Assembly Instructions

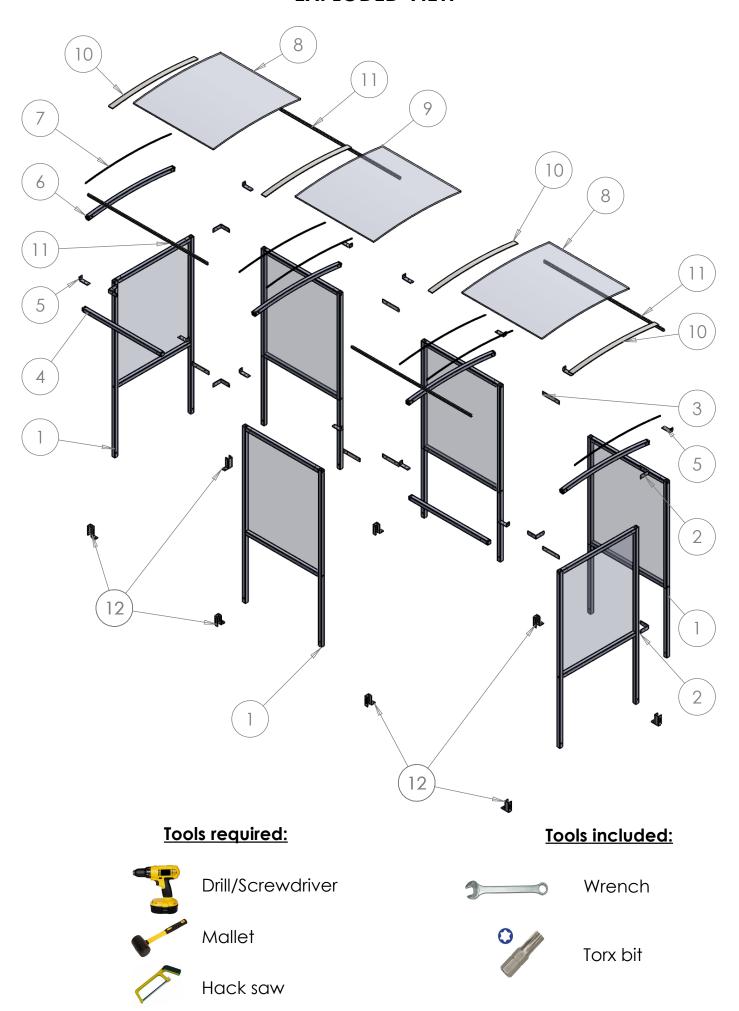




Email: Sales@nobutts.com Web: www.nobutts.com Tel: 1-888-662-8887 Product code: SR1552

