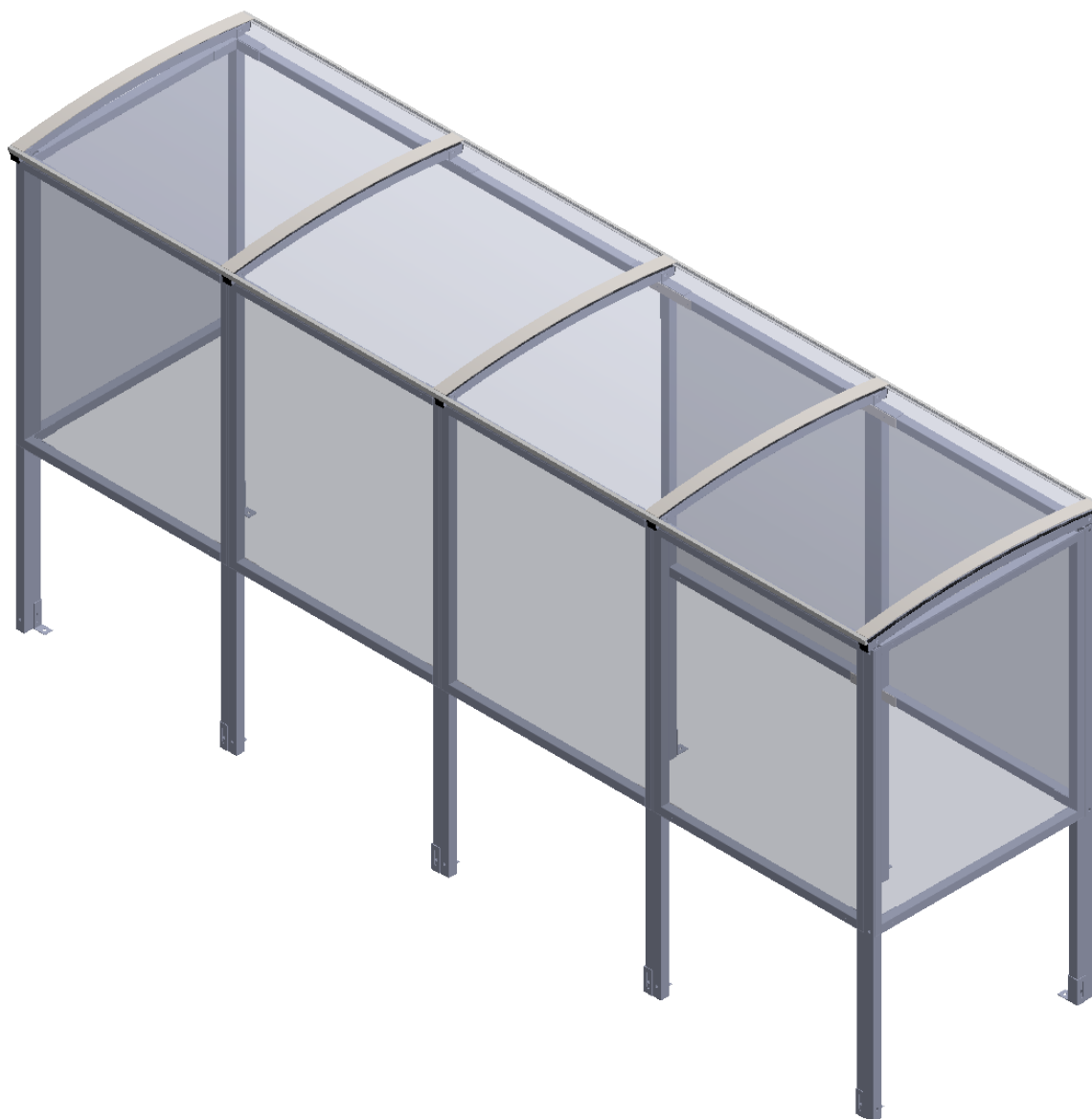


# Assembly Instructions



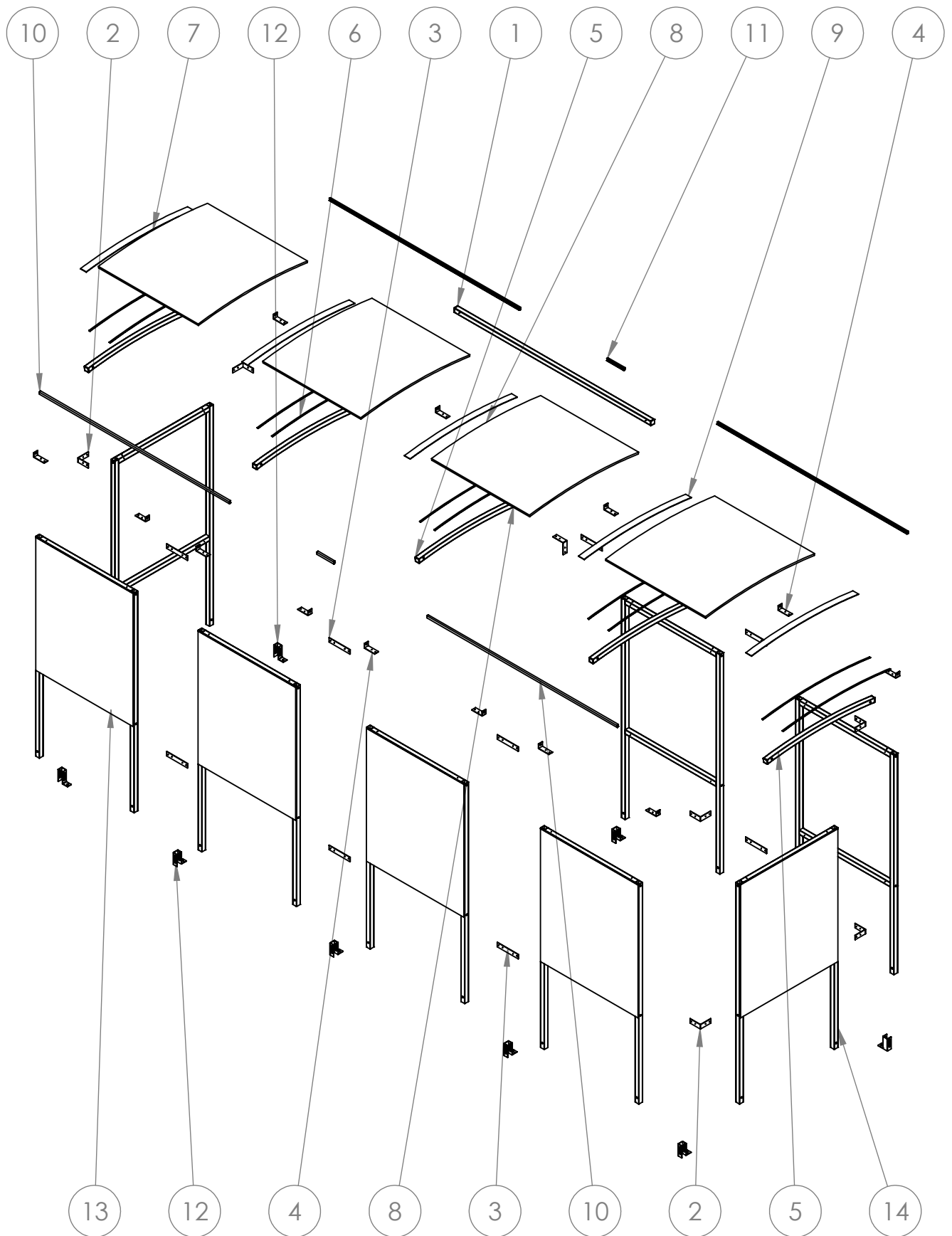
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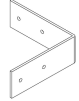
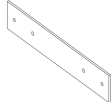
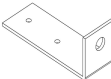
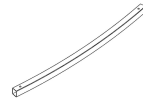

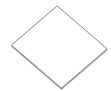
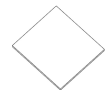
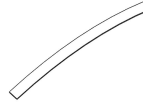
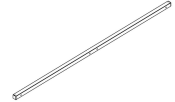
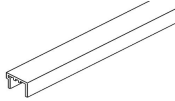
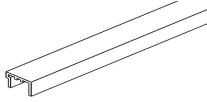
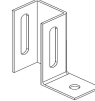

**Product Code: SR1553**

**Doc. No.: SR1553-01-050116-USA**

# EXPLODED VIEW



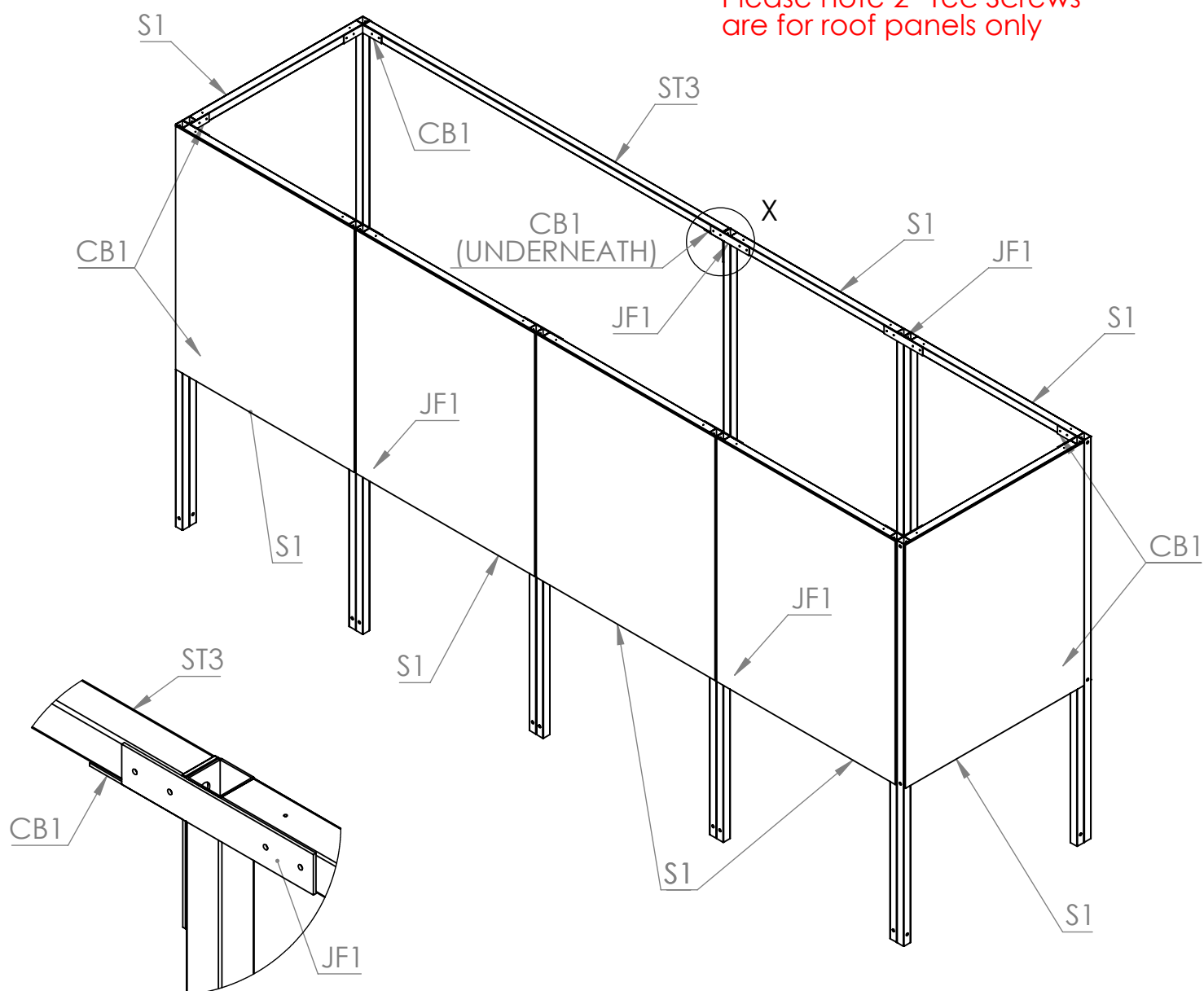
## PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION	DIMENSION (INCH)	IMAGE	QTY.
1	S1	Frame	$78\frac{3}{4} \times 40\frac{3}{4}$		8
2	CB1	Bracket	$4\frac{3}{8} \times 4\frac{3}{8}$		8
3	JF1	Bracket	$8\frac{5}{8} \times 1\frac{1}{2}$		9
4	RB1	Bracket	$4\frac{3}{8} \times 1\frac{1}{2}$		16
5	R1	Rafter	$44\frac{5}{8}$		5
6	SS	Sealing Strip	Trim to $44\frac{5}{8}$		10
7	PCE1	Roof Panel	$45\frac{1}{4} \times 41\frac{3}{8}$		2
8	PCC2	Roof Panel	$45\frac{1}{4} \times 40\frac{1}{2}$		2
9	RC1	Roof Strip	$44\frac{1}{2}$		5
10	ST3	Roof Tie	81		1
11	2MD	Roof Edge Trim	$78\frac{3}{4}$		4
12	2MD	Roof Edge Trim	7		2
13	FT1	Bracket	$4\frac{1}{4} \times 4$		9
14	EC40	Plastic End Cap	$1\frac{1}{2} \times 1\frac{1}{2}$		10

