Assembly Instructions





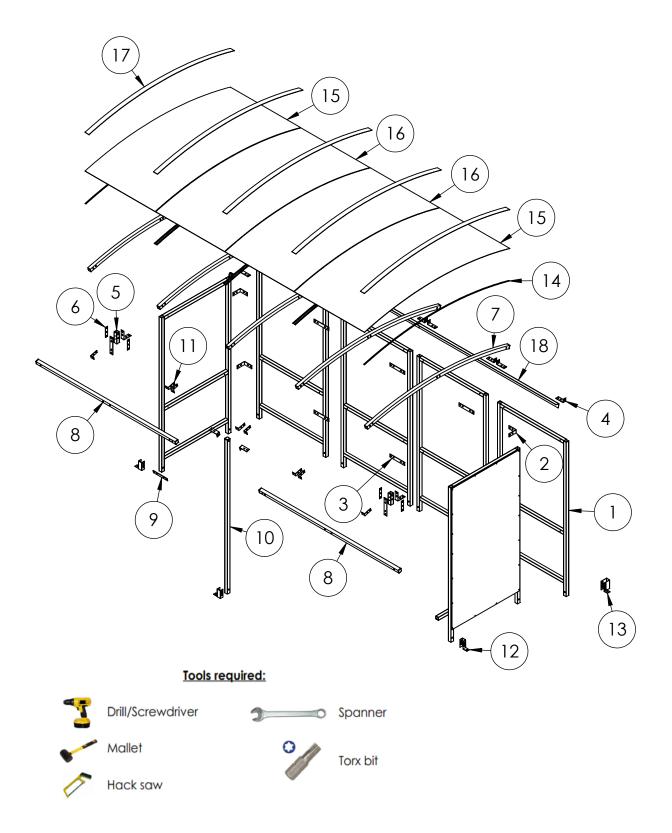
Email : Sales@nobutts.com Web : www.nobutts.com

Tel: 1-888-662-8887

Shelter type: SR1588-F

SR1588-F-03-21022019-USA

EXPLODED VIEW

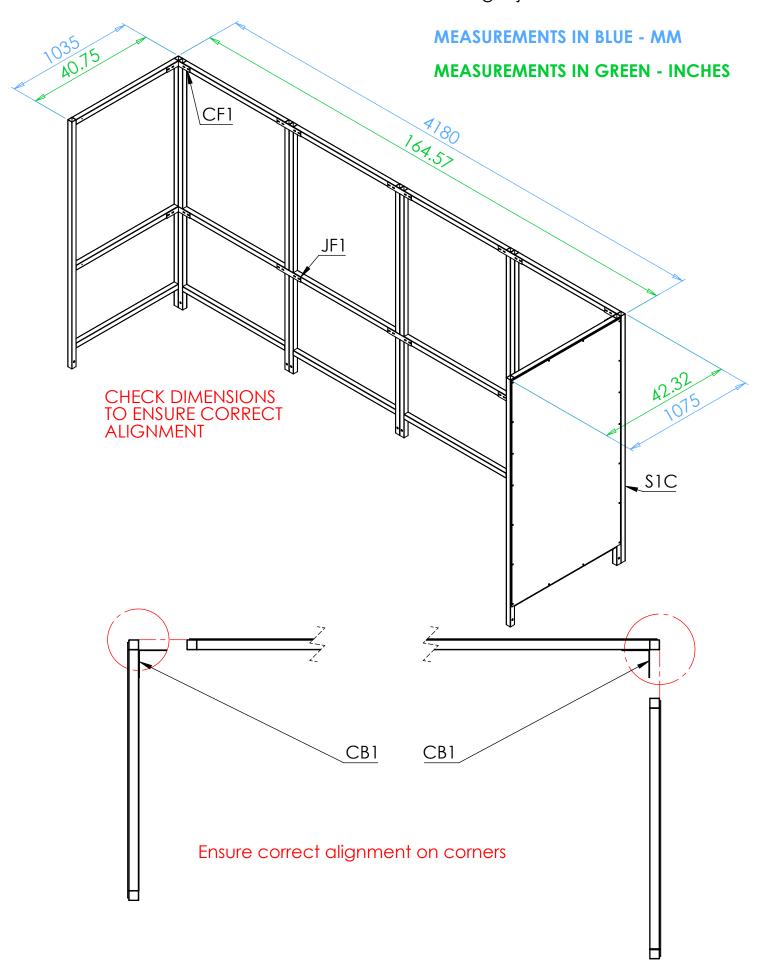


Fittings	Bolt set M10	Nut	Washer	Black Cap	T25	AB1210	
	M10 x 60 mm				25mm Tech screw	M10 x 100mm Concrete Bolt	
Pack C+D	40	40	80	80	202	13	
Required	40	40	80	80	131	8	
Image							

