Assembly Instructions

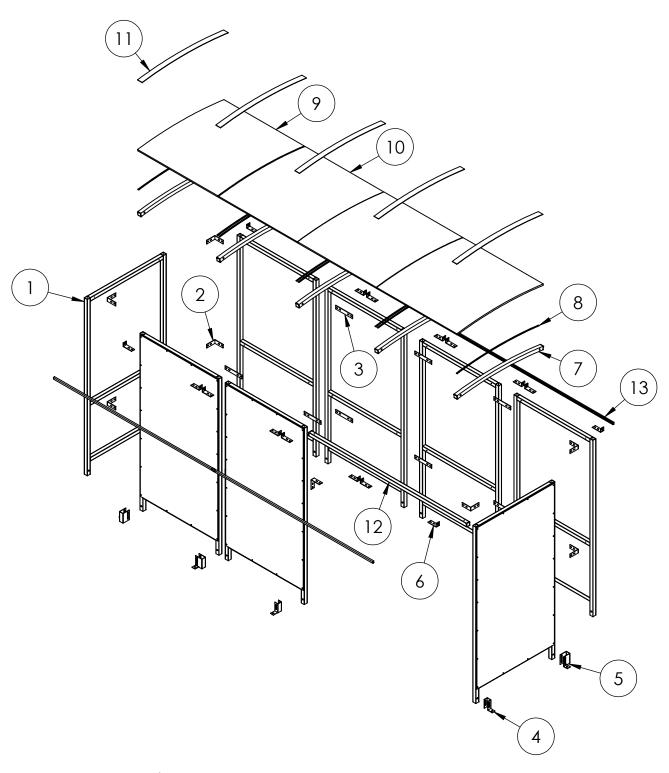




Email: Sales@nobutts.com Web: www.nobutts.com Tel: 1-888-662-8887 **Product code: SR1553-F**

Doc. No.: SR1553-F-01-130219-USA

EXPLODED VIEW AND TOOLS



Tools required:





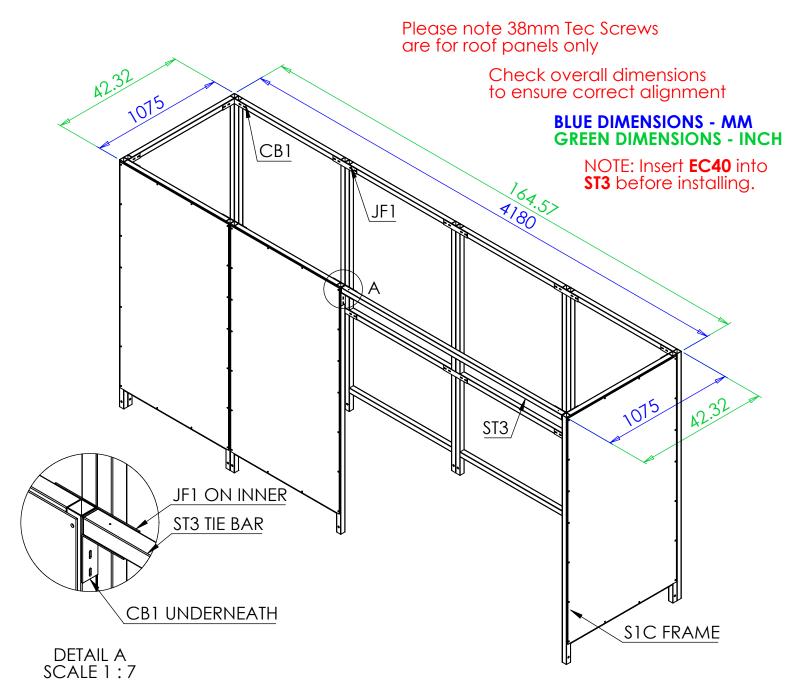


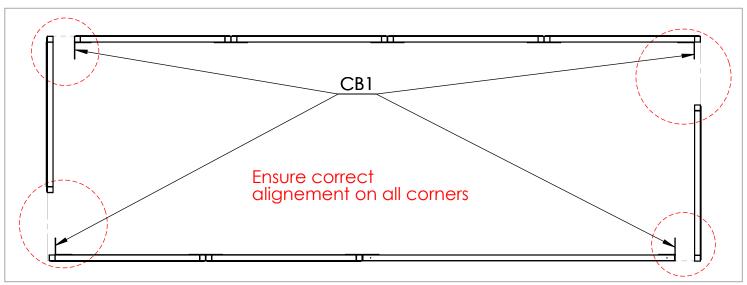
PARTS LIST AND FITTINGS

ITEM NO.	PART NO.	DESCRIPTION	DIMENSION (MM)	DIMENSION (INCH)	IMAGE	QTY.
1	\$1C	Frame	2000x1035	78.74x40.75		8
2	CB1	Bracket	110x110	4.33x4.33	E = 13	8
3	JF1	Bracket	220x40	7.87x1.58		9
4	FT1	Bracket	109x100x40	4.29x3.94x1.58		2
5	FT3	Bracket	109x100x80	4.29x3.94x3.15		7
6	RB1	Bracket	110x42x40	4.33x1.81		16
7	R1	Rafter	1130x40x40	44.49x1.58x1.58		5
8	SS	Sealing Strip	Trim To 1135	TRIM TO 44.69		2 ROLLS
9	PCE1	Roof Panel	1050 x 1150	41.34x45.28		2
10	PCC1	Roof Panel	1030X1150	40.55x45.28		2
11	RC1	Roof Strip	1130	44.49		5
12	ST3	Roof Tie	2060x40x40	88.98x1.58x1.58		1
13	2MD	Roof Edge Trim	Trim To Suit			5
14	EC40	Plastic End Cap	40x40	1.58x1.58		18

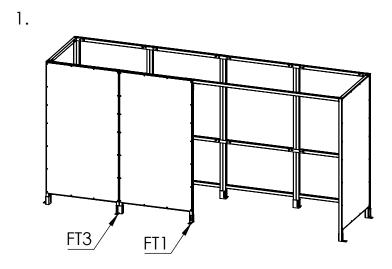
Fittings	Bolt set M10				T25	T38	AB1210
	M10 x 60mm	Nut	Washer	Black Cap	25 mm Tech screw	38 mm Tech screw	M10/12 x 100 mm Concrete Bolt
Pack A+B	40	40	80	80	136	66	13
Required	19	19	38	38	100	30	9
Image							

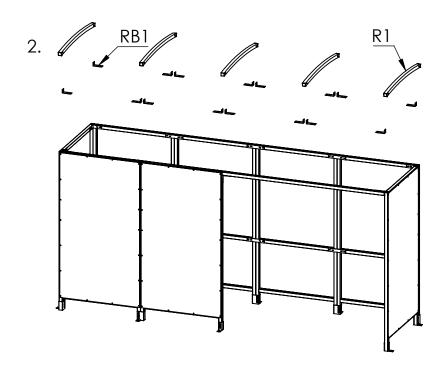
Step 1 Assemble **S1C** frames to make up the main structure using **CB1** brackets for the corners and **JF1** brackets for straight joints. Also use **CB1** and **JF1** brackets to secure the **ST3** tie bar.

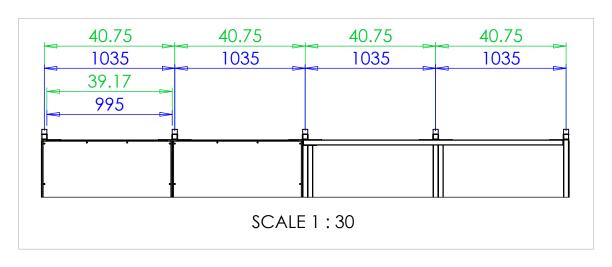




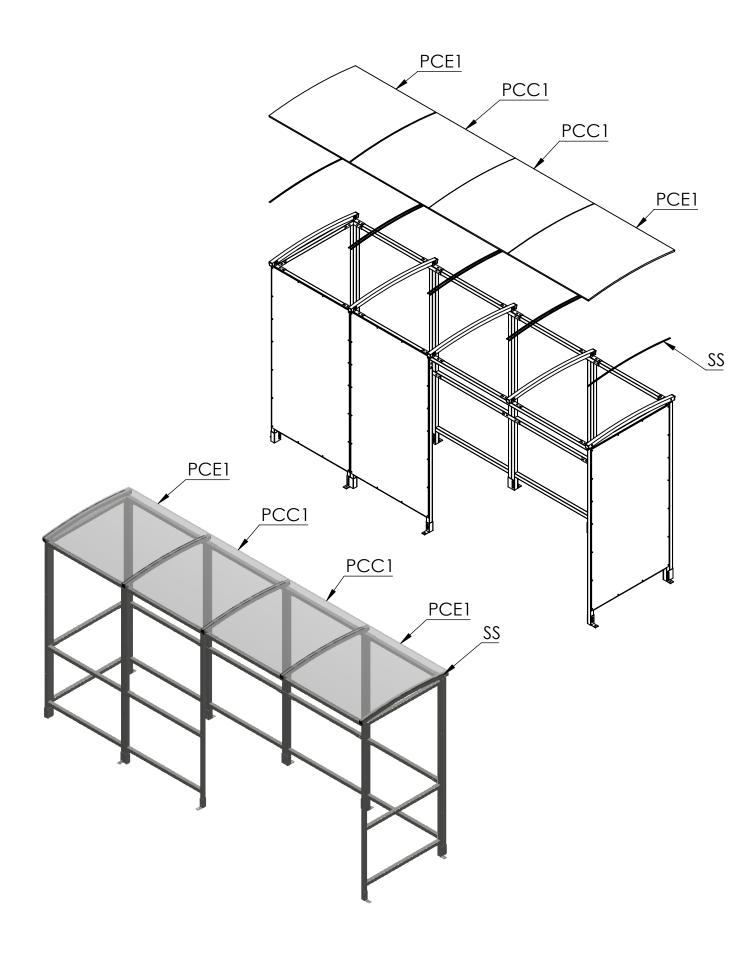
Step 2 Move the Shelter to its final position and attach all **FT1** and **FT3** foot brackets. Attach the **RB1** Brackets to the top of the frames and bolt the **R1** rafters through the brackets.



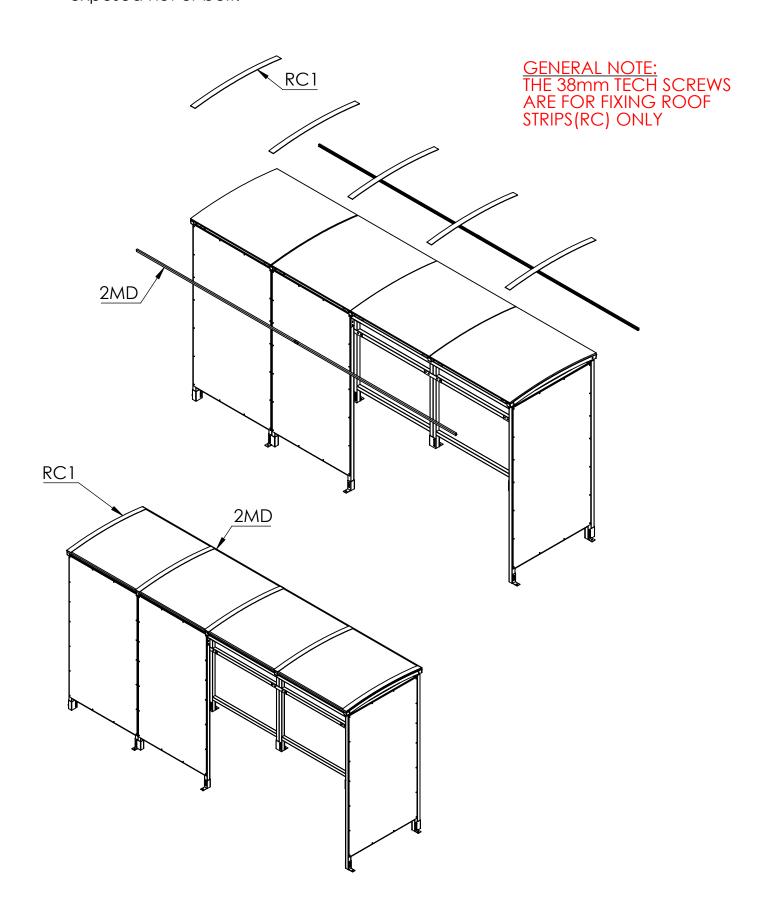




Step 3 Apply **sealing strips (SS)** to the top of the rafters then arange the roof panels by lining up the end panels(**PCE1**) flush with the rafters and leaving a gap between the middle pieces(**PCC1**).

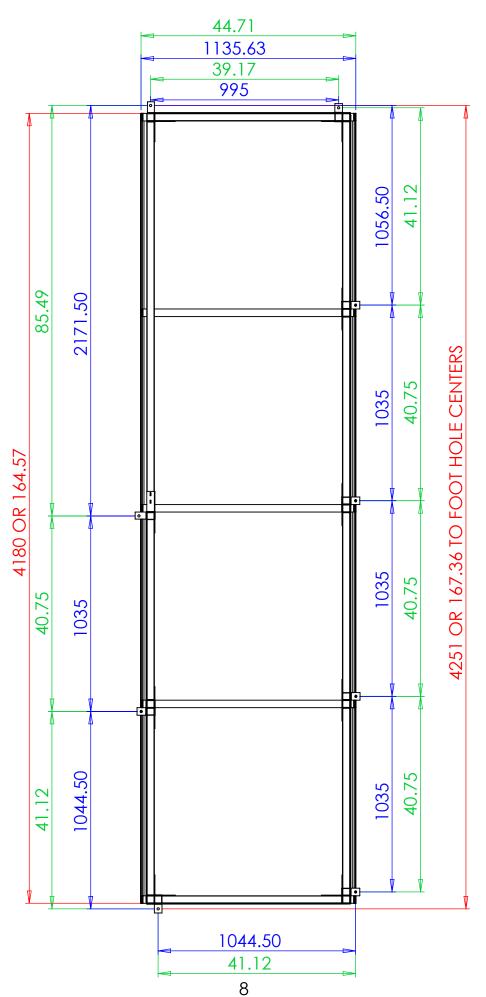


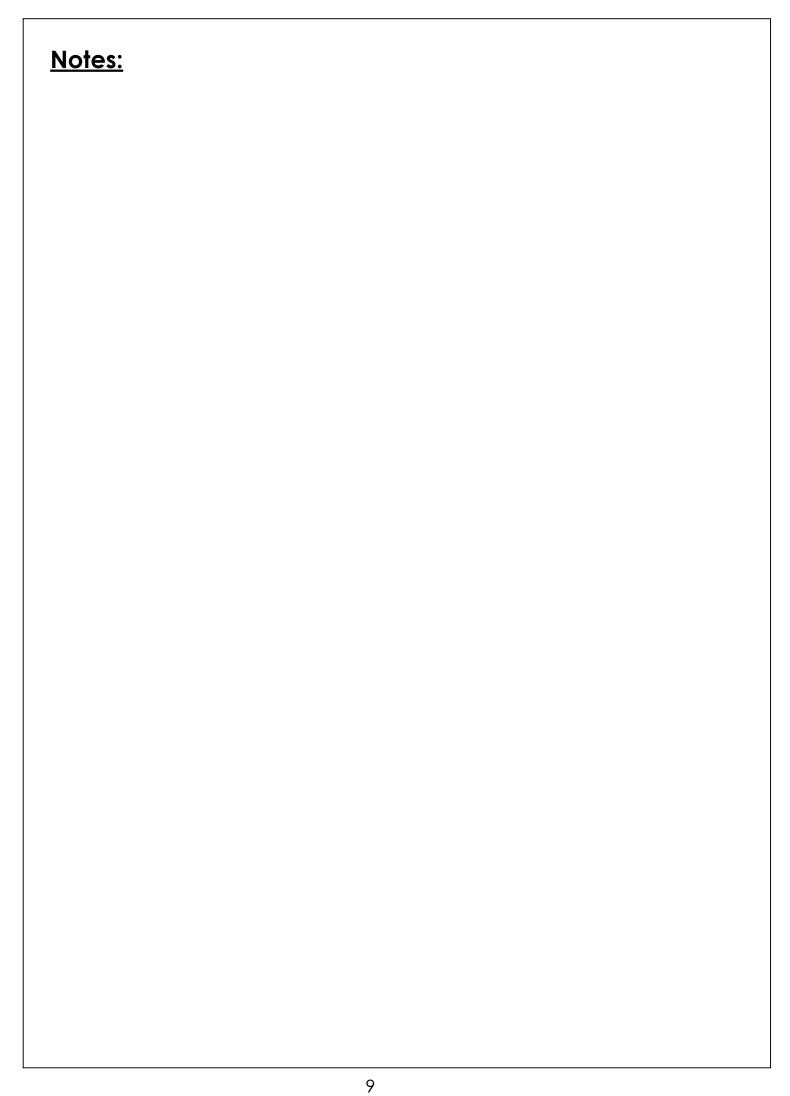
Step 4 Secure the roof panels in place by drilling the **RC1** strips directly into the frame of the shelter using the **38mm screws.** Then apply the **2MD** edge trim along the bottom edges of the roof, tapping them on with a mallet. Push the small black caps onto any exposed nut or bolt.

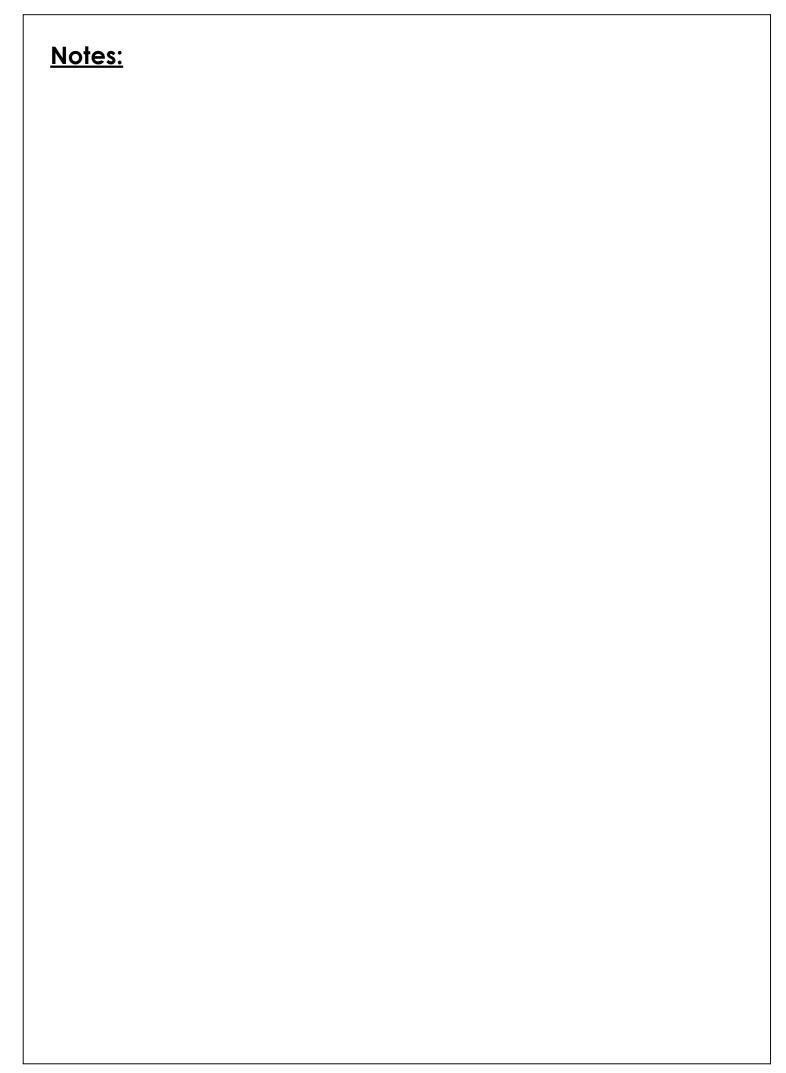


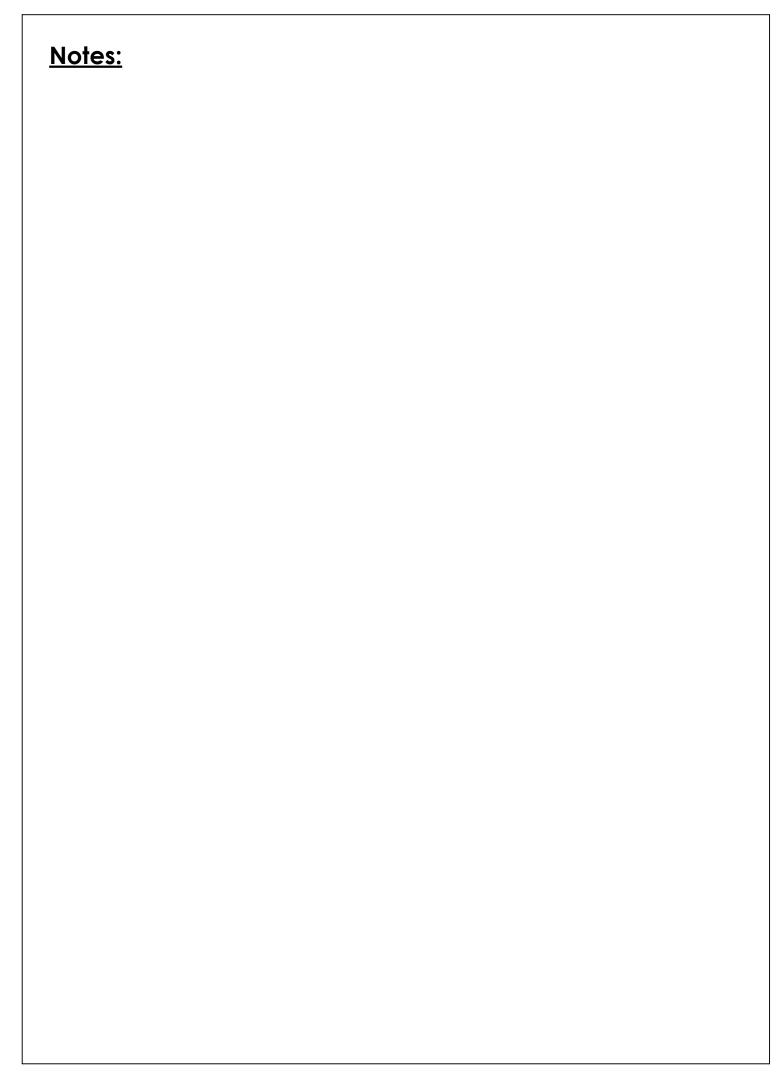
GROUND ANCHOR POSITIONS AND OVERALL SIZE

SUGESTED SIZE FOR BASE: 200mm OR 7.87Inch OVERSIZES ON ALL 4 SIDES Scale 1:20









THANK YOU FOR PURCHASING THIS PRODUCT

MAINTENANCE:

To ensure your products give you many years of use we recommend that you:

- Clean panels regularly with soapy water
- Ensure all fitting are tight (for example after a big storm)
- Touch up any exposed metal should it get scratched

CONTACT DETAILS:

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All Parts and Fixing checked by:				
Print Name:	Signature			