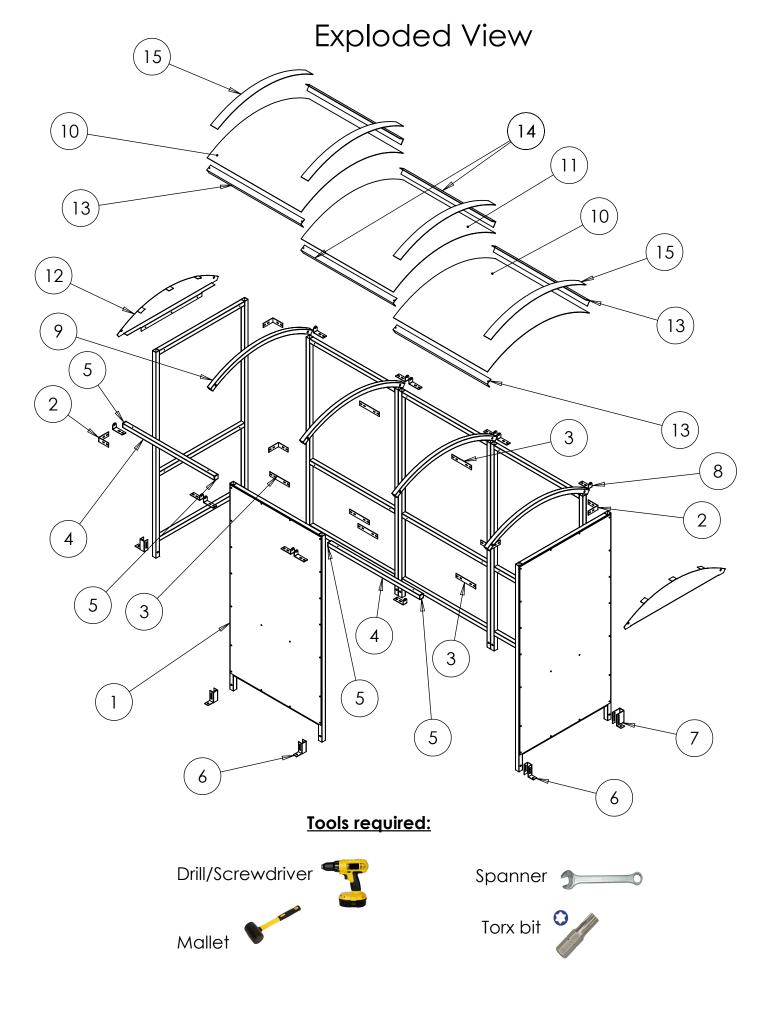
Assembly Instructions





Email: Sales@nobutts.com Web: www.nobutts.com Tel: 1-888-662-8887 Product Code: SR7895-F

Doc. No.: SR7895F-01-191021-USA

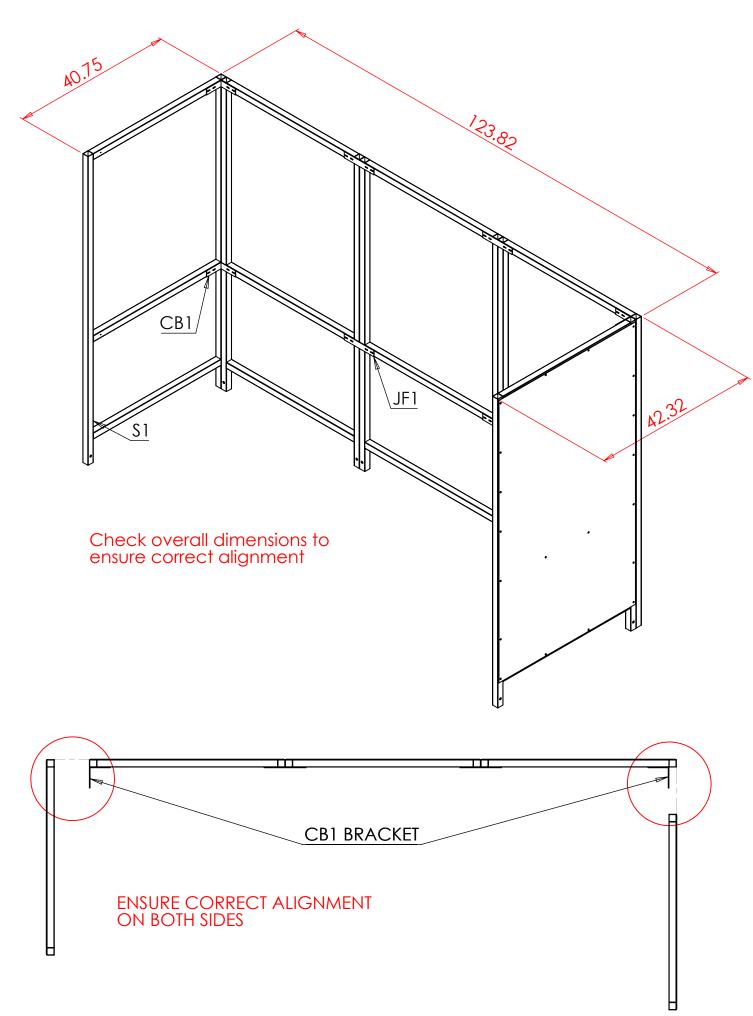


PARTS LIST

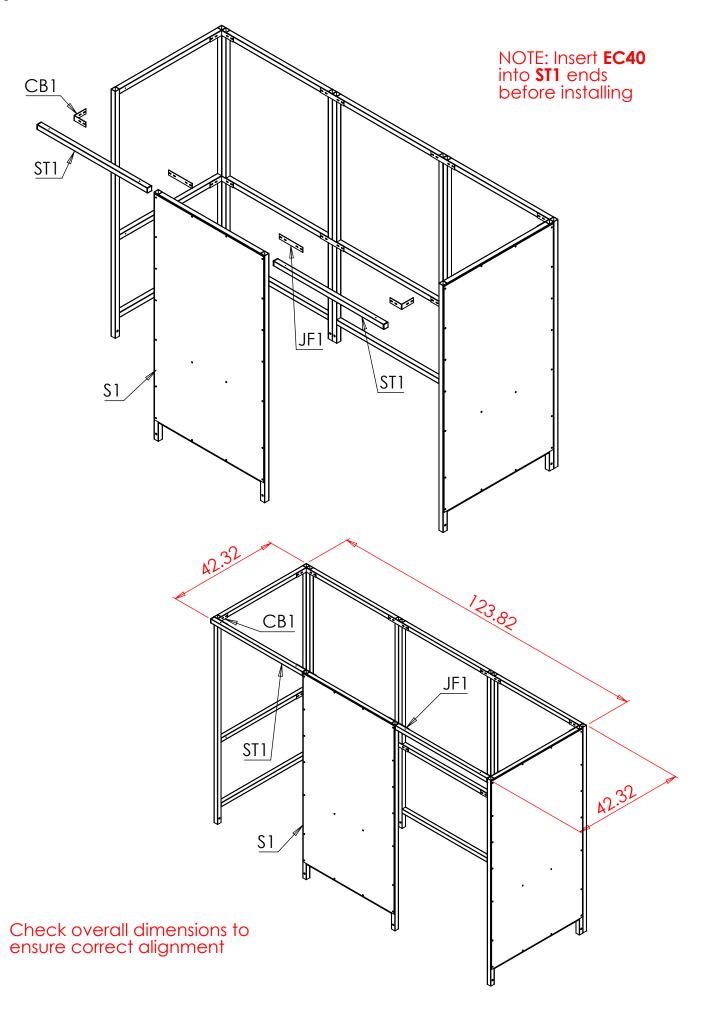
ITEM NO.	PART NAME	DRG NUMBER	Size (inch)	IMAGE	QTY.
1	S1C Frame	SIC	78.74 x 40.74		6
2	CB1 Bracket	CB1	4.3 x 4.3 x 1.57		6
3	JF1 Bracket	JF1	4.33 x 1.57		6
4	ST1 Roof Tie	ST1	40.35		2
5	40x40 End cap	EC40	1.57 x 1.57		4
6	FT1 Bracket	FT1	1.57 x 1.57 x 3.94		4
7	FT3 Bracket	FT3	1.57 x 3.15 x 4.17		4
8	DR Bracket	DR	4.3 x 1.6 x 2		12
9	DR1R	DRIR	45		4
10	DR1PO Roof Panel	DR1PO	47.7 x 41.5		2
11	DR1PI Roof Panel	DR1PI	47.6 x 40.75		1
12	DR11 Infill Panel	DR1I	44.6 x 7.9		2
13	DRATO Roof Trim	DRATO	2 x 2 x 41.5		4
14	DRATI Roof Trim	DRATI	2 x 2 x 40.75		2
15	DR1T Roof Trim	DR1T	47.7 × 3.1		4

Fittings	Bolt set M10			T25	T38		BTANCM12100
	M10 x 60 mm	Nut	Washer	25 mm Tech screw	38 mm Tech screw	Black Caps	M10/12 x 100 mm Concrete Bolt
Pack A	30	30	60	72	30	60	8
Image							

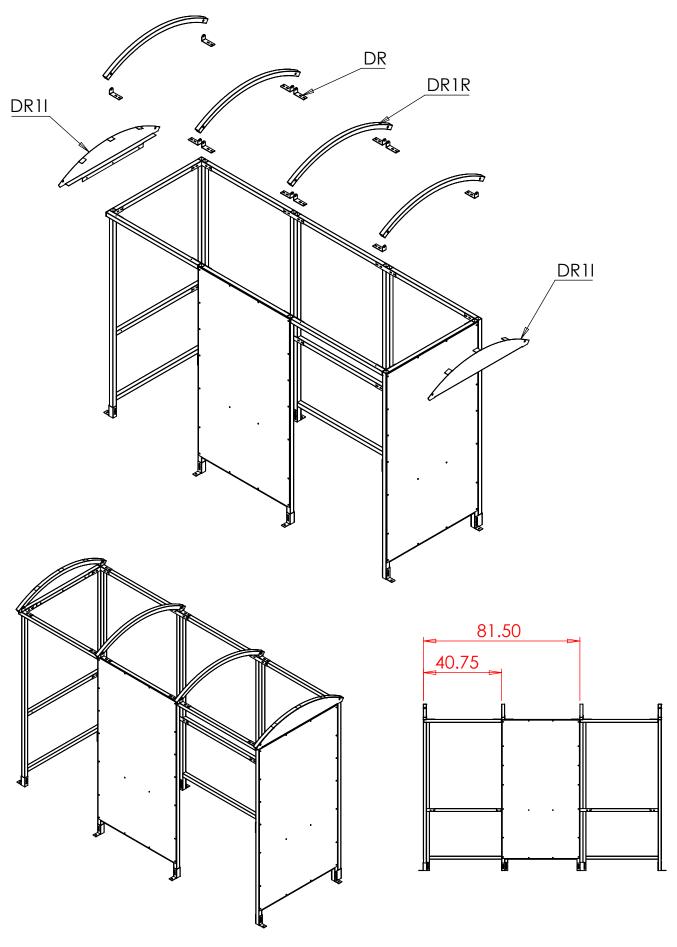
Step 1 Assemble main structure (**S1 Frames**) using **CB1** and **JF1** Brackets.



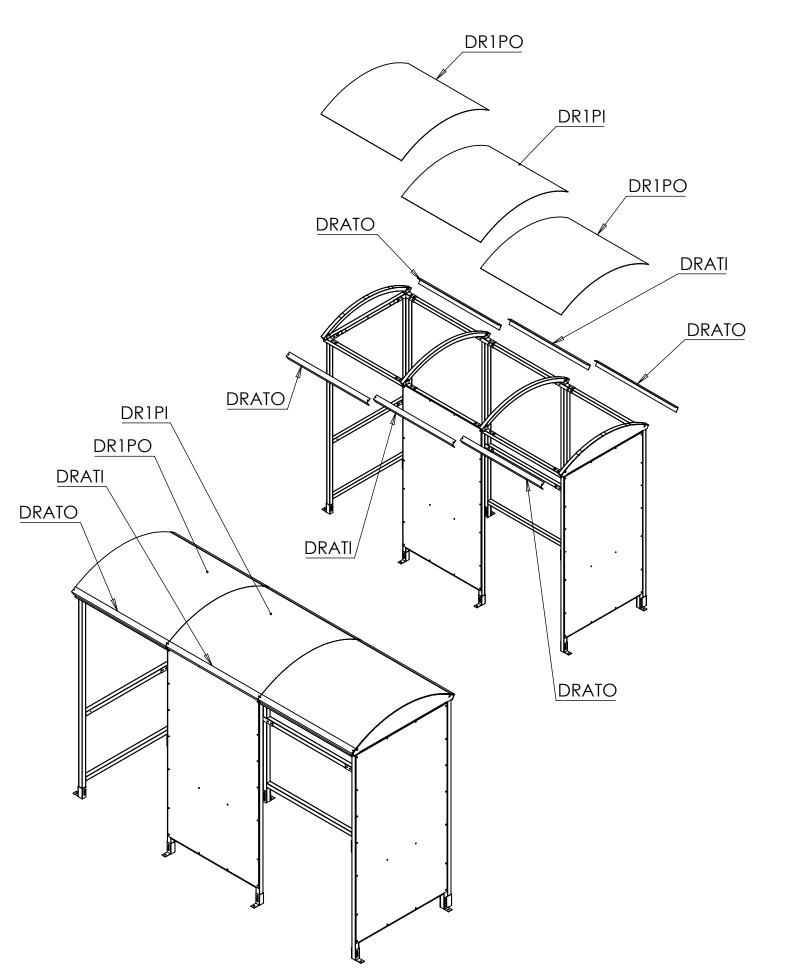
Step 2 Attach ST1 Roof Ties and final S1 to the structure using CB1 and JF1 Brackets.



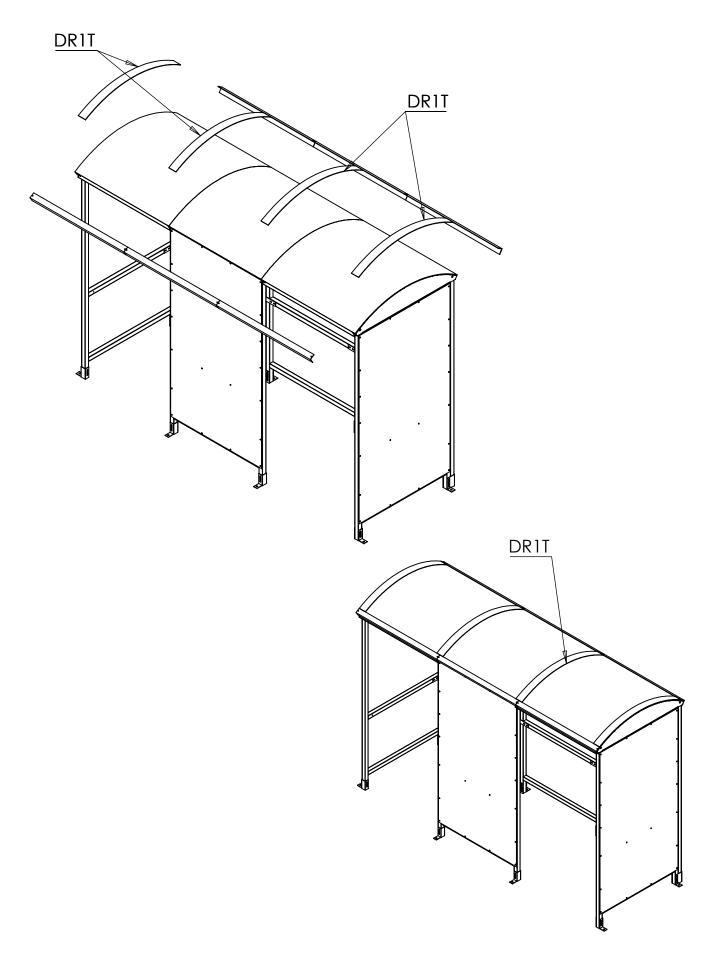
Step 3 Screw **DR** Brackets to the top of the frame and bolt **DR1R** Rafters to framework. Then attach the **DR1I** infil panels.



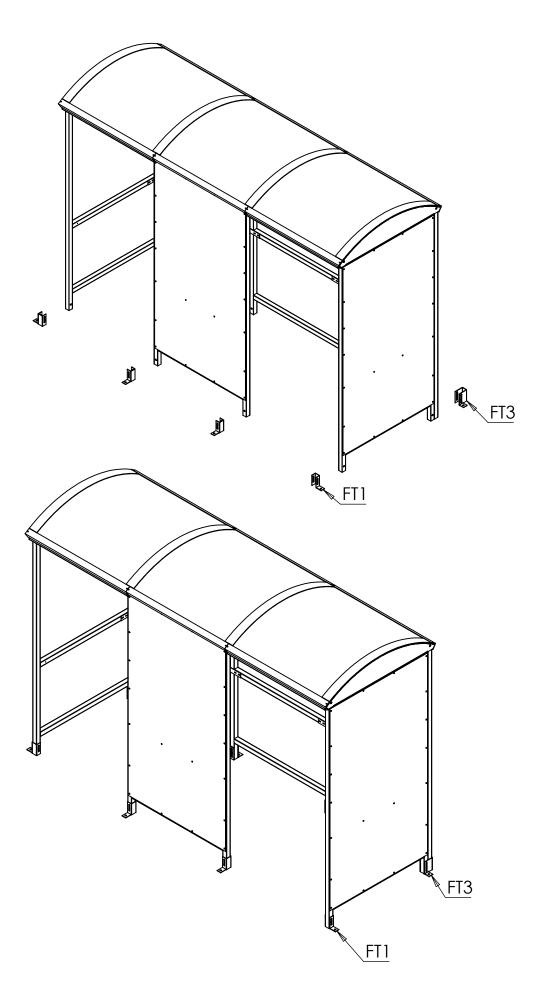
Step 4 Place **DR1PO** and the **DR1PI Panels** on top of the rafters. Follow the order shown below. Secure the panels using the **DRATO** and **DRATI** angles. These are secured with the 1.5" Tech screws.



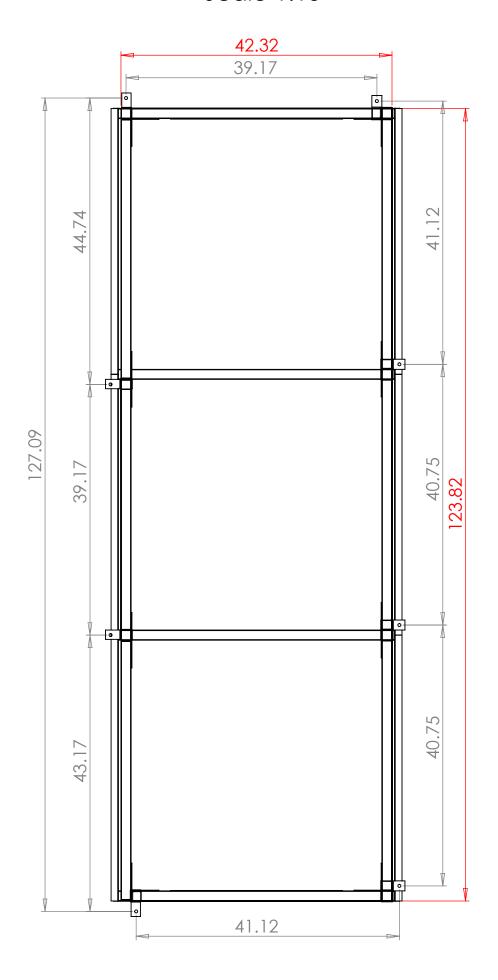
Step 5 Attach the **DR1T** Strips by screwing throught the panels and into the rafters using 1.5" Tech screws, then attach the **DR1PO** and **DR1PI** Trims to the outer/lower edges of the panels.



Step 6 Bolt the **FT1** and **FT3** Foot Brackets to the bottom of the frames and secure in desired position using concrete bolts. Then fit the Plastic caps on any exposed nuts and bolts.



Ground anchor positions and overall size
Suggested size for concrete base: 8inch oversized (on all four sides)
Scale 1:15



THANK YOU FOR PURCHASING THIS PRODUCT

MAINTENANCE:

To ensure your products give you many years of use we recommend that you:

- Clean panels regularly with soapy water
- Ensure all fitting are tight (for example after a big storm)
- Touch up any exposed metal should it get scratched

CONTACT DETAILS:

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All Parts and Fixing checked by:				
Print Name:	Signature			