

Assembly Instructions



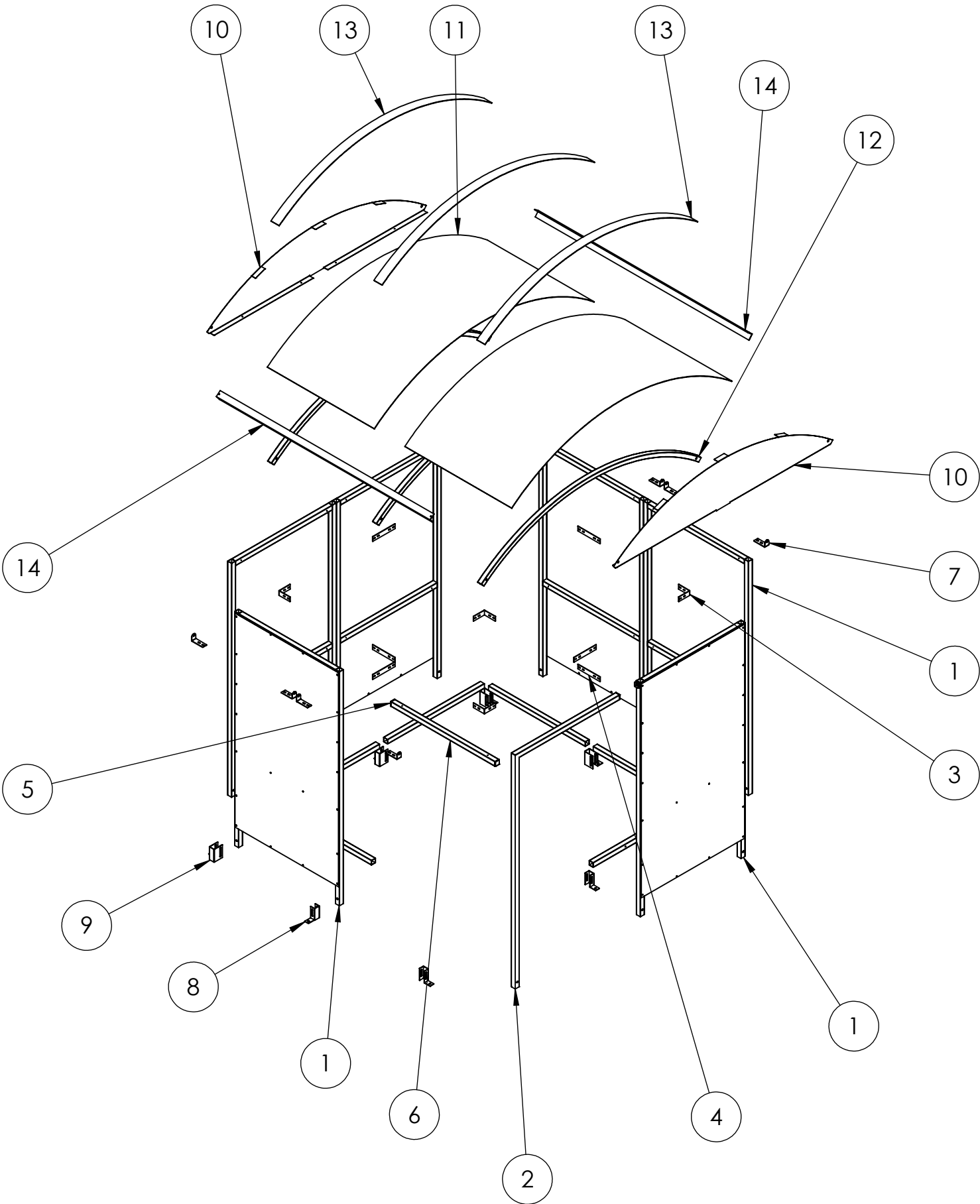
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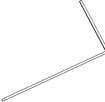
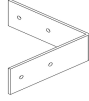
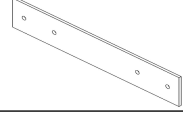
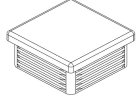
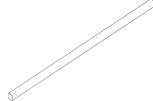
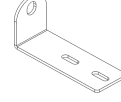
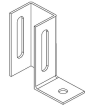
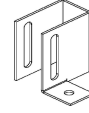
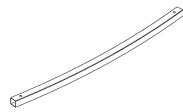
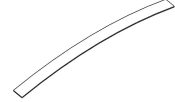
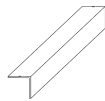
Shelter type: SR7900F

