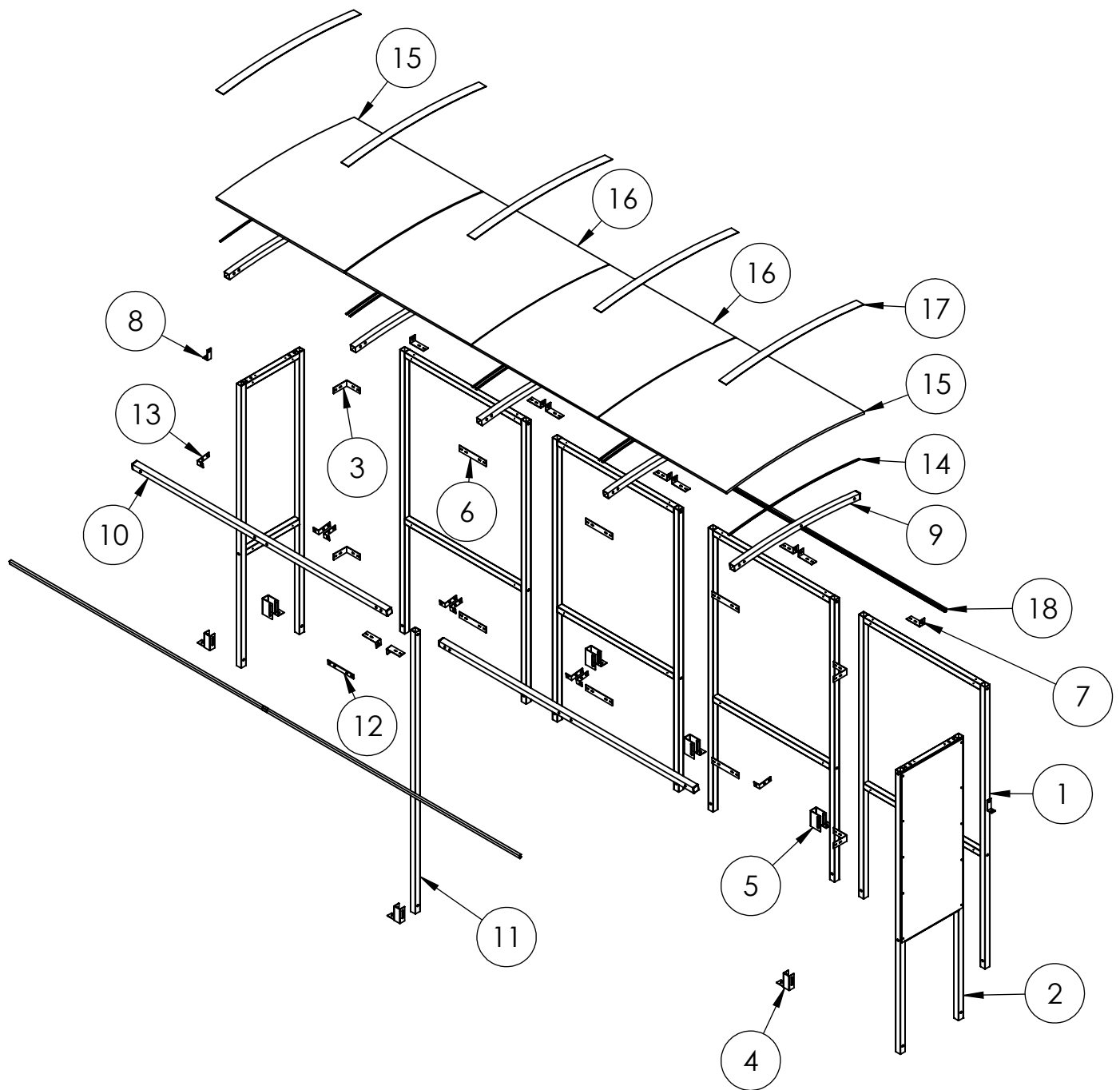









# Assembly Instructions

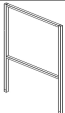
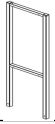
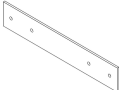
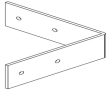


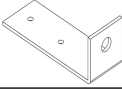
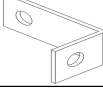
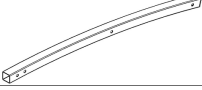
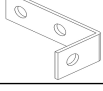
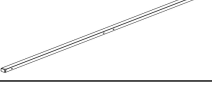
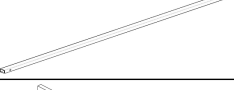
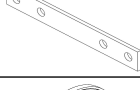





