Assembly Instruction

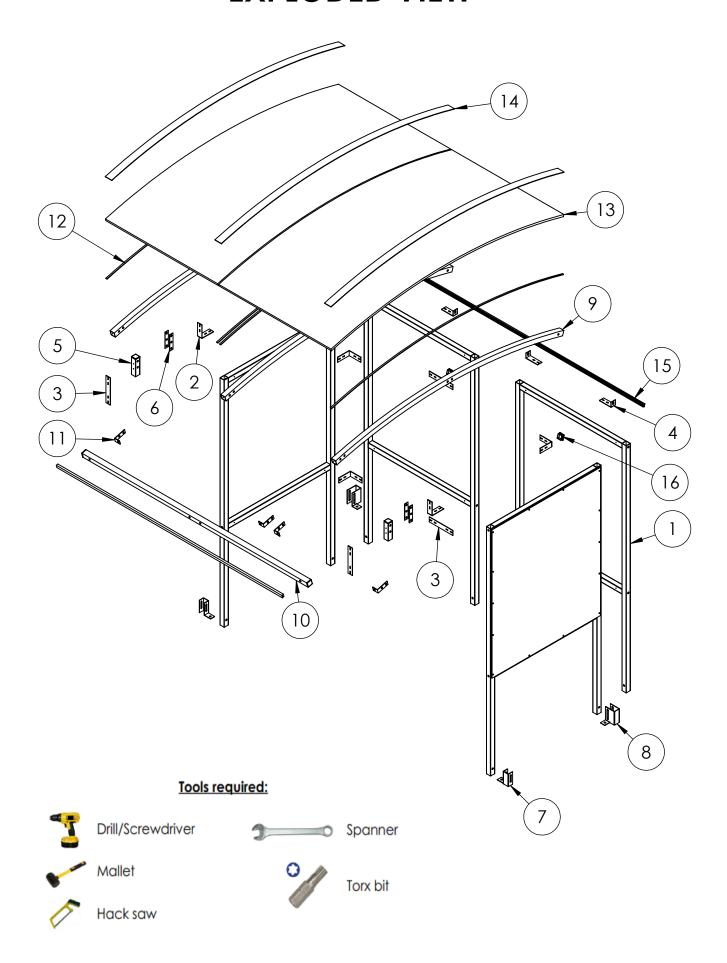




Email: Sales@nobutts.com Web: www.nobutts.com Tel: 1-888-662-8887 **Shelter Type: SR1604**