SR7900F-01-211021-USA

Exploded View of Shelter



PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION	Size (inch)	IMAGE	QTY.
1	S1C	S1 - Full Frame - SRC	78.74 x 40.74		6
2	P1	Post Frame - P1	78.74 x 40.74		1
3	CB1	Corner Bracket - CB1	4.3 x 4.3 x 1.57		7
4	JF1	Joint Flat - JF1	4.33 x 1.57		6
5	EC40	40x40 PLASTIC END CAP	1.57 x 1.57		3
6	ST1	Roof Tie - ST1	40.35		1
7	DR	Rafter Bracket	4.3 x 1.6 x 2		8
8	FT1	FT1 BRACKET	1.57 x 1.57 x 3.94		3
9	FT3	FT3 Bracket	1.57 x 3.15 x 4.17		5
10	DR2I	DR2 infill panel	85 x 15.75		2
11	DR2PO	DR2 Roof Panel Outer	92.32 x 41.54		2
12	DR2R	DR2R Rafter	92.32		3
13	DR2T	DR2 Roof Trim	92.32 x 3.15		3
14	DRAT2	Ally-Angle Trim 2M	2 x 2 x 83		2

FIXINGS

Fittings	Bolt set M10			T25	T38		BTANCM12100
	M10 x 60mm	Nut	Washer	1" Tech screw	1.5" Tech screw	Black Caps	M10/12 x 100 mm Concrete Bolt
Pack A	30	30	60	72	30	60	13
Required	14	14	28	68	64	56	8
Image							

