## **Assembly Instructions**

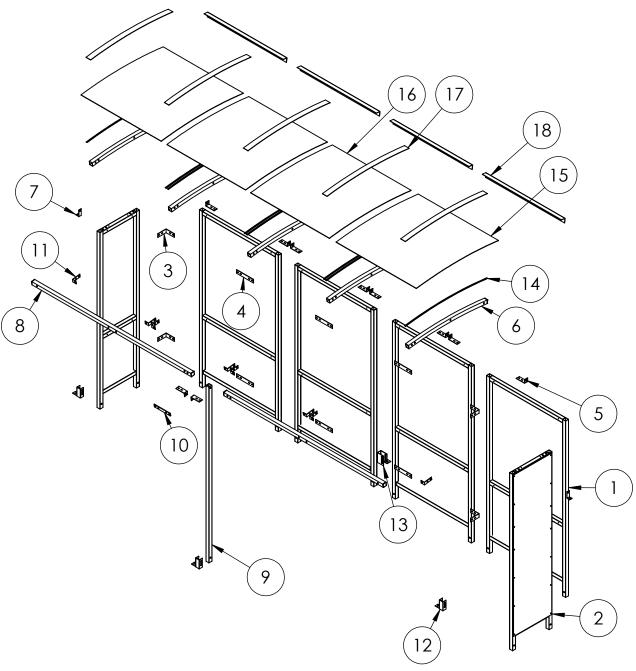




Email: Sales@nobutts.com Web: www.nobutts.com Tel: 1-888-662-8887 **Shelter Type:** SR1585-F

SR1585-F-02-210219-USA

#### **EXPLODED VIEW**



Fittings	Bolt set M10	Nut	Washer	Black Cap	T25	T38	AB1210
	M10 x 60mm				25mm Tech screw	38mm Tech screw	M10 X 100mmC2 Concrete Bolt
Pack C+D	40	40	80	80	202	0	13
Required	38	38	76	76	90	0	7
Spare	2	2	4	4	112	0	6
Image			0				