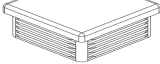


# EXPLODED VIEW

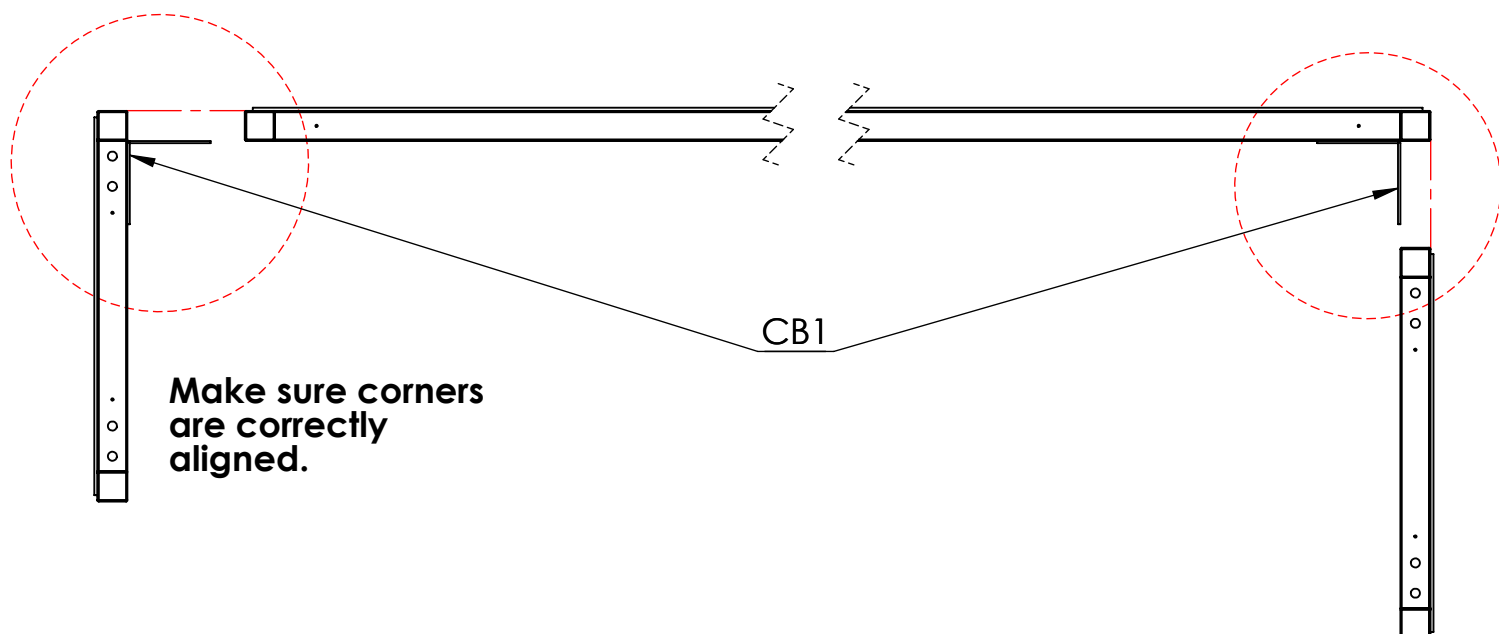
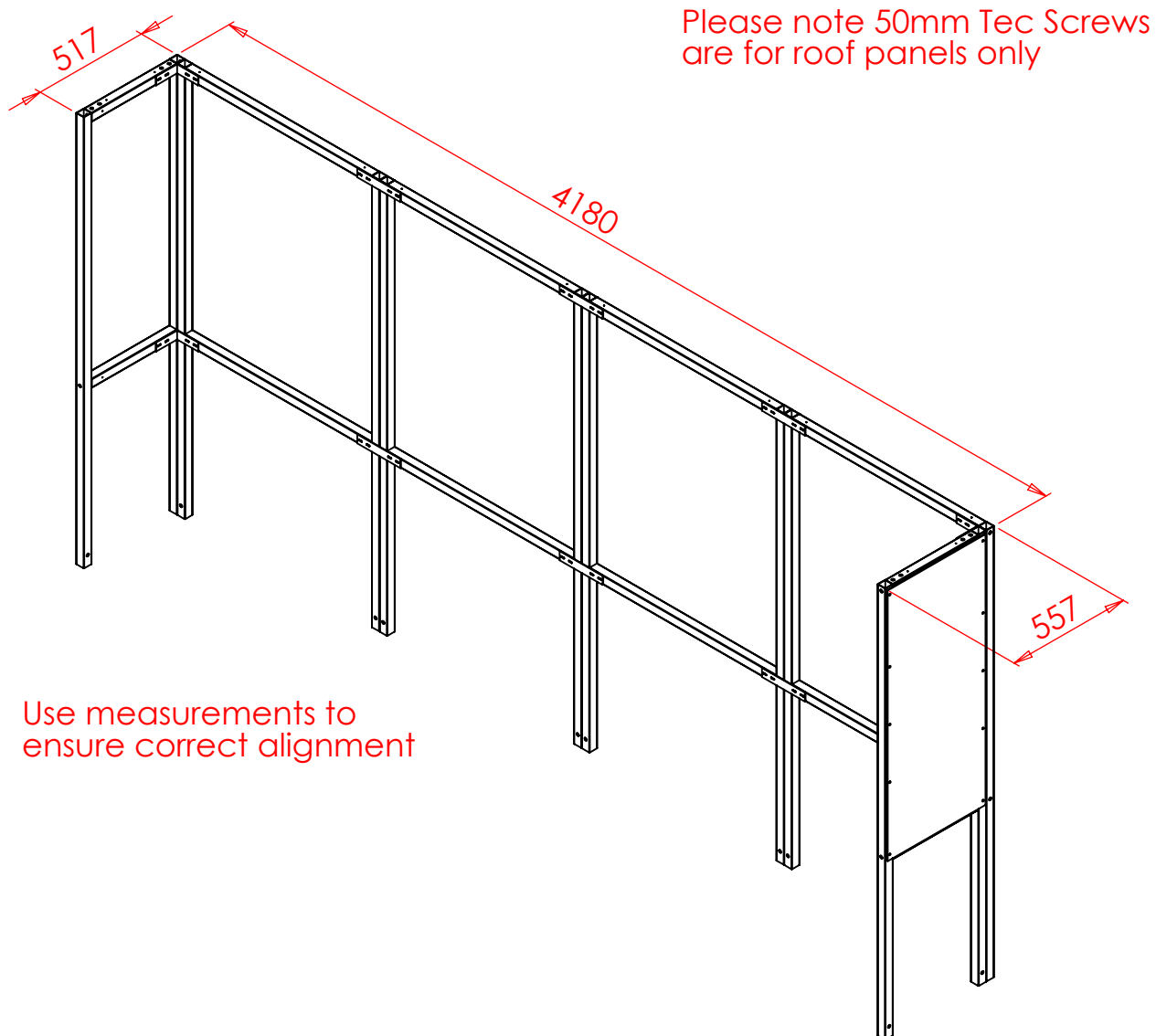


