Assembly Instructions

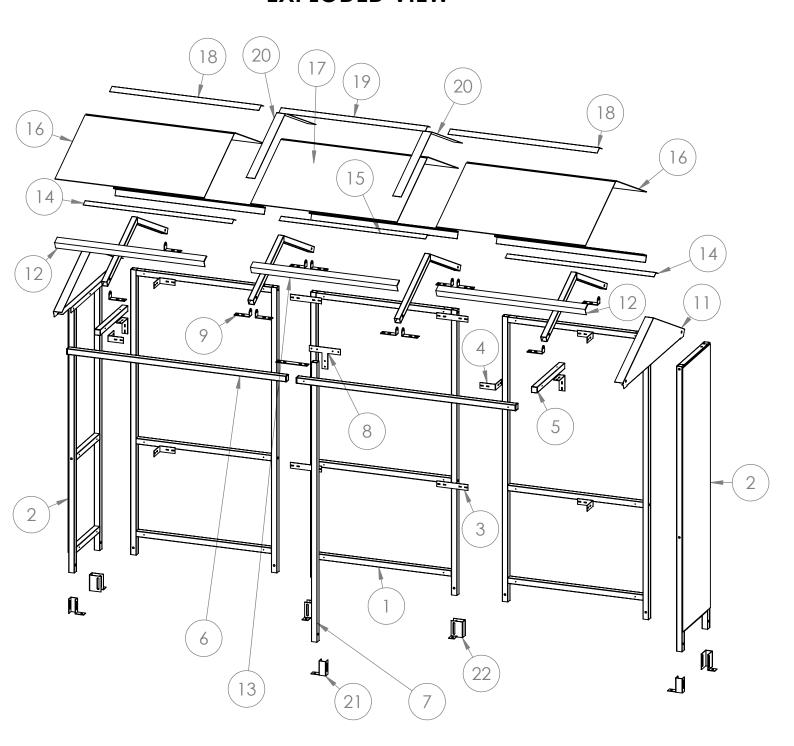




Email: sales@nobutts.com Web: www.nobutts.com Tel: 1-888-662-8887 **Shelter type: SR8302-F**

SR8302-F-01-16092021-USA

EXPLODED VIEW



PARTS LIST

ITEM NO.	PART NAME	DRG NUMBER	Size (inch)	IMAGE	QTY.
1	S1C Frame	S1C	78.74 x 40.74		3
2	S3C Frame	S3C	78.74 x 20.3		2
3	JF1 Bracket	JF1	4.33 x 1.57		5
4	CB1 Bracket	CB1	4.3 x 4.3 x 1.57		8
5	ST15 Tie Bar	ST15	20.15 x 1.57 x 1.57		2
6	ST5 Roof Tie	ST5	60.75		2
7	Post P5	P5	77.15 x 1.57 x 1.57		1
8	JFT	JFT	8.66 x 5.9		1
9	DR Bracket	DR	4.3 x 1.6 x 2		12
10	AR1R 1m Pitch Rafter	AR1R	45 x 11.8 OA		4
11	AR1IS 1m Pitch Infill Panel Shallow	AR1IS	45.2 x 13.5		2
12	Roof F Section Outer	ARFSO	41.5		4
13	ARFSI Apex Roof F Section Inner	ARFSI	40.75		2
14	AR1CLTO 1m Apex Roof Centre Lower Trim Outer	AR1CLTO	41.4		2
15	AR1CLTI 1m Apex Roof centre lower trim inner	AR1CLTI	40.74		1
16	AR1POA Roof Panel outer alu	AR1POA	41.5 x 24.4		4
17	AR1PIA Roof Panel inner ALU	AR1PIA	40.75 x 24.4		2
18	AR1CUTO 1m Apex Roof centre upper trim outer	AR1CUTO	41.5		2
19	AR1CUTI 1m Apex Roof centre upper trim inner	AR1CUTI	40.75		1
20	AR1TS 1m Apex Roof Trim strips	AR1TS	24.8 x 2.3		4
21	FT1 Bracket	FT1	1.57 x 1.57 x 3.94		3
22	FT3 Bracket	FT3	1.57 x 3.15 x 4.17		4
23	40x40 Plastic End Cap	EC40	1.6 x 1.6		6