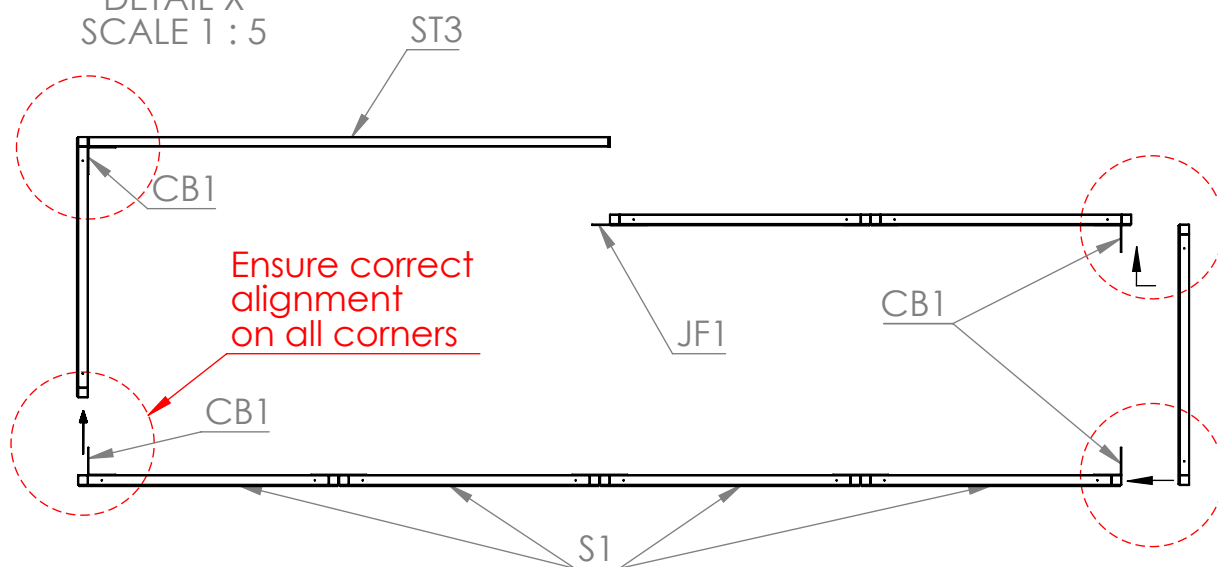
Fittings	Bolt set M10				T25	T50	AB1210
	3/8th x 2 3/8"	Nut	Washer	Black Cap	1" Tech screw	2" Tech screw	1/2 x 4" Concrete Bolt
Pack A+B	40	40	80	80	136	66	13
Required	19	19	38	38	100	30	9
Spare	21	21	42	42	36	36	4
Image							

**Step 1** Assemble **S1** frames to make up the main structure using **CB1** brackets for the corners and **JF1** brackets for straight joints. Also use **CB1** and **JF1** brackets to secure the **ST3** tie bar.

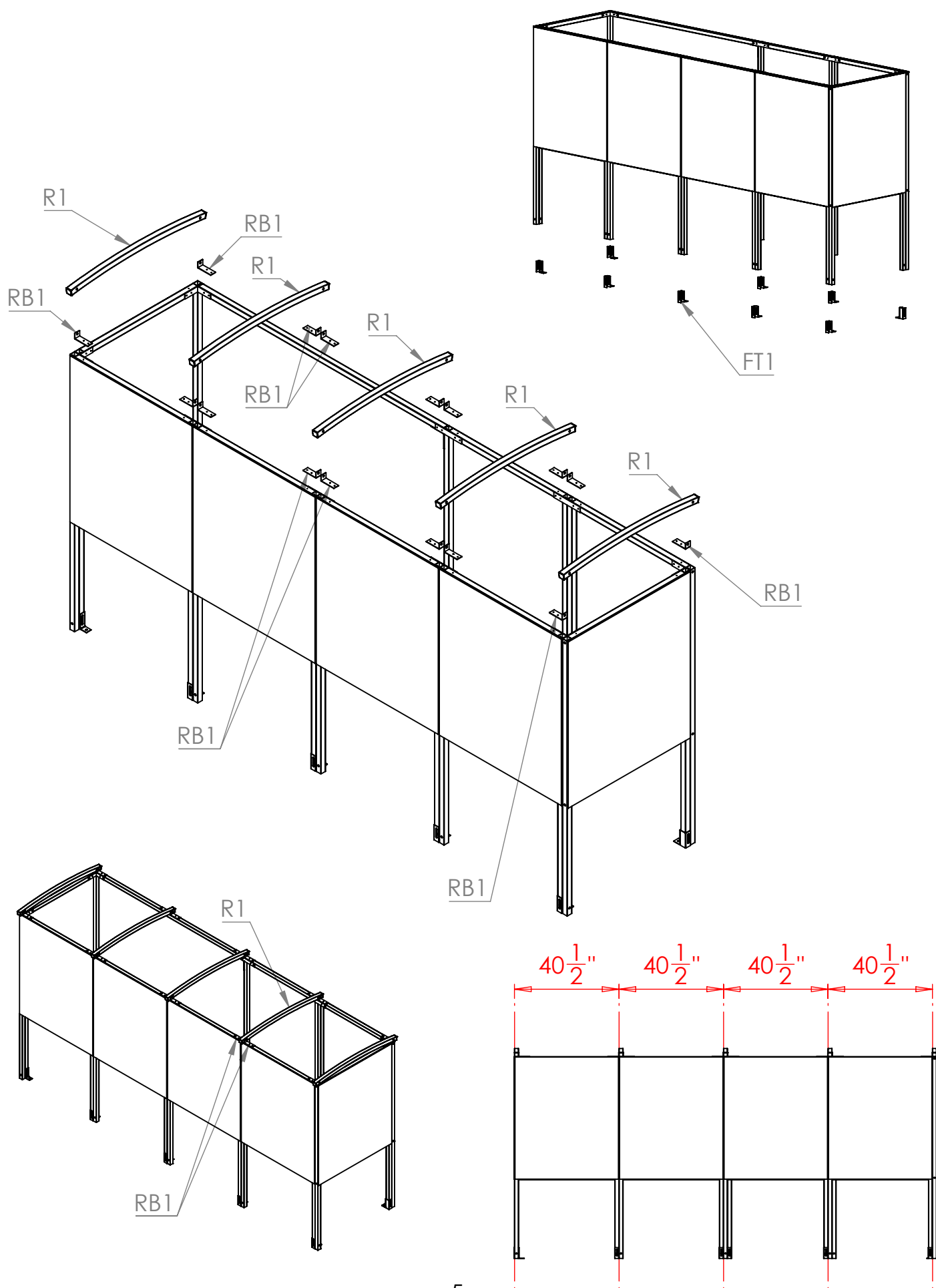
Please note 2" Tec Screws are for roof panels only



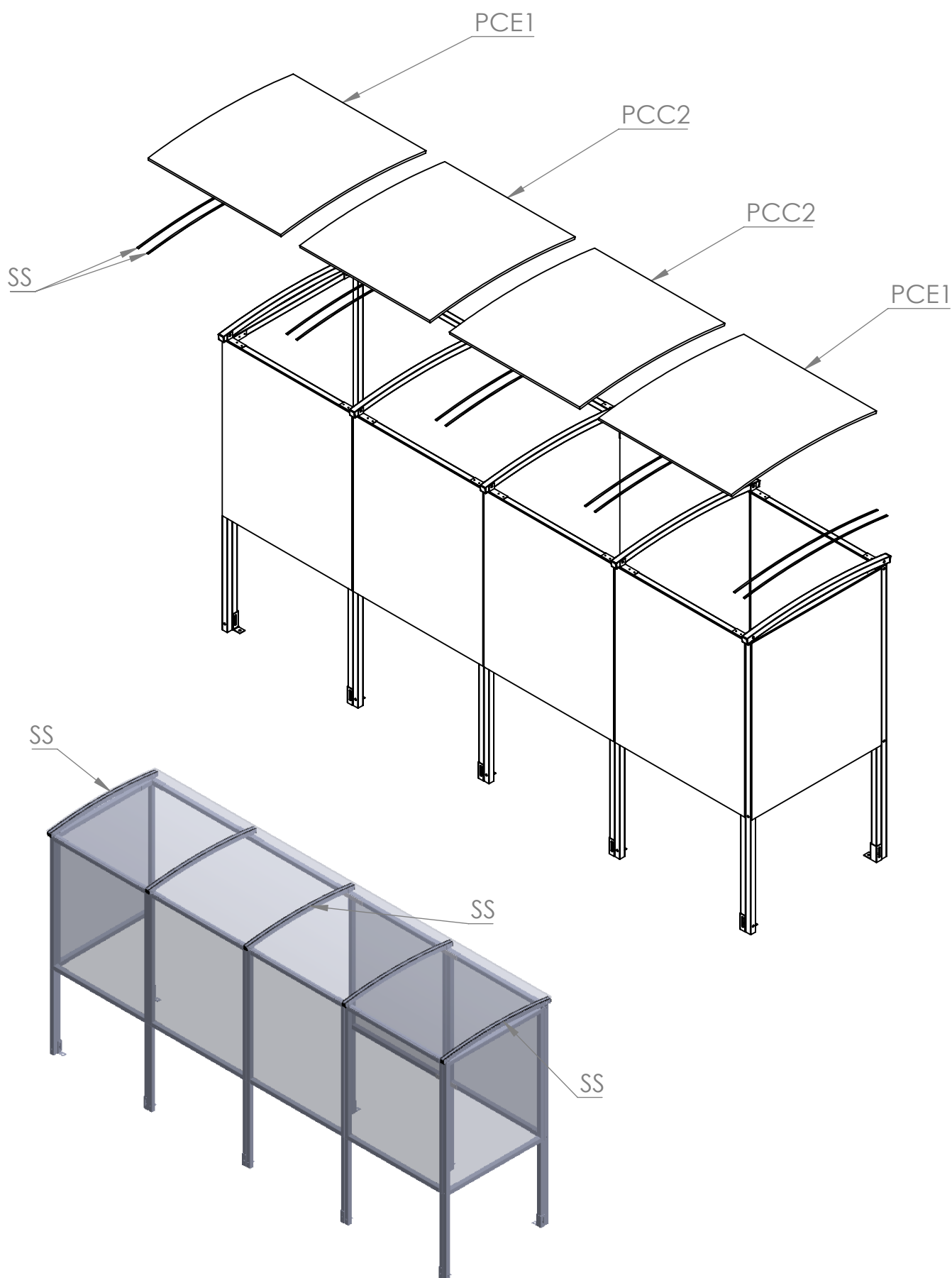
DETAIL X  
SCALE 1 : 5



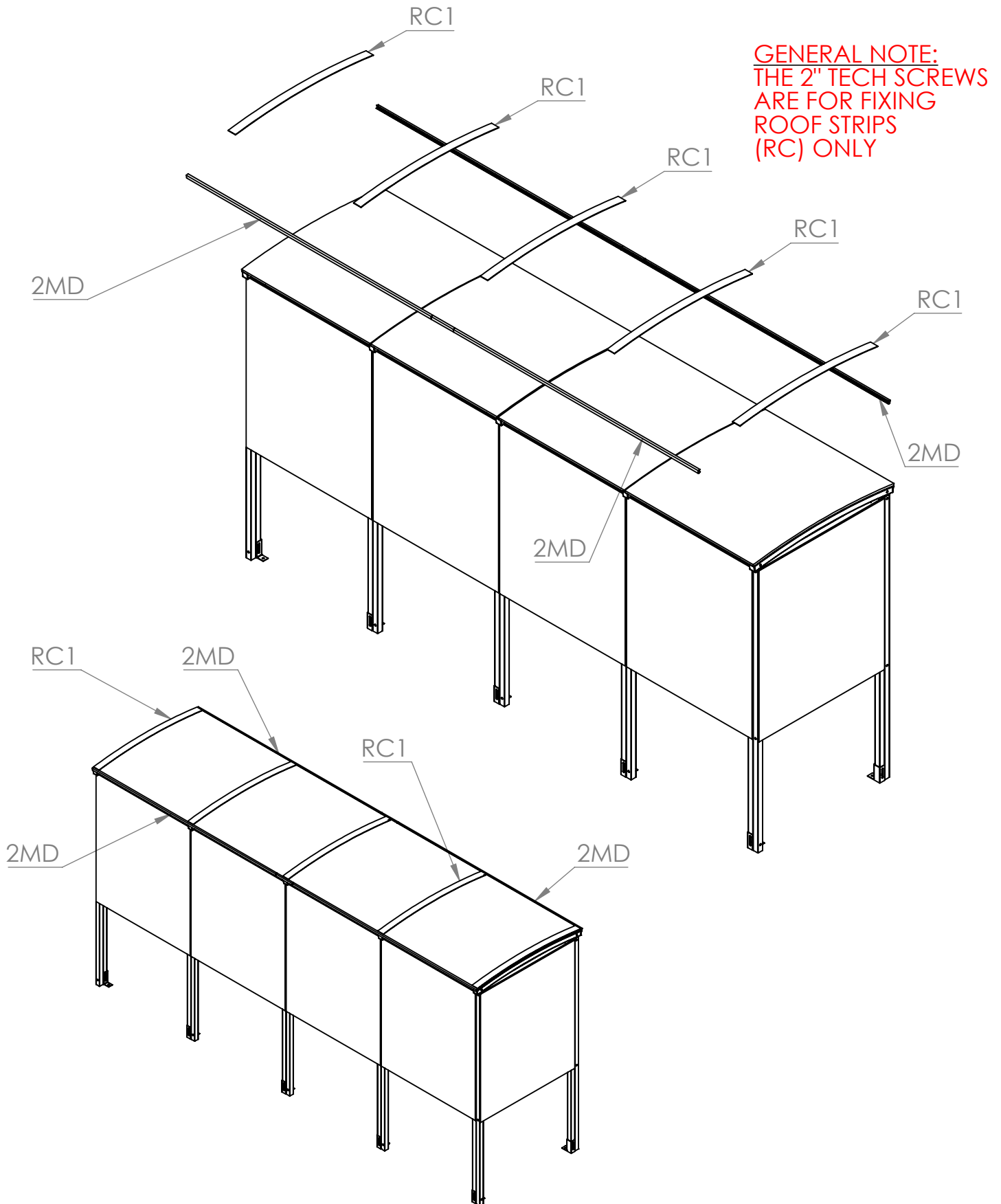
**Step 2** Move the Shelter to its final position and attach all **FT1** foot brackets. Then attach **R1** roof rafters using **RB1** brackets.



**Step 3** Apply **sealing strips (SS)** to the top of the rafters then arrange the roof panels by lining up the end panels(**PCE1**) flush with the rafters and leaving a gap between the middle pieces(**PCC2**).



