

# Assembly Instructions



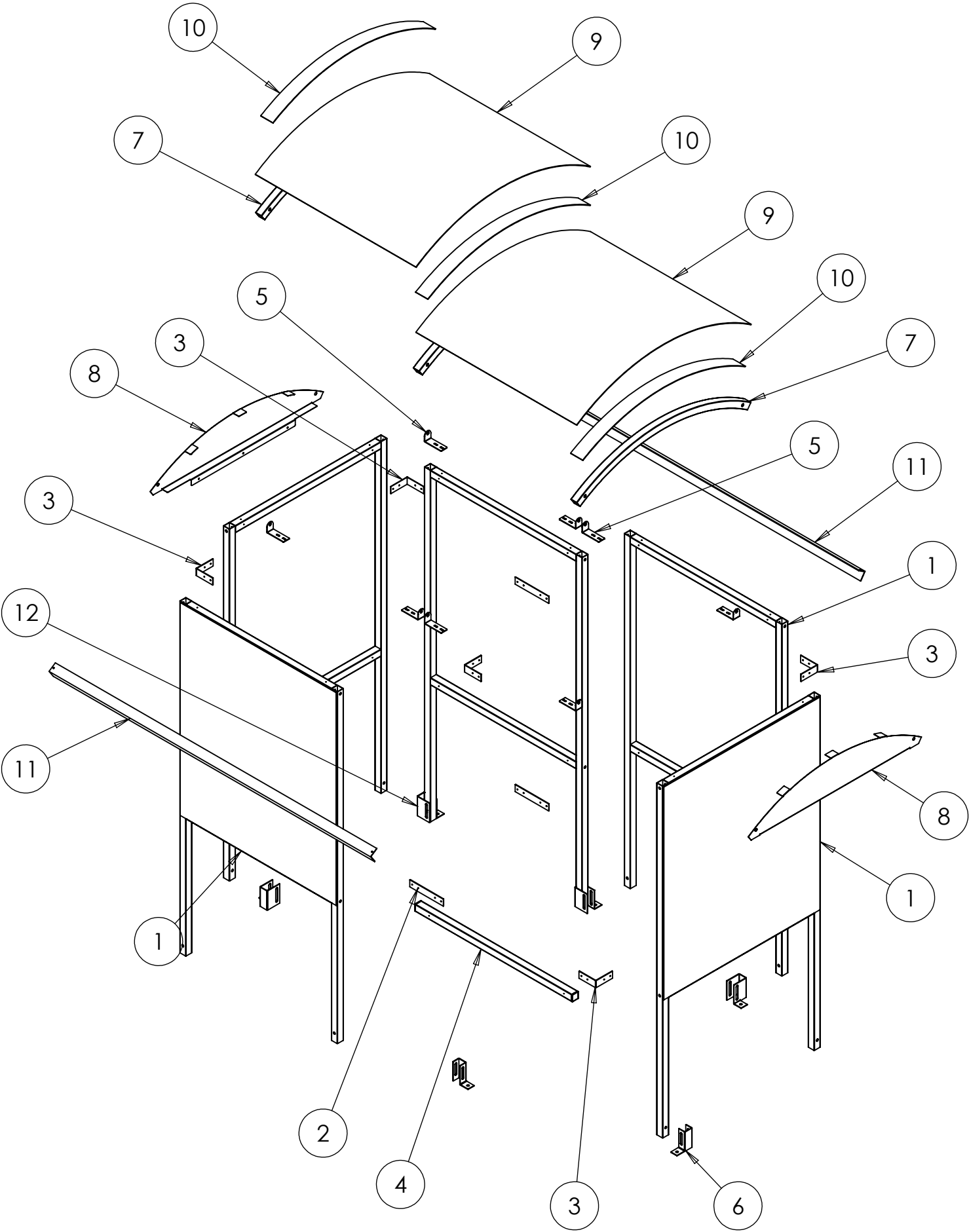
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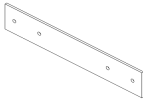
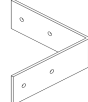
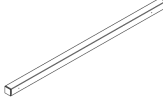
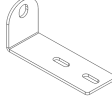
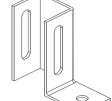

