### **Assembly Instructions**

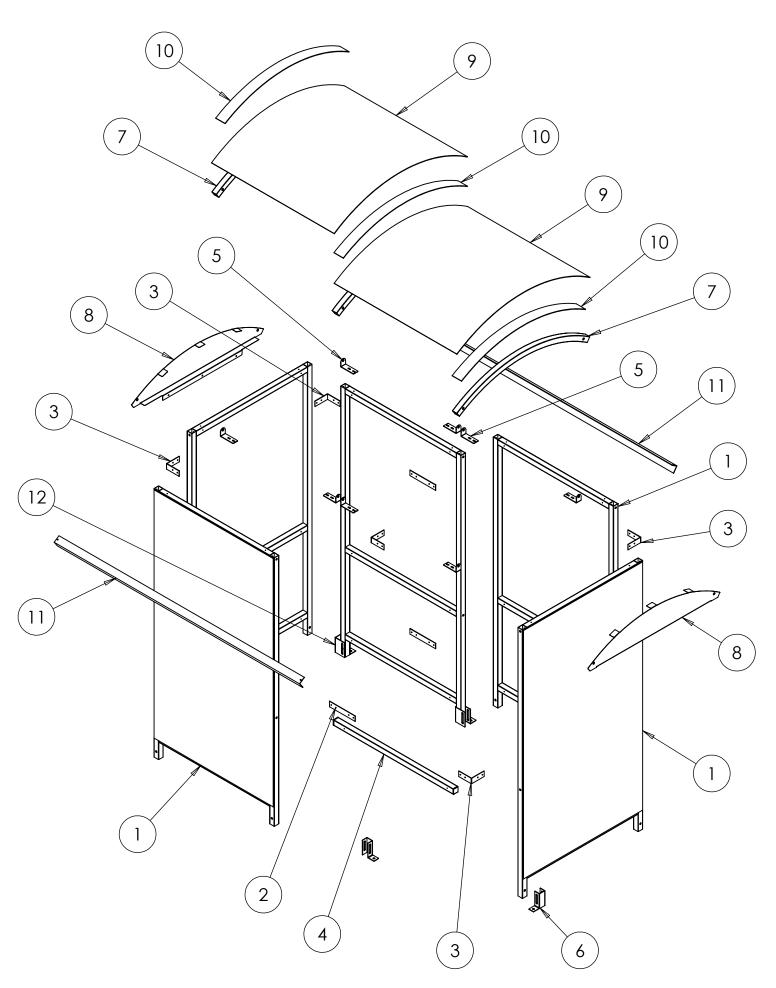




Email: Sales@nobutts.com Web: www.nobutts.com Tel: 1-888-662-8887 Product Code: SR7894F

Doc. No.: SR7894F-01-27092021-USA

#### **Exploded view**



#### **Parts List**

ITEM NO.	PART NO.	DESCRIPTION	Size (inch)	IMAGE	QTY.
1	SIC	Frame	78.74 x 40.74		5
2	JF1	Straight Bracket	8.7 x 1.6		3
3	CB1	Corner Bracket	4.3 x 4.3 x 1.6	0 0	7
4	ST1	Beam	40.4		1
5	DR	Rafter Bracket	4.3 x 1.6 x 2		8
6	FT1	Foot Bracket	4.3 x 3.9 x 1.6		2
7	DR1R	Rafter	45		3
8	DR1I	Infill Panel	44.6 x 7.9		2
9	DR1PO	Roof Panel Outer	47.7 x 41.5		2
10	DRIT	Roof Trim	47.7 x 3.1		3
11	DRAT2	Ally-Angle Trim 2M	2 x 2 x 83		2
12	FT3	FT3 Bracket	4.3 x 3.9 x 3.1		4
13	EC40	Plastic end cap	1.6 x 1.6		2

#### Fittings and tools

Туре	Bolt set M10				T25	T38 *	BTANCM12100
	M10 x 60	Nut	Washer	Black Caps	1" Tech screw	1 1/2" Tech screw	M10/12 x 100 mm Concrete Bolt
Pack A	30	30	60	60	72	30	8
lmage			0				

#### **Tools required:**

# Drill/Screwdriver

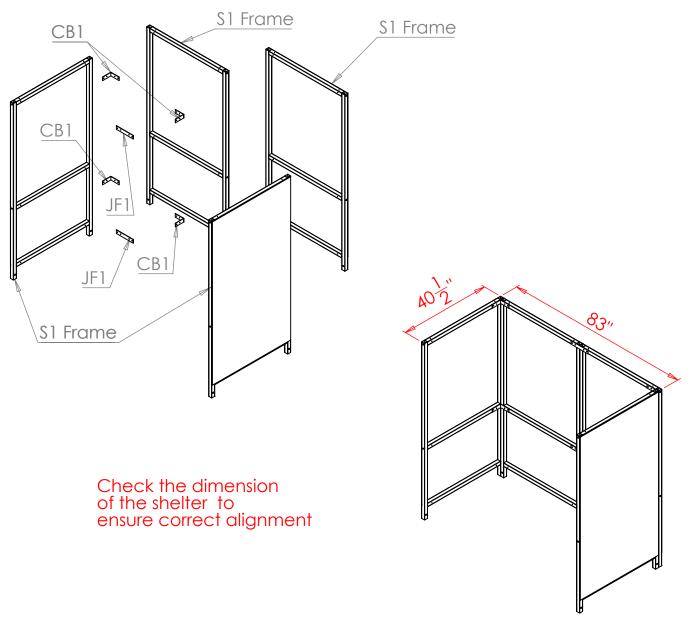
Mallet

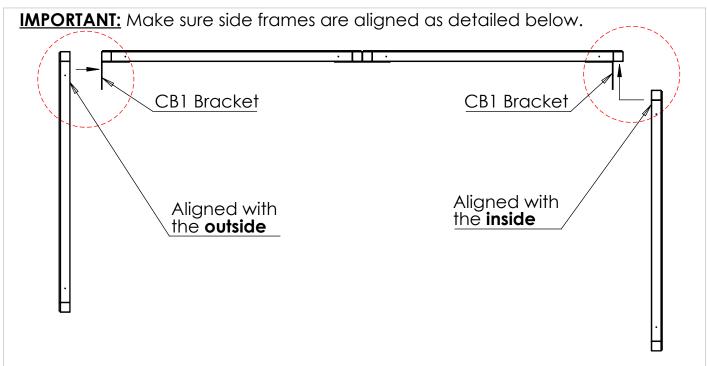
#### **Tools included:**



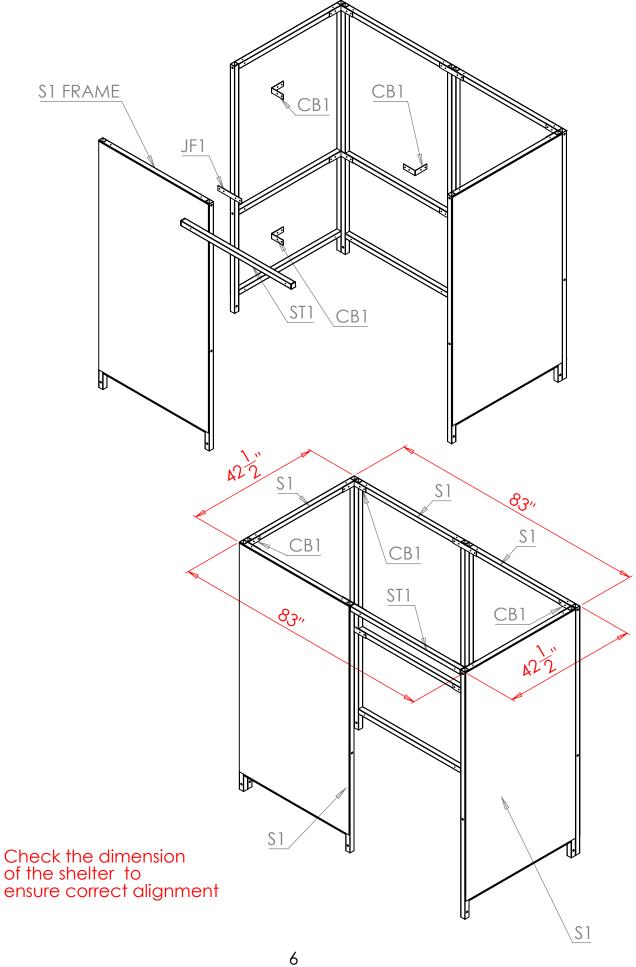
<sup>\*</sup> NOTE: THE 1 1/2 inch TECH SCREWS ARE FOR FIXING ROOF COMPONENTS ONLY

**Step 1** Assemble back and side frames **\$1** as shown below.

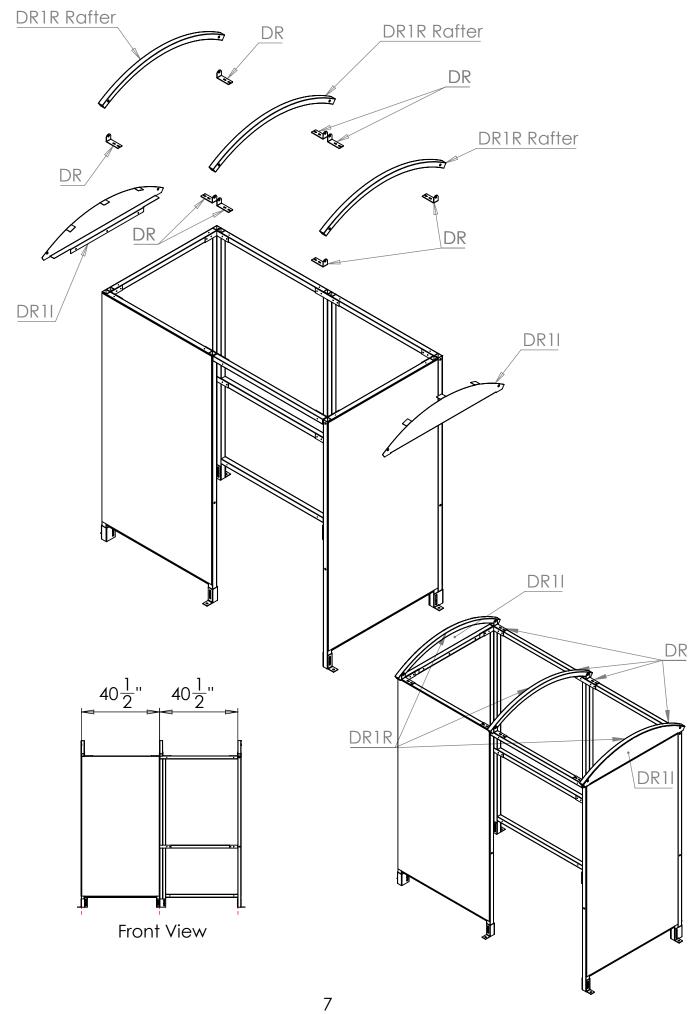




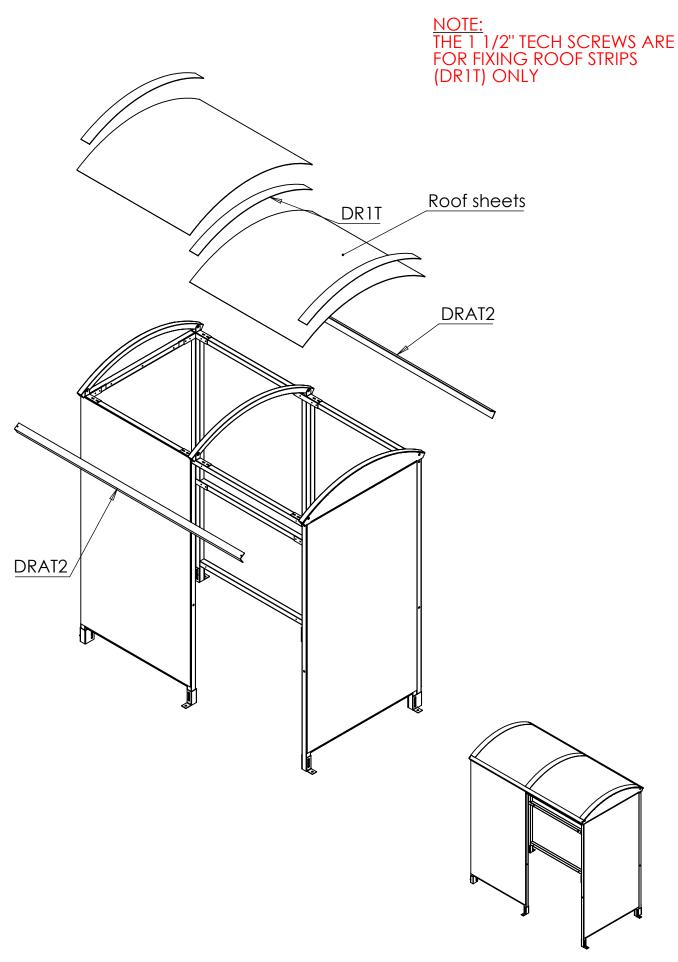
**Step 2** Attach front **S1** frame and **ST1** tie bar using **CB1** brackets in the corners and **JF1** brackets on the straight joints.



