Assembly Instructions

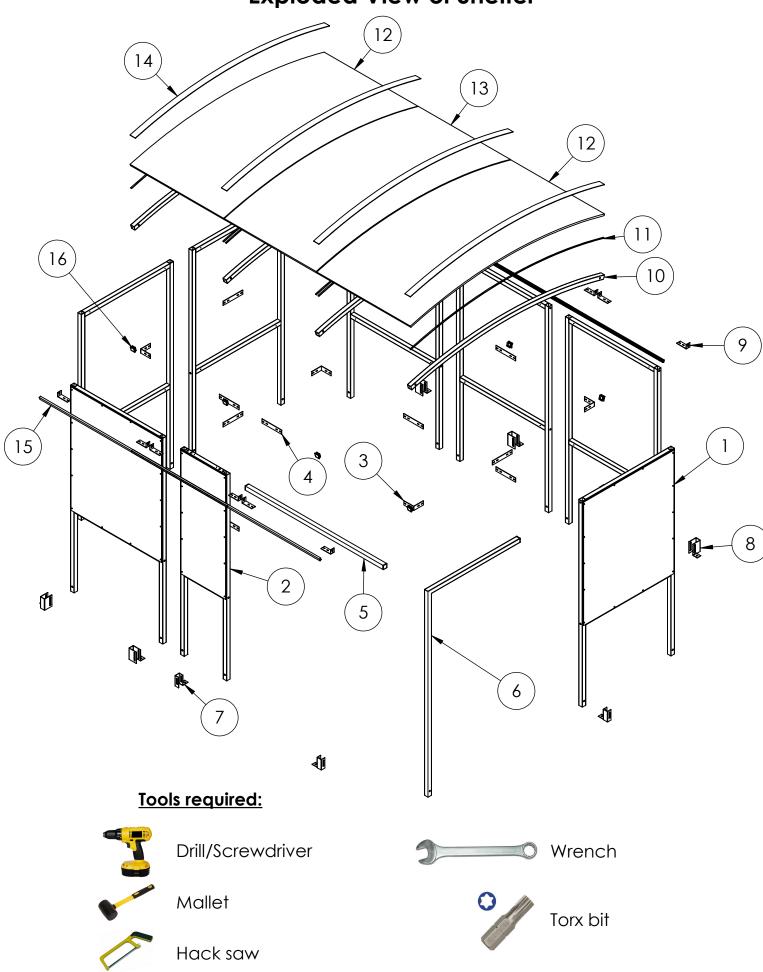




www.nobutts.com sales@nobutts.com 1-888-662-8887 **Shelter type: SR1555**

SR1555-04-130219-USA

Exploded View of Shelter

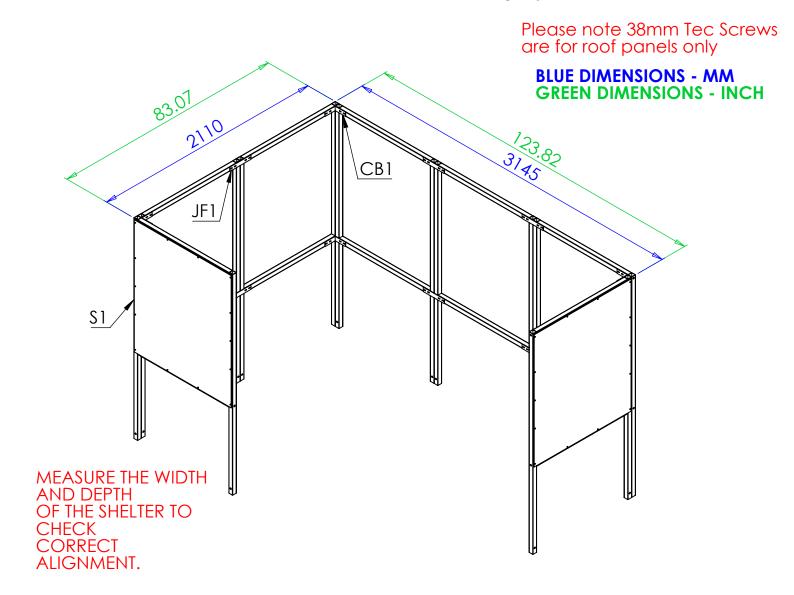


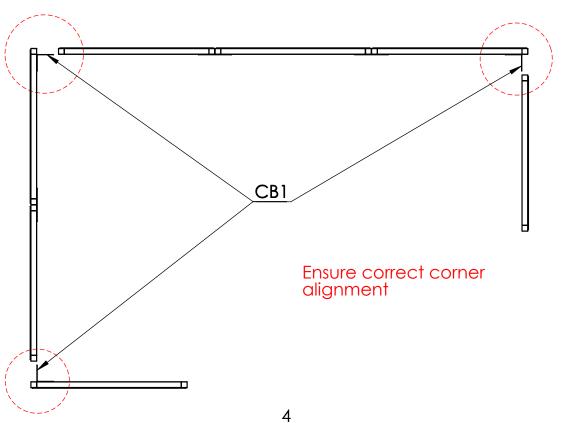
PARTS LIST AND FIXINGS

ITEM NO.	PART NO.	DESCRIPTION	DIMENSIONS (MM)	DIMENSIONS (INCH)	IMAGE	QTY.
1	\$1	Frame	2000x1035	78.74x40.75		7
2	\$3	Frame	2000x517	78.74x20.35	A	1
3	CB1	Bracket	110x110	4.33x4.33	EF S	7
4	JF1	Bracket	220x40	7.87x1.58		10
5	ST5	Roof Tie	1543x40x40	60.75x1.58x1.58		1
6	P1	Post	2000x1030	78.74x40.55		1
7	FT1	Foot Bracket	109x100x40	4.29x3.94x1.58		3
8	FT3	Foot Bracket	109x100x80	4.29x3.94x3.15		7
9	RB1	Bracket	110x42x40	4.33x1.81	E : 3	12
10	R2	Rafter	2200x40x40	86.61x1.58x1.58		4
11	SS	Sealing Strip	Trim To 2200	Trim To 86.6		3 ROLLS
12	PCE2	Roof Panel	2220x1050	86.6x43.34		2
13	PCC2	Roof Panel	2220x1030	86.6x40.55		1
14	RC2	Roof Strip	2180	85.83		4
15	2MD	Roof Edge Trim	Trim To Fit			4
16	EC40	Plastic End Cap	40x40	1.58x1.58		20

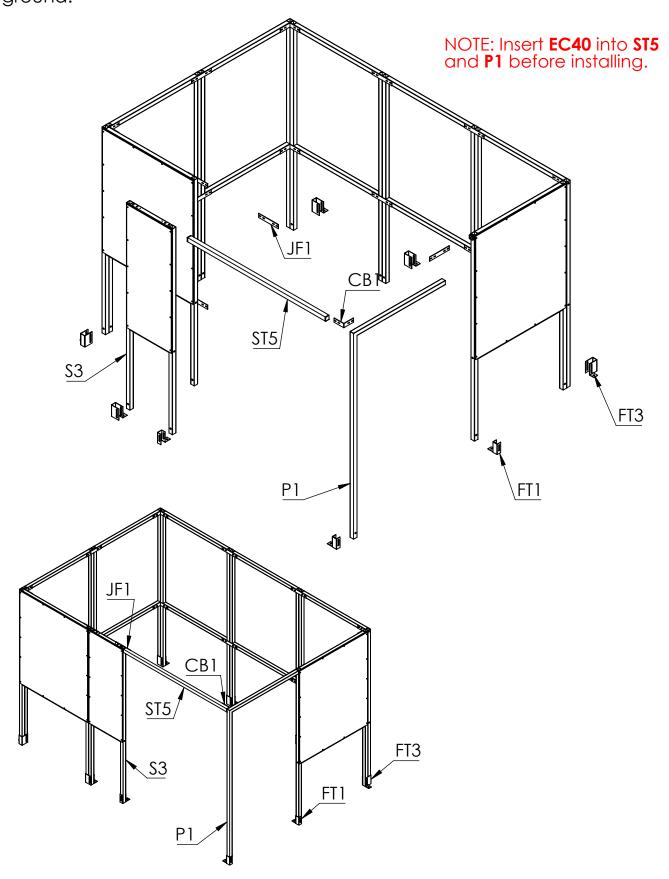
Fittings	Bolt set M10			T25	T38		BTANCM12100
	M10 x 60mm	Nut	Washer	25 mm Tech screw	38 mm Tech screw	Black Caps	M10/12 x 100 mm Concrete Bolt
Pack A+B	33	33	66	136	40	66	11
Required	28	28	56	72	32	56	8
Image							

Step 1 Assemble **\$1** frames to make up the main structure using **CB1** brackets for the Corners and **JF1** brackets for the straight joints.

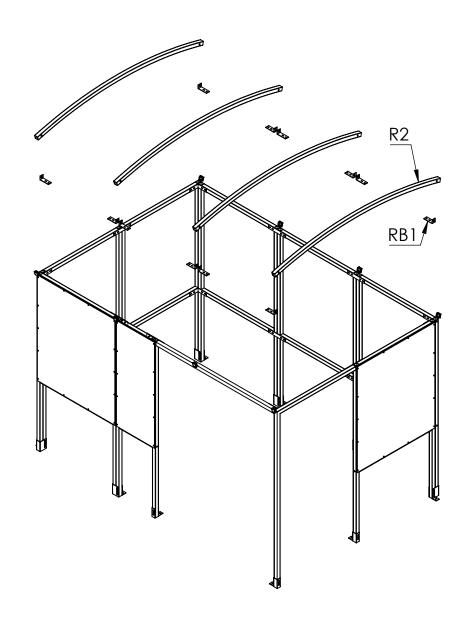




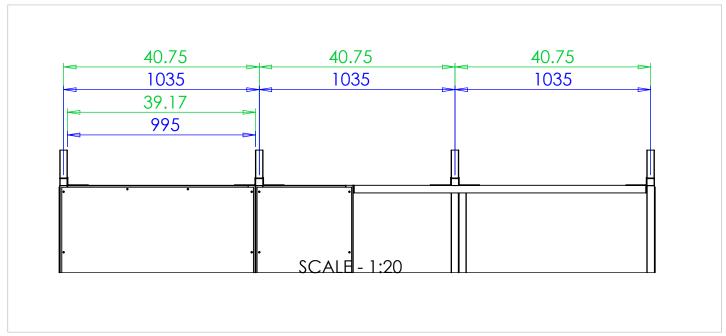
Step 2 Attach **P1** post using a **JF1** bracket then use two **JF1** brackets to attach **S3** frame. The **ST5** tie bar is mounted using a **CB1** and a **JF1** bracket. Make sure the structure is square then move the shelter to its final location before using the **FT1** and **FT3** foot brackets to secure it to the ground.



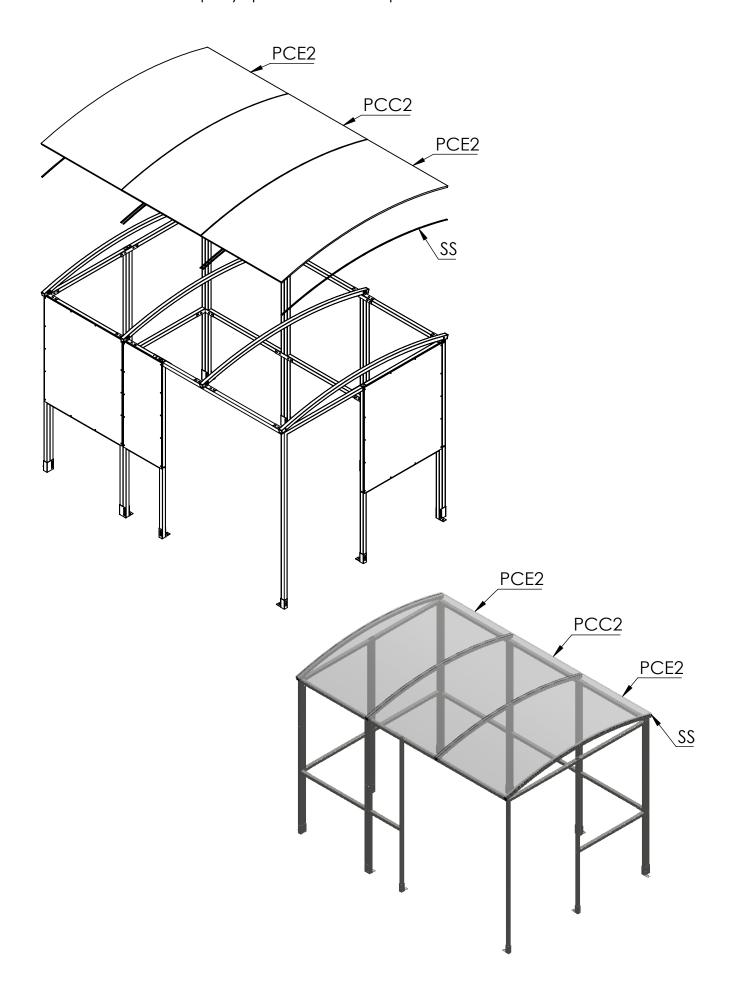
Step 3 Attach **R2** rafters using **RB1** brackets.



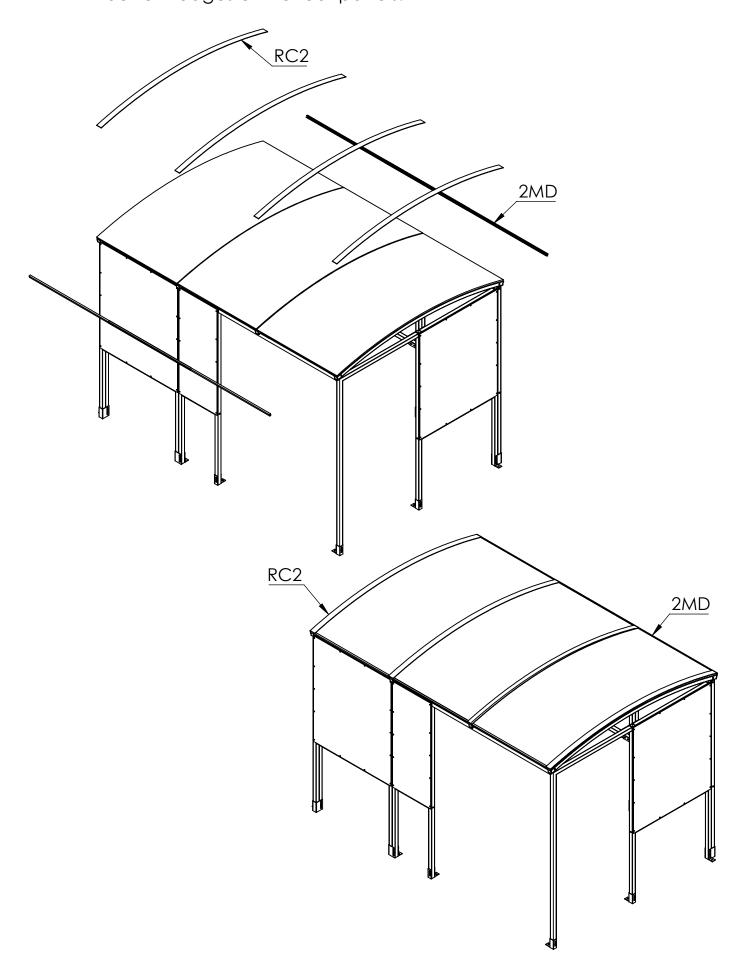
ENSURE CORRECT ALIGNMENT OF RAFTERS



Step 4 Stick sealing strips (**SS**) to the rafters. Align the **PCE2** roof panels with the outer roof rafters and equaly space the **PCC2** panel in the middle.

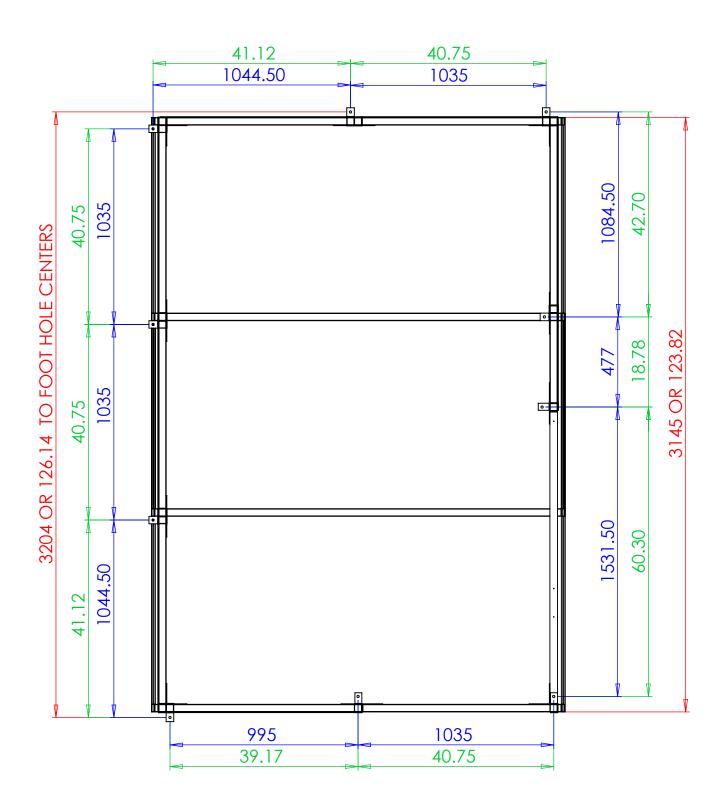


Step 5 Screw down the **RC2** directly into the rafter strips as shown below, using **38mm Tech screws**. Then apply the **2MD** edge trim to the bottom edges of the roof panels.



PLAN VIEW

OVERALL DIMENSIONS AND GROUND FIXING POSITIONS Suggested size for concrete base: 200mm OR 7.87in oversized on all 4 sides.



<u>Notes:</u>	

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THANK YOU FOR PURCHASING THIS PRODUCT

MAINTENANCE:

To ensure your products give you many years of use we recommend that you:

- Clean panels regularly with soapy water
- Ensure all fittings are tight (for example after a big storm)
- Touch up any exposed metal should it get scratched

CONTACT DETAILS:

Email: Sales@nobutts.com
Web: www.nobutts.com

Tel: 1-888-662-8887

No Butts Bin Company, Inc. 16 Birch Lane, Madison, CT 06443

All Parts and Fixings checked by:			
Print Name:	Signature:		