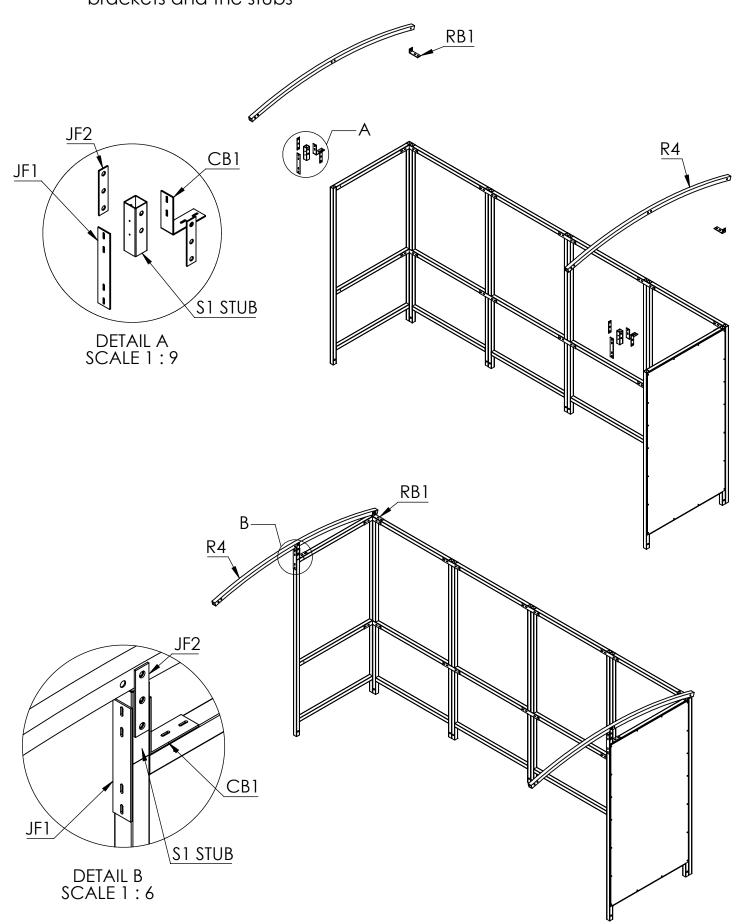
PARTS LIST

TIEM NO. PART NO. DESCRIPTION DIMENSION (MM) DIMENSION (INCHES) IMAGE	PAKIS LISI						
2 CB1 BRACKET 110 x 110 x 40 4.33 x 4.33 3 JF1 BRACKET 220 x 40 8.66 x 1.57 4 RB1 BRACKET 110 x 42 x 40 4.33 x 1.81 5 S1 STUB STUB 140 x 40 x 40 5.51 x 1.57 x 1.57 6 JF2 BRACKET 130 x 30 5.12 x 1.18 7 R4 RAFTER 2160 x 40 x 40 85.04 x 1.57 x 1.57 8 ST4 ROOF TIE 2080 x 40 x 40 81.89 x 1.57 x 1.57 9 JF3 BRACKET 210 x 40 x 40 8.66 x 1.57 10 P4 POST 1995 x 40 x 40 78.54 x 1.57 x 1.57 11 L1 L BRACKET 95 x 45 3.74 x 1.77 12 FT1 FOOT BRACKET 106 x 100 x 40 4.29 x 3.93 x 1.57 13 FT3 FOOT BRACKET 106 x 100 x 80 4.29 x 3.93 x 3.27 14 SS SEALING STRIP TRIM TO 2210 TRIM TO 86.81 15 ACE2 ROOF PANEL 2210 x 1050 87 x 41.34			DESCRIPTION			IMAGE	QTY.
3 JF1 BRACKET 220 x 40 8.66 x 1.57 4 RB1 BRACKET 110 x 42 x 40 4.33 x 1.81 5 S1 STUB STUB 140 x 40 x 40 5.51 x 1.57 x 1.57 x 6 JF2 BRACKET 130 x 30 5.12 x 1.18 7 R4 RAFTER 2160 x 40 x 40 85.04 x 1.57 x 157 8 ST4 ROOF TIE 2080 x 40 x 40 81.89 x 1.57 x 1.57 9 JF3 BRACKET 210 x 40 x 40 8.66 x 1.57 10 P4 POST 1995 x 40 x 40 78.54 x 1.57 x 1.57 11 L1 L BRACKET 95 x 45 3.74 x 1.77 12 FT1 FOOT BRACKET 106 x 100 x 40 4.29 x 3.93 x 1.57 13 FT3 FOOT BRACKET 106 x 100 x 80 4.29 x 3.93 x 3.27 14 SS SEALING STRIP TRIM TO 2210 TRIM TO 86.81 15 ACE2 ROOF PANEL 2210 x 1050 87 x 41.34	1	\$1C	FRAME	2000 x 1035	78.74 x 40.55		6
4 RB1 BRACKET 110 x 42 x 40 4.33 x 1.81 5 S1 STUB STUB 140 x 40 x 40 5.51 x 1.57 x 1.57 x 1.57 x 6 JF2 BRACKET 130 x 30 5.12 x 1.18 7 R4 RAFTER 2160 x 40 x 40 85.04 x 1.57 x 157 8 ST4 ROOF TIE 2080 x 40 x 40 81.89 x 1.57 x	2	CB1	BRACKET	110 x 110 x 40	4.33 x 4.33	EFF	6
5 S1 STUB STUB 140 x 40 x 40 5.51 x 1.57 x 1	3	JF1	BRACKET	220 x 40	8.66 x 1.57	0 0 0	8
3 \$130B \$140 \times 40 \times 40\$ \$1.57 6 \$JF2 \$BRACKET \$130 \times 30 \$5.12 \times 1.18 7 \$R4 \$RAFTER \$2160 \times 40 \times 40 \$85.04 \times 1.57 \times 157 \times 157 8 \$ST4 \$ROOF TIE \$2080 \times 40 \times 40 \$81.89 \times 1.57 \times 1.57 \times 1.57 9 \$JF3 \$BRACKET \$210 \times 40 \times 40 \$8.66 \times 1.57 10 \$P4 \$POST \$1995 \times 40 \times 40 \$78.54 \times 1.57 \times 1.57 \times 1.57 11 \$L1 \$L BRACKET \$95 \times 45 \$3.74 \times 1.77 12 \$FT1 \$FOOT BRACKET \$106 \times 100 \times 40 \$4.29 \times 3.93 \times 3.93 \times 1.57 13 \$FT3 \$FOOT BRACKET \$106 \times 100 \times 80 \$4.29 \times 3.93 \times 3.93 \times 3.27 14 \$S\$ \$SEALING STRIP \$TRIM TO 2210 \$TRIM TO 86.81 15 \$ACE2 \$ROOF PANEL \$2210 \times 1050 \$87 \times 41.34	4	RB1	BRACKET	110 x 42 x 40	4.33 x 1.81	0 0	10