Fittings	Bolt set M10	Nut	Washer	Black Cap	T25	T50	AB1210
	M10 x 60mm				25mm Tech screw	50mm Tech screw	M10 X 100mmC3 Concrete Bolt
Pack A+B	40	40	80	80	136	66	13
Required	38	38	76	76	60	30	7
Spare	2	2	4	4	76	36	6
Image							

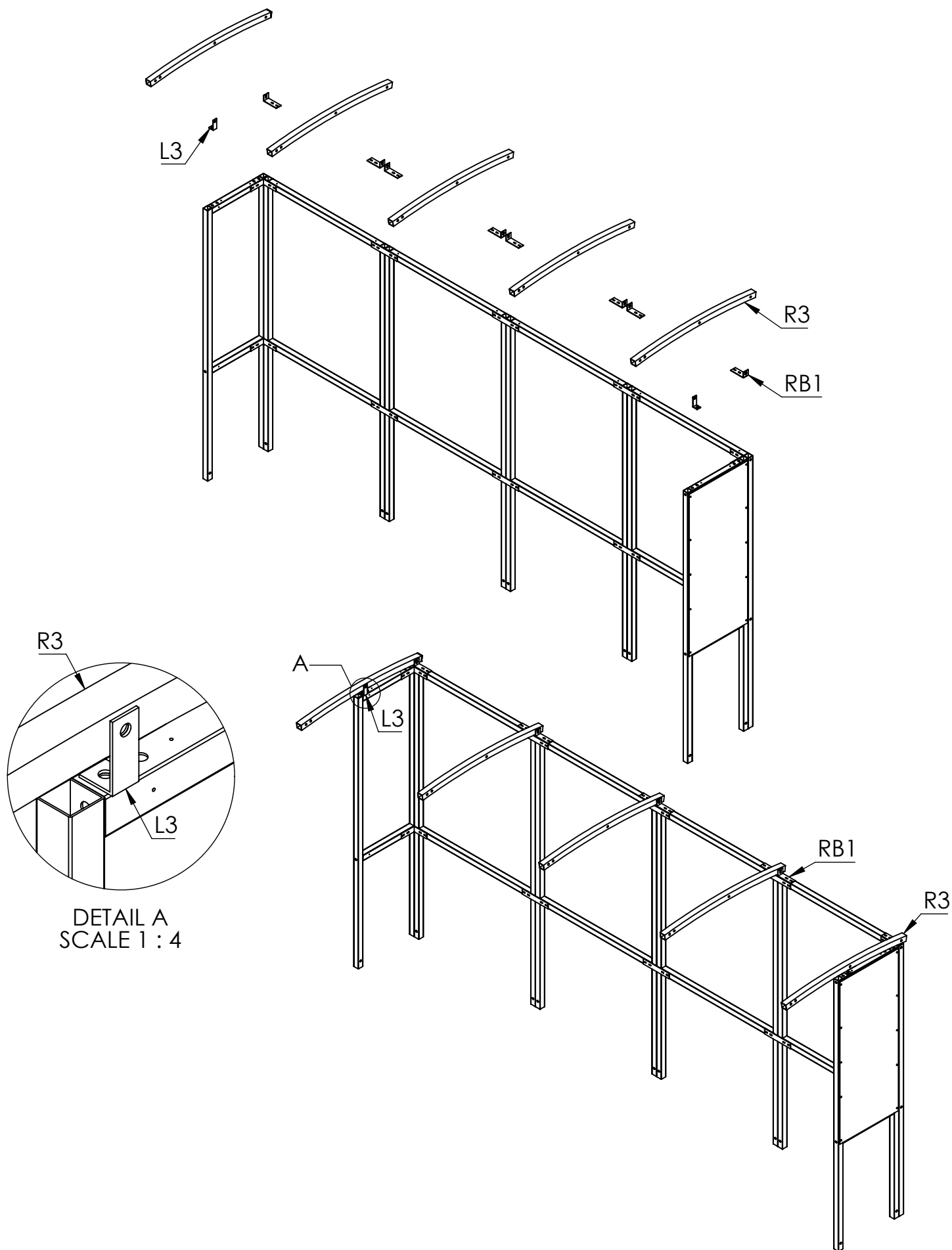
## PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION	SIZE	IMAGE	QTY.
1	S1	FRAME	2000 x 1035		4
2	S3	FRAME	2000 x 517		2
3	JF1	PLATE / BRACKET	220 x 40		6
4	CB1	BRACKET	110 x 110 x 40		4
5	FT1	FOOT BRACKET	109 x 100 x 40		3
6	FT3	FOOT BRACKET	109 x 100 x 80		5
7	RB1	BRACKET	110 x 46		8
8	L3	BRACKET	73 x 38 x 3		2
9	R3	CURVED RAFTER	1035 x 40 x 40		4
10	L1	BRACKET	95 x 45 x3		8
11	B4	BEAM	2080 x 40 x 40		2
12	P3	POST	1996 X 40 X 40		1
13	JF3	BRACKET	220 X 40		1
14	SS	SEALING STRIP	Trim to suit		2 ROLLS
15	PCE1	ROOF PANEL	1150 x 1050		2
16	PCC1	ROOF PANEL	1150 x 1030		2
17	RC1	ROOF STRIP	1130		5
18	2MD	ROOF EDGE TRIM	Trim to fit		5
19	EC40	PLASTIC END CAP	40x40		10

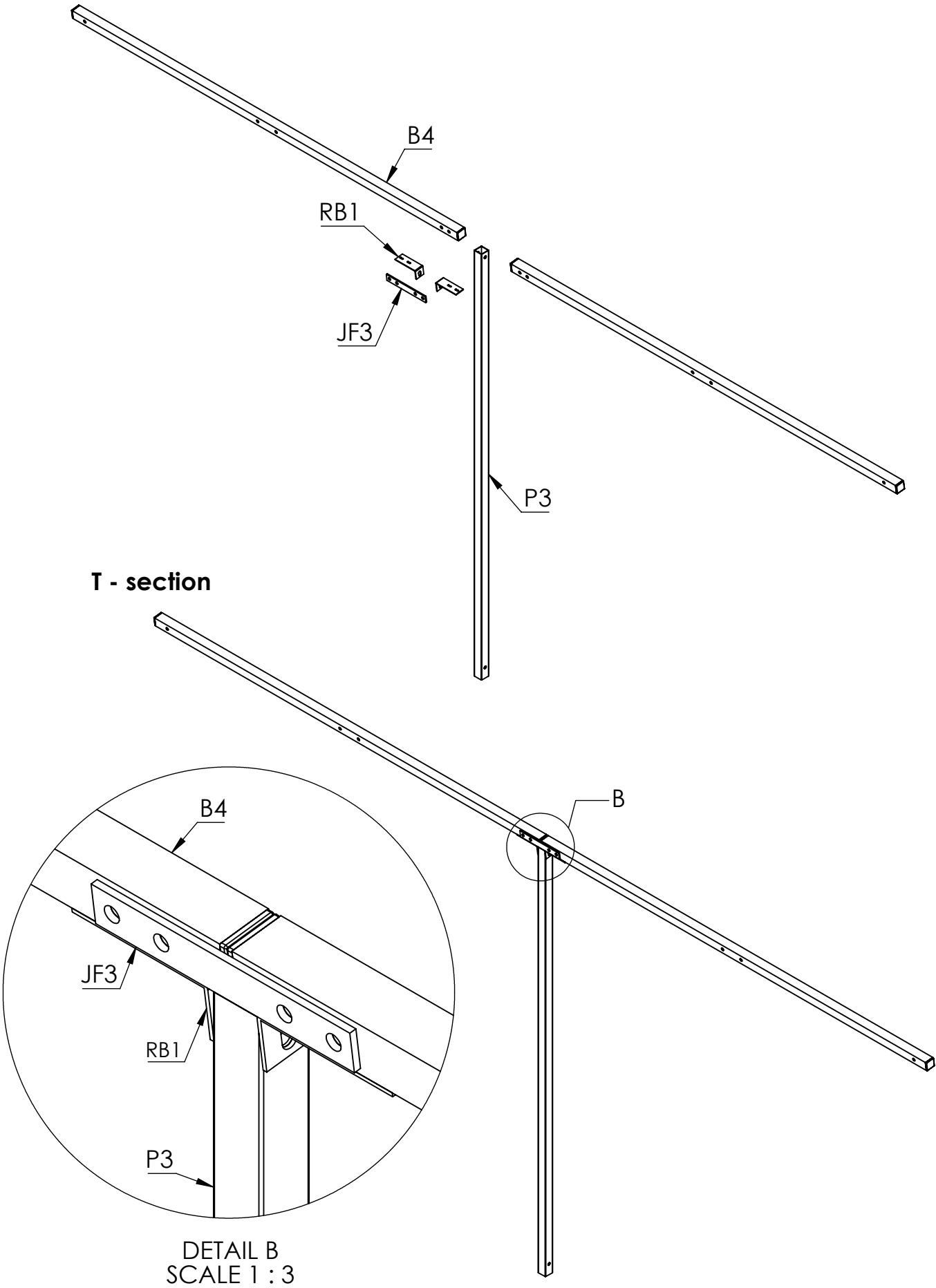
**Step 1** Assemble **S1** and **S3** frames to make up the main structure using **CB1** brackets for the corners and **JF1** brackets for the straight joints.