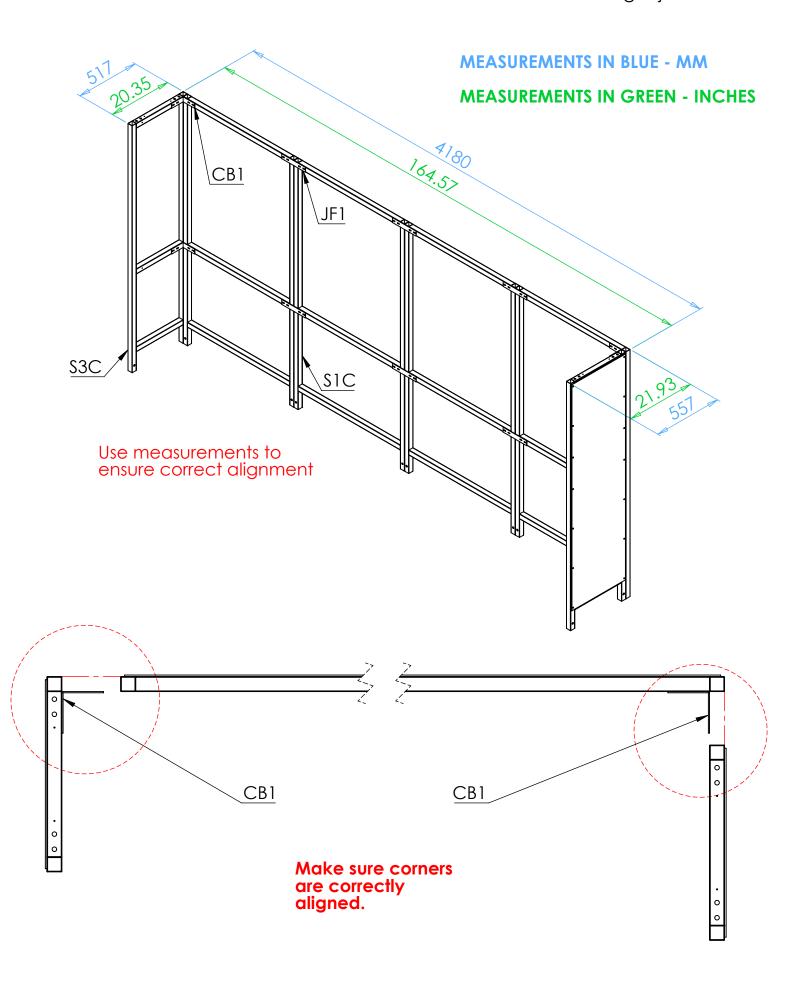
#### **Tools required:**



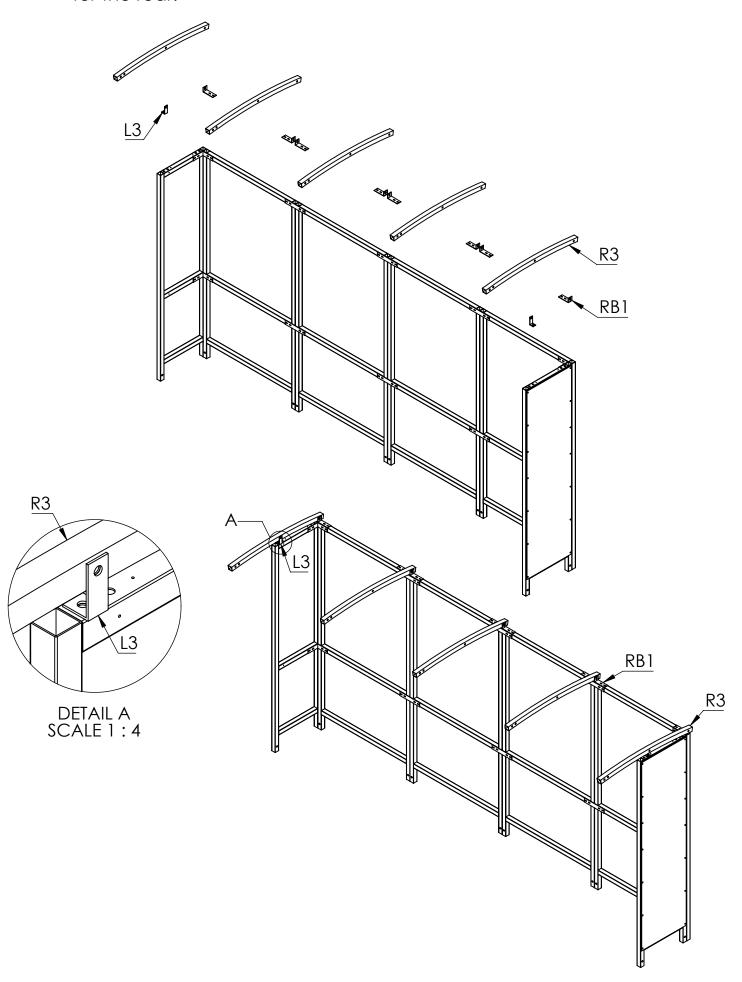
### **PARTS LIST**

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ITEM NO.	PART NO.	DESCRIPTION	DIMENSION (MM)	DIMENSION (INCH)	IMAGE	QTY.
1	\$1C	FRAME	2000x1035	78.74x40.55		4
2	\$3C	FRAME	2000x517	78.74x20.35		2
3	CB1	BRACKET	110x110	4.33x4.33	E	4
4	JF1	BRACKET	220x40	8.66x1.57	0 0 0	6
5	RB1	BRACKET	110x46	4.33x1.81		10
6	R3	RAFTER	1035x40x40	40.75x1.57x1.57		5
7	L3	BRACKET	73x38	2.87×1.50		2
8	В4	BEAM	2080x40x40	81.89x1.57x1.57	<del></del>	2
9	P4	POST	1995x40x40	78.54x1.57x1.57		1
10	JF3	BRACKET	220x40	8.66x1.57	0 0 0	1
11	L1	BRACKET	95x45	3.74x1.77		8
12	FT1	BRACKET	109x100x40	4.29x3.93x1.57		3
13	FT3	BRACKET	109x100x83	4.29x3.93x3.27		5
14	SS	SEALING STRIP	Trim To 1075	Trim To 42.32		2 ROLLS
15	ACE3	ROOF PANEL	1070x1050	42.13x41.34		2
16	ACC3	ROOF PANEL	1070x1030	42.13x40.55		2
17	RC3	ROOF STRIP	1070	42.13		5
18	A2	ROOF EDGING	1035	40.75		4
19	EC40	END CAP	40x40	1.57x1.57		16
	1		l .	1	1	

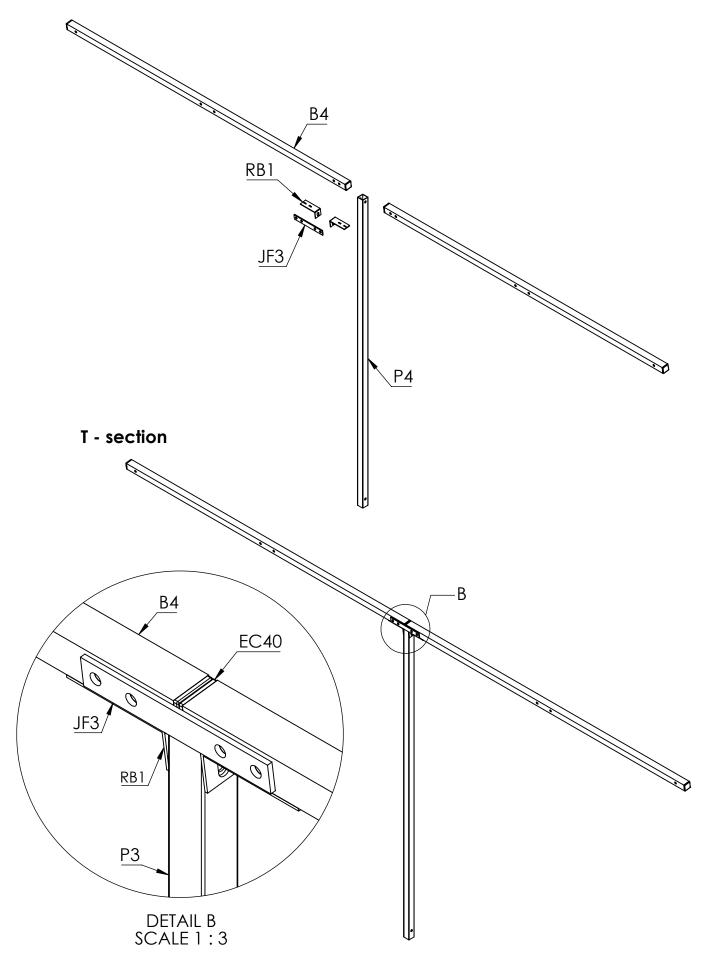
**Step 1** Assemble **S1C** and **S3C** frames to make up the main structure using **CB1** brackets for the corners and **JF1** brackets for the straight joints.



