# **Assembly Instructions**

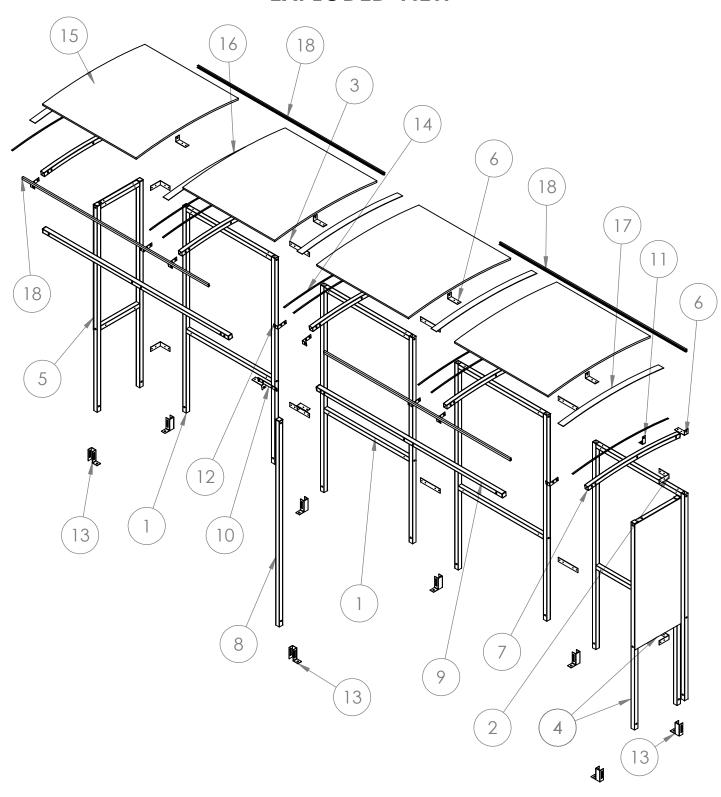




Email: Sales@nobutts.com Web: www.nobutts.com Tel: 1-888-662-8887 **Shelter Type:** SR1603

SR1603-02-191016-USA

## **EXPLODED VIEW**

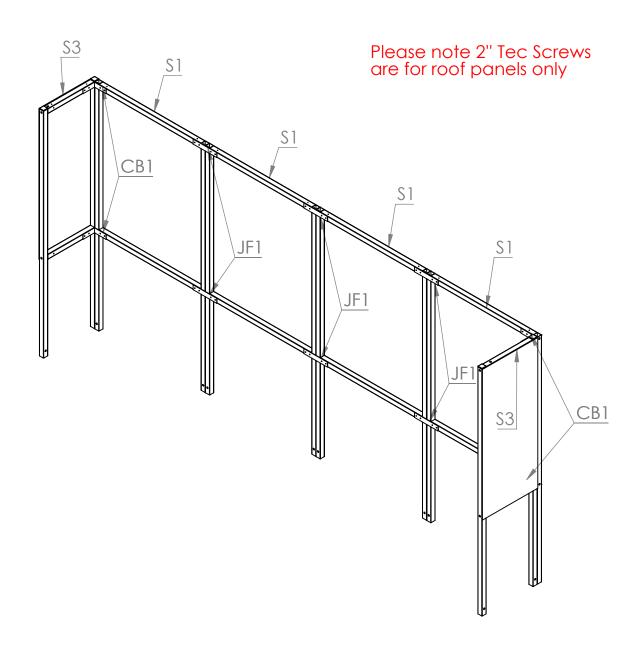


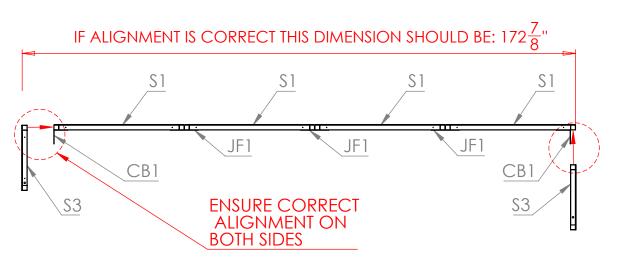
Fittings	Bolt set M10	Nut	Washer	Black Cap	T25	T50	AB1210
	3/8th x 2 3/8"				1" Tech screw	2" Tech screw	1/2 x 4" Concrete Bolt
Pack A+B	40	40	80	80	136	66	13
Required	38	38	76	76	60	30	7
Spare	2	2	4	4	76	36	6
Image			0				

## **PARTS LIST**

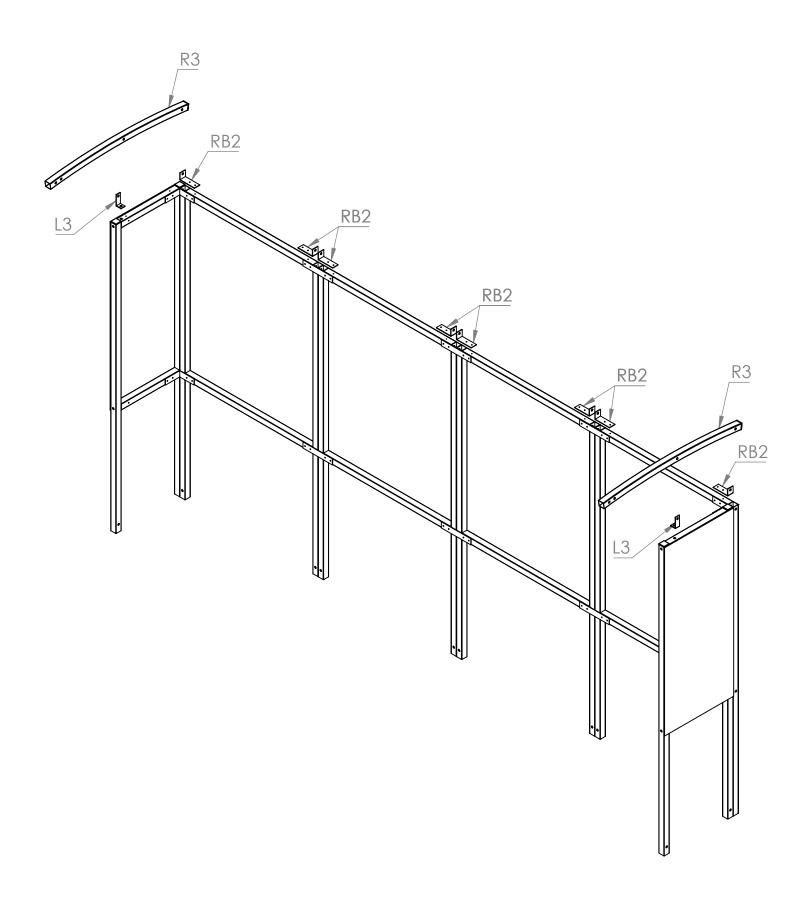
ITEM NO.	PART NAME	DESCRIPTION	SIZE	IMAGE	QTY.
1	S1	FRAME	$78\frac{3}{4} \times 40\frac{3}{4}$		4
2	CB1	BRACKET	$4\frac{1}{3} \times 4\frac{1}{3} \times 1\frac{1}{2}$		4
3	JF1	BRACKET	$8\frac{5}{8} \times 1\frac{1}{2}$		6
4	S3 (60 (M4))	FRAME	$78\frac{3}{4} \times 20\frac{3}{8}$		1
5	S3 (20 (M3))	FRAME	$78\frac{3}{4} \times 20\frac{3}{8}$		1
6	Bracket	BRACKET	$4\frac{1}{3} \times 1\frac{5}{8}$		10
7	R3	CURVED RAFTER	40 3/4		5
8	P3	POST	78 <sup>5</sup> / <sub>8</sub>		1
9	B4	BEAM	82 1/3		2
10	JF3	BRACKET	$8\frac{1}{4} \times 1\frac{1}{8}$		1
11	L3	BRACKET	$2\frac{7}{8} \times 1\frac{1}{2}$		2
12	L1	BRACKET	$3\frac{3}{4} \times 1\frac{3}{4}$		8
13	FT1	FOOT BRACKET	$4\frac{1}{3} \times 4$		8
14	SS	SEALING STRIP	Cut to suit		8
15	PCE1	ROOF PANEL	$45\frac{1}{3} \times 41\frac{1}{3}$		2
16	PCC2	ROOF PANEL	$45\frac{1}{3} \times 40\frac{1}{2}$		2
17	RC1	ROOF STRIP	44 1/2		5
18	2MD	ROOF END CAPPING	78 <sup>3</sup> / <sub>4</sub>	N.	4
19	EC40	PLASTIC END CAP	$1\frac{1}{2} \times 1\frac{1}{2}$		7

**Step 1** Assemble **\$1** and **\$3** frames to make up the main structure using **CB1** brackets for the corners and **JF1** brackets for the straight joints.

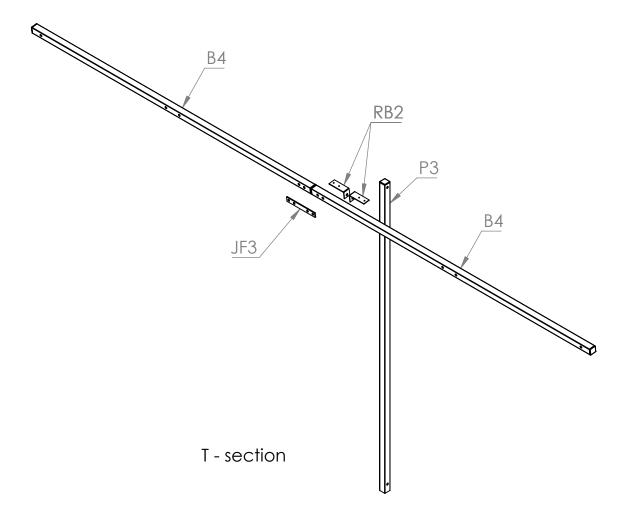




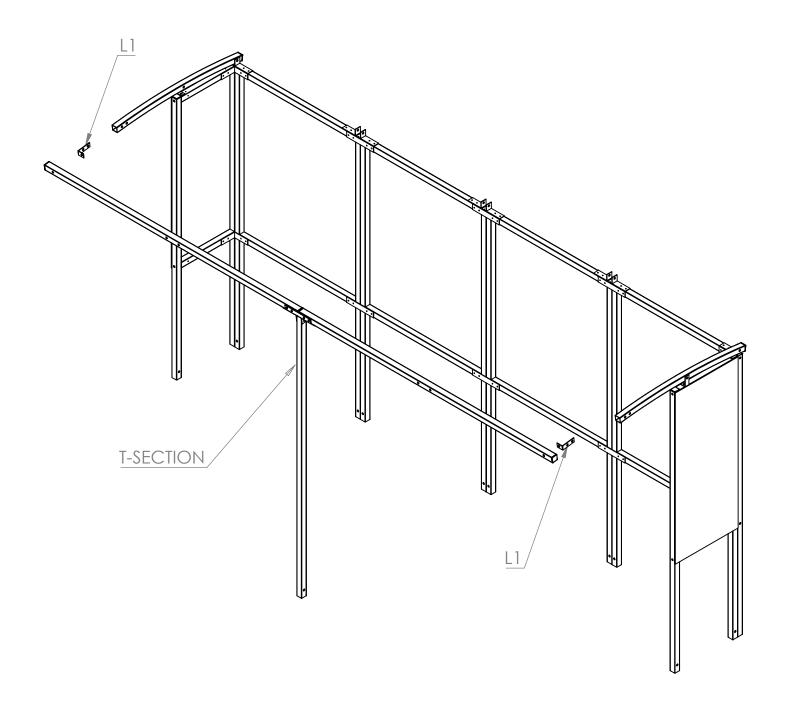
**Step 2** Attach the **R3** end rafters using **L3** brackets at the front and **RB2** brackets for the rear.



**Step 3** Assemble the **T - section** by attaching the **B4** ties to the **P3** post using **RB2** and **JF3** brackets.

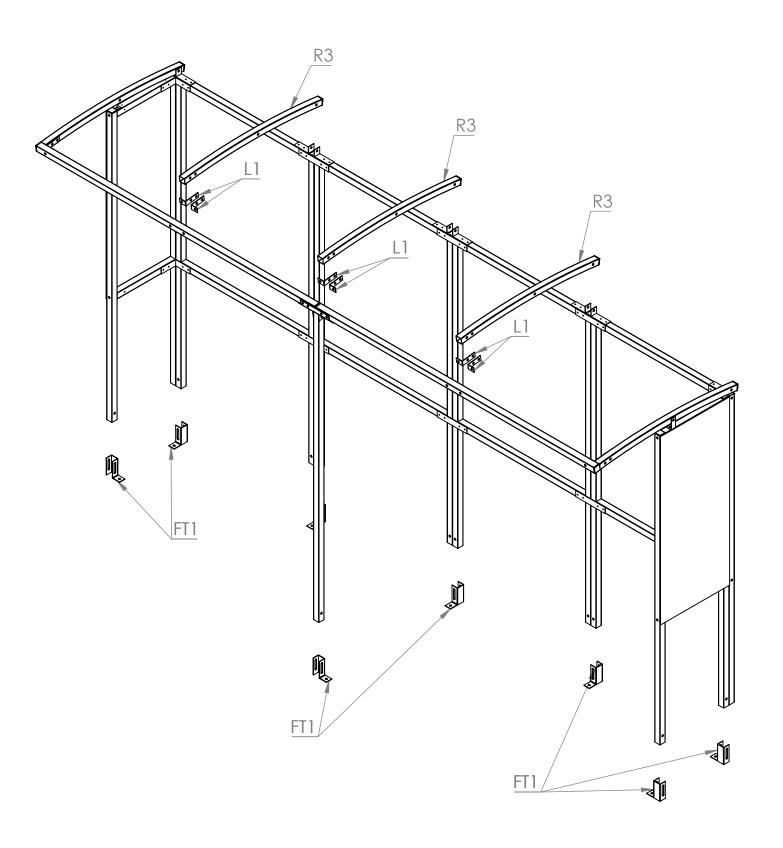


**Step 4** Attach **T-section** using **L1** brackets.



**Step 5** Join the **R3** rafters to the main structure using **L1** brackets.

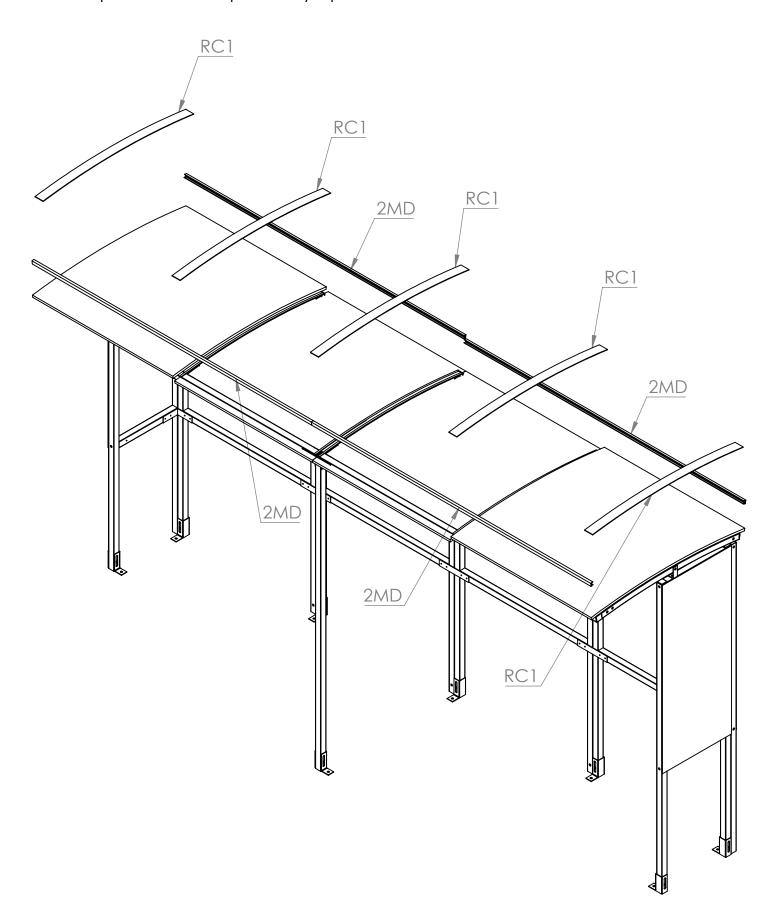
Move the shelter to its final position and make sure it is square and level. Then attach the **FT1** foot brackets and use anchor bolts to secure the structure to the ground.



**Step 6** Apply **Sealing strips (SS)** to the rafters and line up the **PCE1** roof panels with the outside of the shelter and equally space the **PCC2** panels between the outer panels.

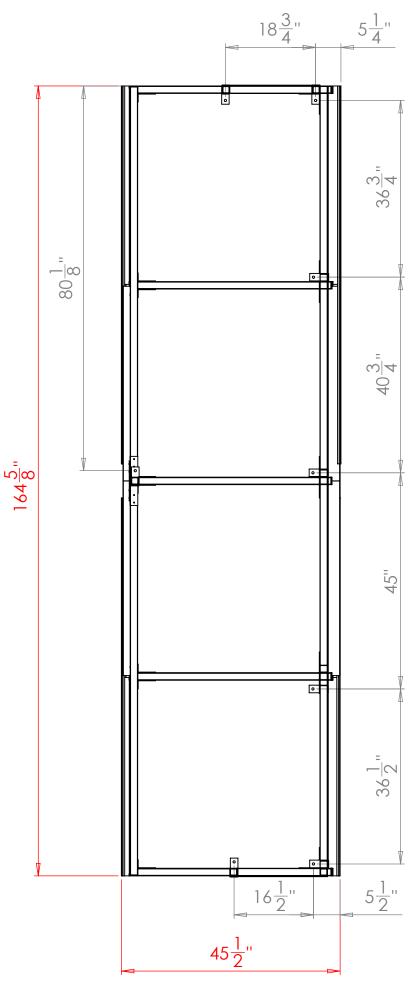


**Step 7** Screw down the **RC1** strips to secure the roof panels in place. Then push the **2MD** edge trim on to the bottom edge of the roof panels. Fit Black plastic caps on exposed nuts and bolts and fit the square plastic end caps to any open ends of box section.



#### **PLAN VIEW**

OVERALL DIMENSIONS AND GROUND FIXING POSITIONS Suggested size for concrete base: 8" oversized on all four sides.



# THANK YOU FOR PURCHASING THIS PRODUCT

#### **MAINTENANCE:**

To ensure your product gives you many years of use we recommend that you:

- Clean panels regularly with soapy water
- Ensure all fittings are tight (for example after a big storm)
- Touch up any exposed metal should it get scratched

#### **CONTACT DETAILS:**

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All Parts and Fixings checked by:				
Print Name:	Signature:			