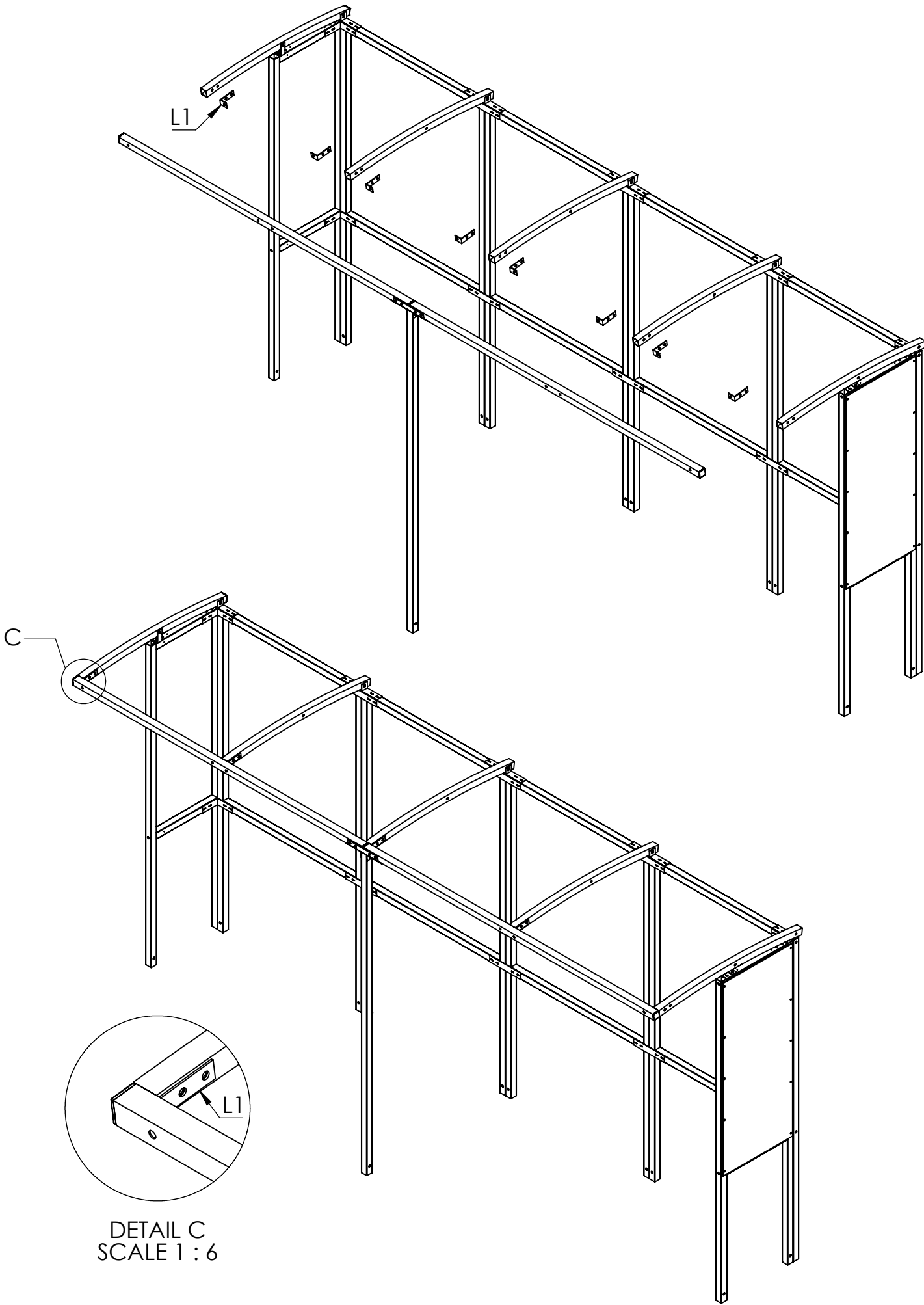
**Step 2** Attach the **R3** end rafters using **L3** brackets at the front and **RB1** brackets for the rear.