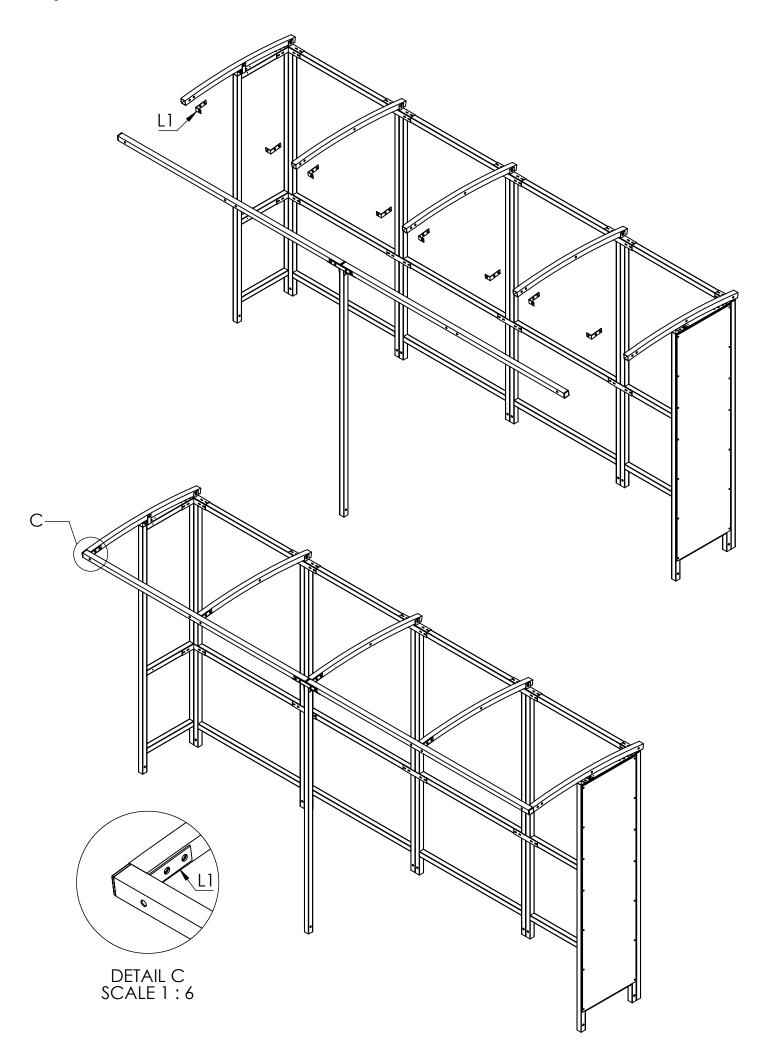
**Step 2** Attach the **R3** end rafters using **L3** brackets at the front and **RB1** brackets for the rear.



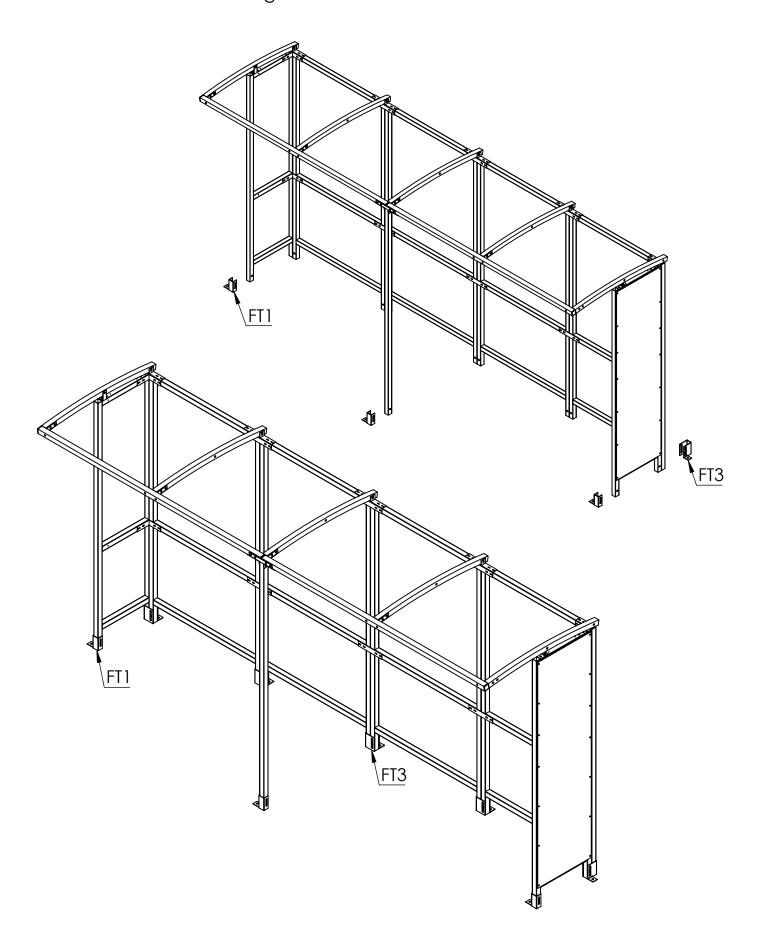
**Step 3** Assemble the **T - section** by attaching the **B4** ties to the **P4** post using **RB1** and **JF3** brackets.



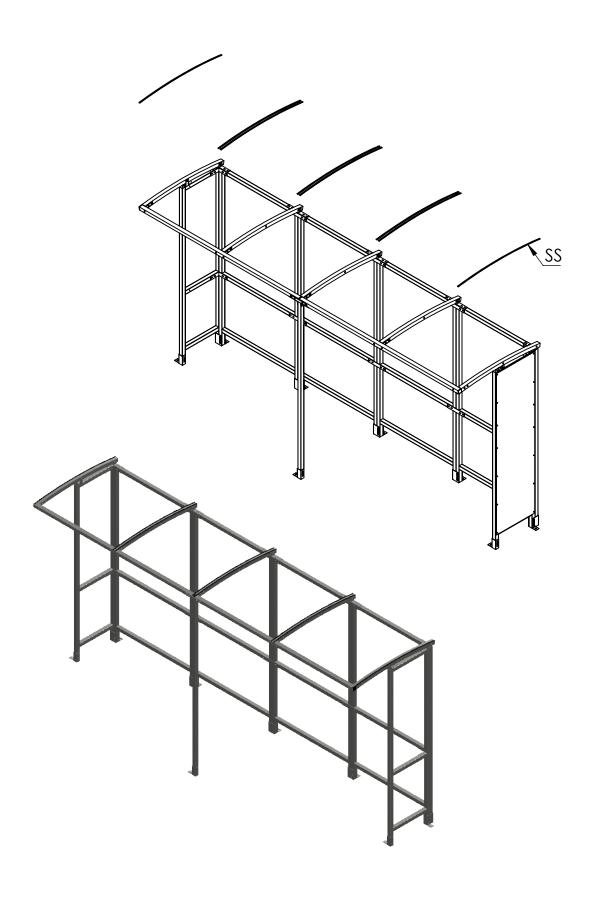
**Step 4** Attach **T-section** using **L1** brackets.



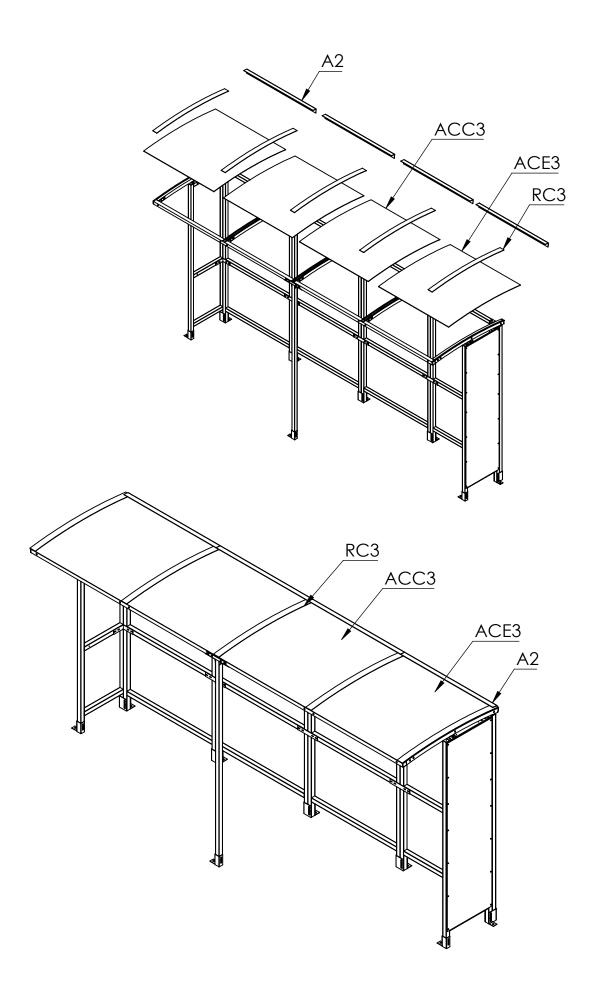
**Step 5** Move the shelter to its final position and make sure it is square and level. Then attach the **FT1** and **FT3** foot brackets and use anchor bolts to secure the structure to the ground.



**Step 6** Apply Sealing strips **(SS)** to the rafters.

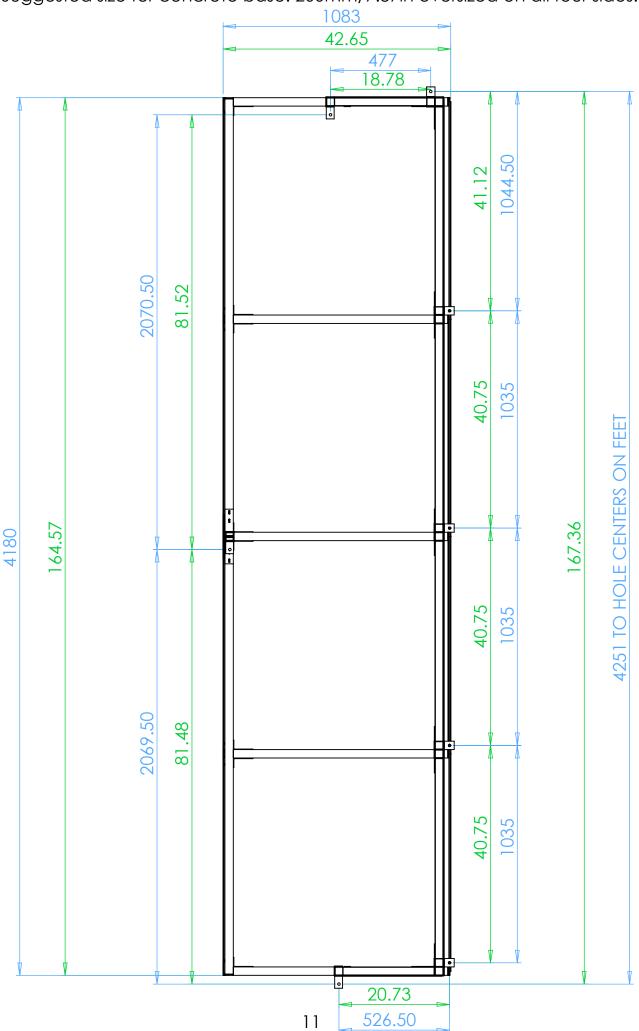


**Step 7** Place **ACE3** and **ACC3** with small gaps between each, Use **RC3** strips and screws to secure panels. Finally attach **A2** to the rear of the shelter.



#### **PLAN VIEW**

OVERALL DIMENSIONS AND GROUND FIXING POSITIONS Suggested size for concrete base: 200mm/7.87in oversized on all four sides.



# THANK YOU FOR PURCHASING THIS PRODUCT

#### **MAINTENANCE:**

To ensure your product gives you many years of use we recommend that you:

- Clean panels regularly with soapy water
- Ensure all fittings are tight (for example after a big storm)
- Touch up any exposed metal should it get scratched

### **CONTACT DETAILS:**

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All Parts and Fixings checked by:					
Print Name:	Signature:				