7 R4 RAFTER 2160 x 40 x 40 85.04 x 1.57 x 157 8 ST4 ROOF TIE 2080 x 40 x 40 81.89 x 1.57 x 1.57 9 JF3 BRACKET 210 x 40 x 40 8.66 x 1.57 10 P4 POST 1995 x 40 x 40 78.54 x 1.57 x 1.57 11 L1 LBRACKET 95 x 45 3.74 x 1.77 12 FT1 FOOT BRACKET 106 x 100 x 40 4.29 x 3.93 x 1.57 13 FT3 FOOT BRACKET 106 x 100 x 80 4.29 x 3.93 x 3.27 14 SS SEALING STRIP TRIM TO 2210 TRIM TO 86.81 15 ACE2 ROOF PANEL 2210 x 1050 87 x 41.34	5	S1 STUB	STUB	140 x 40 x 40		· · ·	2
RAFTER 2180 x 40 x 40 157	6	JF2	BRACKET	130 x 30	5.12 x 1.18	[0 0 0]	4
9 JF3 BRACKET 210 x 40 x 40 8.66 x 1.57 10 P4 POST 1995 x 40 x 40 78.54 x 1.57 x 1.57 11 L1 L BRACKET 95 x 45 3.74 x 1.77 12 FT1 FOOT BRACKET 106 x 100 x 40 4.29 x 3.93 x 1.57 13 FT3 FOOT BRACKET 106 x 100 x 80 4.29 x 3.93 x 3.27 14 SS SEALING STRIP TRIM TO 2210 TRIM TO 86.81 15 ACE2 ROOF PANEL 2210 x 1050 87 x 41.34	7	R4	RAFTER	2160 x 40 x 40			5
10 P4 POST 1995 x 40 x 40 78.54 x 1.57 x 1.57 11 L1 L BRACKET 95 x 45 3.74 x 1.77 12 FT1 FOOT BRACKET 106 x 100 x 40 4.29 x 3.93 x 1.57 13 FT3 FOOT BRACKET 106 x 100 x 80 4.29 x 3.93 x 3.27 14 SS SEALING STRIP TRIM TO 2210 TRIM TO 86.81 15 ACE2 ROOF PANEL 2210 x 1050 87 x 41.34	8	ST4	ROOF TIE	2080 x 40 x 40			2
10 P4 POSI 17973 x 40 x 40 1.57 11 L1 L BRACKET 95 x 45 3.74 x 1.77 12 FT1 FOOT BRACKET 106 x 100 x 40 4.29 x 3.93 x 1.57 13 FT3 FOOT BRACKET 106 x 100 x 80 4.29 x 3.93 x 3.27 14 SS SEALING STRIP TRIM TO 2210 TRIM TO 86.81 15 ACE2 ROOF PANEL 2210 x 1050 87 x 41.34	9	JF3	BRACKET	210 x 40 x 40	8.66 x 1.57	0 0 0 0	1
12 FT1 FOOT BRACKET 106 x 100 x 40 4.29 x 3.93 x 1.57 13 FT3 FOOT BRACKET 106 x 100 x 80 4.29 x 3.93 x 3.27 14 SS SEALING STRIP TRIM TO 2210 TRIM TO 86.81 15 ACE2 ROOF PANEL 2210 x 1050 87 x 41.34	10	P4	POST	1995 x 40 x 40			1
12 FIT FOOT BRACKET 108 X 100 X 40 1.57 13 FT3 FOOT BRACKET 106 X 100 X 80 4.29 x 3.93 x 3.27 14 SS SEALING STRIP TRIM TO 2210 TRIM TO 86.81 15 ACE2 ROOF PANEL 2210 x 1050 87 x 41.34	11	L1	L BRACKET	95 x 45	3.74 x 1.77		8
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15 ACE2 ROOF PANEL 2210 x 1050 87 x 41.34	13	FT3	FOOT BRACKET	106 x 100 x 80			5
	14	SS	SEALING STRIP	TRIM TO 2210	TRIM TO 86.81		4 ROLLS
16 ACC2 ROOF PANEL 2210 x 1030 87 x 40.55	15	ACE2	ROOF PANEL	2210 x 1050	87 x 41.34		2
	16	ACC2	ROOF PANEL	2210 x 1030	87 x 40.55		2
17 RC2 ROOF STRIP 2180 x 60 85.83	17	RC2	ROOF STRIP	2180 x 60	85.83		5
18 A3 ROOF EDGE ANGLE 1035 x 50 x 50 40.55 x 1.97 x 1.97	18	А3		1035 x 50 x 50			2
19 EC40 ENDCAP 40 x 40 1.57 x 1.57	19	EC40	ENDCAP	40 x 40	1.57 x 1.57		14