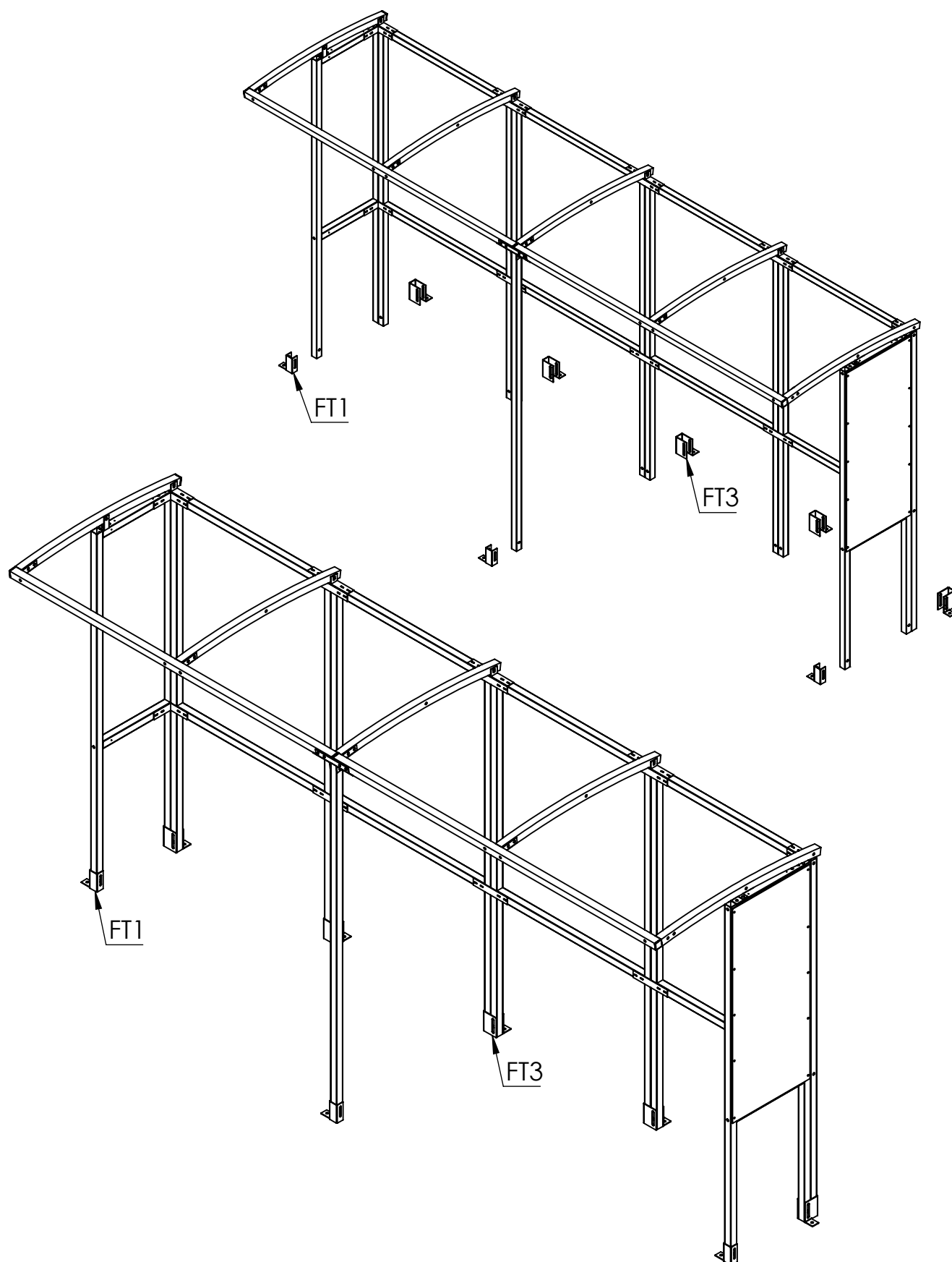
**Step 3** Assemble the **T - section** by attaching the **B4** ties to the **P3** post using **RB2** and **JF3** brackets.