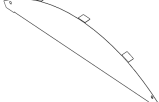
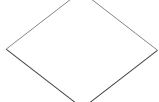
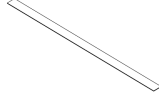
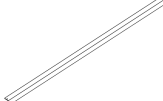
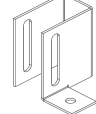
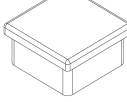
**Product Code: SR7894**

**Doc. No.: SR7894-01-27092021-USA**


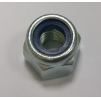





Exploded view



# Parts List

ITEM NO.	PART NO.	DESCRIPTION	Size (inch)	IMAGE	QTY.
1	S1	Frame	78.74 x 40.74		5
2	JF1	Straight Bracket	8.7 x 1.6		3
3	CB1	Corner Bracket	4.3 x 4.3 x 1.6		7
4	ST1	Beam	40.4		1
5	DR	Rafter Bracket	4.3 x 1.6 x 2		8
6	FT1	Foot Bracket	4.3 x 3.9 x 1.6		2
7	DR1R	Rafter	45		3
8	DR1I	Infill Panel	44.6 x 7.9		2
9	DR1PO	Roof Panel Outer	47.7 x 41.5		2
10	DR1T	Roof Trim	47.7 x 3.1		3
11	DRAT2	Ally-Angle Trim 2M	2 x 2 x 83		2
12	FT3	FT3 Bracket	4.3 x 3.9 x 3.1		4
13	EC40	Plastic end cap	1.6 x 1.6		2

# Fittings and tools

Type	Bolt set M10				T25	T38 *	BTANCM12100
	M10 x 60	Nut	Washer	Black Caps	1" Tech screw	1 1/2" Tech screw	M10/12 x 100 mm Concrete Bolt
Pack A	30	30	60	60	72	30	8
Image							

\* NOTE: THE 1 1/2 inch TECH SCREWS ARE FOR FIXING ROOF COMPONENTS ONLY

## Tools required:

Drill/Screwdriver



Mallet



## Tools included:

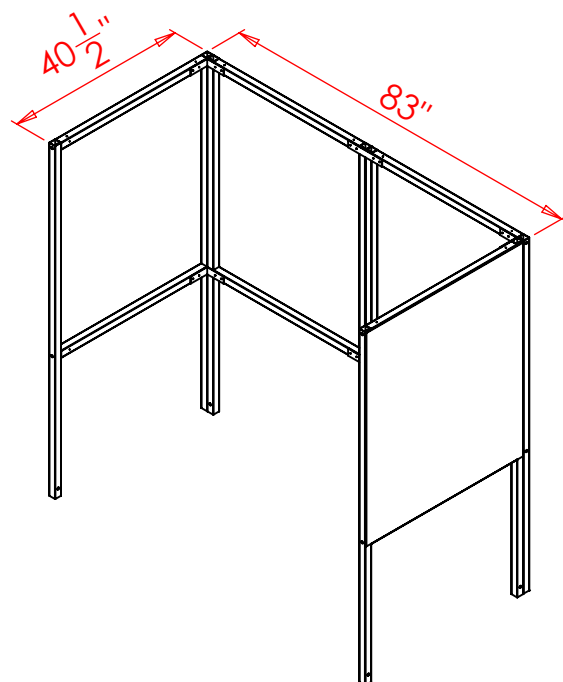
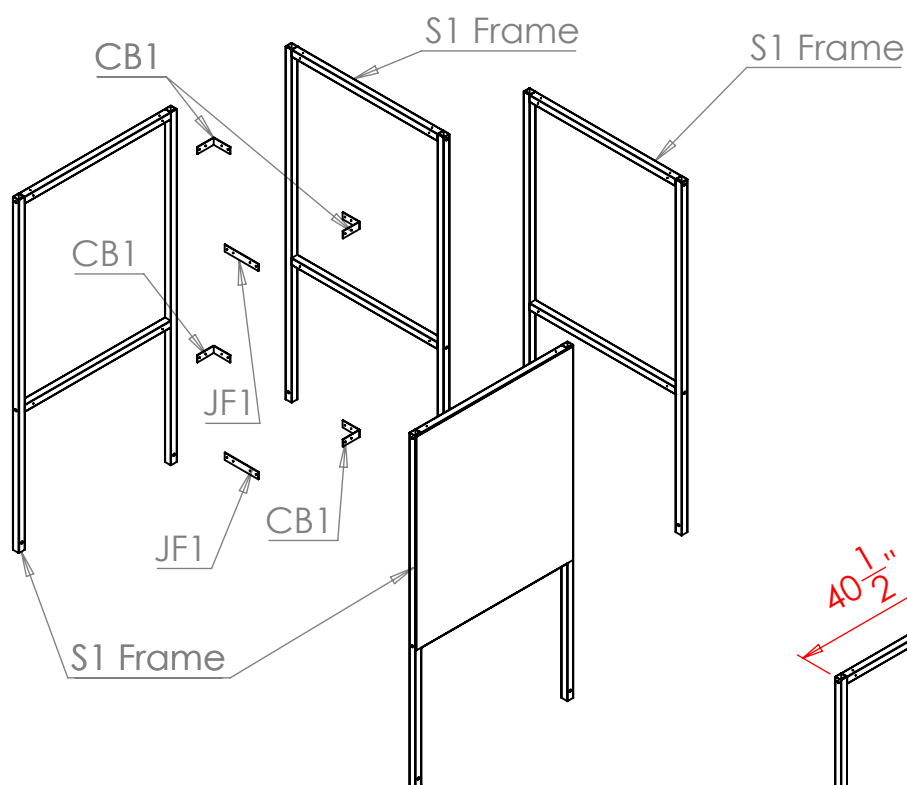
WRENCH



Torx bit

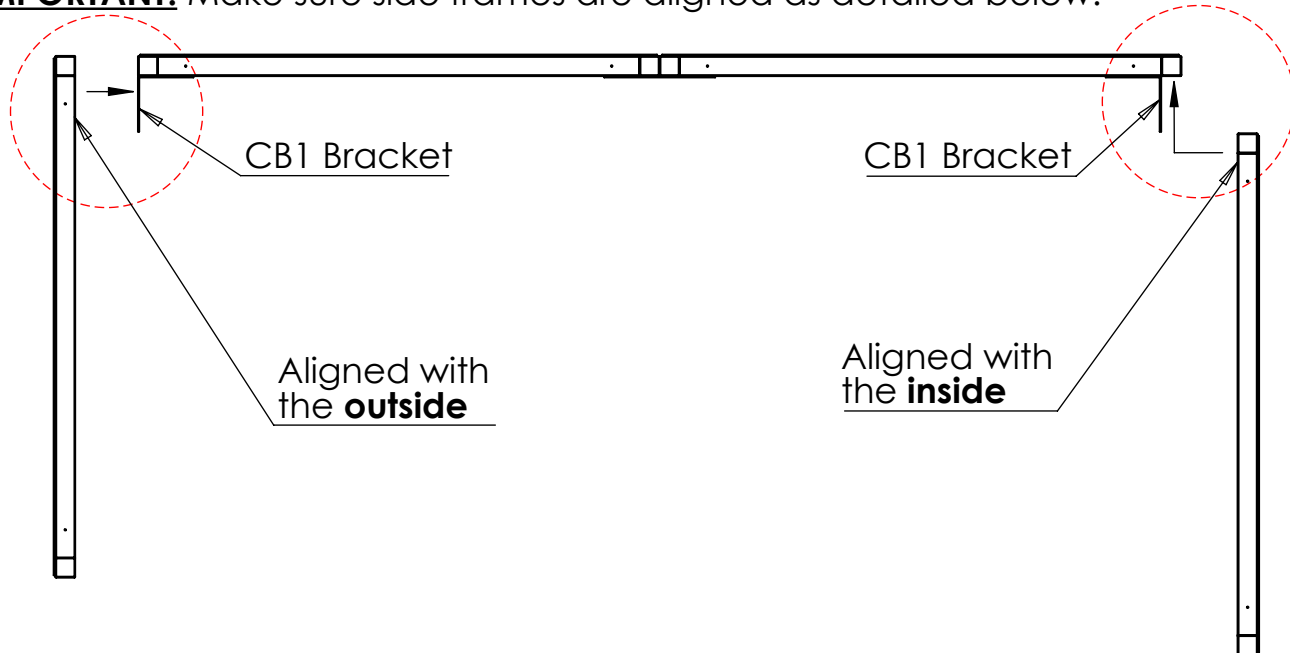


**Step 1** Assemble back and side frames **S1** as shown below.

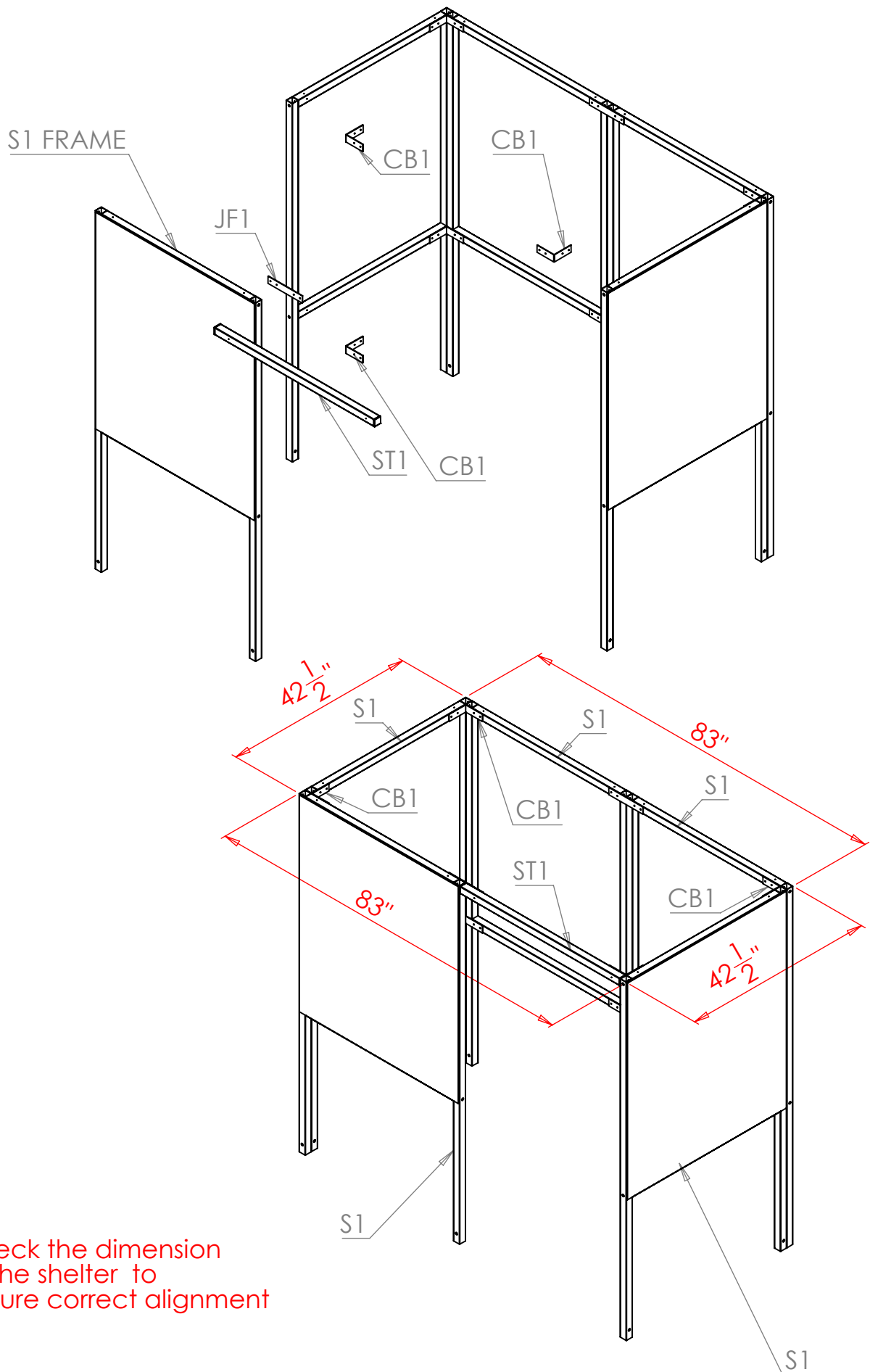


Check the dimension  
of the shelter to  
ensure correct alignment

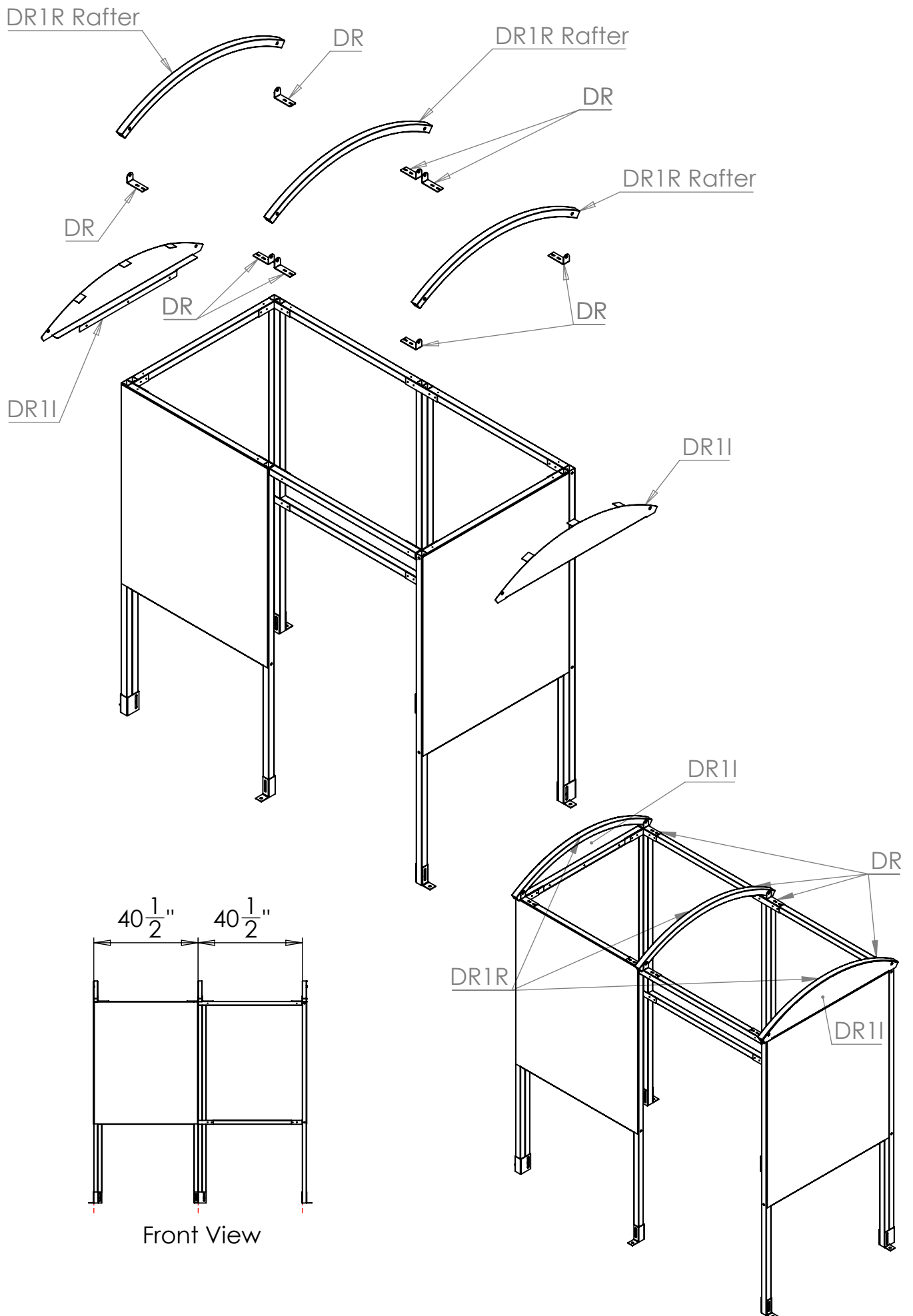
**IMPORTANT:** Make sure side frames are aligned as detailed below.



**Step 2** Attach front **S1** frame and **ST1** tie bar using **CB1** brackets in the corners and **JF1** brackets on the straight joints.

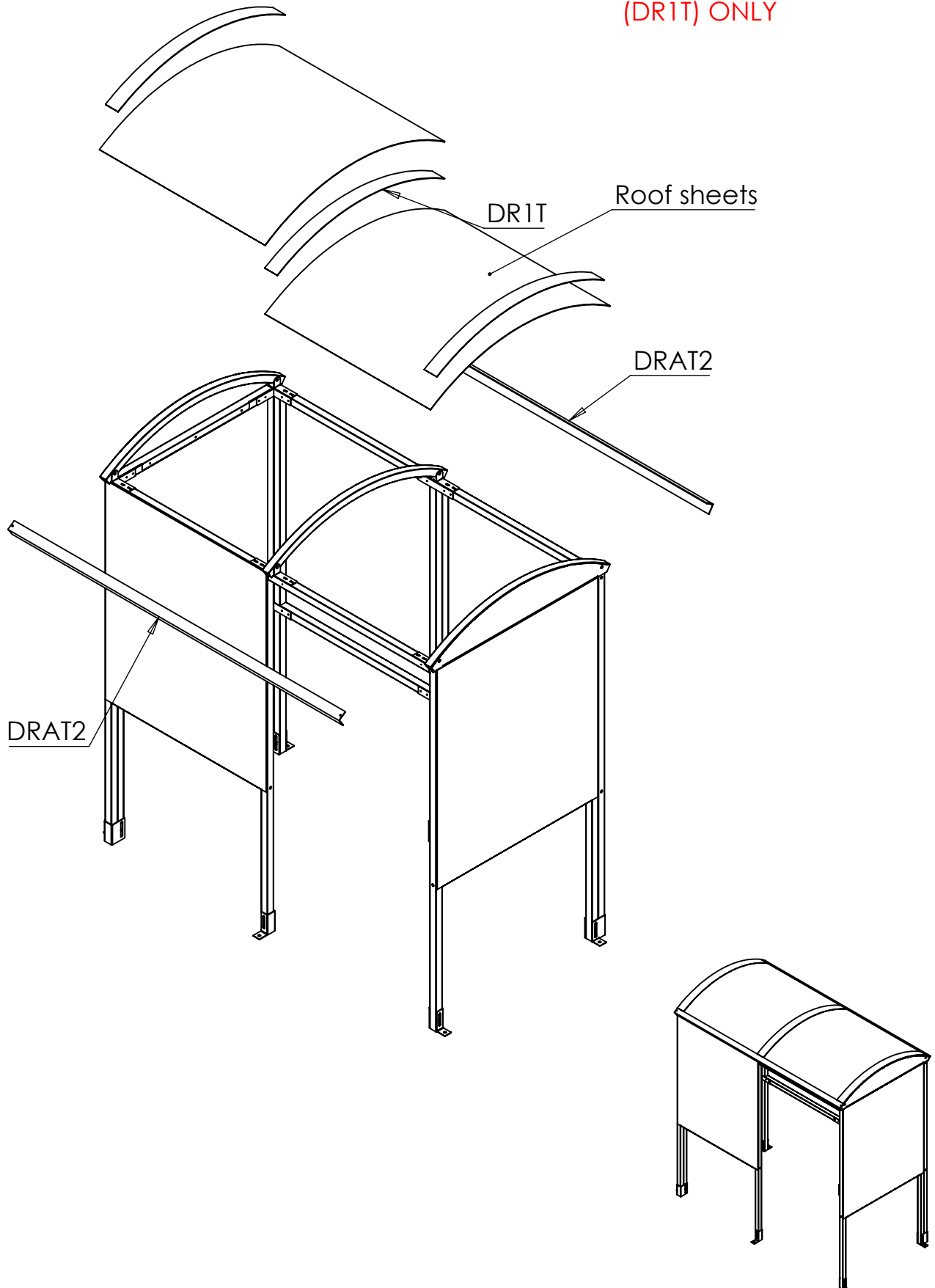


**Step 3** Secure the **DR1R** roof rafters into place using the **DR** Brackets. The **DR1I** infill panels are screwed into place using 1" tech screws but must be placed into position at the same time as the end rafter.



**Step 4** Stick sealing strips on top of rafters and install roof sheets. Seal the central gap and edges with a **DR1T** strip. Install the **DRAT2** Angle trim to the bottom of the roof panels. Then fit the black plastic caps on exposed nuts and bolts.