Doc. No.: SR1552-01-040116-USA

EXPLODED VIEW

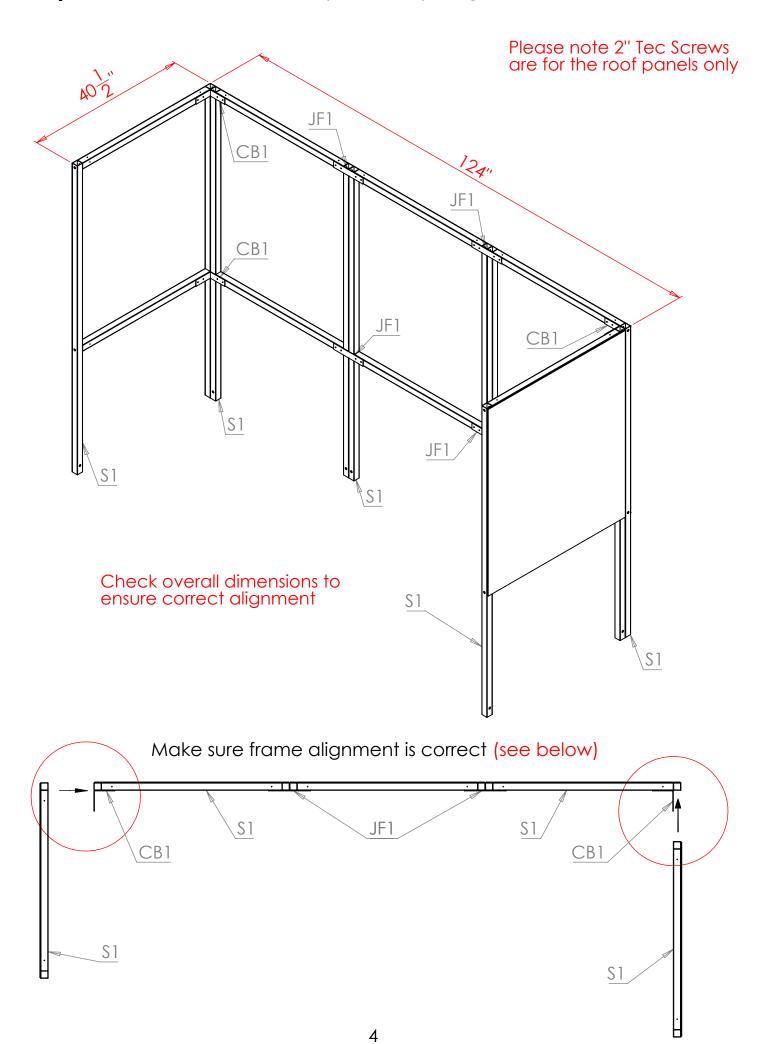


PARTS LIST

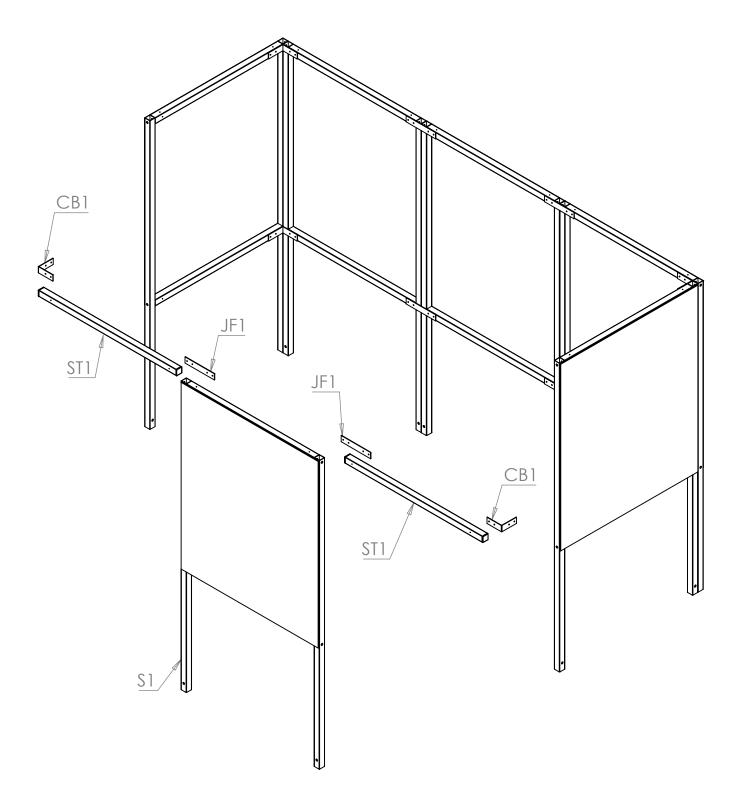
ITEM NO.	PART NO.	DESCRIPTION	DIMENSION	IMAGE	QTY.
1	\$1	Frame	$78\frac{3}{4} \times 40\frac{3}{4}$		6
2	CB1	Bracket	$4\frac{1}{3} \times 4\frac{1}{3} \times 1\frac{1}{2}$		6
3	JF1	Bracket	$8\frac{5}{8} \times 1\frac{1}{2}$		6
4	ST1	Roof Tie	40 1/8		2
5	RB1	Bracket	$4\frac{3}{8} \times 1\frac{1}{2}$	0	12
6	R1	Rafter	44 3/4		4
7	SS	Sealing Strip	Cut to suit		6
8	PCE1	Roof Panel	$45\frac{1}{4} \times 41\frac{3}{8}$		2
9	PCC1	Roof Panel	$45\frac{1}{4} \times 40\frac{5}{8}$		1
10	RC1	Roof Strip	44 1/2		4
11	2MD	Roof Edge Trim	trim to $61\frac{7}{8}$	N. Carlotte	4
12	FT1	Bracket	$4\frac{1}{4} \times 3\frac{7}{8}$		8

Fittings	Bolt set M10			T25	T50		BTANCM12100	$1\frac{1}{2} \times 1\frac{1}{2}$
	3/8th x 2 3/8"	Nut	Washer	1" Tech screw	2" Tech screw	Black Caps	1/2 x 4" Concrete Bolt	End Caps
Pack B	33	33	66	136	40	66	11	
Required	28	28	56	72	32	56	8	8
Spare	5	5	10	64	8	10	3	
Image								

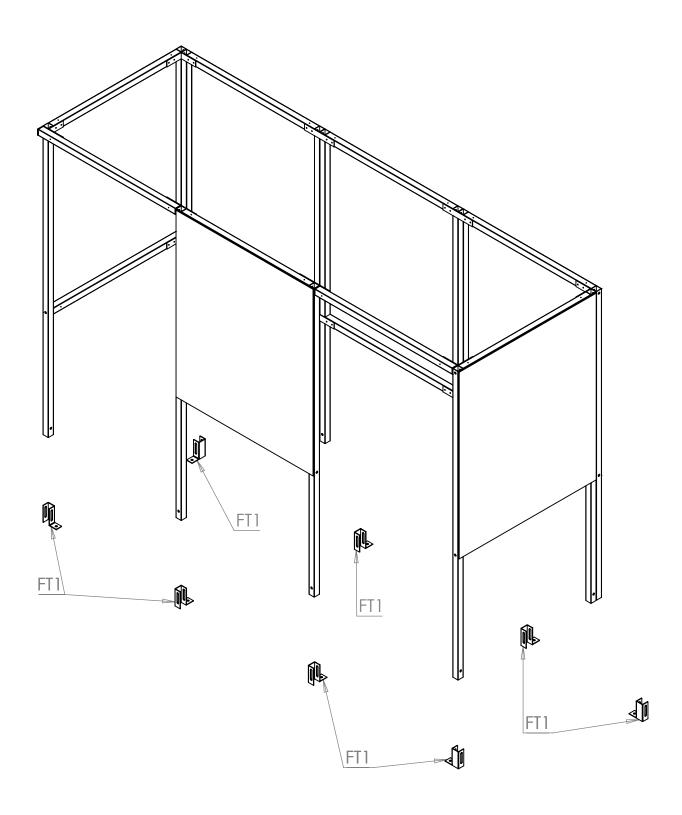
Step 1 Assemble main structure (**S1 Frames**) using **CB1** and **JF1** Brackets.



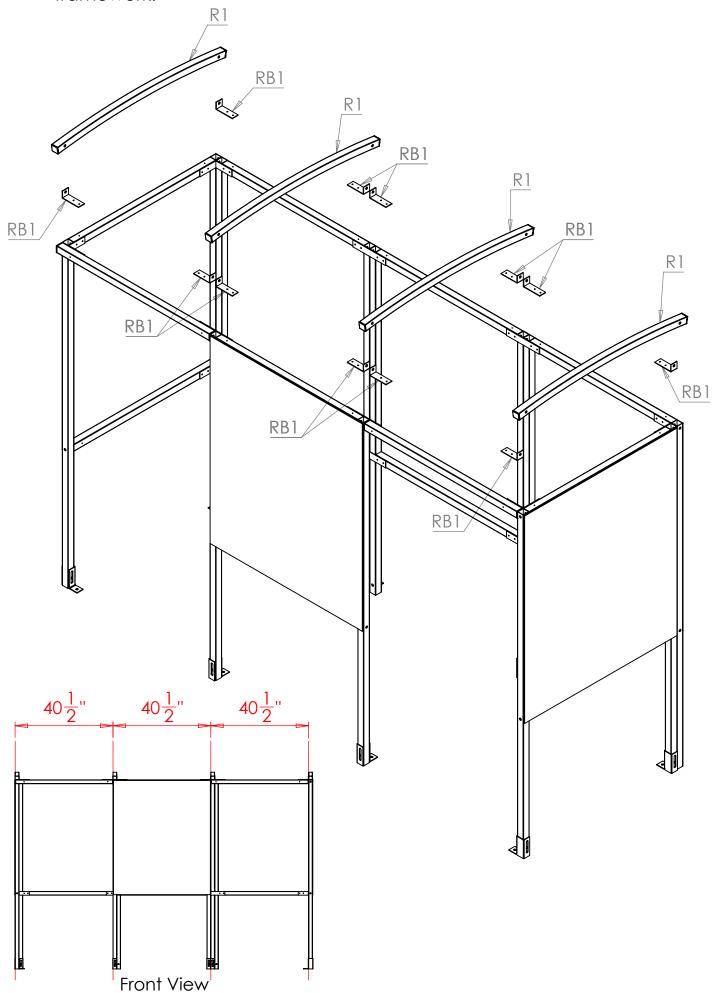
Step 2 Attach **ST1** Roof Tie and Final **S1** to the structure using **CB1** and **JF1** Brackets.



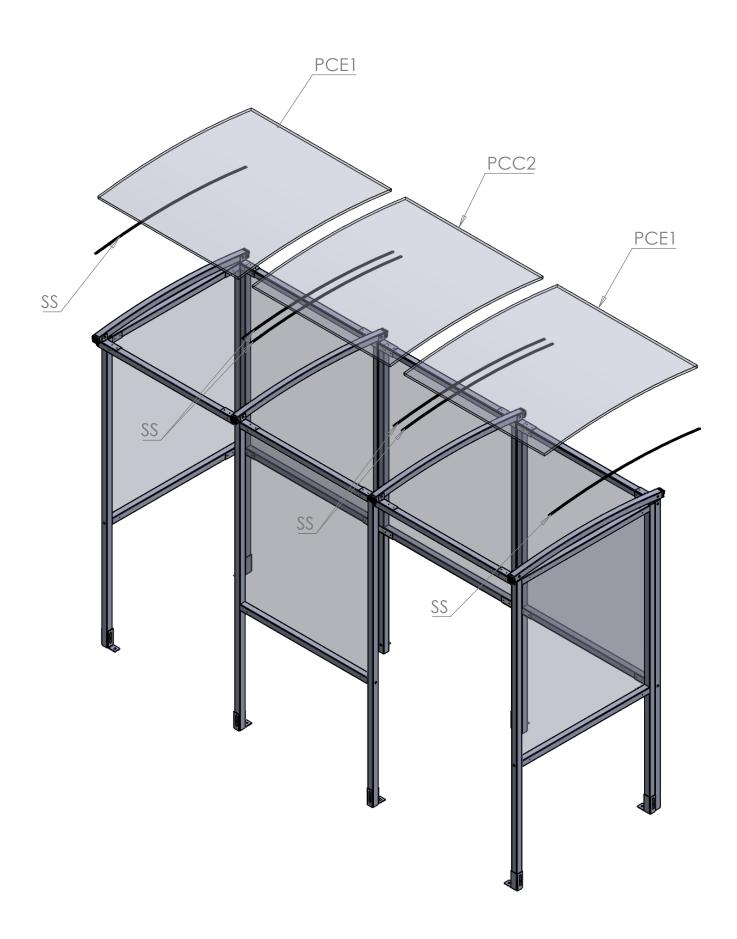
Step 3 Bolt the **FT1** Foot Brackets to the bottom of the frames and secure in desired position using ground anchor bolts.



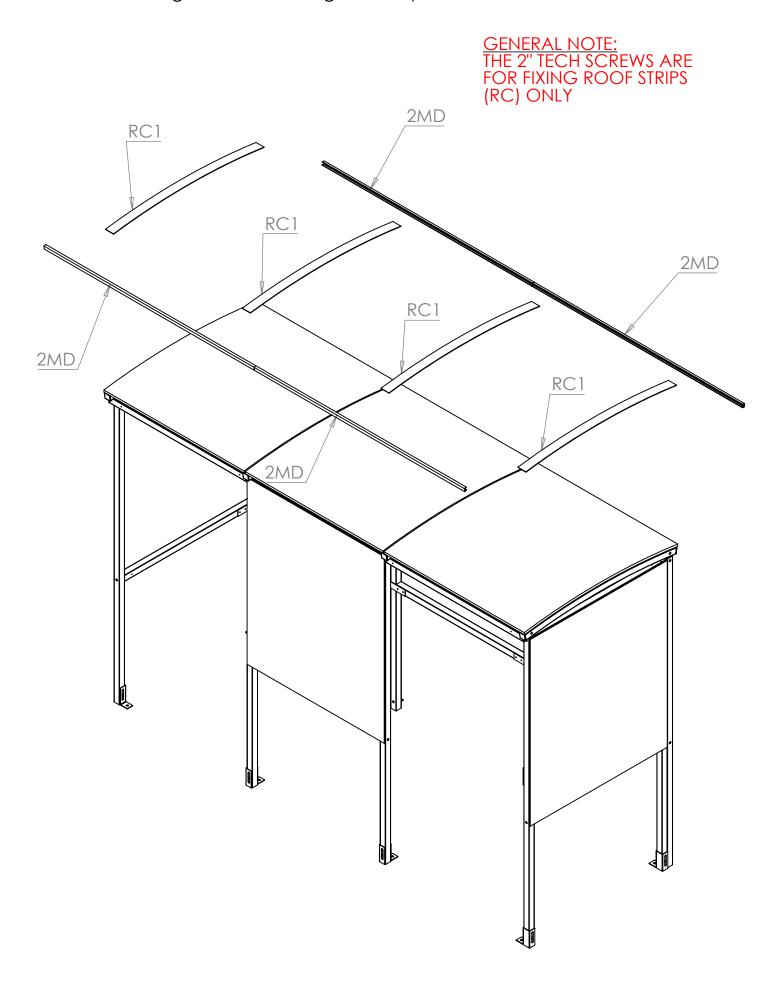
Step 4 Screw **RB1** Brackets to the top of the frame and bolt **R1** Rafters to framework.



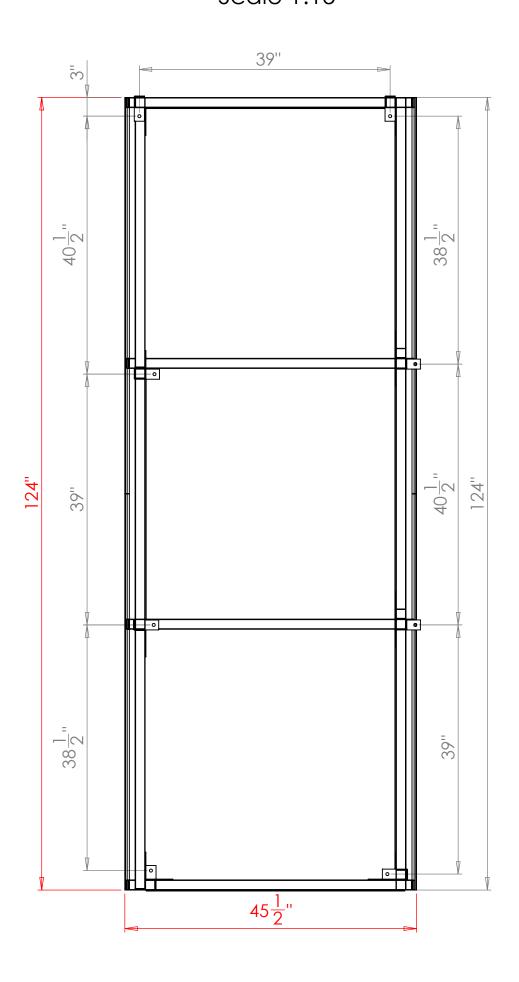
Step 5 Attach **Sealing strips (SS)** to rafters then place **PCE1** and **PCC2** Panels on top of the strips leaving a small gap between each.



Step 6 Secure panels in place using an **RC1** Strip and screws, then attach the **2MD** edge trim to the edge of the panels.



Ground anchor positions and overall size Scale 1:15



NOTES:

THANK YOU FOR PURCHASING THIS PRODUCT

MAINTENANCE:

To ensure your products give you many years of use we recommend that you:

- Clean panels regularly with soapy water
- Ensure all fitting are tight (for example after a big storm)
- Touch up any exposed metal should it get scratched

CONTACT DETAILS:

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All Parts and Fixing checked by:					
Print Name:	Signature				