**Step 4** Attach **T-section** using **L1** brackets.

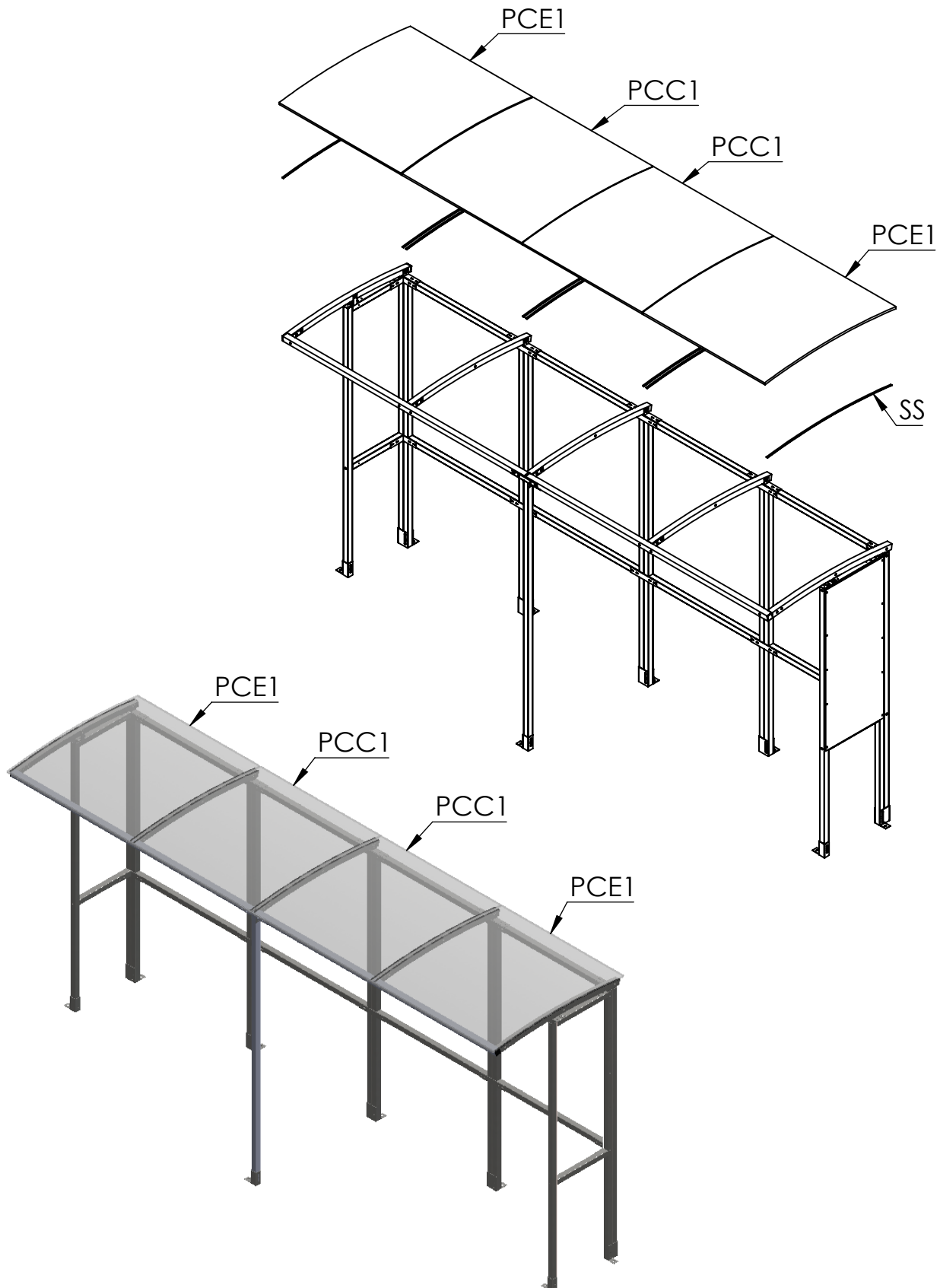


**Step 5** Move the shelter to its final position and make sure it is square and level. Then attach the **FT1** and **FT3** foot brackets and use anchor bolts to secure the structure to the ground.

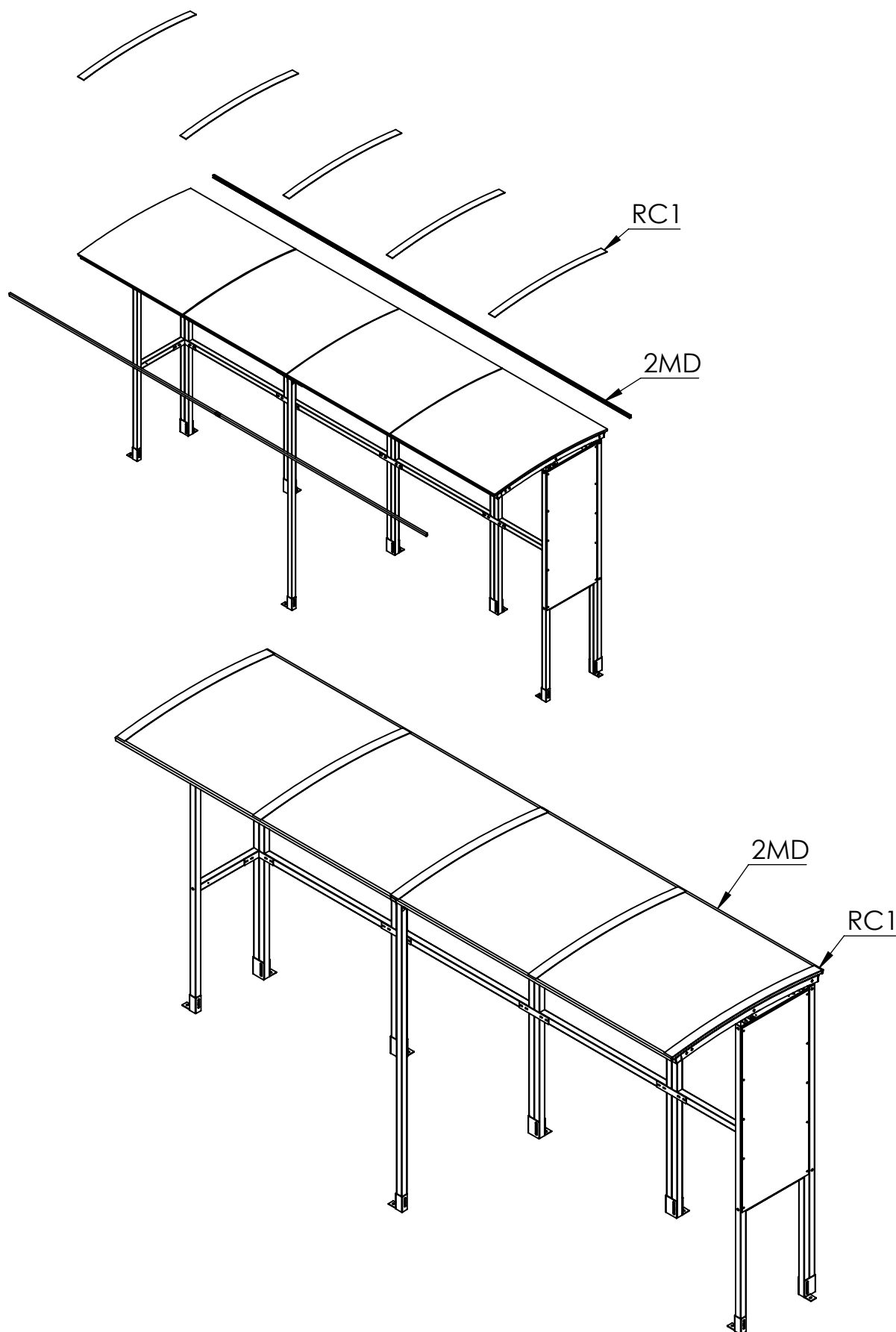




**Step 6** Apply Sealing strips (**SS**) to the rafters and line up the **PCE1** roof panels with the outside of the shelter and equally space the **PCC1** panels between the outer panels. Apply more sealing strips to the top of the roof panels, directly above the first sealing strip.

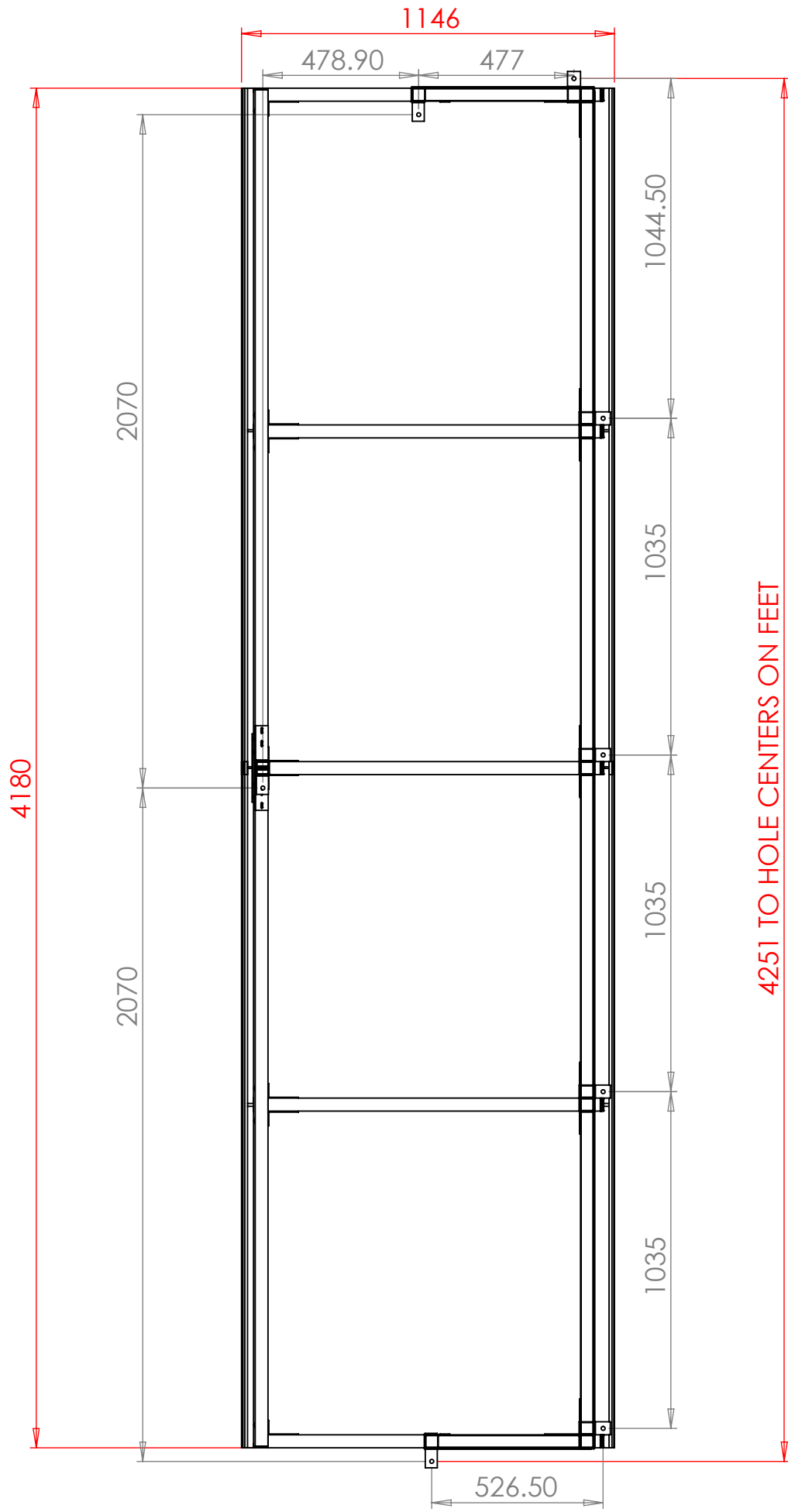


**Step 7** Screw down the **RC1** strips using the **50mm Tech screws** to secure the roof panels in place. Then push the **2MD** edge trim on to the bottom edge of the roof panels. Fit Black plastic caps on exposed nuts and bolts and fit the square plastic end caps to any open ends of box section.



PLAN VIEW

OVERALL DIMENSIONS AND GROUND FIXING POSITIONS  
Suggested size for concrete base: 200mm oversized on all four sides.



# **THANK YOU FOR PURCHASING THIS PRODUCT**

## **MAINTENANCE:**

To ensure your product gives you many years of use we recommend that you:

- Clean panels regularly with soapy water
- Ensure all fittings are tight (for example after a big storm)
- Touch up any exposed metal should it get scratched

## **CONTACT DETAILS:**

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Tel : 0800 160 1002

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<b>All Parts and Fixings checked by:</b>	
Print Name:	Signature: