# **Assembly Instruction**





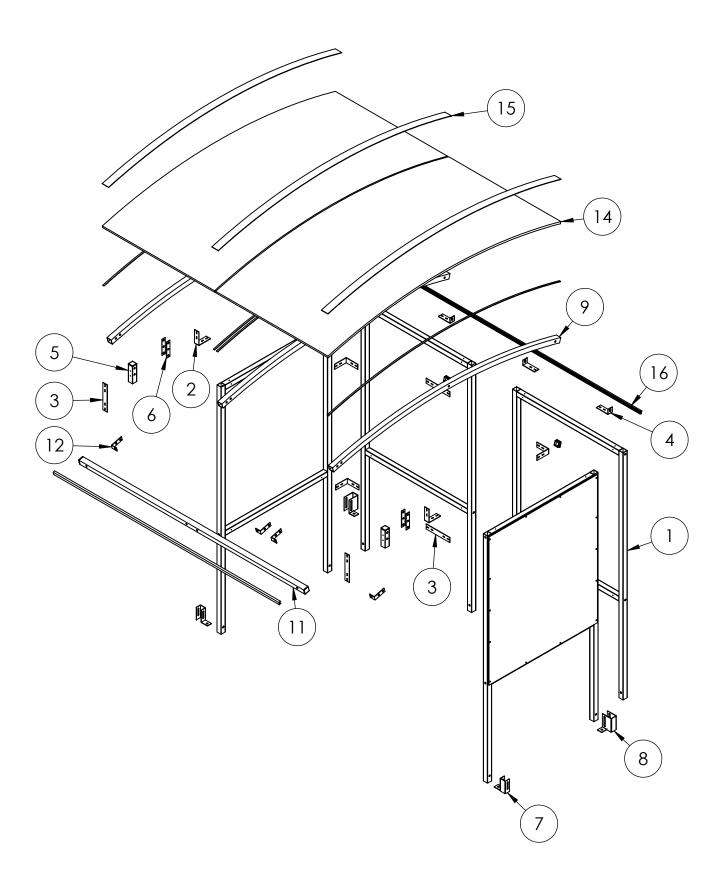
Email: Sales@shelters4less.com Web: www.shelters4less.com