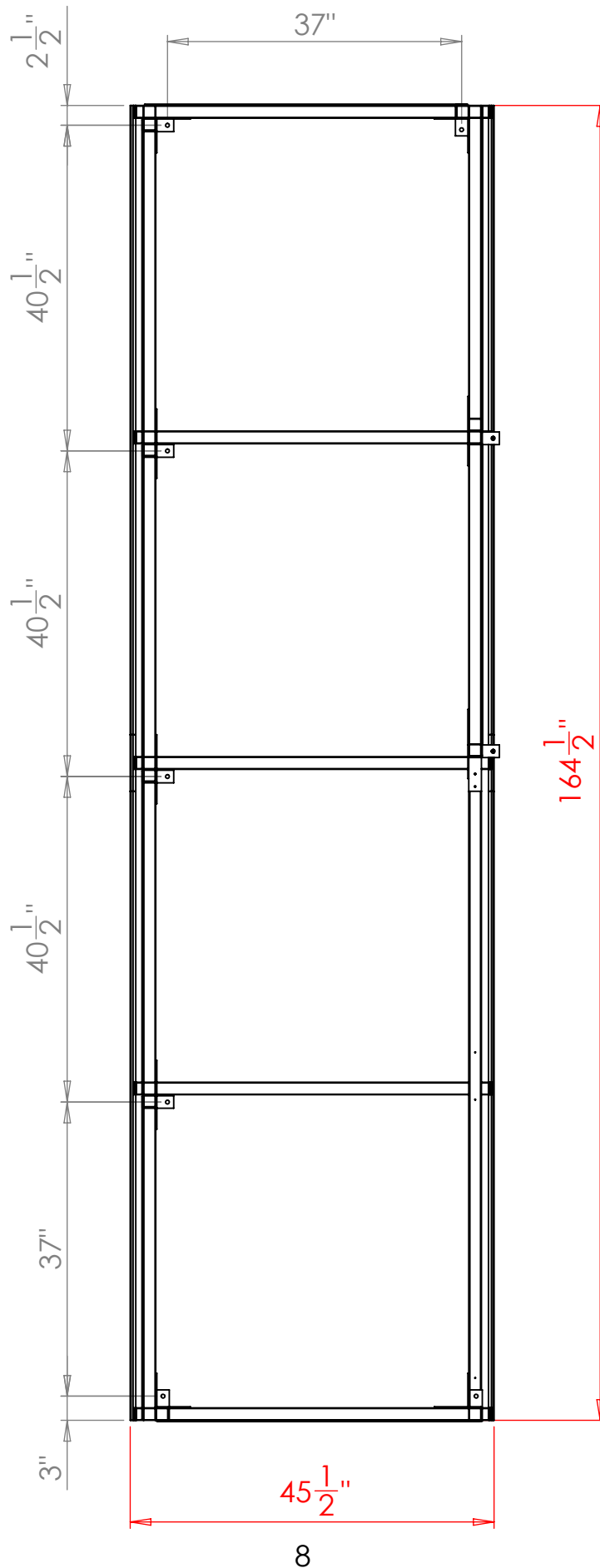
**Step 4** Secure the roof panels in place using **RC1** strips. Then apply the **2MD** edge trim along the bottom edges of the roof. Push fit the Black plastic caps on exposed nuts and bolts. And use a mallet to fit the square plastic end caps to any open ends of box sections.



## Ground anchor positions and overall size

Suggested size for concrete base: 8 inch oversize all the way round.

Scale 1:20





NOTES:

NOTES:

NOTES:

# **THANK YOU FOR PURCHASING THIS PRODUCT**

## **MAINTENANCE:**

To ensure your products give you many years of use we recommend that you:

- Clean panels regularly with soapy water
- Ensure all fitting are tight (for example after a big storm)
- Touch up any exposed metal should it get scratched

## **CONTACT DETAILS:**

Email : Sales@nobutts.com

Web : www.nobutts.com

Tel : 1-888-662-8887

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<b>All Parts and Fixing checked by:</b>	
Print Name:	Signature