SR1604-02-150219-USA

EXPLODED VIEW



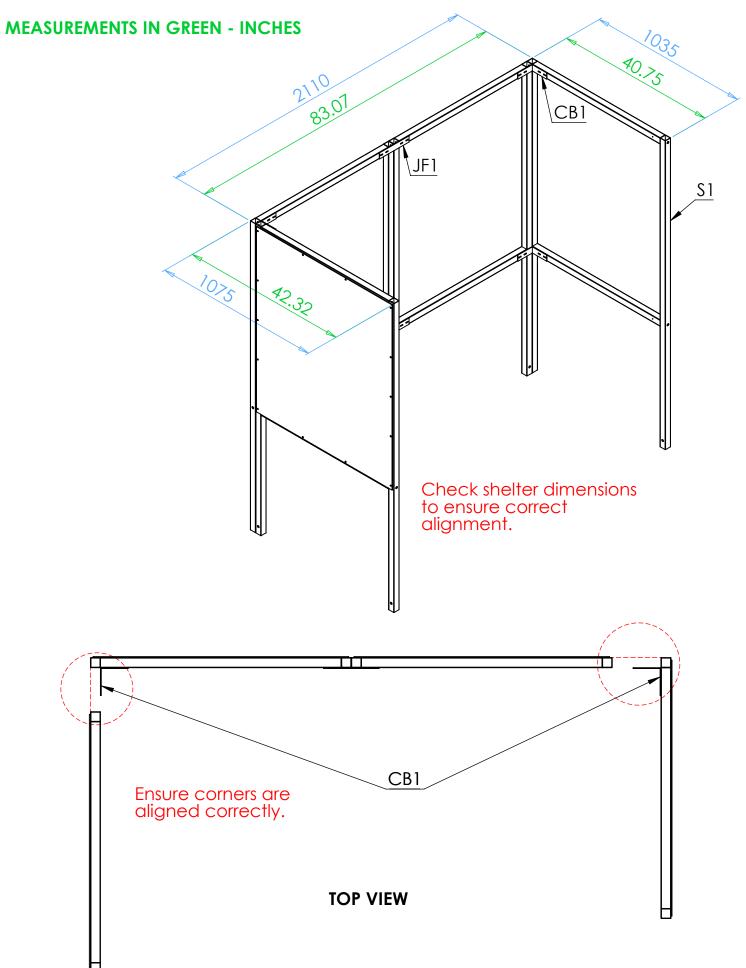
PARTS LIST AND FIXINGS

ITEM NO.	PART NO.	DESCRIPTION	DIMENSION (MM)	DIMENSION (INCHES)	IMAGE	QTY.
1	\$1	FRAME	2000 x 1035	78.74 x 40.55	R	4
2	CB1	CORNER BRACKET	110 x 110	4.33 × 4.33	E ST	6
3	JF1	BRACKET	220 x 40	8.66 x 1.57	0 0	4
4	RB1	BRACKET	110 x 42	4.33 x 1.81		4
5	S1 STUB	STUB	140 x 40 x40	5.51 x 1.57 x 1.57		2
6	JF2	BRACKET	130 x 30	5.12 x 1.18	000	4
7	FT1	FOOT BRACKET	106 x 100 x 40	4.29 x 3.93 x 1.57		2
8	FT3	FOOT BRACKET	106 x 100 x 80	4.29 x 3.93 x 1.57		3
9	R4	RAFTER	2160 x 40 x 40	85.04 x 1.57 x 1.57		3
10	ST8	ROOF TIE	2100 x 40 x 40	82.68 x 1.57 x 1.57		1
11	L1	BRACKET	95 x 45 x 30	3.74 x 1.77		4
12	SS	SEALING STRIP	Cut To Fit	Cut To Fit		2 ROLLS
13	PCE2	ROOF PANEL	2220 x 1050	87.40 x 41.34		2
14	RC2	ROOF STRIP	2180	87.40		3
15	2MD	ROOF EDGING	Cut To Fit	Cut To Fit		3
16	EC40	PLASTIC END CAP	40x40	1.75 x 1.75		10

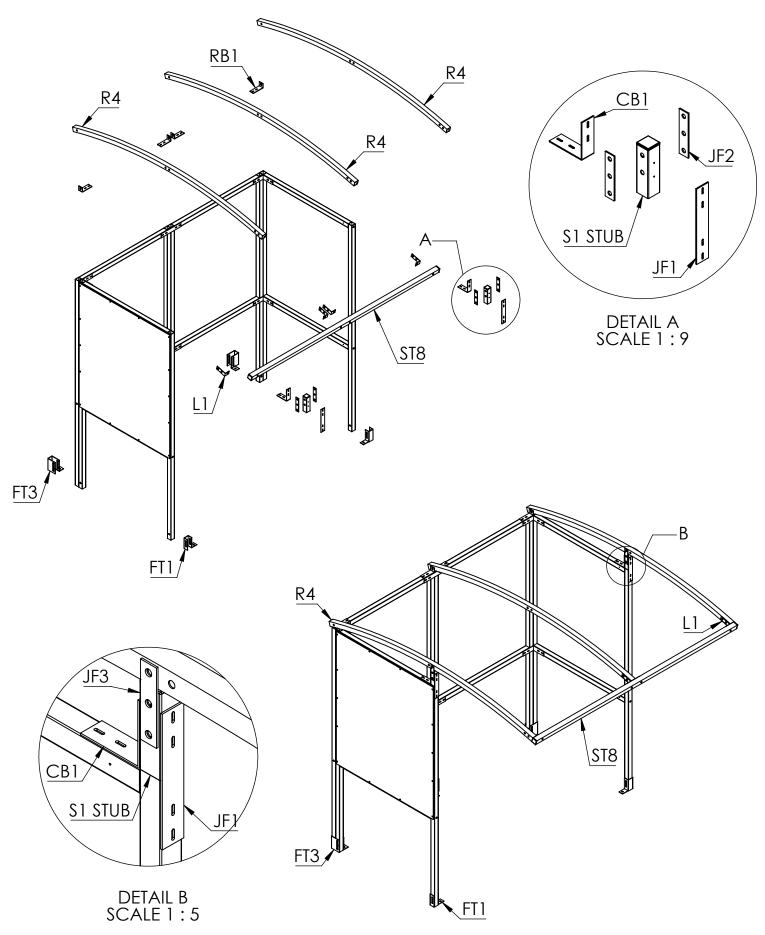
FIXINGS	Bolt set M10		Washer	Black Cap	T25	T38	AB1210
	M10 x 60mm				25mm Tech screw	38mm Tech screw	M10 X 100mm Concrete Bolt
Pack A	30	30	60	60	72	30	8
Required	24	24	48	48	52	30	5
lmage							

Step 1 Assemble **\$1** frames to make up the main structure using **CB1** brackets in the corners and **JF1** brackets for the straight joints.

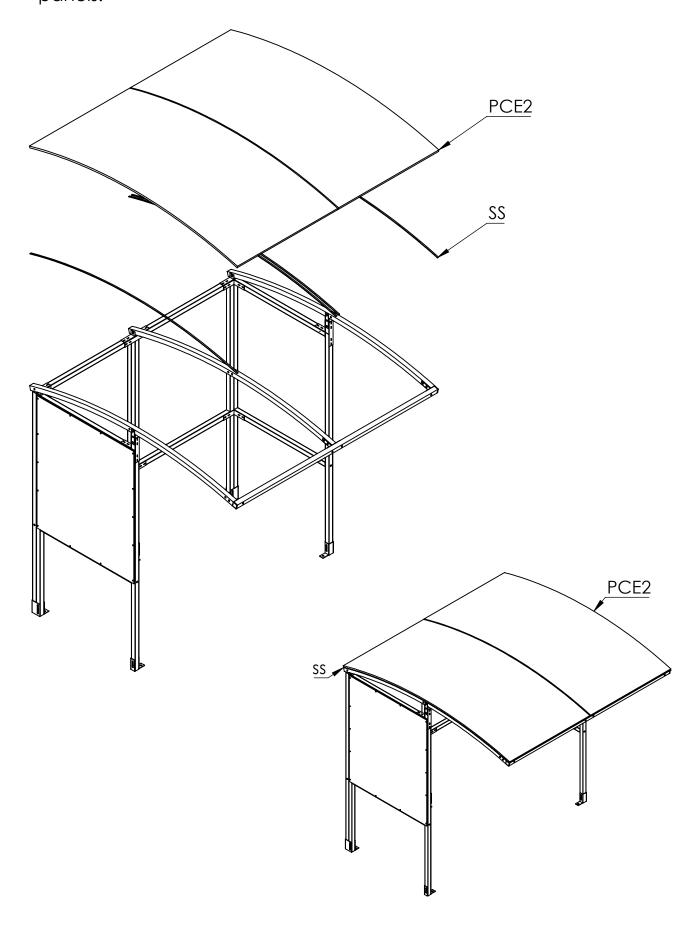
MEASUREMENTS IN BLUE - MM



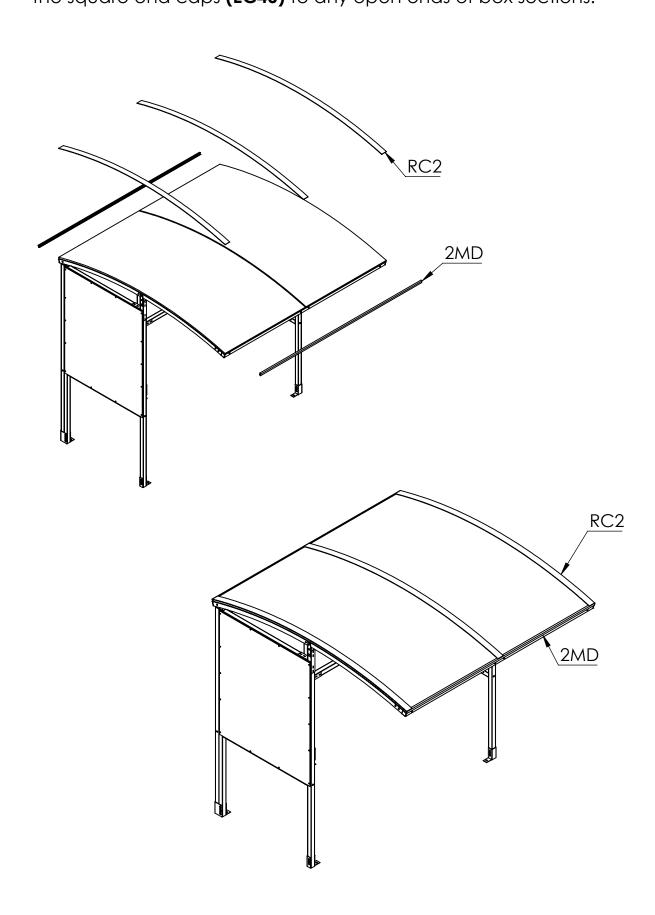
Step 2 Move the shelter in to its final position, make sure it is square and attach **FT1** and **FT3** foot brackets, which screw into the ground with the concrete bolts. Attach **JF2** brackets to **S1** Stubs. Using **CB1** and **JF1** brackets, secure **S1 Stub** to frame. Now fix the **RB1** brackets to the rear of the frame, attach **R4** rafters. Use **L1** brackets to attach **ST8** tie bar.



Step 3 Apply sealing strips **(SS)** to rafters. Align the two **PCE2** roof panels with the outer edges of the shelter, leaving a gap in between the panels.

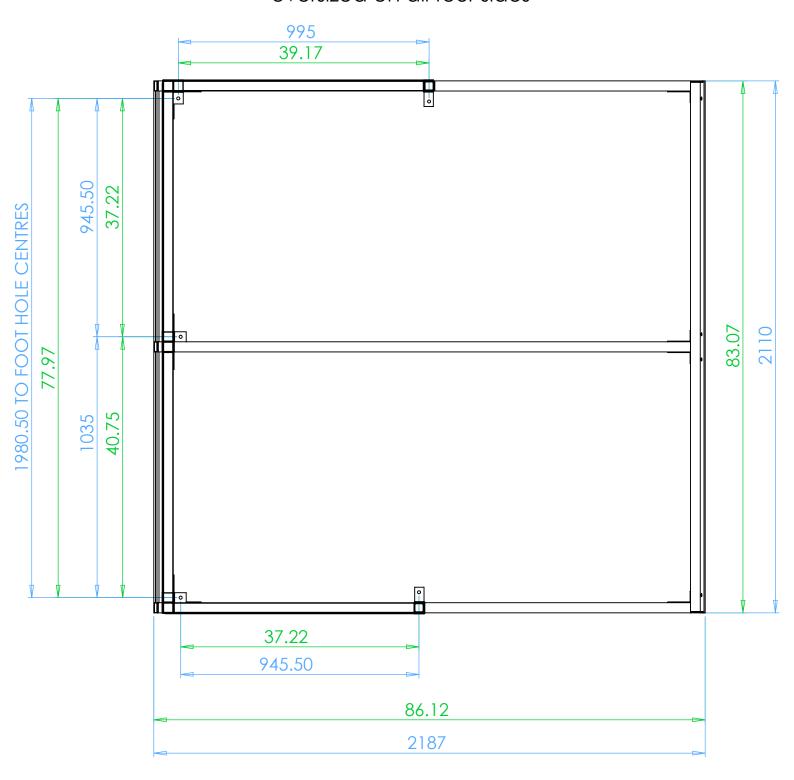


Step 4 Use **RC2** strips to cover the gap in the centre and the edges and screw them directly into the frame using **38mm TEC** screws. Finish of the shelter by attaching the **2MD** edge trim, then finally, fit the Black plastic caps on exposed nuts and bolts, and fit the square end caps **(EC40)** to any open ends of box sections.

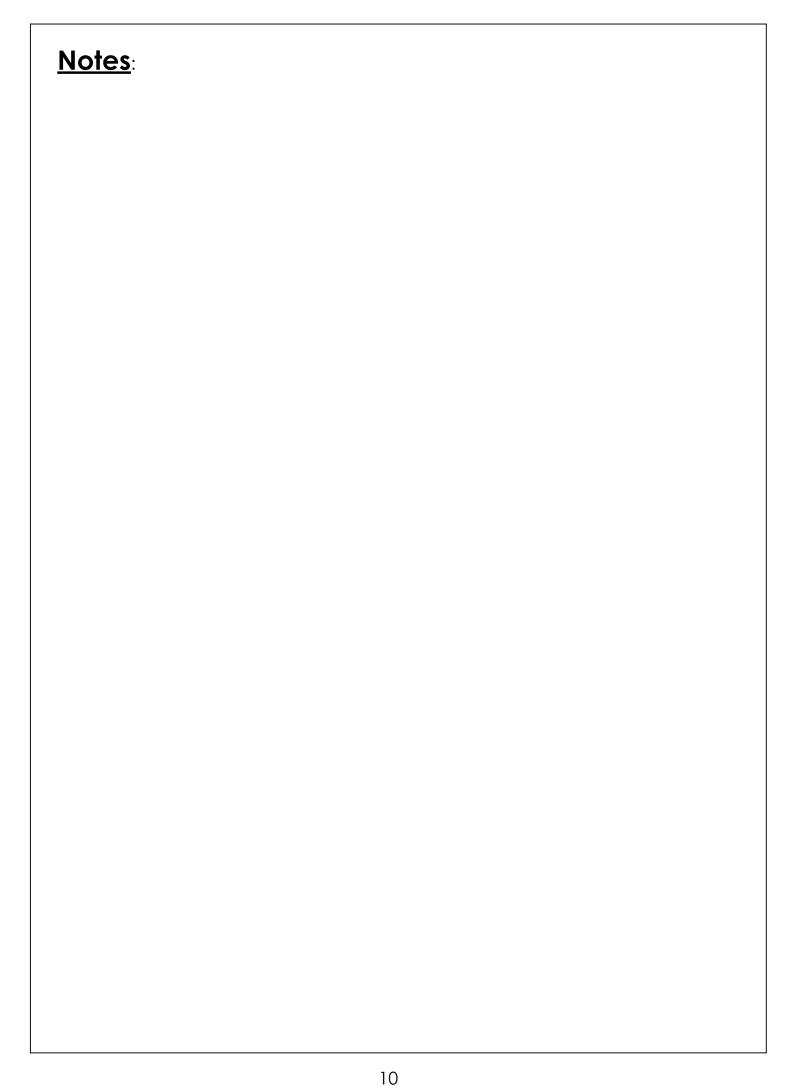


Plan View

Suggested size for concrete base: 200mm/7.87in oversized on all four sides



<u>Notes</u> :	



<u>Notes</u> :			

THANK YOU FOR PURCHASING THIS PRODUCT

MAINTENANCE:

To ensure your products give you many years of use we recommend that you:

- Clean panels regularly with soapy water
- Ensure all fittings are tight (for example after a big storm)
- Touch up any exposed metal should it get scratched

CONTACT DETAILS:

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All Parts and Fixings checked by:			
Print Name:	Signature:		