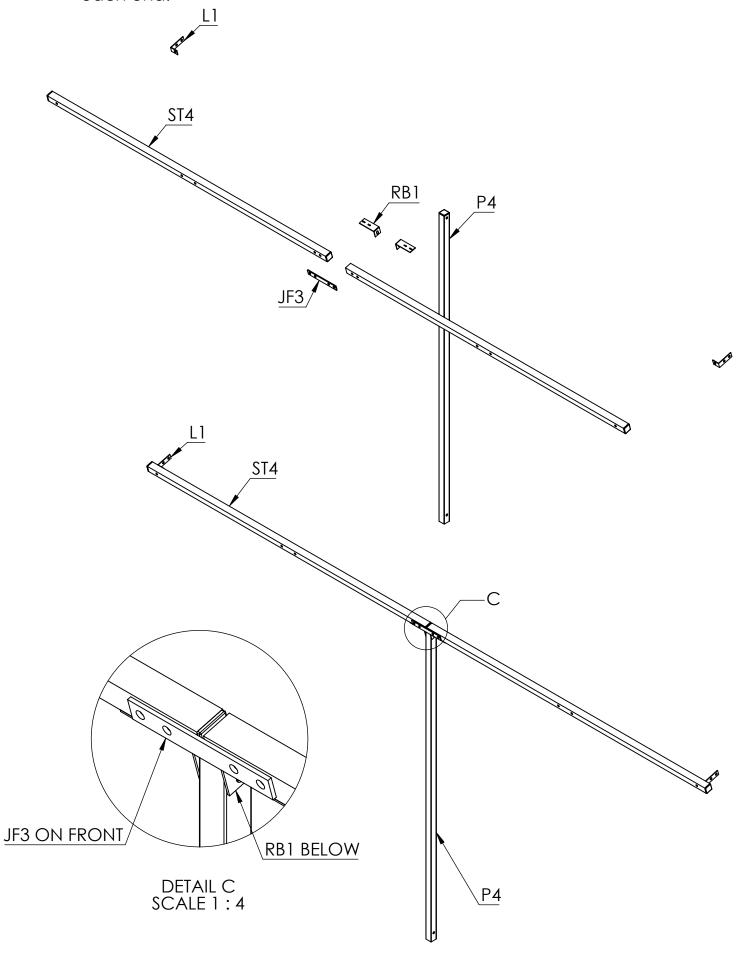
Step 1 Assemble **S1C** frames to make up the main structure using **CB1** brackets for the corners and **JF1** brackets for the straight joints.



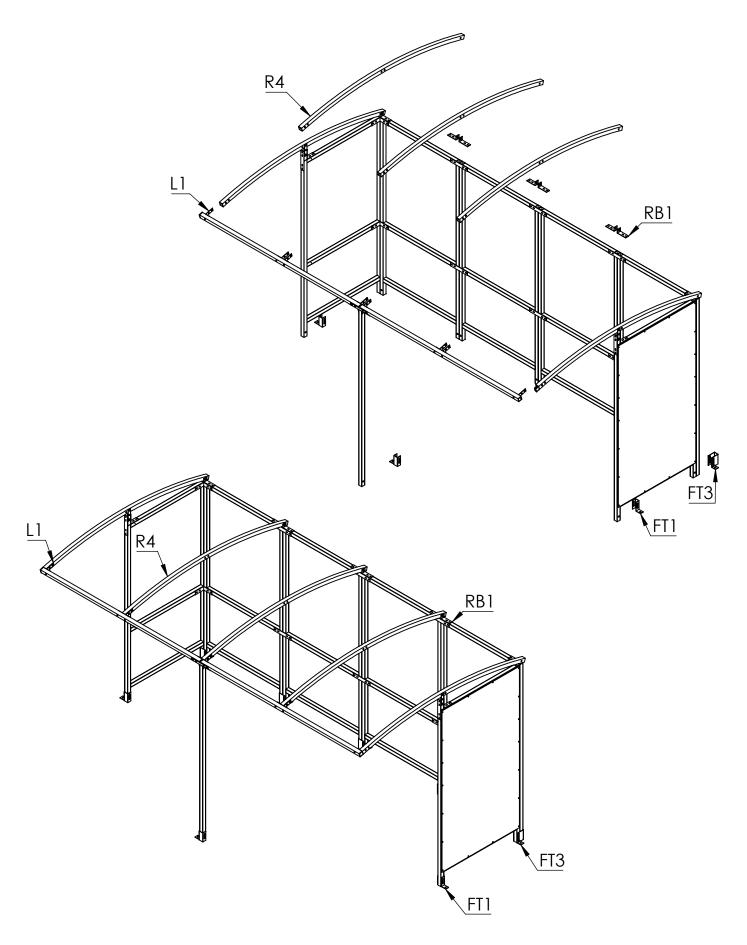
Step 2 Attach the **S1 stubs** to the front of the frame using **CB1**, **JF1** and **JF3** brackets, then bolt the **R4 Rafter** into place using the **RB1** brackets and the stubs