TOOLS REQUIRED



Drill/Screwdriver



Wrench



Mallet

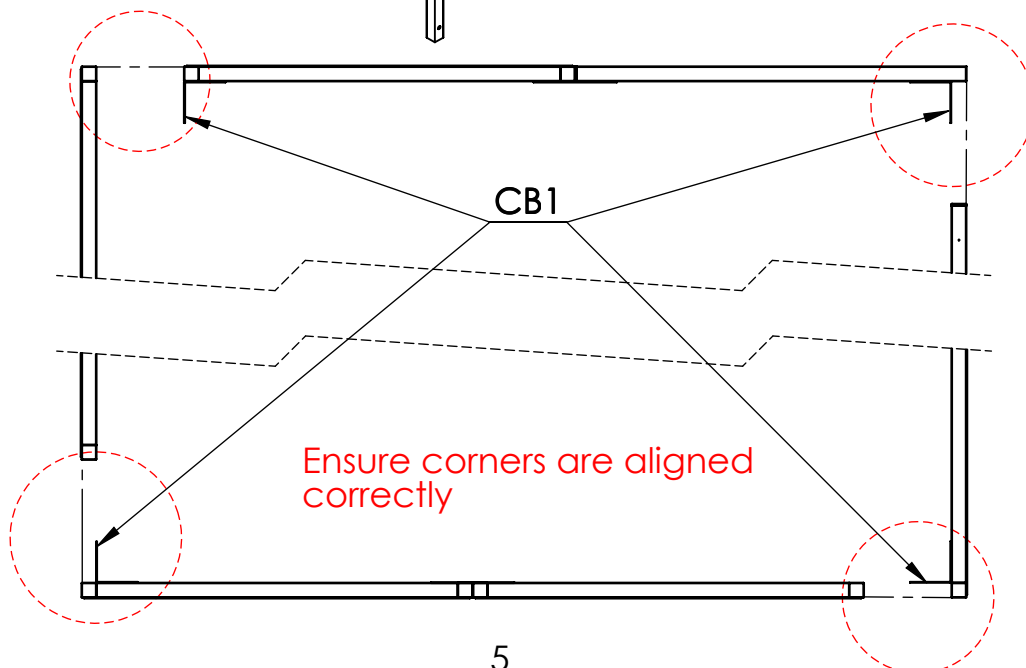
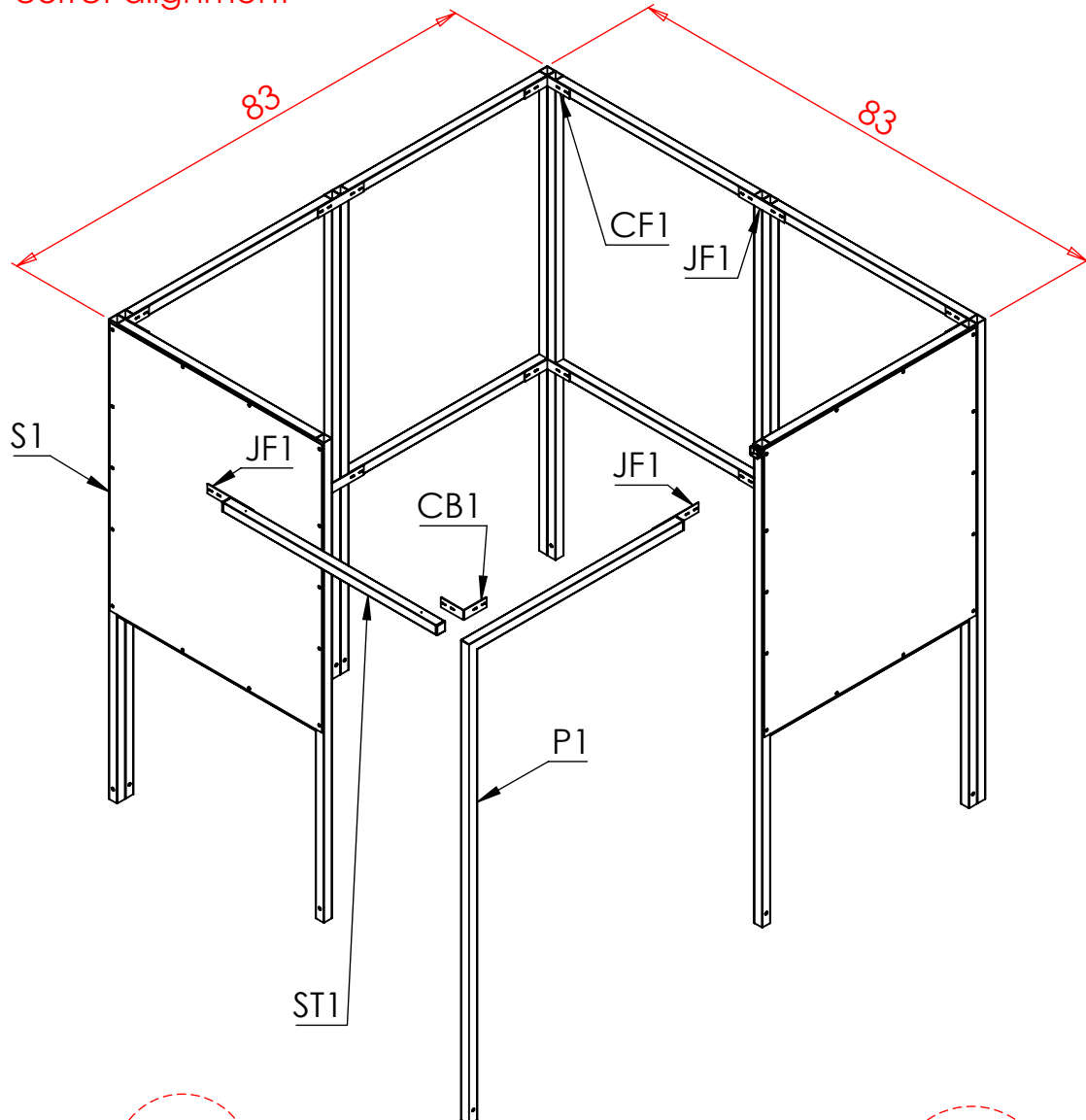


Torx bit

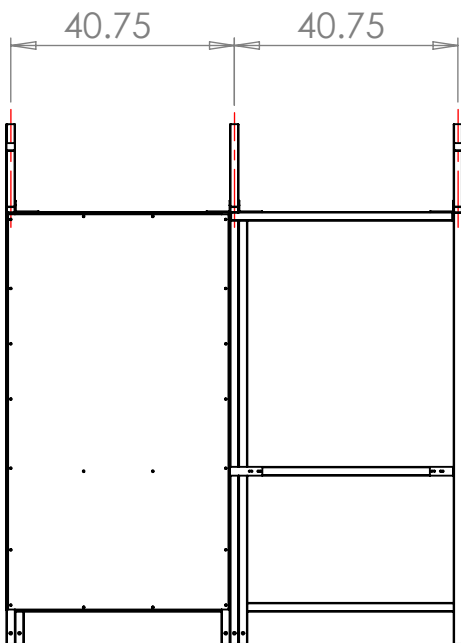
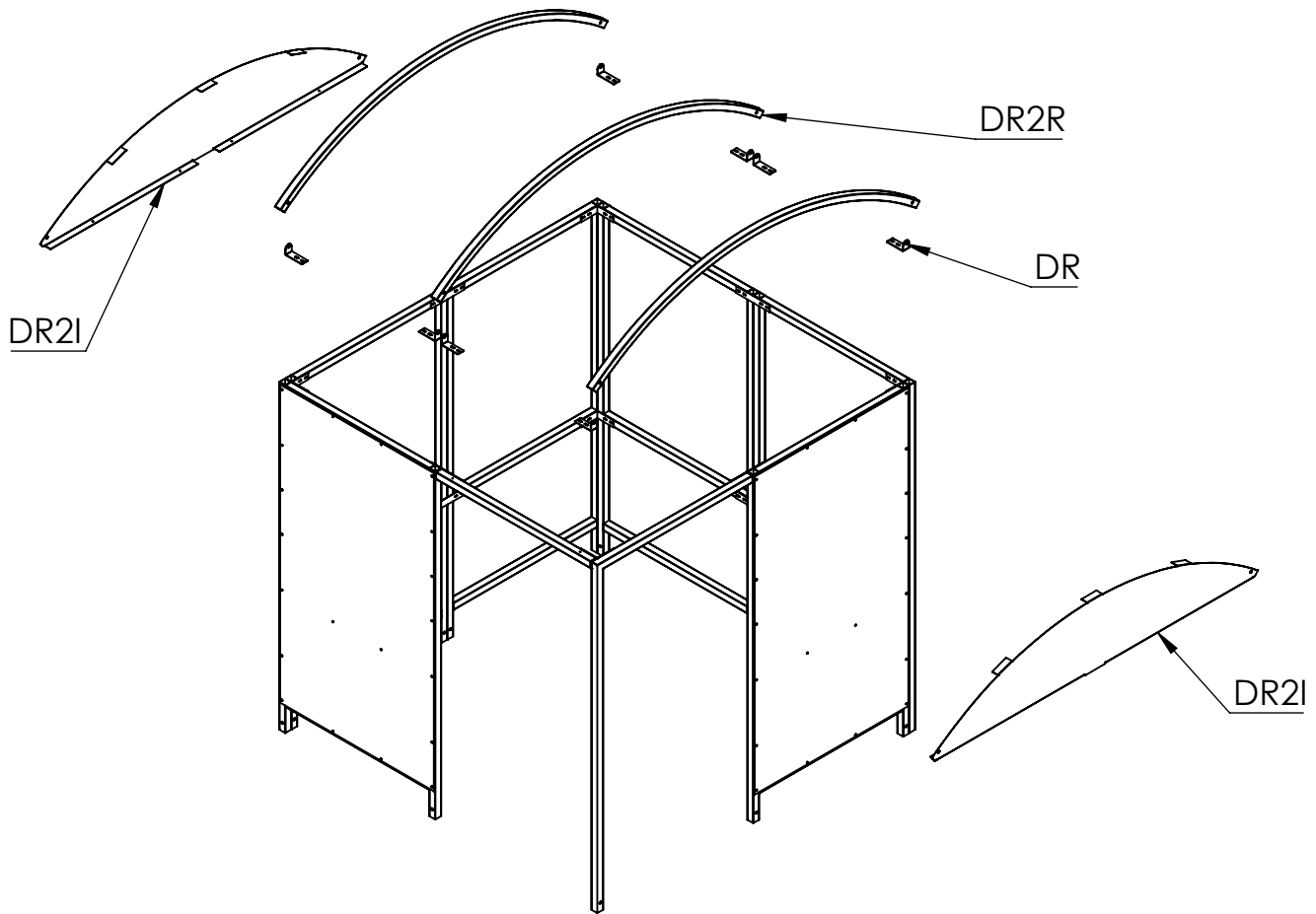
Step 1 Assemble **S1** frames to make up the main structure using **CB1** brackets in the corners and **JF1** brackets on straight joints. Then attach **P1** post using one **JF1** bracket. Then attach **ST1** Tie bar using a **JF1** bracket and one **CB1** bracket.

IMPORTANT:
Check overall dimensions
to ensure correct alignment

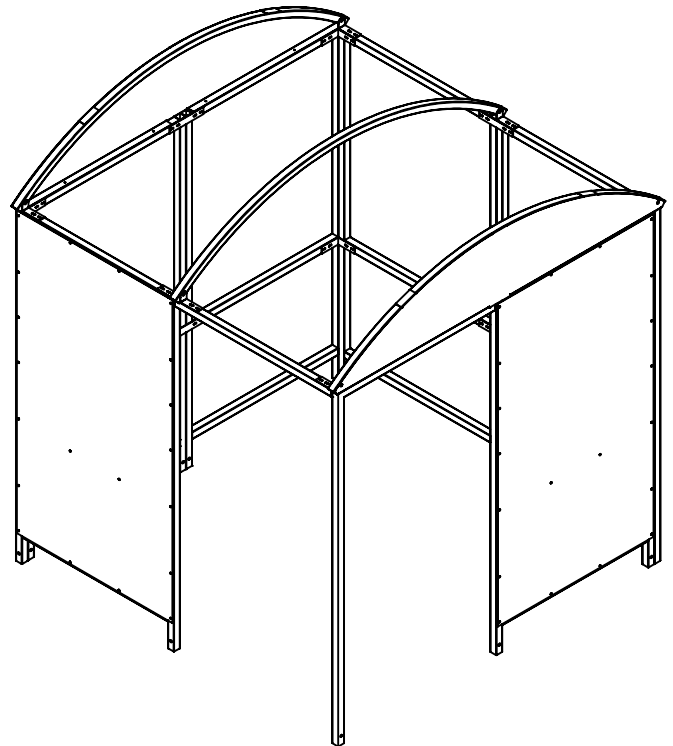
NOTE: Insert **EC40** into **ST1**
and **P1** before installation.



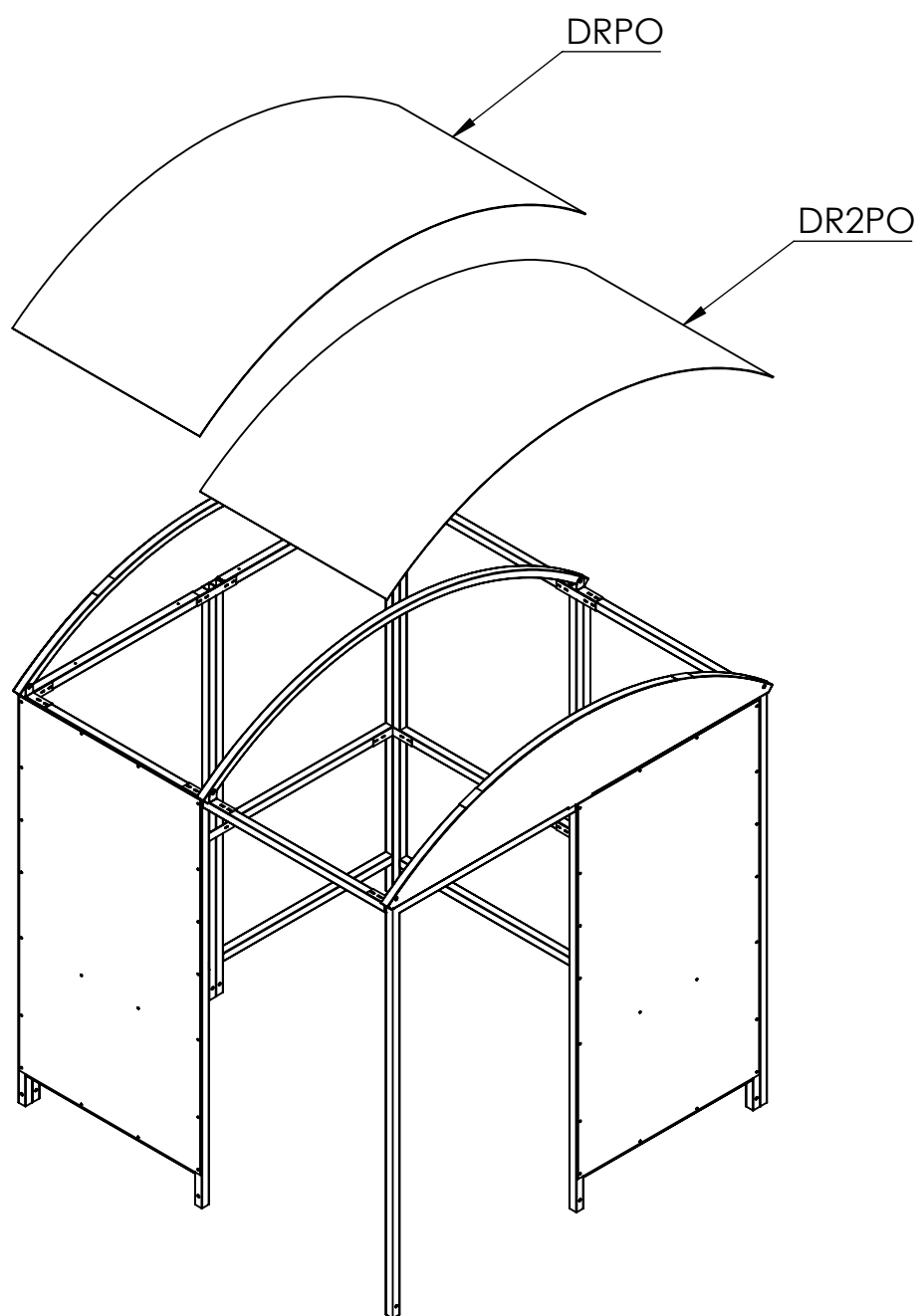
Step 2 Attach **DR** Brackets to the top of the frames, and bolt the **DR2R** rafters in place through the brackets. The **DR2I** infill panels have to be placed in position at the same time at the end rafters.



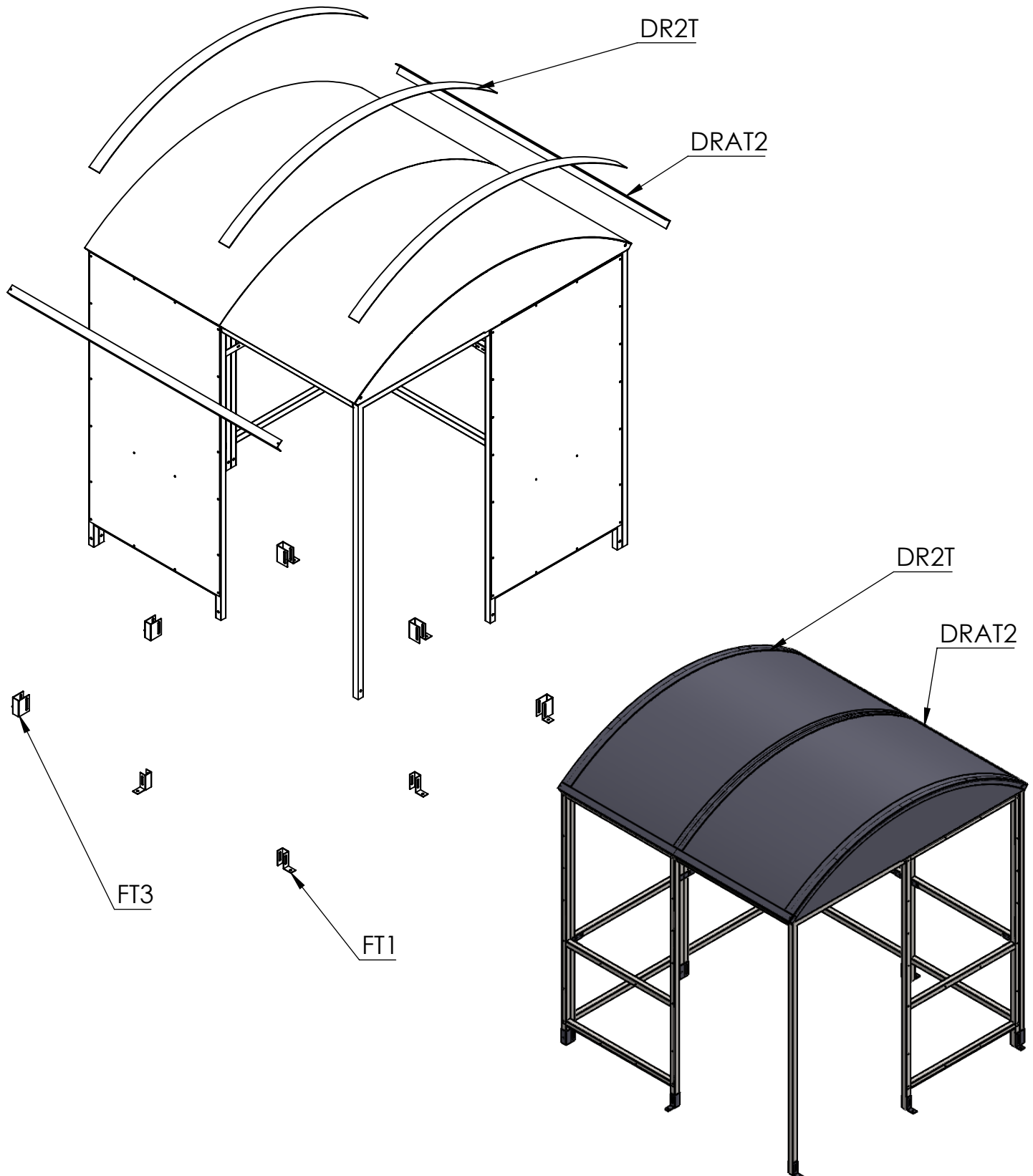
FRONT VIEW



Step 3 Align the **DR2PO** roof panels with the outer roof rafters but don't screw into place at this stage.



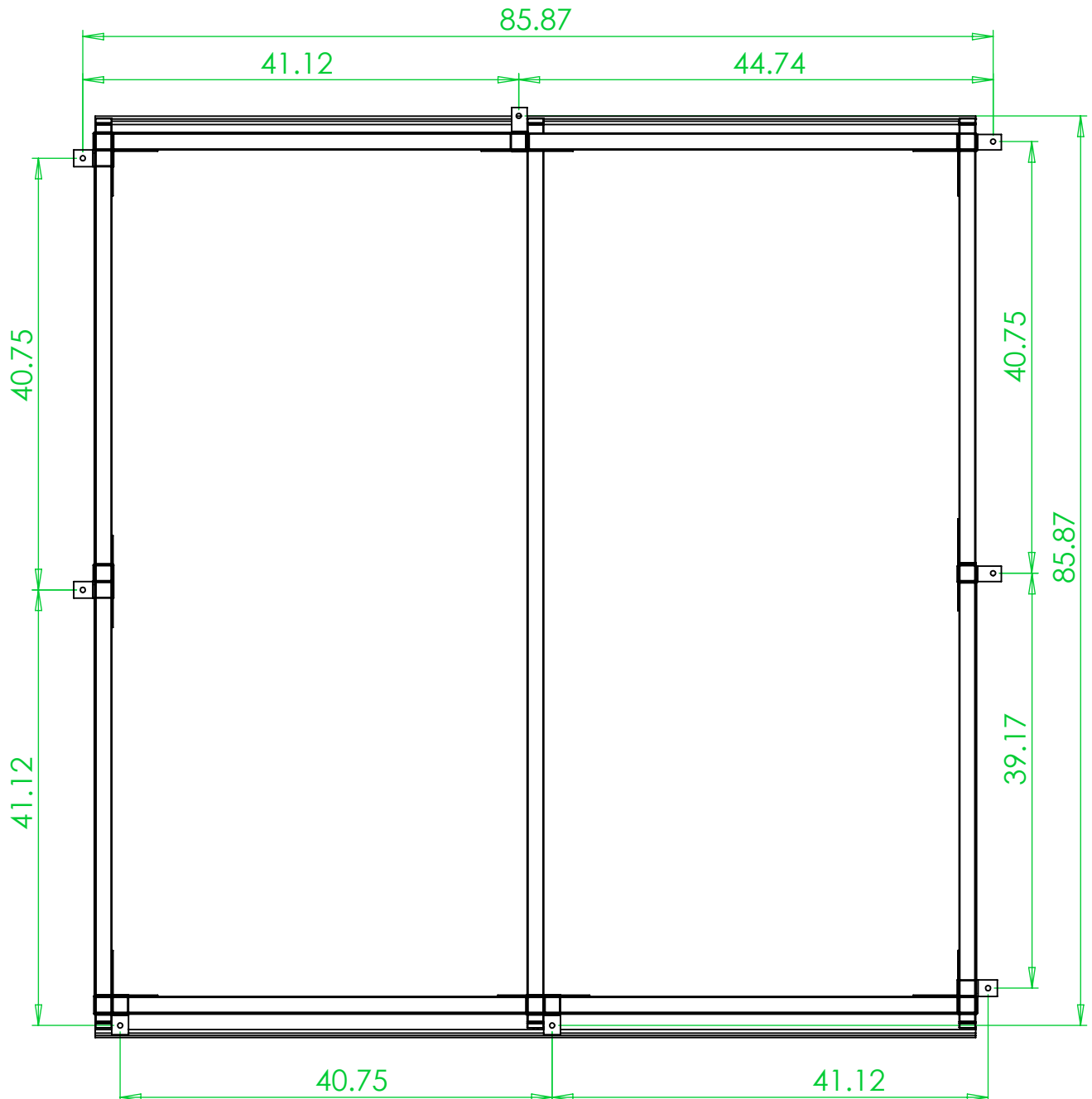
Step 4 Screw down the **DR2T** directly into the rafters as shown below, using 2" Tech screws. Then attach the **DRAT2** angles on both sides and secure all the roof components with 2" Tech screws. Attache the **FT1** and **FT3** foot brackets and use anchor bolts to sucure the shelter to the ground. FT1 brackets are used where there is only a single leg and FT3 for double legs.



Ground anchor positions and overall size

Suggested concrete base size: 8 inch oversized on all four sides

Scale 1:15



THANK YOU FOR PURCHASING THIS PRODUCT

MAINTENANCE:

To ensure your products give you many years of use we recommend that you:

- Clean panels regularly with soapy water
- Ensure all fittings are tight (for example after a big storm)
- Touch up any exposed metal should it get scratched

CONTACT DETAILS:

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All Parts and Fixings checked by:	
Print Name:	Signature: