Assembly Instructions

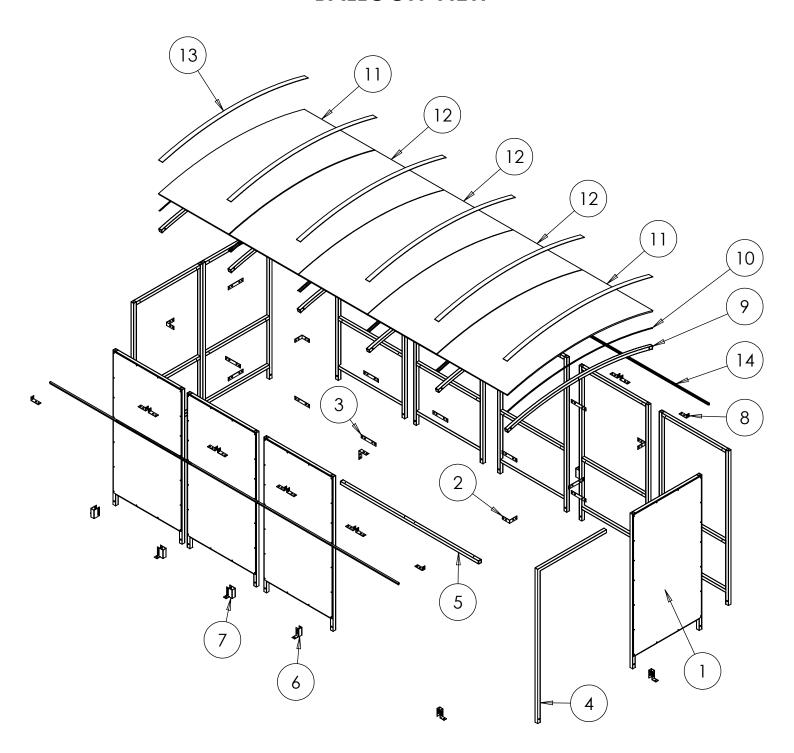




Email: Sales@nobutts.com Web: www.nobutts.com Tel: 1-888-662-8887 **Shelter type:** SR1557-F

SR1557-F-01-140219-USA

BALLOON VIEW



Tools required (Not included):

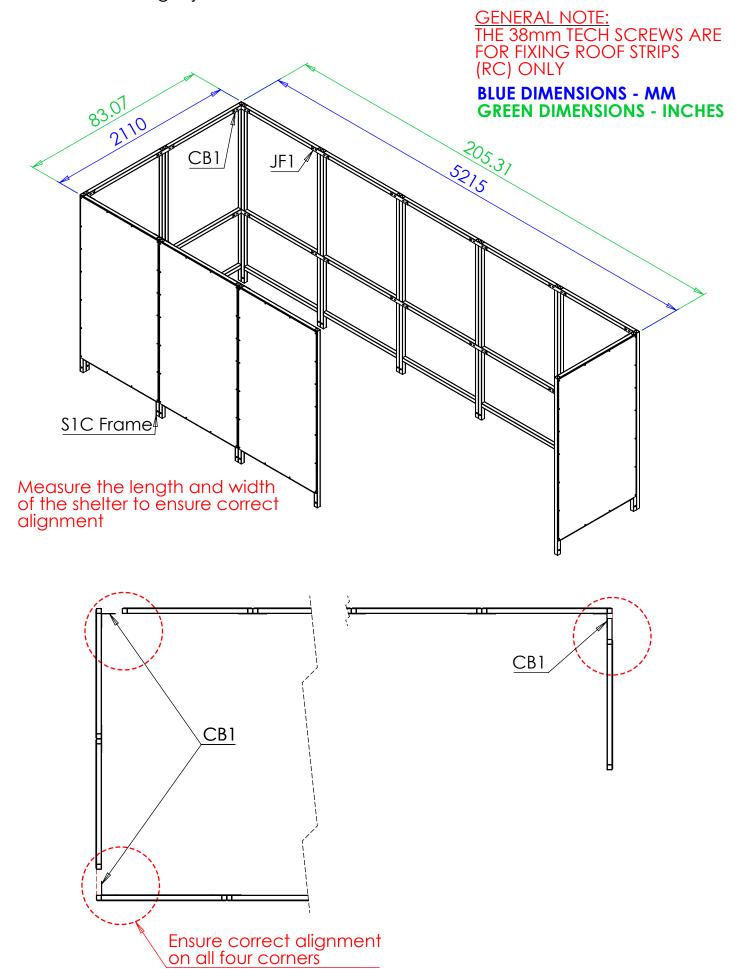


PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION	DIMENSION (MM)	DIMENSION (INCH)	IMAGE	QTY.
1	SIC	Frame	2000x1035	78.74×40.75		11
2	CB1	Bracket	110x110x40	4.33x4.33	E= 13	8
3	JF1	Bracket	220x40	7.87x1.58		16
4	ΡΊ	Post	2000x1030	78.74x40.55		1
5	ST3	Roof Tie	2060x40x40	81.1x1.58x1.58		1
6	FT1	Foot Bracket	109x100x40	4.29x3.94x1.58		3
7	FT3	Foot Bracket	109x100x80	4.29x3.94x3.15		10
8	RB1	Bracket	110x42x40	4.33x1.81		20
9	R2	Rafter	2200x40x40	86.61x1.58x1.58		6
10	SS	Sealing Strip	Trim to 2200	Trin To 86.6		5 ROLLS
11	PCE2	Roof Panel	2220x1050	86.6x43.34		2
12	PCC2	Roof Panel	2220x1030	86.6x40.55		3
13	RC2	Roof Strip	2180	85.83		6
14	2MD	Roof End Capping	Trim	n To Fit		6
15	EC40	Plastic End Capping	40x40	1.58x1.58		28

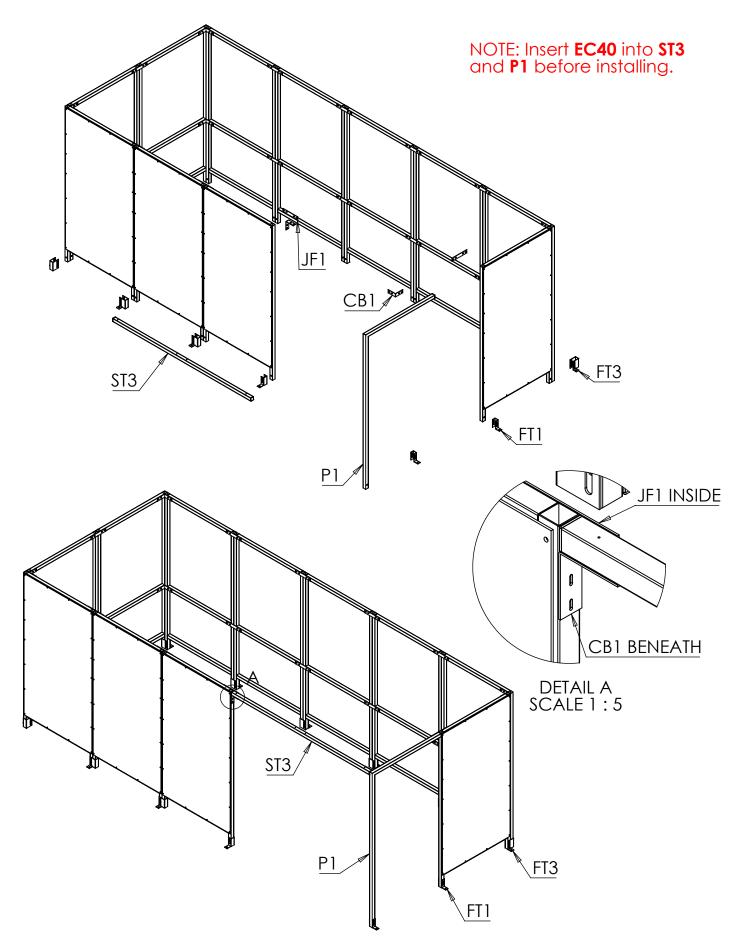
Fittings	Bolt set M10	Nut	Washer	Black Cap	T25	T38	AB1210
	M10 x 60				25mm Tech screw	38mm Tech screw	M10 x 100 Concrete Bolt
Pack A+B	40	40	80	80	136	66	13
Required	39	39	78	78	64	40	13
Image					1		

Step 1 Assemble all **S1C** Frames to make up the main structure using **JF1** bracket for straight joints and **CB1** brackets for the corners.

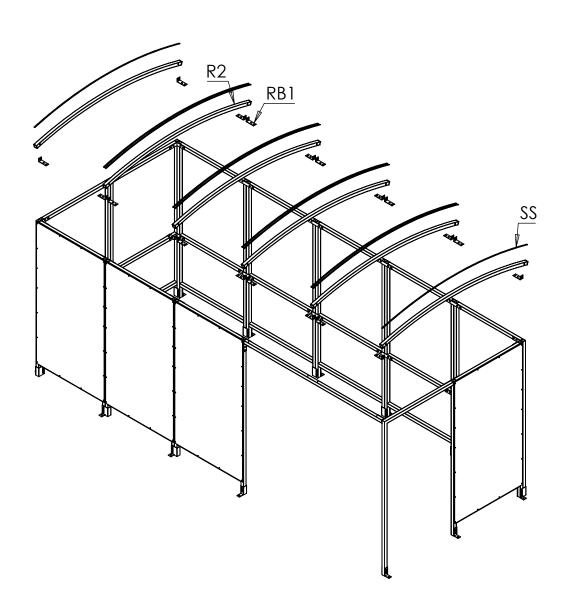


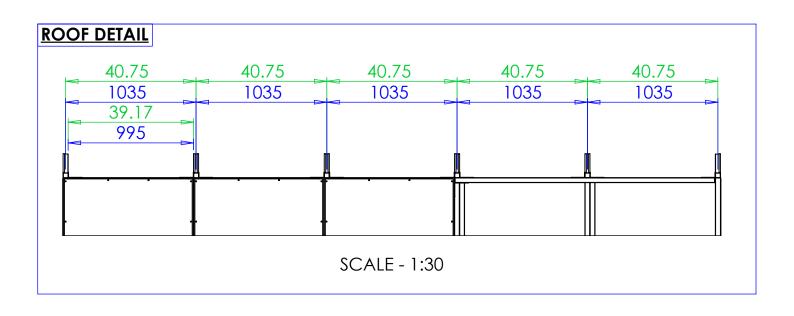
Step 2 Attach **P1** Post using one **JF1** bracket then attach **ST3** Tie bar using two **CB1** brackets and one **JF1** bracket.

Move shelter in to its final position and ensure the structure is square. Then attach **FT1** and **FT3** brackets to secure the shelter to the ground.

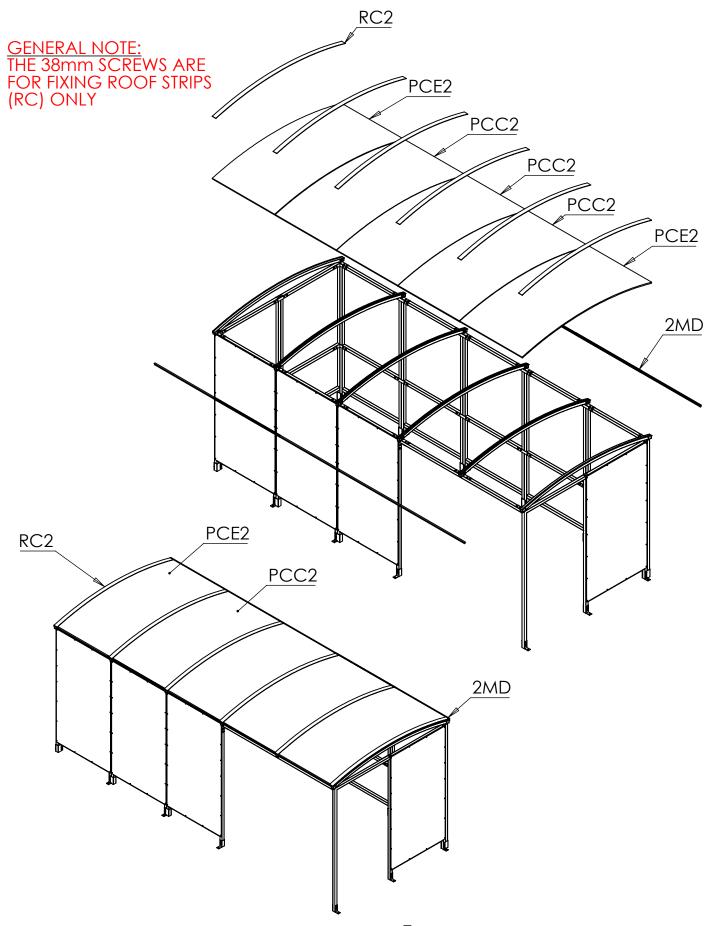


Step 3 Attach **R2** Rafters using **RB1** brackets. Use four **RB1** brackets to secure each Rafter and two for the end Rafters. Apply **SS** sealing strips along the length of the rafters.



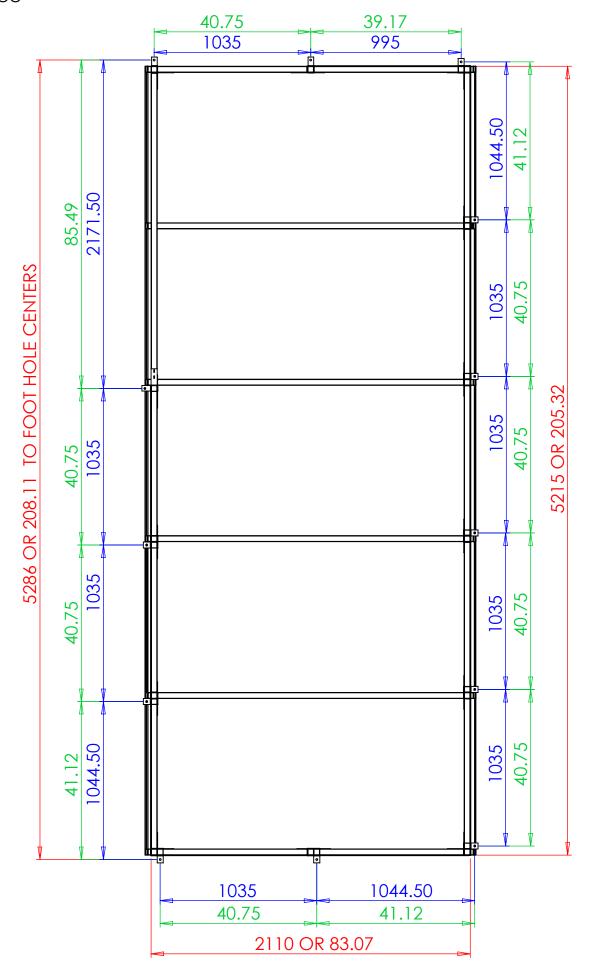


Step 4 Attach **PCC2** roof panels and **PCE2** roof panels on top of the sealing strips. Screw down the **RC2** on the ends an centers, seal off the end of the panels with the **2MD** end caps. Then fit the Black plastic caps on exposed nuts and bolts. Fit the **EC40** square end caps to any open ends of box sections.



PLAN VIEW

OVERALL DIMENSIONS AND GROUND FIXING POSITIONS Suggested size for concrete base: 200mm OR 7.87in oversized on all 4 sides.



NOTES:	

THANK YOU FOR PURCHASING THIS PRODUCT

MAINTENANCE:

To ensure your products give you many years of use we recommend that you:

- Clean panels regularly with soapy water
- Ensure all fittings are tight (for example after a big storm)
- Touch up any exposed metal should it get scratched

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All Parts and Fixings checked by:				
Print Name:	Signature:			