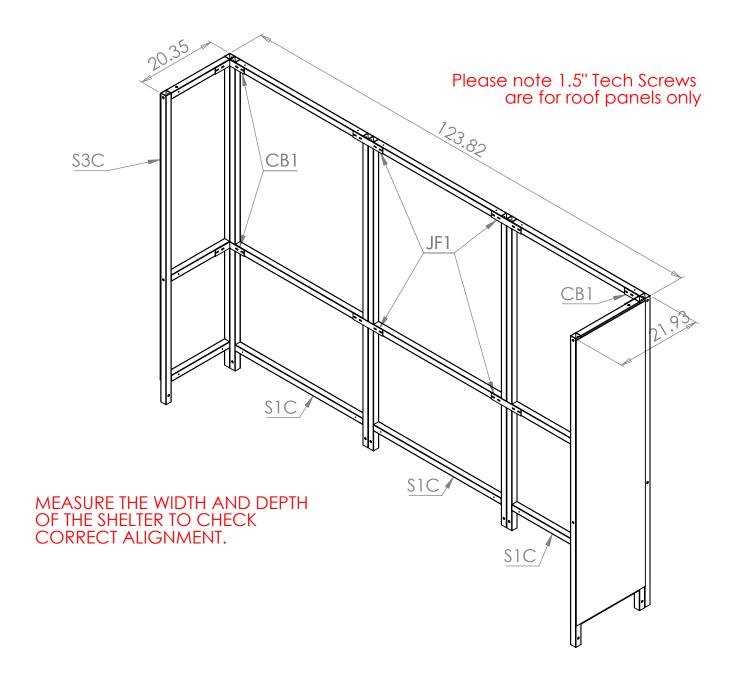
FIXINGS

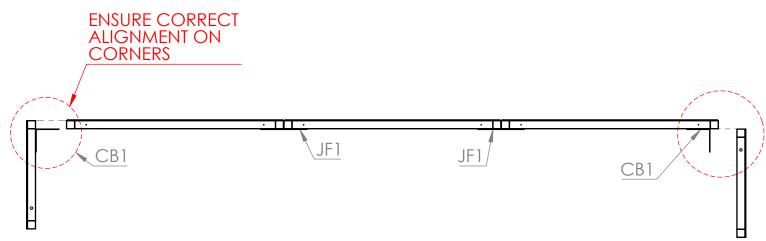
Fittings	Bolt set M10			T25	T38		BTANCM12100
	M10 x 60mm	Nut	Washer	1" Tech screw	1.5" Tech screw	Black Caps	M10/12 x 100 mm Concrete Bolt
Pack A+B	33	33	66	136	40	66	11
lmage							

Tools required:

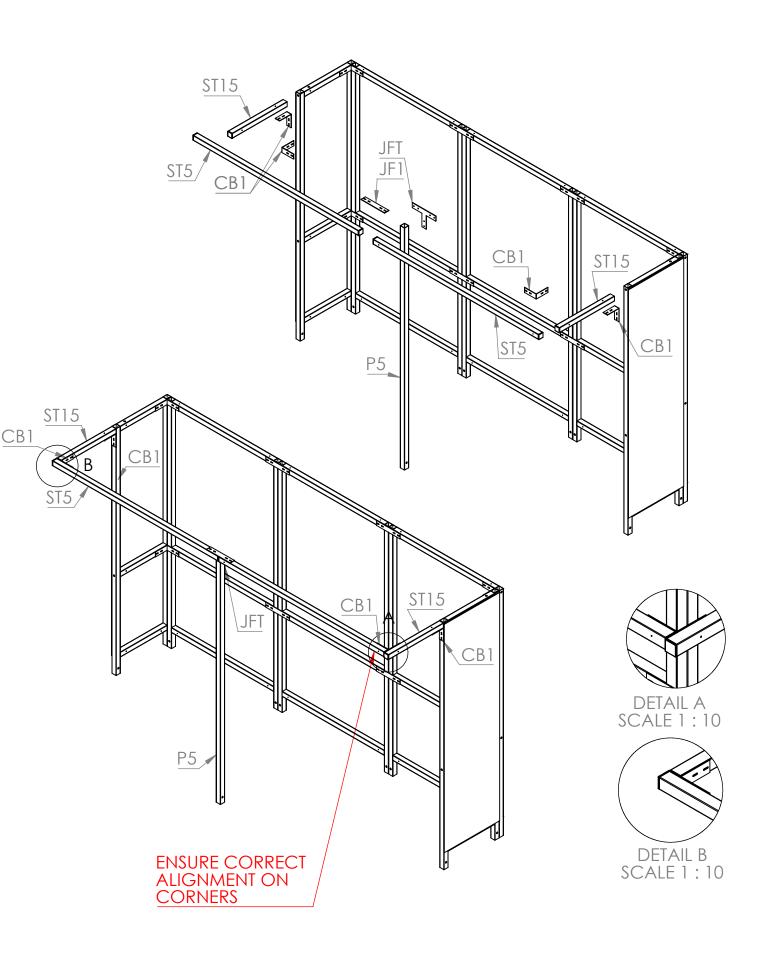


Step 1 Assemble **S1C** and **S3C** frames to make up the main structure using **CB1** brackets for the corners and **JF1** brackets for the straight joints.



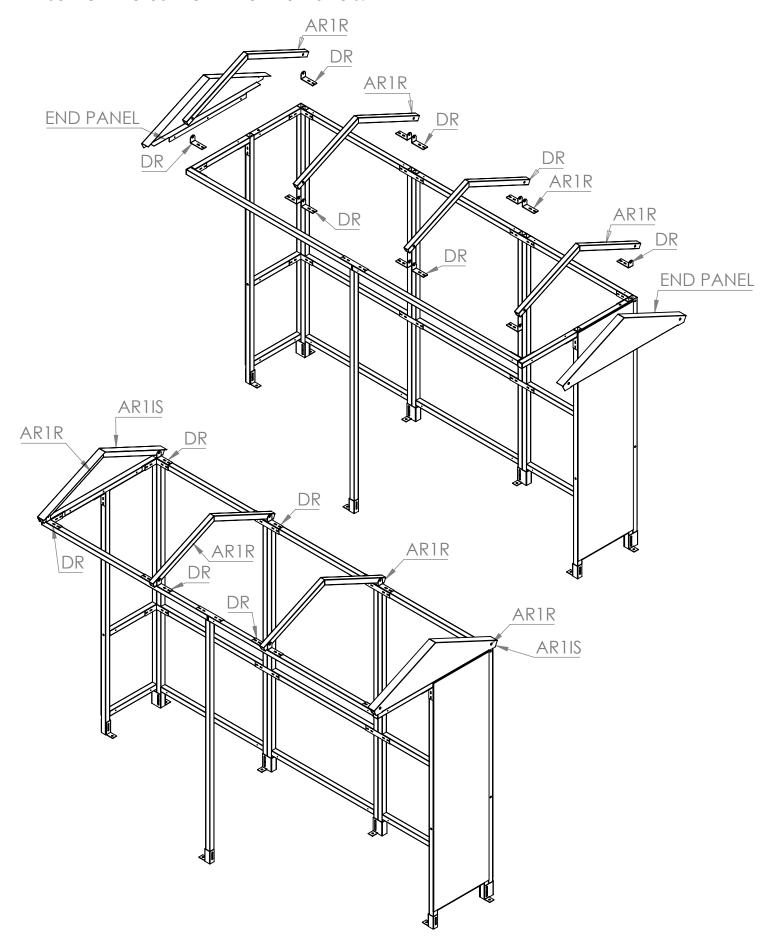


Step 2 Attach **ST15** Tie bars to **SC3** frames using **CB1** Brackets. Fix the **ST5** Tie bars to the **ST15** bars using **CB1** Brackets and attach to the **P5** Post using the **JFT** Plate. Fix a **JF1** Bracket to the top of the two **ST5** Bars.



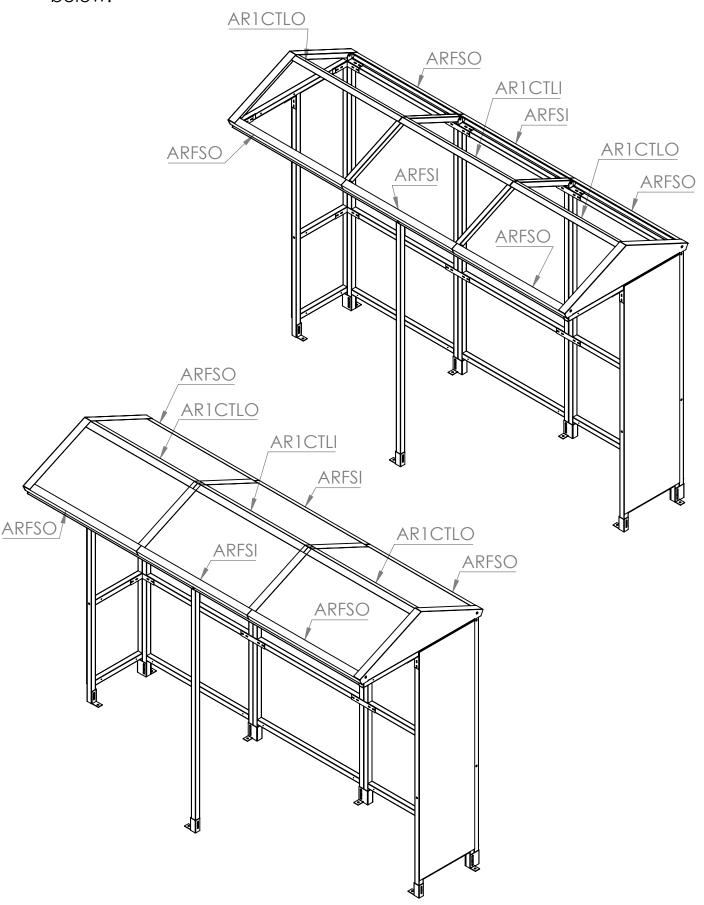
Step 3

Attach AR1R rafters using DR brackets. Secure the AR1IS End Panels to S1C frames using tec screws. The end rafters need to be placed in position at the same time as the AR1IS End Panels.



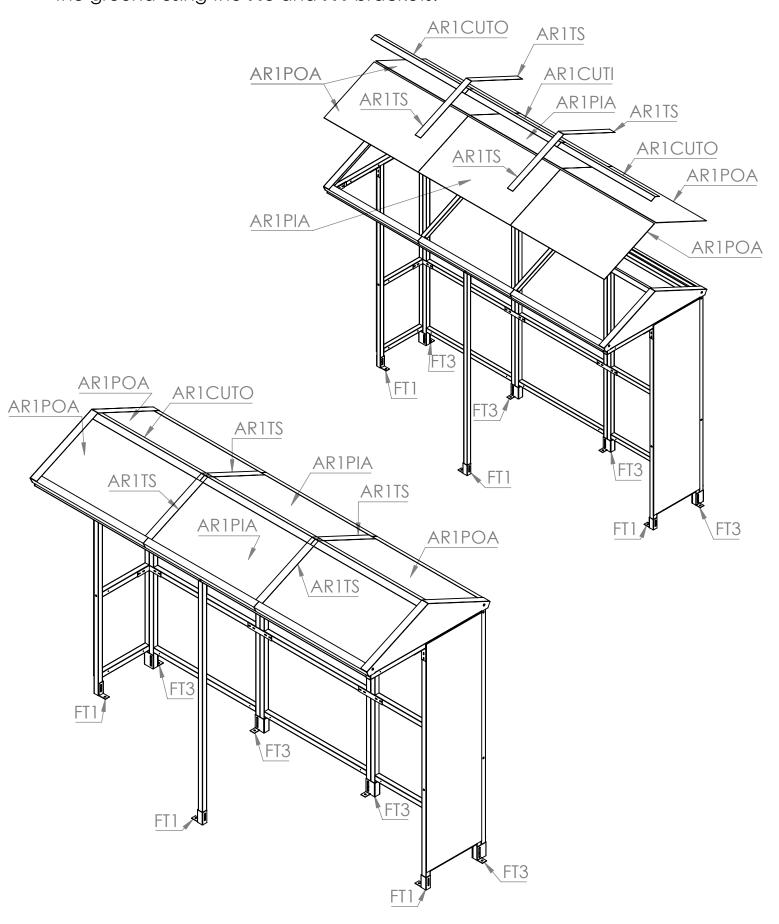
Step 4

Attach the AR1CLTO and the AR1CTLI to the top of the rafters with the AR1CLTO on the outside and the AR1CTL on the inside. The ARFSO and ARFSI parts are to be attached to the lower part of the rafters as shown below.



Step 5

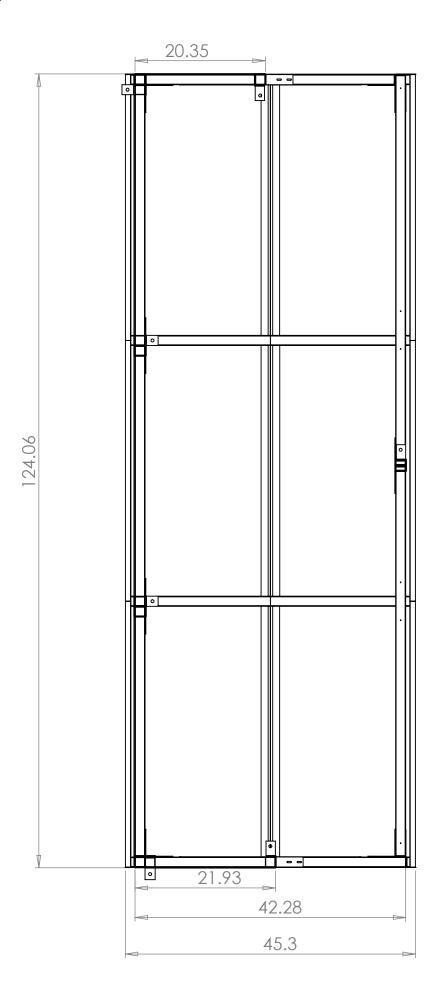
Attach the AR1POA and AR1PIA roof panels to the top of the rafters. Cap off the top using AR1CUTO and AR1CUTI trim as shown. Use the AR1TS strips to cover the gaps between the panels. Once the shelter is in the final position and square, it can be secured to the ground using the FT3 and FT1 brackets.



NOTES:		

PLAN VIEW

OVERALL DIMENSIONS AND GROUND FIXING POSITIONS Suggested size for concrete base: 8" oversized on all 4 sides.



THANK YOU FOR PURCHASING THIS PRODUCT

MAINTENANCE:

To ensure your products give you many years of use we recommend that you:

- Clean panels regularly with soapy water
- Ensure all fittings are tight (for example after a big storm)
- Touch up any exposed metal should it get scratched

CONTACT DETAILS:

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All Parts and Fixings checked by:				
Print Name:	Signature:			