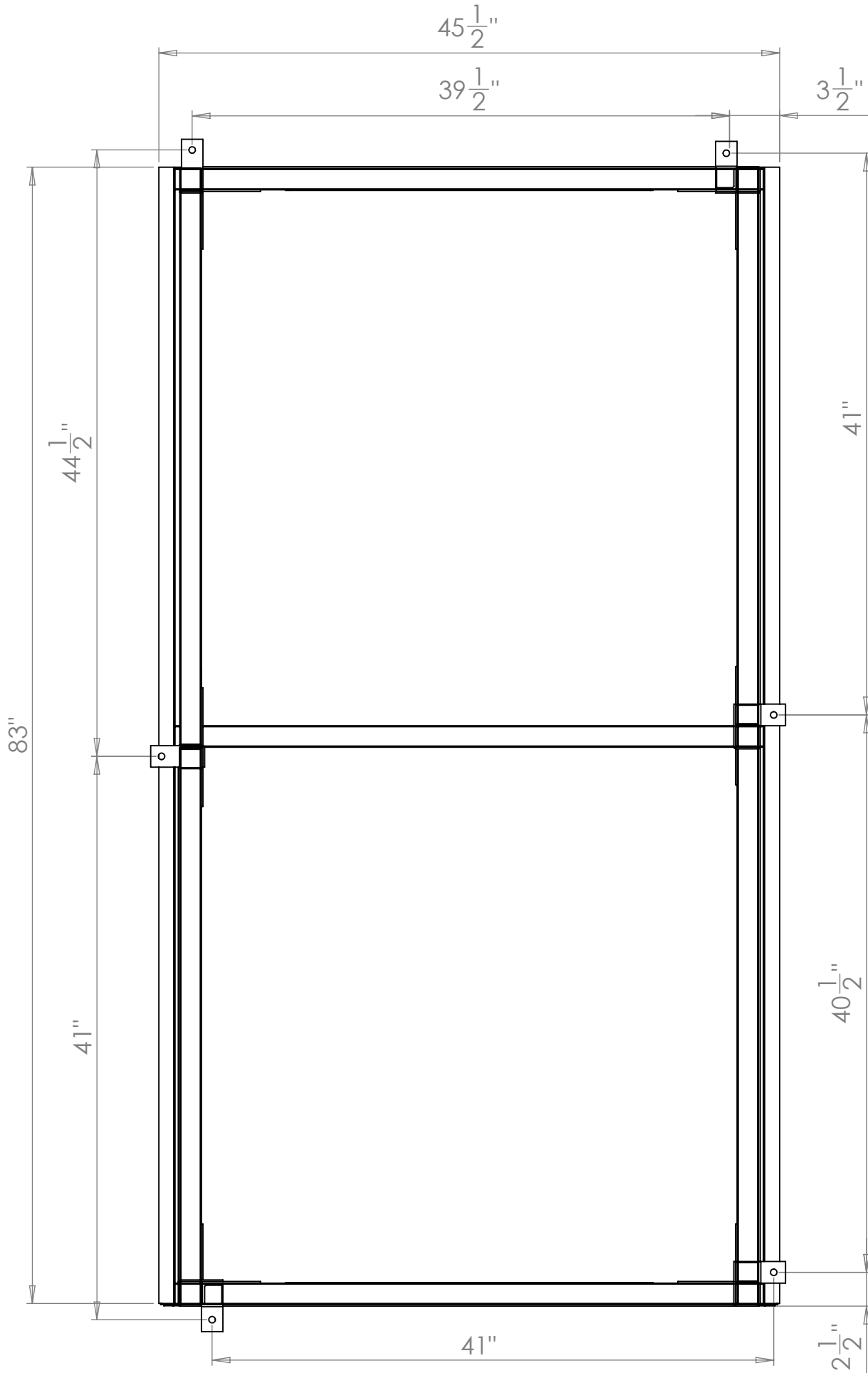
**NOTE:**  
THE 1 1/2" TECH SCREWS ARE  
FOR FIXING ROOF STRIPS  
(DR1T) ONLY





## Plan View

Suggested size for concrete base: 8 inch oversized on all 4 sides.



# THANK YOU FOR PURCHASING THIS PRODUCT

## MAINTENANCE:

To ensure your products give you many years of use we recommend that you:

- Clean panels regularly with soapy water
- Ensure all fittings are tight (for example after a big storm)
- Use metal paint to touch up any exposed metal should it get scratched

## CONTACT DETAILS:

No Butts Bin Company, Inc.  
16 Birch Lane, Madison, CT 06443

Email : Sales@nobutts.com  
Web : www.nobutts.com  
Tel : 1-888-662-8887

<b>All Parts and Fixings checked by:</b>	
Print Name:	Signature: