## **Assembly Instructions**

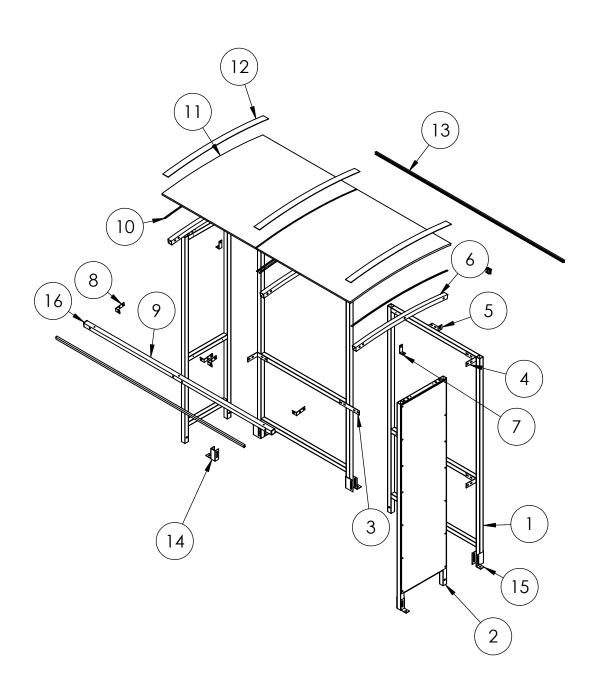




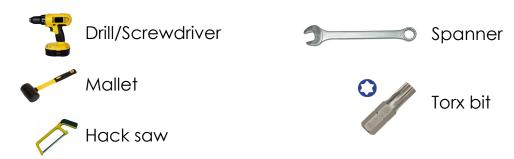
Email: Sales@nobutts.com Web: www.nobutts.com Tel: 1-888-662-8887 Shelter Type: SR1601-F

SR1601-F-02-14022019-USA

### **EXPLODED VIEW**



### Tools required:

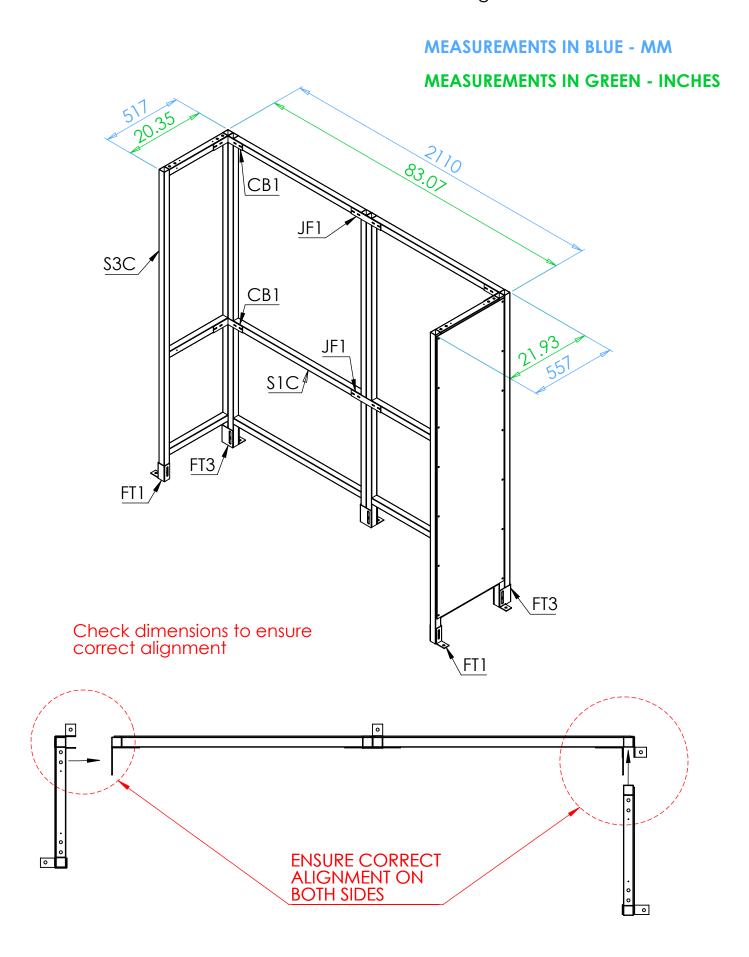


### **PARTS LIST**

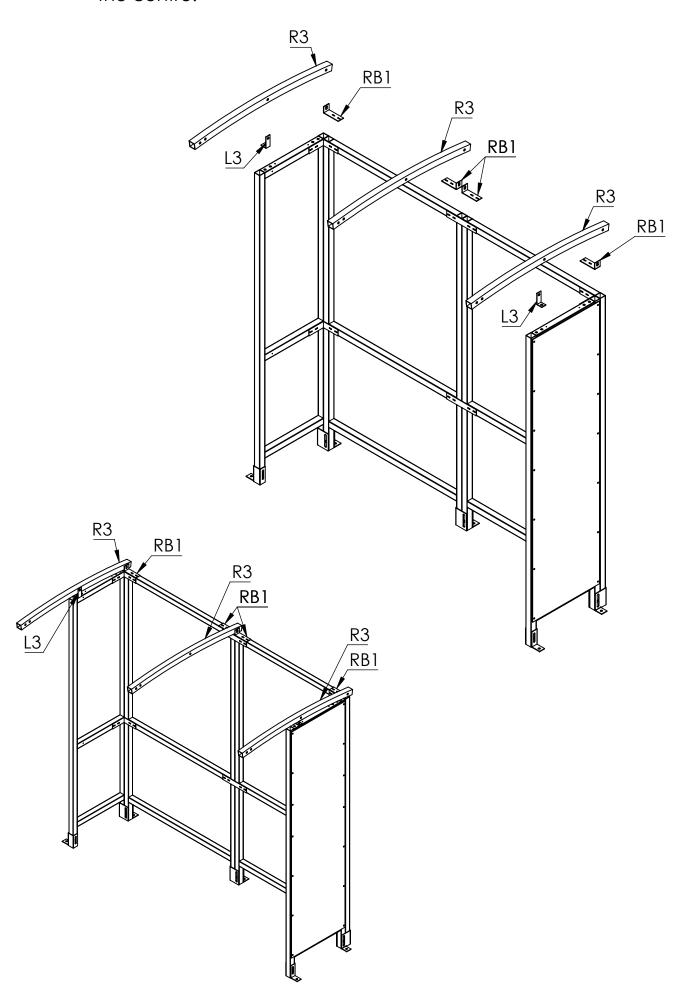
ITEM NO.	PART NO.	DESCRIPTION	DIMENSION (MM)	DIMENSION (INCH)	IMAGE	QTY.
1	\$1C	FRAME	2000x1035	78.74x40.55		2
2	\$3C	FRAME	2000x517	78.74x20.35		2
3	JF1	BRACKET	220x40	8.66x1.58	0000	2
4	CB1	BRACKET	110x110	4.33x4.33	2 00	4
5	RB1	BRACKET	110x40x40	4.33x1.81		4
6	R3	RAFTER	1035x40x40	40.75x1.57x1.57		3
7	L3	BRACKET	73x38	2.87x1.50		2
8	L1	BRACKET	95x45	3.74x1.77		4
9	В1	BEAM	2100x40x40	82.68x1.57x1.57	<del>♦;</del>	1
10	SS	SEALING STRIP	TRIM TO SUIT	TRIM TO SUIT		1 Roll
11	PCE1	ROOF PANEL	1130x1050	44.49x41.34		2
12	RC1	ROOF STRIP	1130	44.49		3
13	2MD	ROOF EDGE	TRIM TO SUIT	TRIM TO SUIT		3
14	FT1	FOOT BRACKET	109x100x40	4.29x3.93x1.57		2
15	FT3	FOOT BRACKET	109x100x80	4.29x3.93x3.27		3
16	EC40	END CAP	40x40	1.57x1.57		10

Fittings	Bolt set M10	Nut	Washer	Black Cap	T25	T38	AB1210
	M10 x 60				25mm Tech screw	38mm Tech screw	M10 x 100 Concrete Bolt
Pack A	30	30	60	60	72	30	8
Required	22	22	49	49	32	18	5
Image							

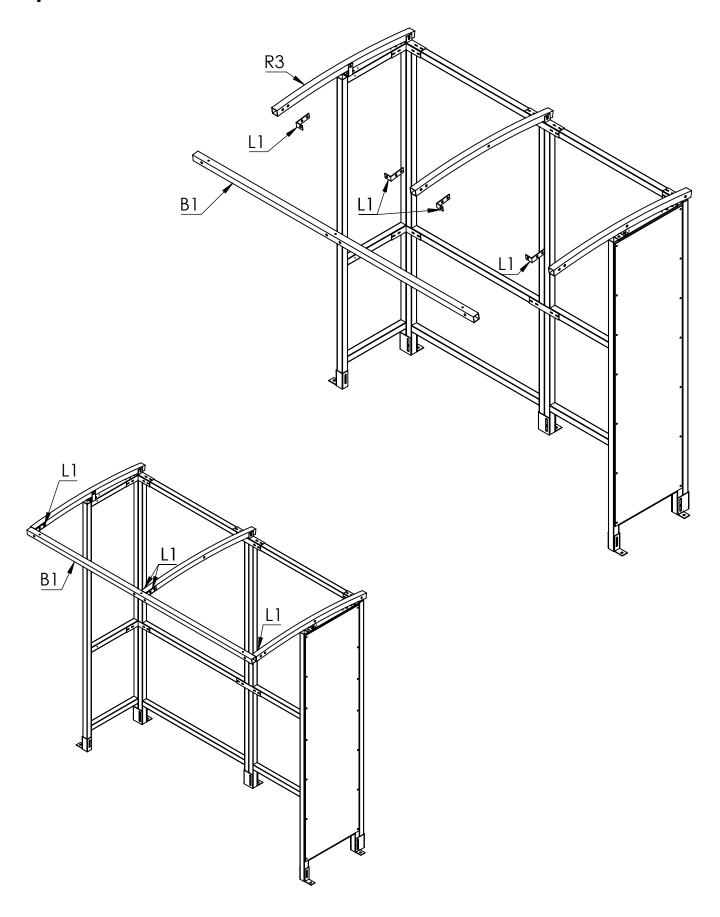
**Step 1** Assemble main frame using **S1C** and **S3C** welded Frames. Join the frames using **CB1** brackets in the corners and **JF1** brackets for the flat joints. Then move the shelter to its final position, attach **FT1** and **FT3** foot brackets and use the concrete bolts to secure it to the ground.



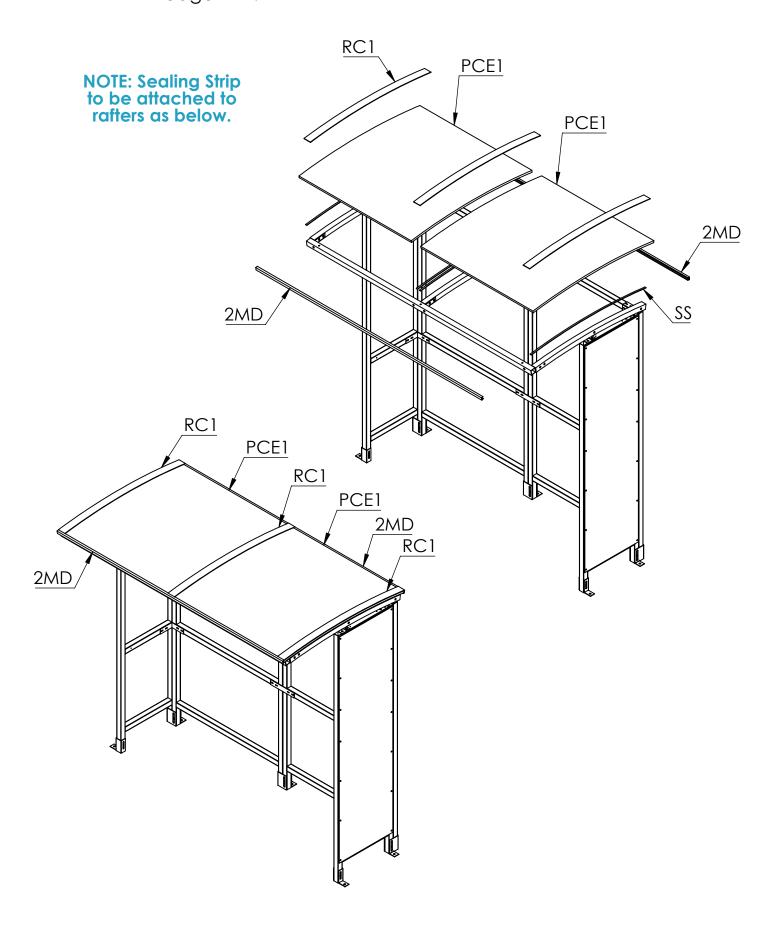
**Step 2** Attach **R3** rafters using **RB1** brackets at rear and **L3** brackets in the centre.



**Step 3** Attach **L1** brackets to **R3** rafters. Then attach **B1** tie bar.

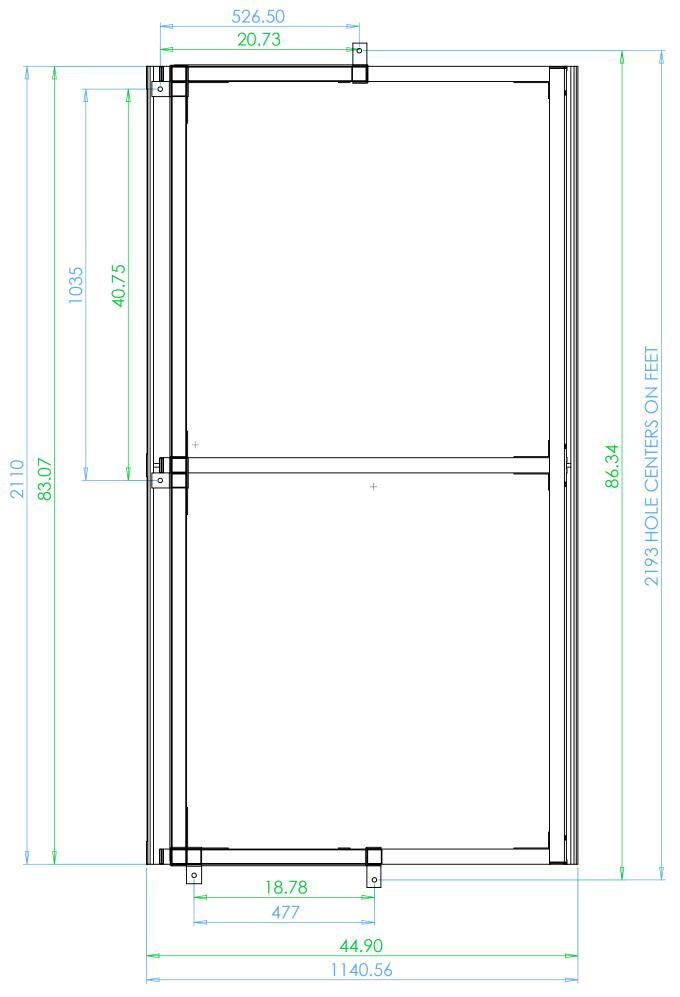


**Step 4** Apply sealing strips to **R3** rafters then put the **PCE1** Panels on top, secure down **RC1** strips with **38mm Tech screws**. Then attach the **2MD** edge trim.



**PLAN VIEW** 

Suggested size for concrete base: 200mm / 7.87in oversized on all four sides



Notes:	

<u>Notes:</u>				

Notes:	

# THANK YOU FOR PURCHASING THIS PRODUCT

### **MAINTENANCE:**

To ensure your product gives you many years of use we recommend that you:

- Clean panels regularly with soapy water
- Ensure all fittings are tight (for example after a big storm)
- Touch up any exposed metal should it get scratched

#### **CONTACT DETAILS:**

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All Parts and Fixings checked by:				
Print Name:	Signature:			