Step 3 Secure the DR1R roof rafters into place using the DR Brackets. The DR11 infill panels are screwed into place using 1" tech screws but must be placed into position at the same time as the end rafter.

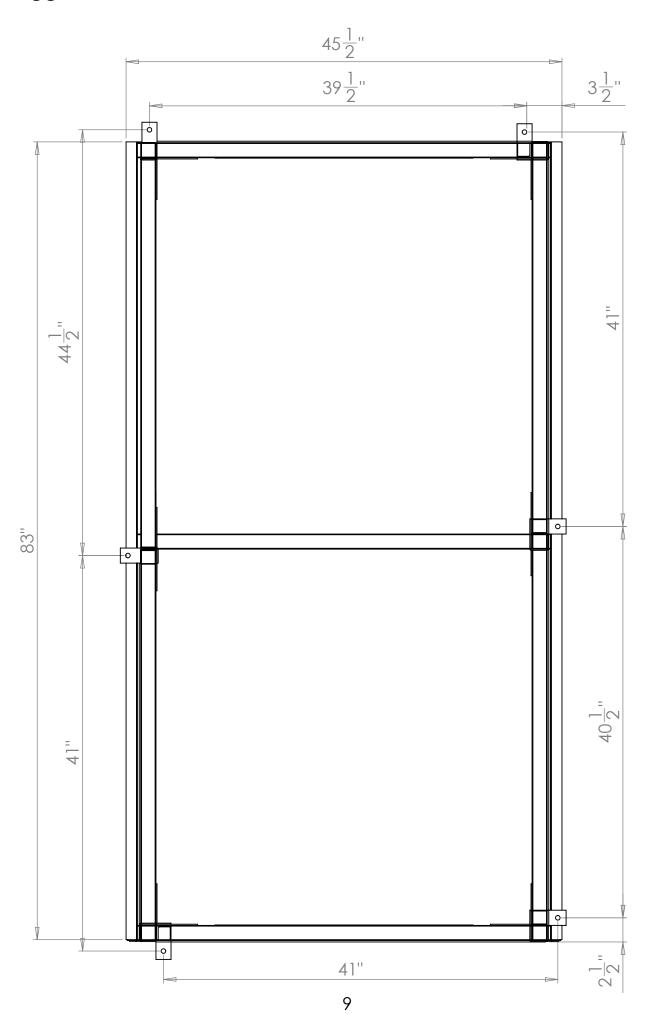


Step 4 Stick sealing strips on top of rafters and install roof sheets. Seal the central gap and edges with a DR1T strip. Install the DRAT2 Angle trim to the bottom of the roof panels. Then fit the black plastic caps on exposed nuts and bolts.



#### **Plan View**

Suggested size for concrete base: 8 inch oversized on all 4 sides.



## THANK YOU FOR PURCHASING THIS PRODUCT

#### **MAINTENANCE:**

To ensure your products give you many years of use we recommend that you:

- Clean panels regularly with soapy water
- Ensure all fittings are tight (for example after a big storm)
- Use metal paint to touch up any exposed metal should it get scratched

#### **CONTACT DETAILS:**

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All Parts and Fixings checked by:					
Print Name:	Signature:				