Tel: 0800 160 1002

**Shelter Type: SR1604** 

SR1604-01-220116-UK

## **EXPLODED VIEW**

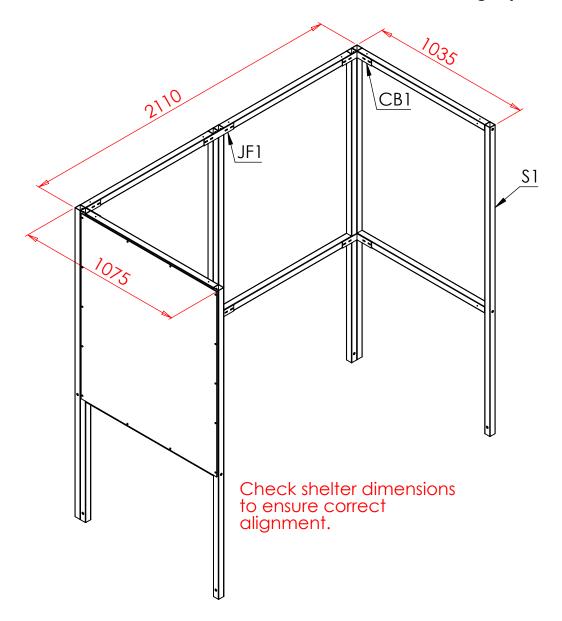


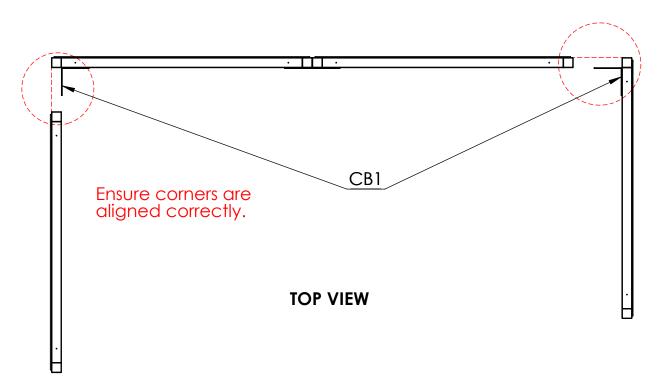
### PARTS LIST AND FIXINGS

ITEM NO.	PART NO.	DESCRIPTION	DIMENSION	IMAGE	QTY.
1	\$1	FRAME	2000 x 1035		4
2	CB1	CORNER BRACKET	110 x 110		4
3	JF1	BRACKET	220 x 40		2
4	RB1	BRACKET	110 x 46		8
5	S1 STUB	STUB	140 x 40 x40		2
6	JF2	BRACKET	130 x 30		4
7	FT1	FOOT BRACKET	109 x 100 x 40		2
8	FT3	FOOT BRACKET	109 x 100 x 80		3
9	R5	RAFTER	2160 x 40 x 40		2
10	R4	RAFTER	2160 x 40 x 40		1
11	ST8	ROOF TIE	2100 x 40 x 40		1
12	L1	BRACKET	95 x 45 x 30		4
13	SS	SEALING STRIP	Cut to length		2 ROLLS
14	PCE2	ROOF PANEL	2205 x 1050	$\Diamond$	2
15	RC2	ROOF STRIP	2205		3
16	2MD	ROOF EDGING	Cut to fit		3
17	EC40	PLASTIC END CAP	40x40		5

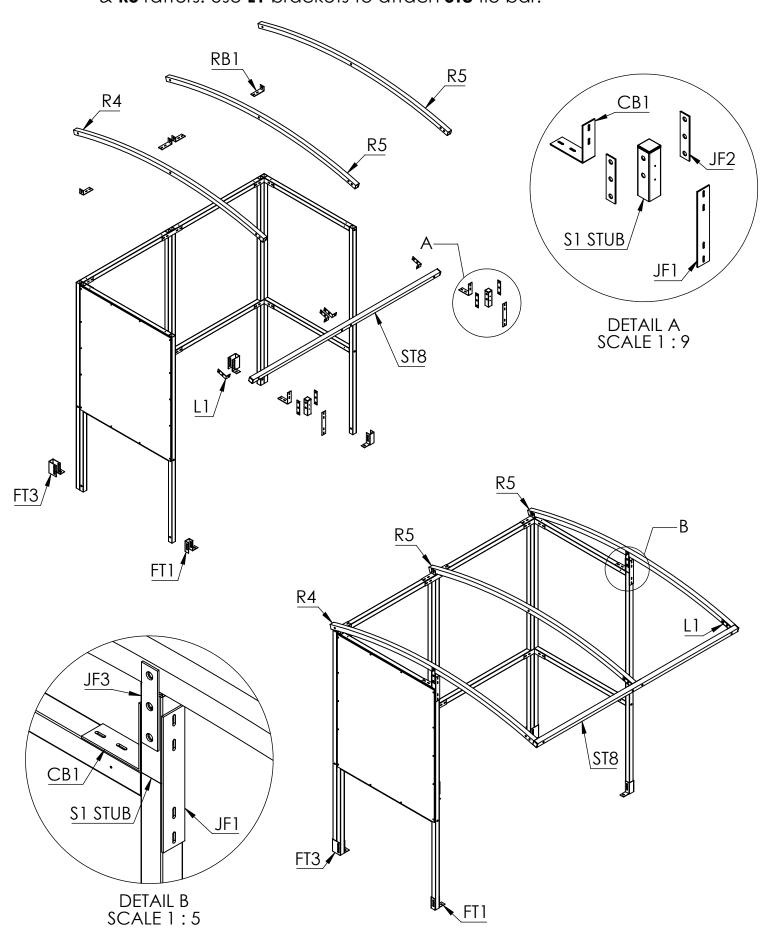
FIXINGS	Bolt set M10		Washer	Black Cap	T25	T50	AB1210	
	M10 x 60mm	Nut			25mm Tech screw	50mm Tech screw	M10 X 100mm Concrete Bolt	
Pack A	30	30	60	60	72	30	8	
Required	24	24	48	48	52	30	5	
Spare	6	6	12	12	20	0	3	
Image								

**Step 1** Assemble **\$1** frames to make up the main structure using **CB1** brackets in the corners and **JF1** brackets for the straight joints.

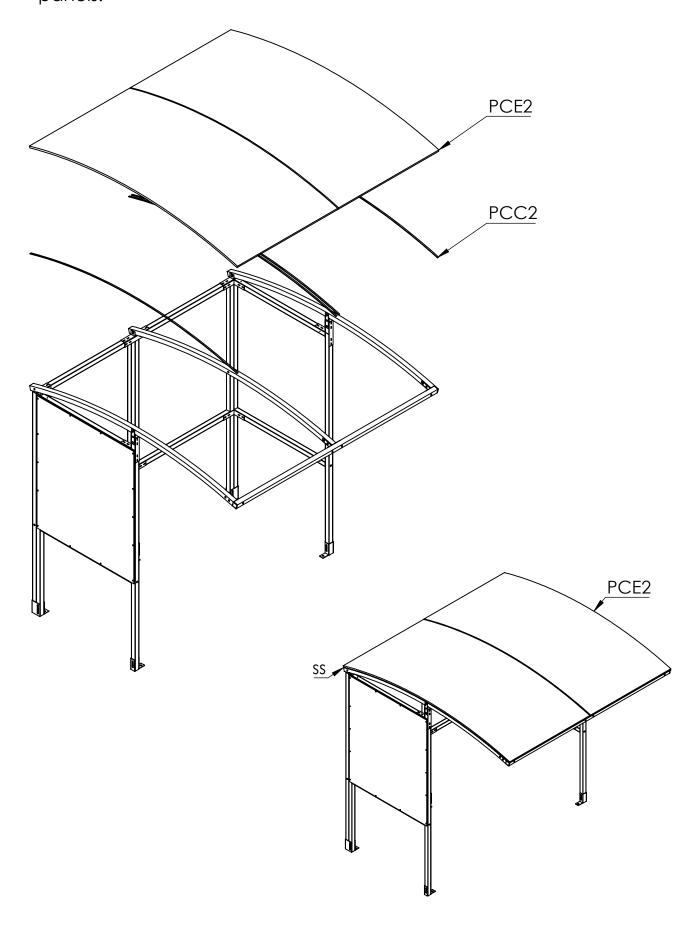




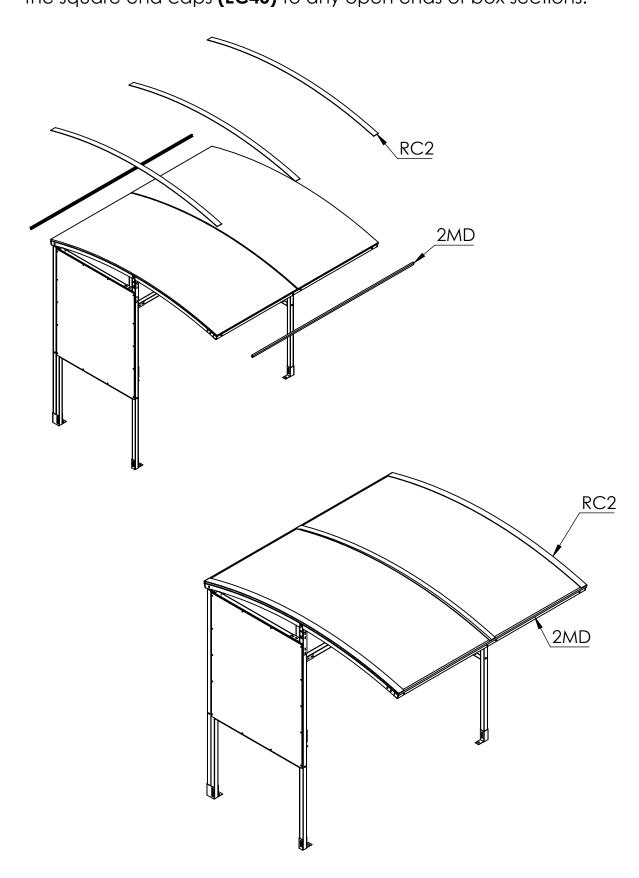
**Step 2** Move the shelter in to its final position, make sure it is square and attach **FT1 and FT3** foot brackets, which screw into the ground with the concrete bolts. Attach **JF2** brackets to **S1** Stubs. Using **CB1** and **JF1**brackets, secure **SB1**to frame. Now fix the **RB1** brackets to the rear of the frame, attach **R4** & **R5** rafters. Use **L1** brackets to attach **ST8** tie bar.



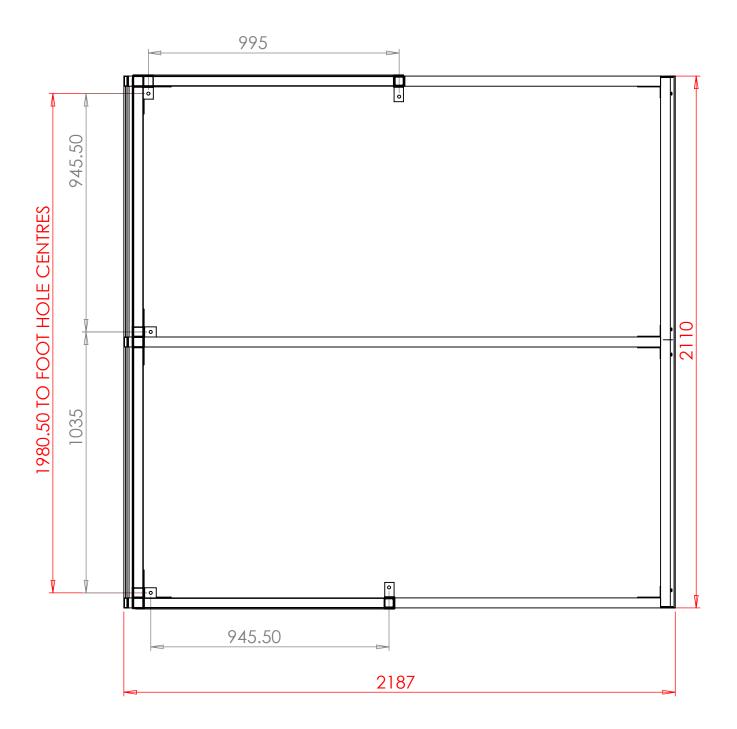
**Step 3** Apply sealing strips **(SS)** to rafters. Align the two **PCE2** roof panels with the outer edges of the shelter, leaving a gap in between the panels.



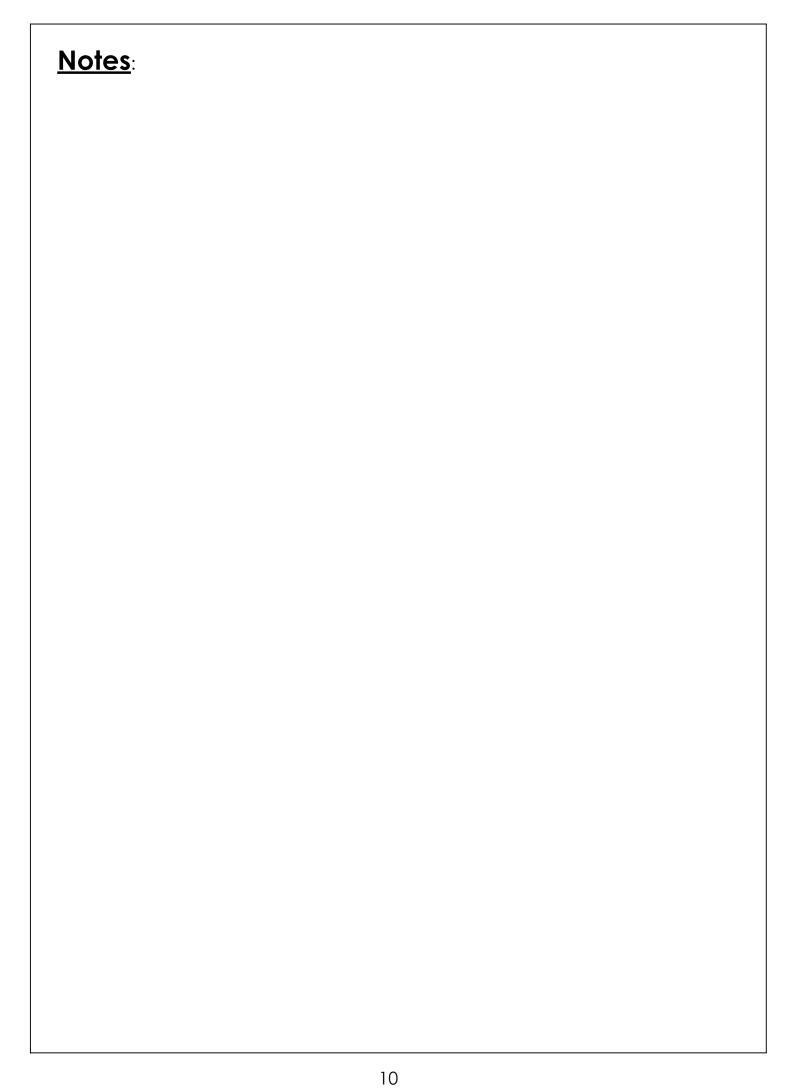
**Step 4** Apply more sealing strips **(SS)** to the top of the roof panels, above the fist strips. Use **RC2** strips to cover the gap in the centre and the edges and screw them directly into the frame using **50mm TEC** screws. Finish of the shelter by attaching the **2MD** edge trim, then finally, fit the Black plastic caps on exposed nuts and bolts, and fit the square end caps **(EC40)** to any open ends of box sections.



<u>Plan View</u> Suggested size for concrete base: 200mm oversized on all four sides



<u>Notes</u> :	



<u>Notes</u> :			

# THANK YOU FOR PURCHASING THIS PRODUCT

### **MAINTENANCE:**

To ensure your products give you many years of use we recommend that you:

- Clean panels regularly with soapy water
- Ensure all fittings are tight (for example after a big storm)
- Touch up any exposed metal should it get scratched

### **CONTACT DETAILS:**

Email: Sales@shelters4less.co.uk

Web: www.shelters4less.co.uk

Tel: 0800 160 1002

Unit 3, 2 Lansdowne Crescent, Bournemouth, BH1 1SA

All Parts and Fixings checked by:			
Print Name:	Signature:		