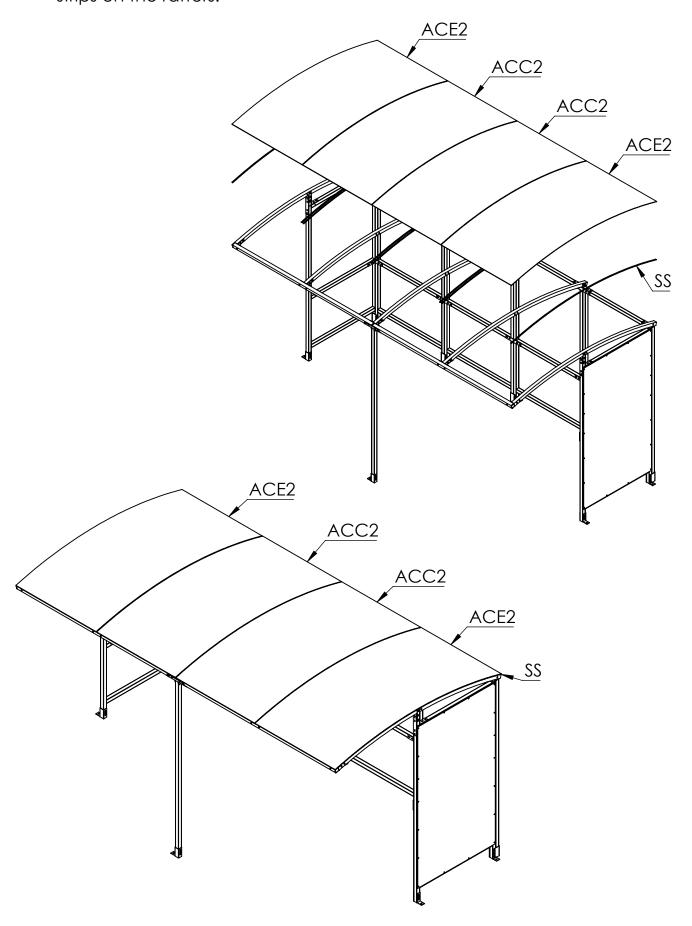
Step 3 Assemble the T-section by joining the two **ST4** tie bars using a **JF3** bracket then join the **P4** post using two **RB1** brackets and attach a **L1** bracket to each end.



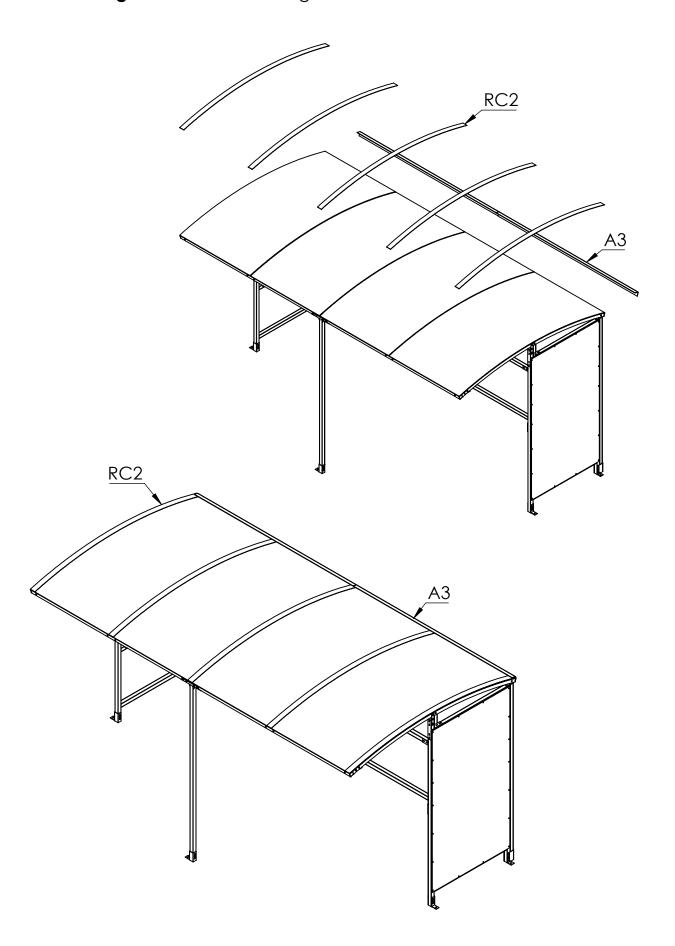
Step 4 Attach the T-section to the shelter, then fix the **R4** rafters in place using more **RB1** brackets on the rear and **L1** brackets on the front. Bolt the **FT1** and **F3** brackets to the shelter and move it to its final position before using anchor bolts to secure it to the ground.



Step 5 Stick the sealing strips (**SS**) to the rafters and line up the **ACE2** panels with the outside of the shelter then equally space the **ACC2** panels in the gap. Apply more sealing strips on the top of the roof panels directly above the strips on the rafters.

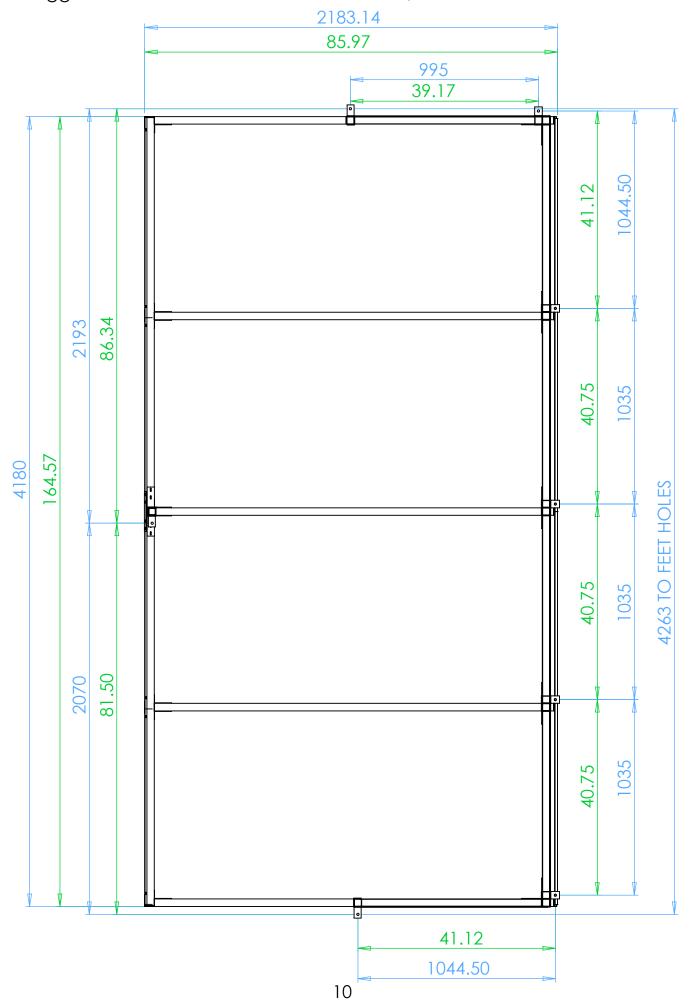


Step 6 Screw down the **RC2** strips into the rafter with the **25mm tech screws** to secure the roof panels. Push **EC40** end caps into any open ends of box section. Screw **A3 Angle** onto the back edge of the the roof.



PLAN VIEW

OVERALL DIMENSIONS AND GROUND FIXING POSITIONS Suggested size for concrete base: 200mm / 7.87in oversized on all four sides.



<u>Notes:</u>	

THANK YOU FOR PURCHASING THIS PRODUCT

MAINTENANCE:

To ensure your products give you many years of use we recommend that you:

- Clean panels regularly with soapy water
- Ensure all fittings are tight (for example after a big storm)
- Touch up any exposed metal should it get scratched

CONTACT DETAILS:

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All Parts and Fixings checked by:			
Print Name:	Signature:		